

A

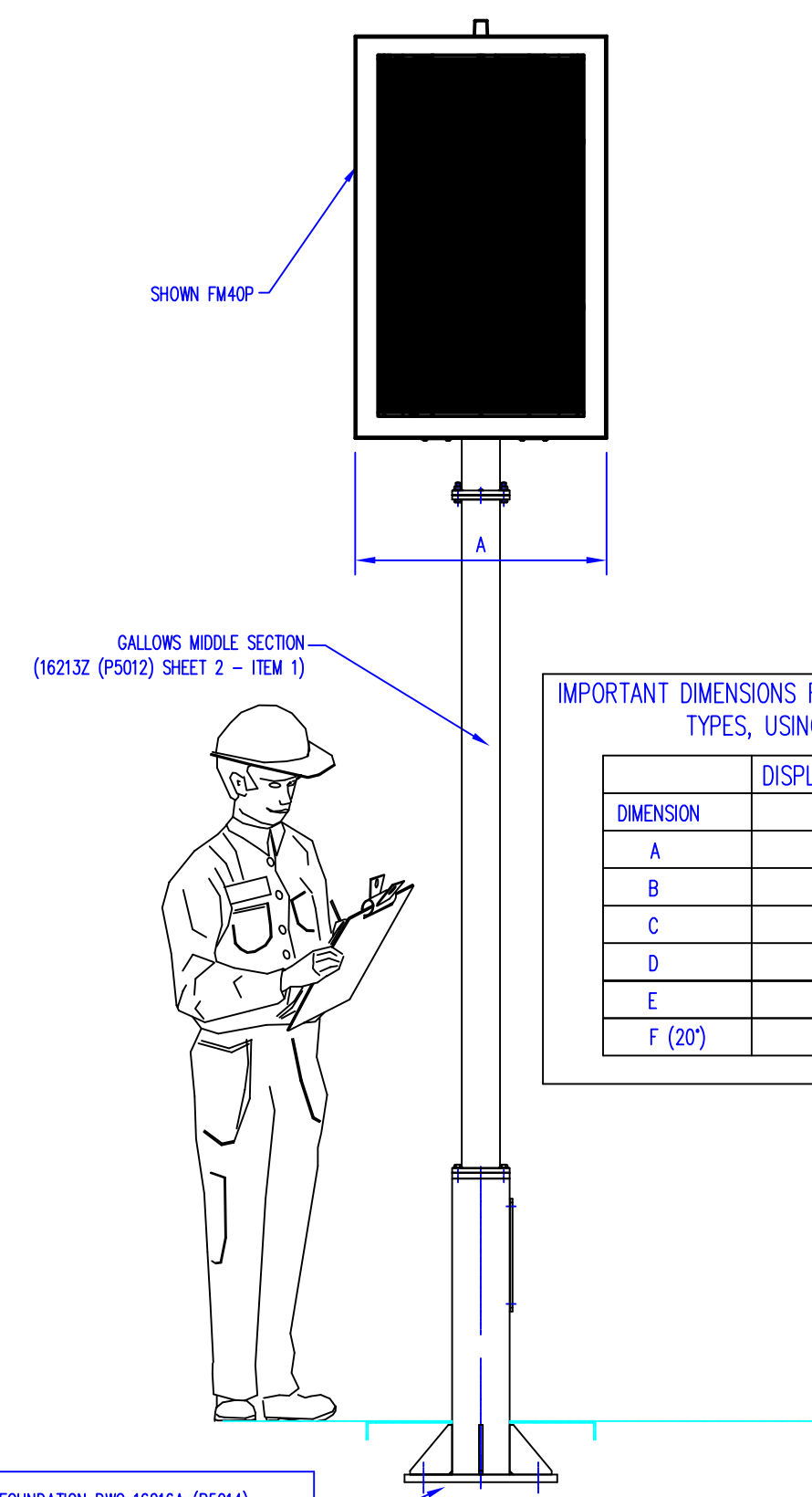
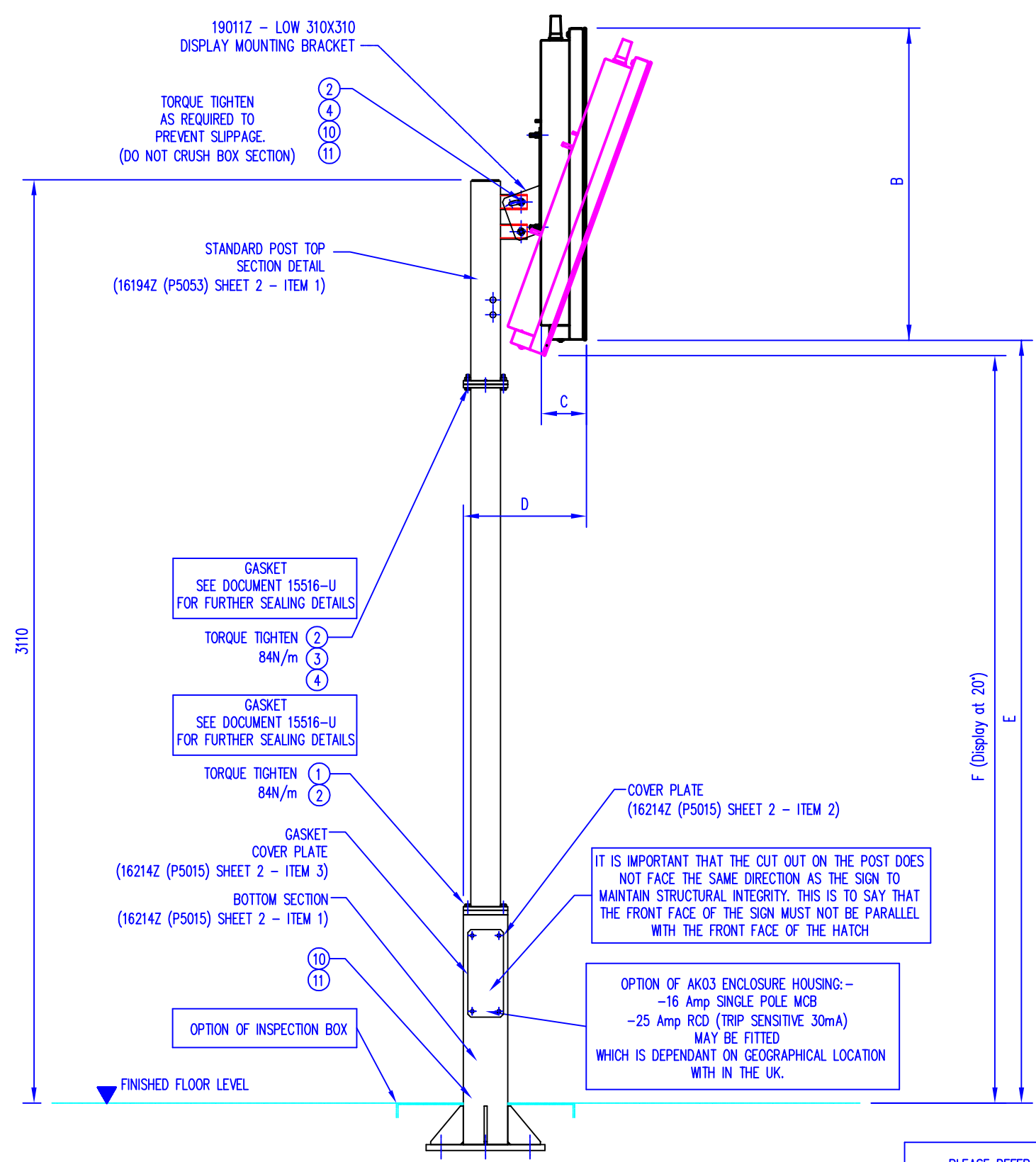
B1C

