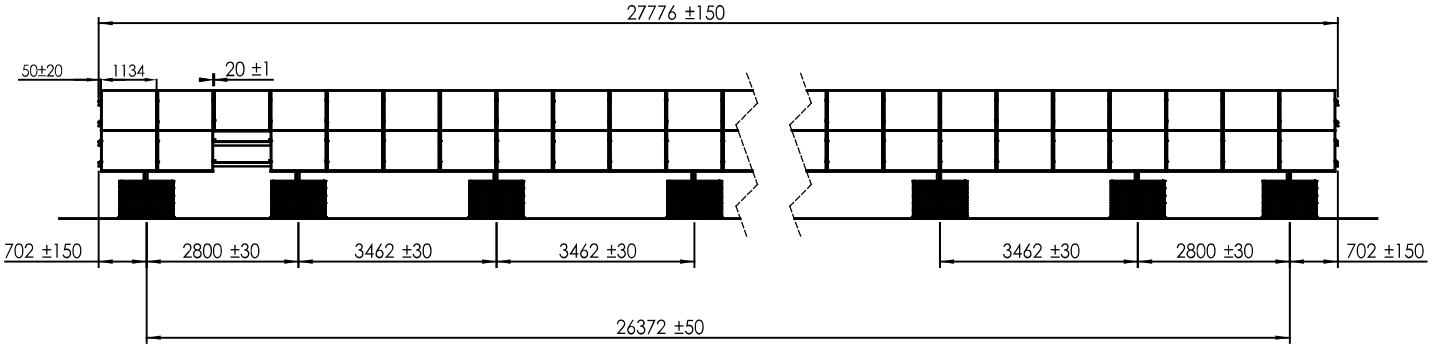
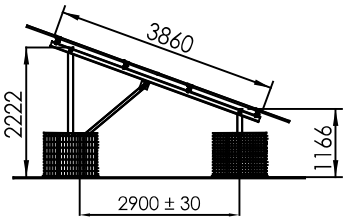
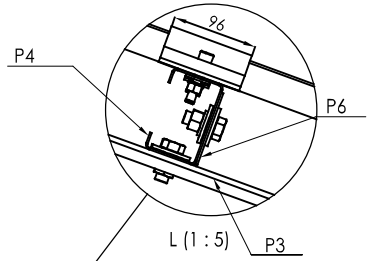
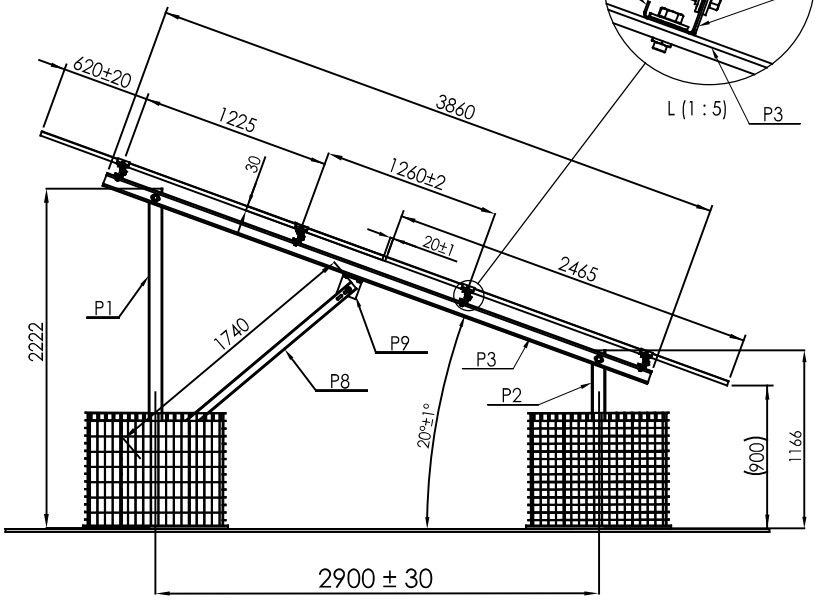
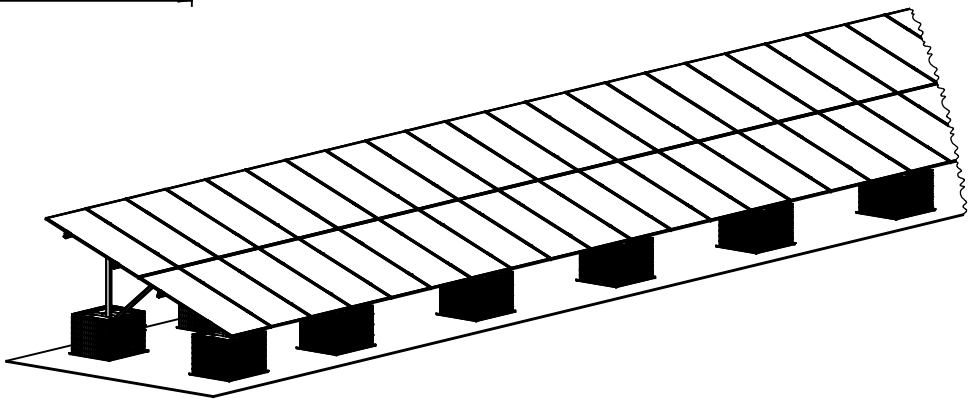
DEFINITION	CONNECTION
P1-P3 P2-P3	M16x40 FLANGE BOLT-DIN 6921 M16 FLANGE NUT-DIN 6923 M16 WIDE PLAIN WASHER - DIN 9021
P3-P4	M12x30 FLANGE BOLT-DIN 6921 M12 FLANGE NUT-DIN 6923 M12 WIDE PLAIN WASHER - DIN 9021
P6	M12x30 FLANGE BOLT-DIN 6921 M12 FLANGE NUT-DIN 6923
P8	M12x30 FLANGE BOLT-DIN 6921 M12 FLANGE NUT-DIN 6923
P9	M10x25 FLANGE BOLT-DIN 6921 M10 FLANGE NUT-DIN 6923
Al. Clamp	M8x40 IMBUS BOLT - DIN 912 M8 WIDE PLAIN WASHER - DIN 9021 M8 FLANGE NUT - DIN 6923



