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CONSTRUCTION TRANSPORT MANAGEMENT PLAN

Planning application for a fast response gas fuelled electricity generation plant and associated equipment on land at Bridge Road North, Wrexham near post code LL13 9PS.

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1.0 INTRODUCTION

- 1.1 St Land Holdings Limited, (SLHL) has prepared this Construction Transport Management Plan (CTMP) to accompany the Planning Application for their proposed development of a gas fuelled fast response standby generation plant, within the Wrexham Industrial Estate, Bridge Road North, Wrexham.
- 1.2 The CTMP clarifies the safe access route and transport route and the requirements for entry and exit to and from the proposed development site.
- 1.3 SLHL has prepared this CTMP, in support of a planning application for a <10 MW (total installed capacity) gas generation fast response back-up electricity generation facility on land adjoining Bridge Road North within Wrexham Industrial Estate, see Figure 1. The nearest National Grid reference (NGR) is approximately SJ381495 and nearest post code LL13 9PS.

Figure 1 Site location showing the red line boundary and land ownership



- 1.4 The CTMP provides details of the development proposal in the context of the site and its surroundings, the predicted construction traffic movements and analysis of the impact on the local highway network, details of the site access and the

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measures that would be taken to mitigate the development proposal during the construction and decommissioning of the development.

1.5 The CTMP includes the following information:

- Anticipated number of daily construction vehicle movement, i.e. HGV, cars, or vans visiting the site during the construction period.
- Details of the maximum number of vehicles that are expected to be onsite at any one time
- Details of maximum weight and length of any HGV expected to visit the site.
- Details and the use of the proposed warning signs during the construction phase on the approaches to and from the site.
- Confirmation of proposals for wheel-washing facilities and operational controls to ensure the servicing roads and highways are maintained free from mud and or debris.
- Confirmation of control processes to ensure that NO vehicles shall be parked on the surrounding public highways during or following completion of the construction works.

1.6 The CTMP is prepared for distribution to the appointed contractors and for the ‘toolbox talks’ that will be held regularly onsite to address the measures of access control to the site and to ensure the safeguarding of any additional road and footpath users.

1.7 The report has been prepared to provide information on managing traffic movements, controlling the emission of dust and dirt, provision of contact details and measures to protect users of the public roads and footpaths adjoining the site at Bridge Road North.

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2.0 SITE AND SURROUNDINGS

- 2.1 The site is accessed by heading south on Bridge Road North and turning left into the proposed site through the site entrance access gates. Traffic entering the sites will be instructed NOT to turn right into the site to avoid creating traffic congestion. The traffic route access directions are designed to provide clear instruction such that traffic will arrive at the site destination heading south on Bridge Road North.
- 2.2 Whether travelling from the north, south, east or west the route to the site will follow the instructions and directions to the A534. At the A534 Hugmore Roundabout the traffic will be instructed to take the south exit marked Wrexham Industrial Estate:

Heading West on A534



Heading East on A534



- 2.3 The A534 is accessible from all regional trunk roads and the major network of motorways with the area. This proposed route to the site is suitable for all the necessary forms of transport.

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- 2.4 On heading south from the Hugmore roundabout on Industrial Estate Road the proposal is to continue to the first round about and exit using the 2nd exit onto Ash Road North and then continue south to the left fork and take Abbey Road.



- 2.5 Transport will continue on Abbey Road heading south. Abbey Road eventually changes to Bridge Road North and after approximately 1.5 kms the access to the proposed site will be on the left.



The site entrance details are submitted as part of this planning application.

- 2.6 Traffic leaving the site will be restricted to ensure that all traffic turns left (East) on leaving the site heading to the junction with Coed Aben Road and Redwhither Road