A

B

C

D



GALLOWS MIDDLE SECTION
(16213Z (P5012) SHEET 2 - ITEM 1)

SHOWN FM40P

IMPORTANT DIMENSIONS FOR THE FOLLOWING DISPLAY TYPES, USING THIS GALLOWS

	DISPLAY	MR-TR42P	MR-TR32P	FM40P
DIMENSION				
A		600	486.5	658
B		1070	837.5	1051
C		149	149	152
D		410	410	413
E		2546	2678	2569
F (20°)		2528	2638	2517

ITEM	DESCRIPTION	QUANTITY	ITEM	DESCRIPTION	QUANTITY
1	M12 x 30 HEX HEAD BOLT (GRADE 8.8) GALVANISED	4	8	M10 X 20 HEX SOCKET HEAD CAP SCREW ISO 4762-GALVANISED	4
2	M12 PLAIN WASHER (STEEL) - GALVANISED	12	9	M10 WASHER DIN 125-1 A - 10.5 - GALVANISED	4
3	M12 x 45 HEX HEAD BOLT (GRADE 8.8) GALVANISED	4	10	M12 HEX HALF NUT (GRADE 8) GALVANISED	2
4	M12 HEX NUT (GRADE 8) GALVANISED	2	11	M12 HEX HEAD BOLT 90LG (GRADE 8.8) GALVANISED	2
5	M10 HEX NUT FULL (STAINLESS STEEL) A2	4			
6	M10 PLAIN WASHER (STAINLESS STEEL) A2	4			
7	M10 HEX NUT HALF (STAINLESS STEEL) A2	4			

FABRICATION TOLERANCE
PLUS OR MINUS 1.0mm FOR THE FIRST 600mm,
UPTO PLUS OR MINUS 2.00 MM

MACHINING TOLERANCE
STANDARD MACHINING TOLERANCE UNLESS
OTHERWISE SPECIFIED, PLUS OR MINUS 0.1mm

CABLE TOLERANCE
≤100mm ± 5mm
≤1000mm ± 10mm
>1000mm ± 20mm

WELDING
ALL WELDS TO
B.S. 5950-2 :2001

ALL DIMENSIONS
IN mm

INFOTEC Ltd
The Maltings, Tamworth Road,
ASHBY-de-la-ZOUCH
Leics LE65 2PS
www.infotec.co.uk

3rd ANGLE
PROJECTION

Description :-
**P5042
POST TOP
GALLOWS ASSEMBLY FOR
MR/TR42P, MR/TR32P & FM40P**

D No :-
D_37

Drawn By :-
KH

Date :-
29/10/08

Scale
1:12.5

**DO NOT SCALE
IF IN DOUBT ASK**

Checked By :-
SH

Date :-
29.10.08

Sheet
2/2

Drawing No :-
16689A-E