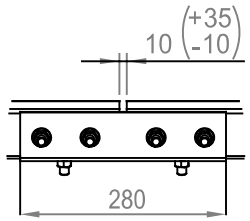








Panel:	2465x1134x30mm....640Wp
P1 Rear Pile (S355JR):	C90x50x17.....3mm
P2-Front Pile (S355JR):	C90x50x17.....3mm
P3-Girder (S420GD-ZAM310):	C100x50x15.....2mm
P4-Purlin (S420GD-ZAM310):	C70x50x15.....1,8mm
P6-Purlin Connector (S420GD-ZAM310):	L60x50.....2,5 mm
P8-Strut (S420GD-ZAM310):	U60x40.....1,8mm
P9-Strut Connector (S235JR):	L130x50.....4mm



L/9≤Aşık ara bağlantı konumu ≤ L/4
L/9≤Purlin connector location ≤ L/4

L= İki ayak arası mesafe
L= Distance between two piles

Teknik resimler ölçeklendirilmemiştir. Üzerinden ölçü almayınız.
Drawings are not scaled. Do not take measurement.

*Açı ölçme işlemi, profil uçlarından en az 20 cm uzaklıkta yapılacaktır.Bunun dışında ±4°
Angular measurement will be made from minimum 20 cm of profile sides.Except this ±4°

FORM NO: F093.01 / 05.01.2018 - 01.01.2025

PROJE ADI / PROJECT NAME: WREXHAM & CEFN

PARÇA KODU / PART CODE: VT-25-113_2Vx24x2P_A4_General Assembly_Gabion

RESİM TİPİ / DRAWING TYPE: GENEL / GENERAL

ÖLÇÜ TOLERANSLARI / DIMENSION TOLERANCES

AÇI TOLERANSI / ANGULAR TOLERANCE: ±2° *

KAPLAMA/COATING: OTHERWISE NOT SPECIFIED ACCORDING TO ISO 1461

AKSİ BELİRTİLMEDİĞİ SÜRECE: Antette bulunan bilgiler geçerlidir. UNLESS OTHERWISE SPECIFIED: The information on the letterhead is valid.

İÇ-DIŞ BÜKEYLİK TOLERANSI / CONCAVITY TOLERANCE: 1mm
SEHİM TOLERANSI / STRAIGHTNESS TOLERANCE: L x 0,002 mm
RADYUS TOLERANSI / RADIUS TOLERANCE: ±4 mm - (P4: ±2 mm)
KALINLIK TOLERANSI / THICKNESS TOLERANCE: EN 10051(Euronorm)
UZUNLUK TOLERANSI / LENGTH TOLERANCE: ±20 mm - (P3/P4: ±10 mm)
SLOTLARIN UZUNLUK TOLERANSI / LENGTH TOLERANCE OF SLOTS: ±5 mm
DELİKLERİN VE SLOTLARIN ÇAP TOLERANSI / DIAMETER TOLERANCE OF HOLES AND SLOTS:±1 mm
KULAK TOLERANSI KILIÇLAMA TOLERANSIDIR / TOLERANCE ON LIPS IS EDGE CAMBER TOLERANCE
PROFİL ENİNE GÖRE DELİK VE SLOT KONUMU / HOLE AND SLOT POS. ACCORDING TO PROF. WIDTH:±3 mm - (P4 Up Slots:±2 mm)
PROFİLİN BOYUNA GÖRE DELİKLERİN VE SLOTLARIN KONUMU / HOLES AND SLOTS POSITION ACCORDING TO PROFILE LENGTH:±8 mm

REV. NO	REV. DATE
R1	
R2	
R3	

TÜM ÖLÇÜLER MM CİNSİNDENDİR. ALL THE DIMENSIONS ARE IN MM.

ÇİZEN / DRAWER: B. OKŞAR
ONAY / APPROVER: M.DEMİRCİ
TARİH / DATE: 8.07.2025
AĞIRLIK / WEIGHT (g):
MALZEME / MATERIAL:

VERTGO

ÖLÇEK / SCALE: 1:99
FORM: A3
SAYFA / SHEET: 1/1