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- 2.7 Access to the site both during the construction and operational phase will be controlled by security gates and palisade fencing 2.4 metres high.
- 2.8 All the selected site routes are well-maintained carriageways with sufficient width to enable safe passage of all of the necessary transport during the construction and operational phase.
- 2.9 The site will be directly accessed from the public road, the site entrance details designed to meet the appropriate highway standards. Site traffic will not be permitted to park alongside the site on the public road or any surrounding roads.
- 2.10 To avoid restriction on the public highway transport entering the site will be controlled in accordance with the following processes.
 - 2.10.1 All construction personnel vehicles will be parked within the boundary of the site. Any overspill parking for site personnel will not be permitted on the public highway, these vehicles will be parked remotely, and the personnel conveyed to site by mini-van/mini-bus.
 - 2.10.2 As above longer-term site and contract personnel, where practical will be conveyed to site by mini-van or mini-bus from a central collection/holding point. This and the previous regulation will significantly control the numbers of vehicles parked within the boundary of the site and avoid unmanageable numbers of construction staff vehicles within the site.
 - 2.10.3 Accounting for the above measures transport to and from the site and managing the site parking requirements is not considered to be a concern to surrounding road users. The site will also engage a full-time site access operative to ensure and control the implementation of the above transport regime.
 - 2.10.4 During the operational phase of the project the access to the site by any vehicle will, on average, be less than one visit per week.
- 2.11 The operational access to the site will be controlled and only authorised vehicles will be granted access to the site. There is no public access.
- 2.12 On approaching the site entrance the ‘site access control operative’ will manage the parking, offloading and exit of the vehicles to maintain free passage on the public roads and avoid any conflict or traffic congestion either within the site or on the public highway.
- 2.13 Site delivery vehicles will only be permitted onto site for offloading and then released. Entry of the delivery vehicles to the site will be managed through the site access operative and only authorised vehicles will access the site for offloading, other deliveries or vehicles will be held at the agreed ‘holding point’ pending their permission to enter the industrial estate road network.
- 2.14 The visibility of vehicles entering and exiting the development is good; traffic will be advised to turn left on leaving the site and proceed to leave industrial estate from the junction with Coed Aben Road and Redwhither Road

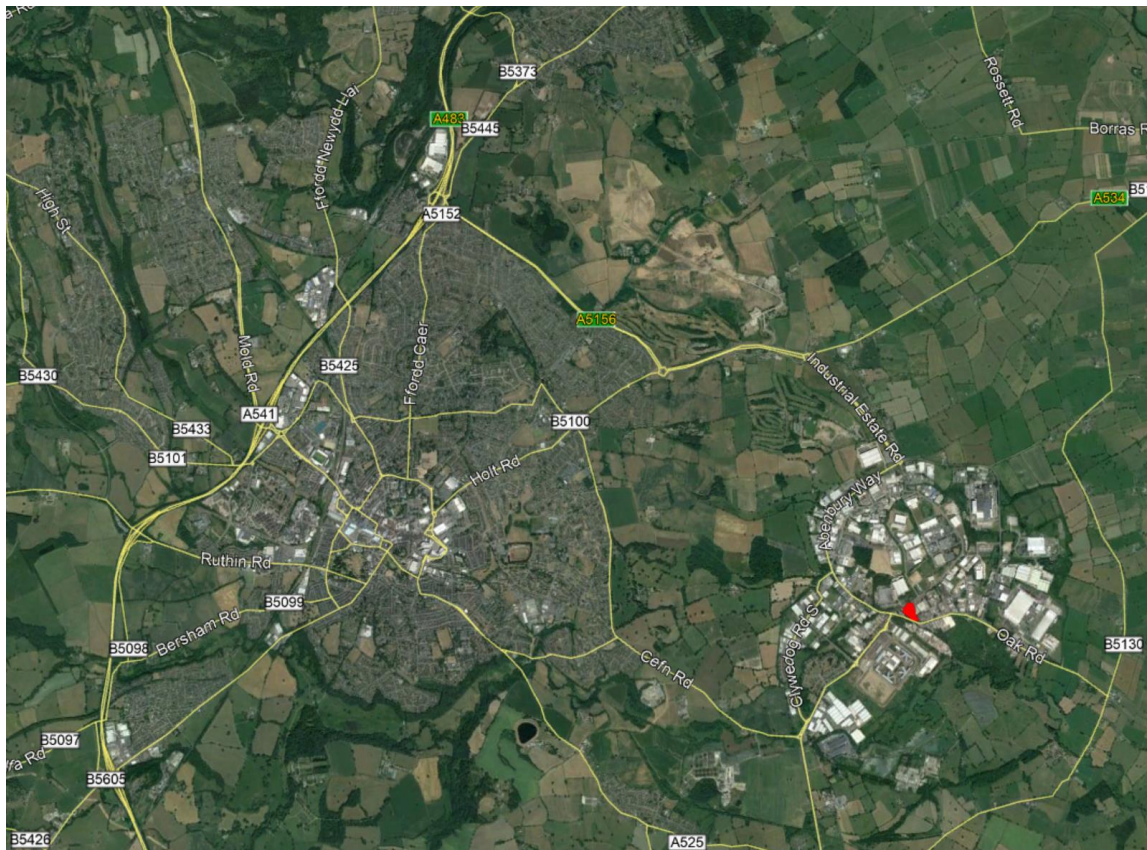
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3.0 HIGHWAY NETWORK

