

Heritage Cast Aluminium Rainwater System - Product Summary



Heritage - Half Round Gutter



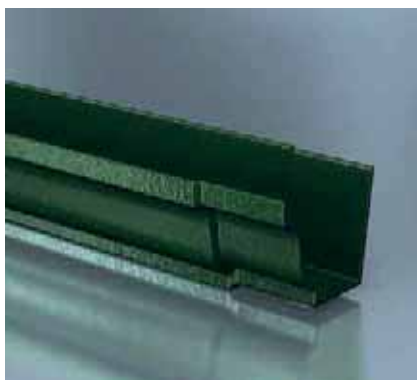
Heritage - Beaded Half Round Gutter



Heritage - Beaded Deep Run Gutter



Heritage - Victorian Ogee Gutter



Heritage - Moulded Gutter



Heritage - Circular Pipe



Heritage - Square Pipe



Heritage - Rectangular Pipe

Heritage Cast Aluminium Rainwater System - Product Summary

Heritage is a comprehensive range of traditional gutter profiles, round, square and rectangular pipes and all associated fittings and accessories. Designed to provide all the essential architectural features appropriate to traditionally designed buildings, the Heritage range is also fully in tune with modern fast track building contracts.

Applications

- Ideal for traditionally designed buildings, in both new build and refurbishment applications
- Can be used as a direct replacement of cast iron
- For both flush and projecting eaves applications

Features & Performance

- 5 gutter and 3 downpipe profiles available in a choice of sizes
- Pipes available in 1, 2 and 3 metre lengths
- Lightweight, durable and non-corrodible
- Life expectancy of aluminium: 40 years (rural/suburban areas); up to 25 years (industrial/marine areas)
- Easy to handle and fix
- BBA approved
- Aluminium is 100% recyclable

Colours & Finishes

- BBA approved polyester powder coatings, factory applied at Alumasc
- 26 standard colours with additional BS or RAL colours available to special order
- Can be supplied to resemble cast iron surface texture (black only)
- Also available in plain mill finish for on-site painting

Manufacture

- UK manufactured by Alumasc
- Gutters and fixings made from LM6 marine grade aluminium alloy.
- Gutters are gravity diecast, fittings are pressure diecast and downpipes are extruded aluminium
- Manufactured in accordance with BS 8530 (formerly BS 2997)

Installation & Fixing

- Gutters are wet sealed with bolted joints, with a range of fixing options
- Gutter joints are secured with screws or bolts through integral holes/slots
- Victorian Ogee and Moulded gutters provided with slots in rear for direct fixing
- Brackets and fittings provided with fixing holes where appropriate
- Circular pipe jointing up to 100mm diameter is by separate sockets giving maximum flexibility for installation. 150mm circular pipes and all square and rectangular pipes have welded on sockets
- Simple fixing to wall by eared sockets or by a choice of pipe clips
- Minimal maintenance requirements



Gutter Profiles & Sizes



Half Round
100mm (4")
113mm (4.5")
125mm (5")
150mm (6") HR6



Beaded Half Round
113 (4.5)
125mm (5")



Beaded Deep Run
113 x 75mm (4.5 x 3")



Victorian Ogee
100mm (4")
113mm (4.5")
125mm (5")



Moulded
100 x 75mm (4 x 3")
125 x 100mm (5 x 4")
150 x 100mm (6 x 4")

Pipe Profiles & Sizes



Circular Pipe
63mm (2.5")
75mm (3")
100mm (4")
150mm (6")



Square Pipe
75 x 75mm (3 x 3")
100 x 100mm (4 x 4")



Rectangular Pipe
100 x 75mm (4 x 3")

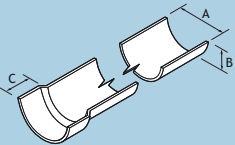
Heritage - Half Round Gutters and Fittings



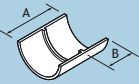
Heritage Half Round cast aluminium gutters are available in 4 sizes and 2 gutter lengths, together with a complete range of fittings. A classic socketed system, which can be finished to replicate cast iron or with BBA certificated powder coatings in a choice of colours.

Notes: All dimensions are in mm unless shown otherwise.
Gutter sizes shown are nominal.

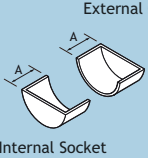
Gutters

	Gutter Size	Gutter Length	A	B	C	T	Weight (kg)	Product Code
	100 (4")	1830mm	108	47	47	4	2.6	HR1/1
	113 (4.5")	"	122	52	47	4	4.0	HR2/16
	125 (5")	"	134	56	47	4	4.0	HR3/132
	150 (6")	"	xx	xx	xx	xx	xx	HR6/1830
	100 (4")	610mm	108	47	47	4	0.9	HR1/153
	113 (4.5")	"	122	52	47	4	1.4	HR2/154
	125 (5")	"	134	56	47	4	1.4	HR3/155
Note: T = Gutter Thickness (nominal +/- 1mm)								

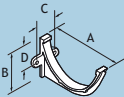
Union Clips

	Gutter Size	A	B	Product Code
	100	96	46	HR1/11
	113	96	46	HR2/26
	125	96	46	HR3/148
	150	96	46	HR6/UC

