

THE CONTRACTOR IS RESPONSIBLE FOR CHECKING ALL SETTING OUT DIMENSIONS AND LEVELS PRIOR TO COMMENCING WORK.

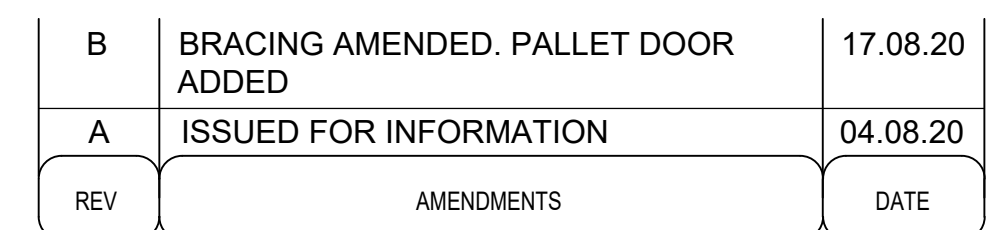
THE G.C. SHALL BE SOLELY RESPONSIBLE FOR THE DESIGN AND CONSTRUCTION OF ALL TEMPORARY WORKS, PROPPING AND SHORING.

THE G.C. SHALL INFORM THE ENGINEER IMMEDIATELY OF ANY VARIATIONS IN THE EXISTING CONSTRUCTION FROM THAT NOTED ON THE DRAWINGS.

ALL WORK IS TO COMPLY WITH ALL RELEVANT HEALTH AND SAFETY
LEGISLATION AND REGULATIONS AND THE SAFETY PLAN.

STEELWORK NOTES

1. ALL DIMENSIONS TO BE CHECKED ON SITE BEFORE STEELWORK FABRICATION.
2. ALL STEELWORK TO BE GRADE 355JR
(CE Marking - Consequences Class 2, Execution Class EXC2)
3. ALL WELDS TO BE 6mm FULL PROFILE FILLET WELDS UNDO.
4. ALL CONNECTIONS ARE TO BE A MINIMUM 6mm M20mm GRADE 8.8 BOLTS UNDO.
5. ALL INTERNAL AND PROTECTED STEELWORK IS TO BE BLAST CLEANED TO SA 2.5 AND TO BE PAINTED WITH AN EPOXY PHOSPHATE MODIFIED ALKYL HIGH-BUILD POST FABRICATION PRIMER TO A MINIMUM DRY FILM THICKNESS OF 75 MICRONS, ALL TO BE TOUCHED UP ON SITE IF NECESSARY.
6. ALL CRANKS IN BEAMS AND PLATES ARE TO BE FORMED WITH FULL PENETRATION BUTT WELDS.
7. STEELWORK FABRICATOR IS TO PREPARE AND DETAIL ALL CONNECTIONS TO THE ENGINEER'S SATISFACTION AND APPROVAL PRIOR TO COMMENCING MANUFACTURE.
8. FOR FINAL FINISHES TO STEELWORK, ETC. REFER TO THE ARCHITECT'S DETAILS.
9. STEELWORK IN CAVITY WALLS ARE TO BE GIVEN 2-COATS OF BITUMASTIC PAINT TO A DRY FILM DEPTH OF 200 MICRONS.
10. ALL WORK IS TO BE CARRIED OUT TO THE SATISFACTION OF THE ENGINEER AND LOCAL AUTHORITY BUILDING CONTROL OFFICER ON SITE.



CLIENT
A.E. EVANS

PROJECT
A.E. EVANS - EXTENSION TO EXISTING
DESPATCH BUILDING

DRAWING DESCRIPTION

PROPOSED PLAN
GENERAL ARRANGEMENT

DRAWN BY	MH	DRAWING No	ISSUE / REV
SCALES	1:50@A1 1:100@A3	GMS265_02	B
DATE	04.08.20		