3.1 The Highway Network in the region consists of a number of regional trunk roads that lead to and from the motorway system, M6 M53, M57, M62 and M56. The A534 at the Hugmore Roundabout is the principal junction where this CTMP will become effective in the control of traffic entering the proposed site

3.2 The Hugmore Roundabout is approximately 2 kms south of the proposed site. 23 kms south of the M56 and 40KMS west of the M6. The site is also approximately 14 kms south of the A55.

3.3 The route identified for access to the site has no weight restrictions and is suitable for use by heavy goods vehicles (HGV's).



The site location is coloured red within the above map.

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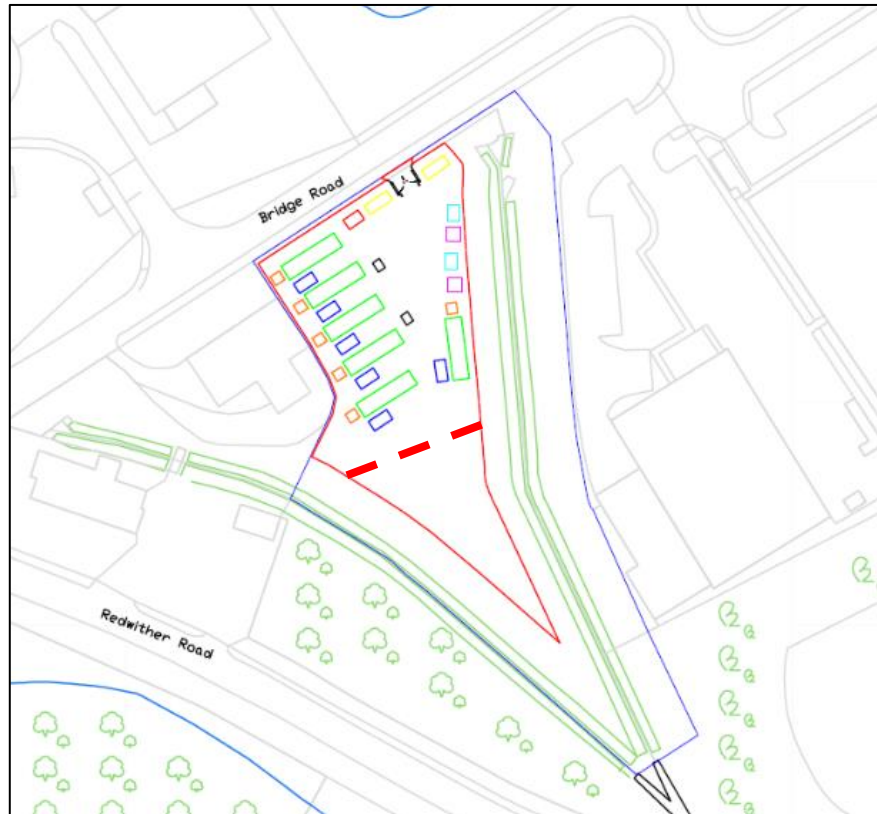
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4.0 DEVELOPMENT PROPOSALS

4.1 The applicant has applied for planning permission to operate a gas generation fast response back-up electricity generation facility on land adjoining the SPEN substations. The proposal consists of a <10 MW gas generation plant, each generator is rated up to approximately a maximum of 2.5 MWe and will be contained within enclosure, the final selected genset capacity may vary. The enclosure will be assembled offsite. This will reduce the number of large delivery items to the site.

Other principal deliveries will be the cooling fan array and radiators, transformers and the client and DNO substation/switch room, welfare and amenity cabin, gas kiosk skid, CCTV and oil storage tanks. The site will be surrounded with a metal palisade fence all being delivered by lorry to the site.