Stop-Ends

	Gutter Size	Type	A	Product Code
	100	External	51	HR1/13
	113	"	51	HR2/28
	125	"	51	HR3/150
	150	"	51	HR6/SE/EXT
	100	Internal	45	HR1/12
	113	"	45	HR2/27
	125	"	45	HR3/149
	150	"	45	HR6/SE/INT

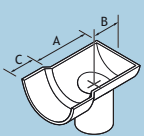
Fascia Brackets

	Gutter Size	A	B	C	D	Product Code
	100	127	65	38	35	HR1/14
	113	140	70	38	40	HR2/29
	125	155	85	38	45	HR3/151
	150	xx	xx	38	xx	HR6/FB

Note: The products are available in a plain mill finish or with a BBA accredited polyester powder coated finish. Product codes in the tables refer to the mill finish. For polyester powder coated finish please add the suffix /PPC. Sundry items are not included as standard unless otherwise stated. Please order sundry items separately.

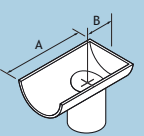
Heritage - Half Round Gutters and Fittings

Stop End Outlet - with Socket

 External	Gutter Size	Pipe Size	A	B	C	Product Code
	100	63 dia	125	61	47	HR1/9
	113	"	125	61	47	HR2/24
	125	"	125	61	47	HR3/144
	125	75 dia	125	61	47	HR3/143

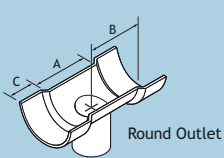
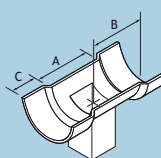
NOTE: DESIGNED TO FIT HERITAGE SOCKETED ALUMINIUM PIPES. ADD SUFFIX /F TO PRODUCT CODE TO FIT FLUSHJOINT OR GUARDIAN PIPES

Stop End Outlet - with Spigot

 Internal	Gutter Size	Pipe Size	A	B	Product Code
	100	63 dia	172	64	HR1/10
	113	"	172	64	HR2/25
	125	"	172	64	HR3/147
	125	75 dia	172	64	HR3/146

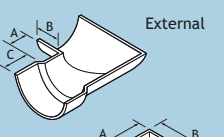
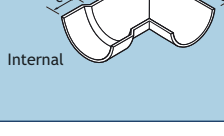
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Running Outlet - with Double Socket

 Round Outlet  Square Outlet	Gutter Size	Pipe Size	A	B	C	Product Code
	100	63 dia	148	121	47	HR1/8
	113	"	148	121	47	HR2/23
	125	"	148	121	47	HR3/141
	150	"	148	121	47	HR6/RO25
	100	75 dia	148	121	47	HR1/367
	113	"	148	121	47	HR2/3/23
	125	"	148	121	47	HR3/140
	150	"	148	121	47	HR6/RO30
	125	100 dia	148	121	47	HR3/139
	150	"	148	121	47	HR6/RO40
	100	75 x 75	148	121	47	HR1/381
	113	"	148	121	47	HR2/382
	125	"	148	121	47	HR3/383

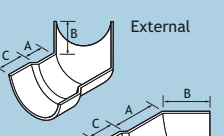
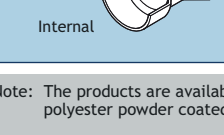
NOTE: DESIGNED TO FIT HERITAGE SOCKETED ALUMINIUM PIPES. ADD SUFFIX /F TO PRODUCT CODE TO FIT FLUSHJOINT OR GUARDIAN PIPES

90° Angles

 External  Internal	Gutter Size	Type	A	B	C	Product Code
	100	External	27	77	47	HR1/5
	113	"	27	77	47	HR2/20
	125	"	27	77	47	HR3/136
	150	"	27	77	47	HR6/90EXT
	100	Internal	132	183	47	HR1/4
	113	"	146	197	47	HR2/19
	125	"	157	210	47	HR3/135

150 " " xx xx 47 HR6/90INT

135° Angles

 External  Internal	Gutter Size	Type	A	B	C	Product Code
	100	External	27	77	47	HR1/7
	113	"	27	77	47	HR2/22
	125	"	27	77	47	HR3/138
	100	Internal	70	120	47	HR1/6
	113	"	70	120	47	HR2/21
	125	"	70	120	47	HR3/137

Note: The products are available in a plain mill finish or with a BBA accredited polyester powder coated finish. Product codes in the tables refer to the mill finish. For polyester powder coated finish please add the suffix /PPC. Sundry items are not included as standard unless otherwise stated. Please order sundry items separately.

Heritage - Beaded Half Round Gutters and Fittings



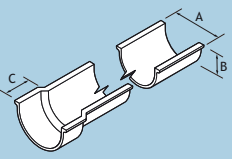
Heritage Beaded Half Round socketed cast aluminium gutters are available in 2 sizes and 2 gutter lengths, together with a complete range of fittings. There is a pronounced feature bead on both lips. Can be finished to replicate cast iron or with BBA certificated powder coatings in a choice of colours.