4.2 The layout showing the development proposal is shown in the diagram below:



The dotted red line indicates the final fence line that will be installed at the completion of the construction works to separate the ecological and environmental enhanced management area to improve the biodiversity and habitat management of the land that remains within the ownership of SLHL.

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4.3 All materials and deliveries will be offloaded directly within the construction and managed by the site access operative. Deliveries will be coordinated daily to avoid any unexpected or unplanned delivery/offloading activities.

4.4 Welfare and operator amenity facilities and parking for a maximum of 5 cars/vans will be provided in the site area for all contractors and for the operations personnel during the operational phase. No parking will ‘over-spill’ to public roads. Any additional parking requirements will be provided for remote from the site.

4.5 The construction site is large enough to accommodate a minimum of one HGV’s as required and the additional unloading facility. Delivery drivers would be instructed to call the site prior to arrival to obtain clearance to deliver their load and enter the approach roads from the Hugmore Roundabout. Site contact numbers will be provided to all contractors and key suppliers as part of their site induction.

Lorries will enter the site immediately on arrival and exit once they have been unloaded.

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5.0 PROPOSED ACCESS ARRANGEMENTS

- 5.1 Access to the site for deliveries and staff would be from the A534>Hugmore Roundabout>Industrial State Road> Abbey Road> Bridge Road North and entry to the site.
- 5.2 The existing road systems are adequate to accommodate the proposed construction traffic. There is sufficient room for two vehicles to pass within all of these roads no significant additional congestion is expected as a result of the construction traffic.
- 5.3 The aspect to control incoming traffic to the site is to avoid the normal commuter times and provide an access control for deliveries to telephone the site for permission to enter the site access road from the Hugmore Roundabout. This will ensure that access to the site is clear, the site is ready to accept the delivery and site and surrounding roads can be cleared of construction traffic as soon as practicable. In this managed way all deliveries can be accommodated within the site boundary without stacking up on any of the local road system.
- 5.4 The receipt of the main plant deliveries will be managed by the site access operative and banksmen to aid the access into the site access.
- 5.5 The site will benefit from new access gates which will be used to provide access to the secure compound of the gas generation plant.
- 5.6 As the construction area will be prepared for the construction and operational activity with a compacted stone area it is not proposed to install a proprietary wheel washing facility - however prior to exiting the site the wheels of all lorries will be inspected and washed with a pressure hose should cleaning be required.
- 5.7 The construction of the gas generator plant will not require major earthworks and hence removal of excavated materials from the site is not expected to be significant.
- 5.8 A road sweeper would be hired when needed to sweep the surrounding road area between the site construction area and the junction with Coed Aben Road and Redwhither Road if weather conditions require additional measures to be taken to keep the roads clear of mud and other debris.
- 5.9 The construction material for the gas generators will be off-loaded by an all-terrain forklift truck or crane (as required) and stored in the construction area.
- 5.10 The observations from the existing usage to surrounding sites demonstrates that HGV's can access and egress the route to the site in a satisfactory manner. The observations of existing HGVs using the surrounding roads shows that these local roads are suitable for the proposed vehicles that will be used in transporting materials to the site.
- 5.11 Transport access provision will require controls to mitigate the use of the access routes during peak commute times.

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6.0 CONSTRUCTION TRAFFIC MOVEMENTS

6.1 The construction of the gas generation plant will be carried out by experienced contractors in three stages over a 26-week period.

The following key Stage Activity Timeline is shown in the table below:

Table 6.1 Outline Construction Activities

Stage	Activity	Timeline
Stage 1	Site Set Up and Establishment • Establish site security • Erect site fencing • Initiate enabling works • Delivery of plant and equipment • Establish any temporary site amenity and construction requirements	Week 4-8
Stage 2	Gas plant Installation • Commence preparation of concrete pads for installation of generators, radiators, cooling fans and transformers. • Excavate areas for buried services, pipes and cables, install services and backfill • Install generators • Install electrical equipment and ground mounted cooling fans and radiators • Install cabling and commence terminations • Install DNO substation and cabling	Week 6-18
Stage 3	Site Clearance • Commissioning + testing • G59 • Removal of offices • Removal of temporary facilities • Restoration of compound areas • Initiate operational works	Week 14-26

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6.2 The working hours on the site would be between 08:00 and 18:00 Monday to Friday and between 08:00 and 13:00 hours on Saturdays, no construction working will be undertaken on Bank Holidays. Hours may be adjusted to reflect the requirements of any Planning Decision Notice

6.3 During the construction stage there will be a peak of approximately 15 to 20 site personnel.

6.4 It has been assumed that operatives working on the site will stay in the locality and that there will be an average occupancy rate of 2+ persons per vehicle. Site staff vehicles will consist of cars, light vans or small commercial vehicles. The contractor will also operate a mini-bus service for site operatives thereby reducing the maximum number of site vehicles.

6.5 Staff will generally arrive in the morning and leave in the evening, with well over 50% arriving at site via the provided operative minibuses/workers van. However, there will inevitably be some trips during the day to collect tools or visit local shops/banks etc.

6.6 During the site preparation it has been estimated that 7 HGV round trips will be required to deliver the gensets, 5 round trips for the cooling fans and radiators, 4 round trips for the transformers and 12 further round trips for the balance of equipment and crane requirements for off-loading the gensets. Craneage will be coordinated to reduce the craneage requirements. It is expected that maximum HGV site deliveries will be 5 in any one day, but with only one permitted onsite at any one time.

6.7 When compared with the existing traffic flows in the vicinity of the site, the additional traffic generated by the construction traffic would represent a minimal daily increase. During Stage 2 there will be no discernible impact on the local highway network particularly with the proposed measures to arrange for limiting deliveries to non-commuting periods and outside of the busiest transport periods for the local roads.

6.8 During the life of the generation project the only traffic movements will be from routine maintenance and repair vehicles which would amount to no more on average than one per week. There would be no staff based on the site itself.

6.9 When the site reaches the end of its design life the site will either be re-powered or decommissioned and removed. The operation to decommission the equipment will be the reverse of the delivery and construction process.

6.10 On the basis of the identified traffic analysis required for delivery of materials during the construction period and the arrangements proposed, along with the short duration of the works, it is considered that there will be no residual impact on the local highway network and that the existing roads can accommodate the predicted peak and daily traffic flows.

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7 MITIGATION MEASURES

7.1 Temporary signage will be provided on the Bridge Road North and the roads leading to it warning traffic of the route and on Bridge Road North of the forthcoming entrance to the construction site. An additional temporary sign will be placed to give drivers delivering to the site information on the location of the site compound at the entrance to the site.

7.2 A temporary sign will also be placed opposite the site access instructing exiting vehicles to turn left and head towards the junction with Coed Aben Road and Redwhither Road.

7.3 The working area needed to construct the gas generation plant will be fully fenced and secured to protect the general public. The access into the site is not open to the public and hence there should be no public access to the area of the site.

7.4 The main contractor will be issued with a copy of the CTMP and he will be expected to ensure that construction vehicles adhere to the route to the site from the A534 and to maintain the temporary signage on all approach roads.

7.5 Contact details of the site manager and an emergency telephone number will be provided to the Planning Authority and the Highway Authority before work is commenced.

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8 CONCLUSIONS

8.1 The development proposal for the gas generation plant will require the delivery of construction materials over a 26-week period and the purpose of this CTMP is to ensure that the impact of construction traffic is kept to a minimum.

8.2. The site compound will be laid out to allow delivery vehicles to enter and leave the site safely, where vehicles reverse, they will only do so under the supervision of a banksman. Drivers would be instructed to call the site to give their expected time of arrival and to get clearance to deliver their load. Banksmen would be employed direct access into the site.

8.3 The visibility splays for vehicles using the existing roads are adequate and are currently well maintained.

8.4 The designated route for construction traffic would be from the A534.

8.5 The construction period would be an estimated 26 weeks and split into three stages. Stage 1 would be the site set-up, Stage 2 would be the main construction of the plant and equipment. Stage 3 would be the restoration of the site and removal of the temporary works.

8.6 The maximum number of construction HGV vehicle movements would be an estimated 7 vehicles per day for a maximum two or three days.

8.7 Temporary signage will be provided on all approach roads and banksmen will be employed to control construction traffic accessing the site.

8.8 Measures will be taken to ensure that approach roads are kept free of mud and dirt, and dust suppression measures will be used as necessary.

8.9 The main contractor will be supplied with a copy of the CTMP and would be expected to fully implement the requirements to safely manage construction traffic movements. Details of the site manager and an emergency telephone number will be provided prior to commencing work on the site.

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