Notes: Beaded Half Round is an all socketed system and Union Clips are only available by special order.

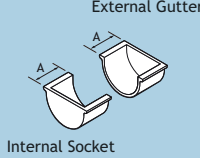
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Gutter sizes shown are nominal.

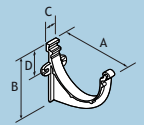
Gutters

	Gutter Size	Gutter Length	A	B	C	T	Weight (kg)	Product Code
	113 (4.5")	1830mm	131	52	47	4	3.0	BHR5/300
	125 (5")	"	143	56	47	4	3.0	BHR6/325
	113 (4.5")	610mm	131	52	47	4	1.0	BHR5/303
	125 (5")	"	143	56	47	4	1.0	BHR6/328
Note: T = Gutter Thickness (nominal +/- 1mm)								

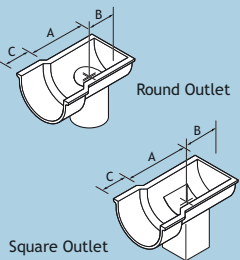
Stop-Ends

	Gutter Size	Type	A	Product Code
	113	External	51	BHR5/306
	125	"	51	BHR6/331
	113	Internal	45	BHR5/318
	125	"	45	BHR6/149

Fascia Brackets

	Gutter Size	A	B	C	D	Product Code
	113	155	75	38	35	BHR5/315
	125	165	79	38	37	BHR6/337

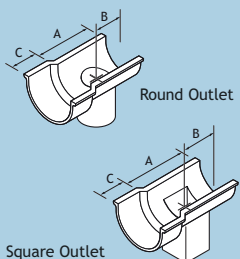
Stop End Outlet - with Socket

	Gutter Size	Pipe Size	A	B	C	Product Code
	113	63 dia	213	106	47	BHR5/RO25SE
	125	"	213	106	47	BHR6/RO25SE
	113	75 dia	213	106	47	BHR5/RO30SE
	125	"	213	106	47	BHR6/RO30SE
	113	75 x 75	213	106	47	BHR5/SO33SE
	125	"	213	106	47	BHR6/SO33SE
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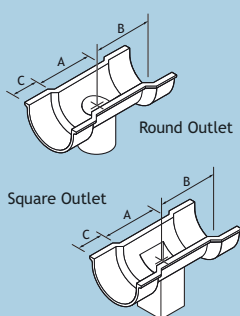
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Heritage - Beaded Half Round Gutters and Fittings

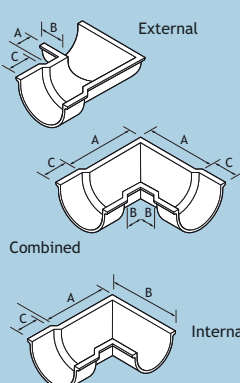
Running Outlet - with Single Spigot/Socket

	Gutter Size	Pipe Size	A	B	C	Product Code
	113	63 dia	213	106	47	BHR5/305
	125	"	213	106	47	BHR6/330
	113	75 dia	213	106	47	BHR5/308
	125	"	213	106	47	BHR6/333
	113	75 x 75	213	106	47	BHR5/SO33
	125	"	213	106	47	BHR6/SO33
NOTE: DESIGNED TO FIT HERITAGE SOCKETED ALUMINIUM PIPES. ADD SUFFIX /F TO PRODUCT CODE TO FIT FLUSHJOINT OR GUARDIAN PIPES						

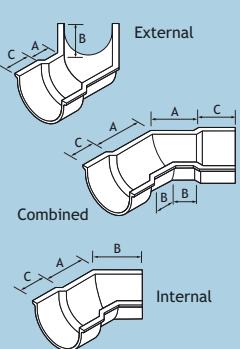
Running Outlet - with Double Socket

	Gutter Size	Pipe Size	A	B	C	Product Code
	113	63 dia	213	160	47	BHR5/304
	125	"	213	160	47	BHR6/329
	113	75 dia	213	160	47	BHR5/307
	125	"	213	160	47	BHR6/332
	113	75 x 75	213	160	47	BHR5/384
	125	"	213	160	47	BHR6/385
NOTE: DESIGNED TO FIT HERITAGE SOCKETED ALUMINIUM PIPES. ADD SUFFIX /F TO PRODUCT CODE TO FIT FLUSHJOINT OR GUARDIAN PIPES						

90° Angles

	Gutter Size	Type	A	B	C	Product Code
	113	External	62	62	47	BHR5/311
	125	"	62	62	47	BHR6/336
	113	Combined	192	62	47	BHR5/309
	125	"	192	62	47	BHR6/334
	113	Internal	192	192	47	BHR5/310
	125	"	192	192	47	BHR6/335

135° Angles

	Gutter Size	Type	A	B	C	Product Code
	113	External	62	62	47	BHR5/EA135
	125	"	62	62	47	BHR6/EA135
	113	Combined	192	62	47	BHR5/IA135D
	125	"	192	62	47	BHR6/IA135D
	113	Internal	192	192	47	BHR5/IA135
	125	"	192	192	47	BHR6/IA135

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