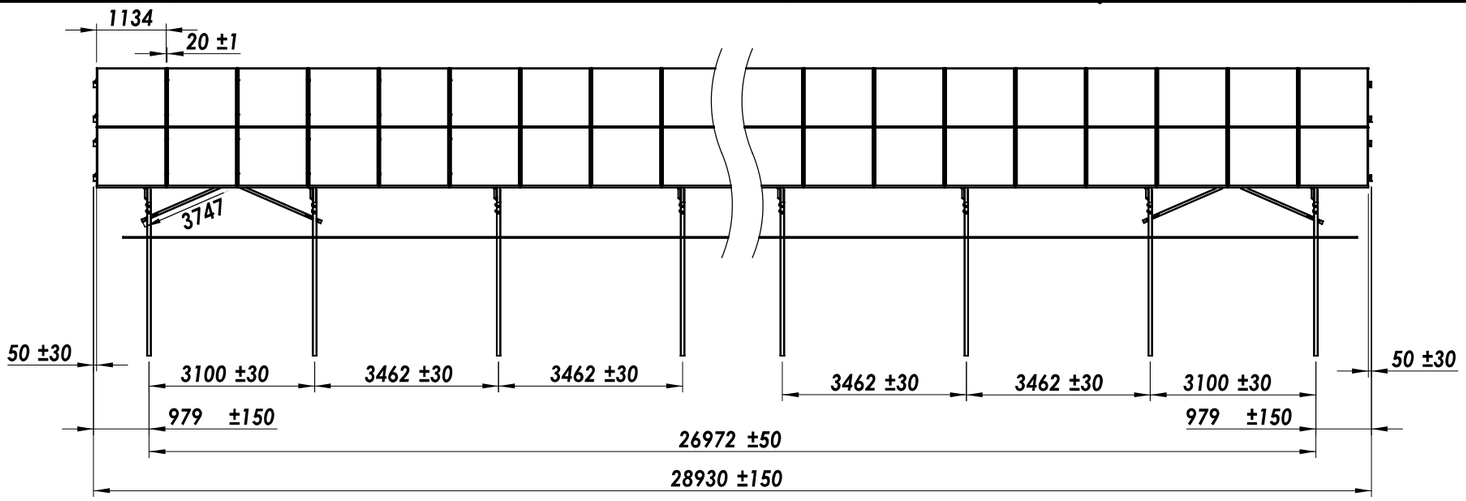
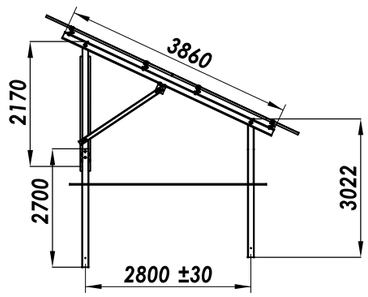
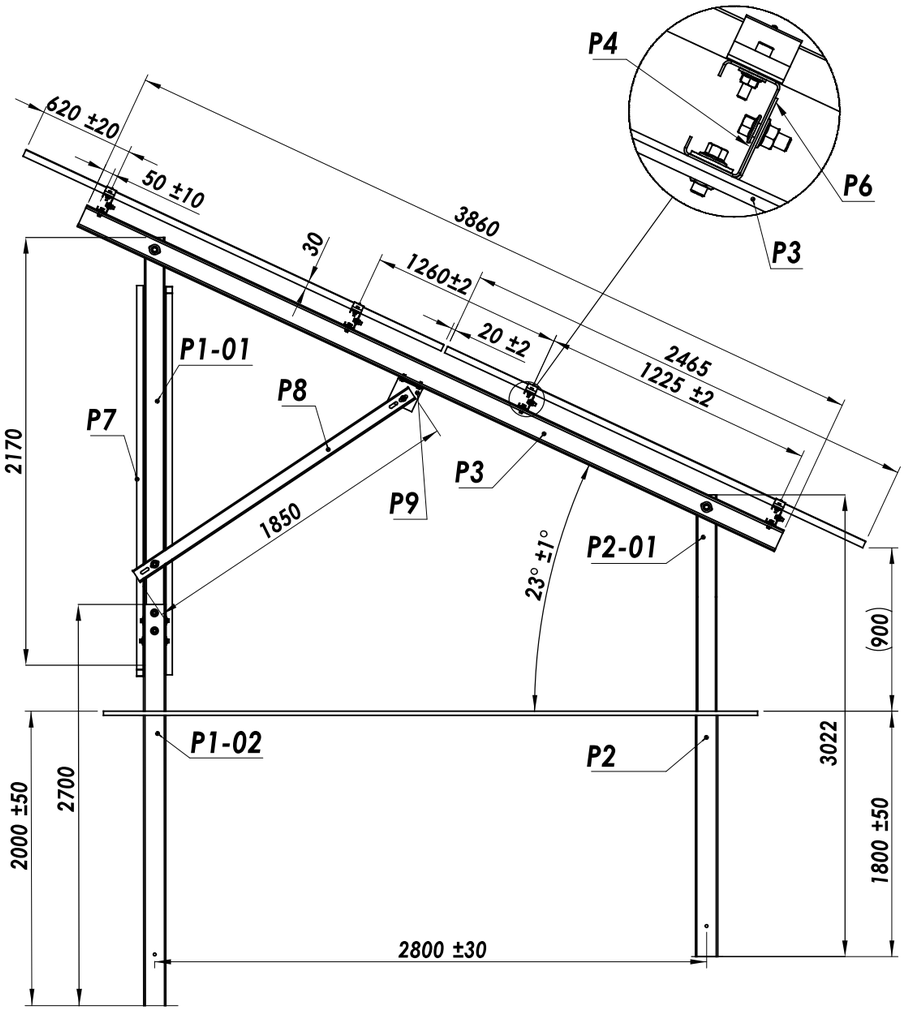
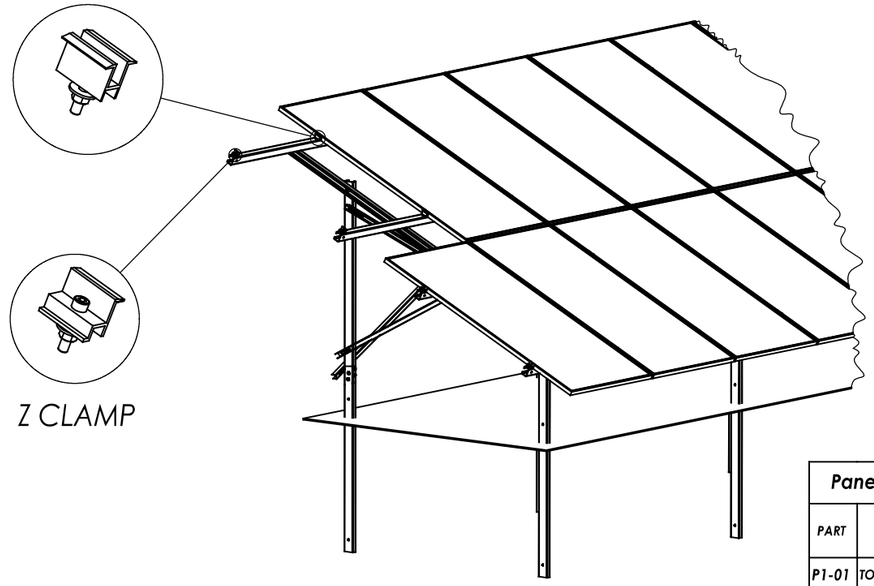




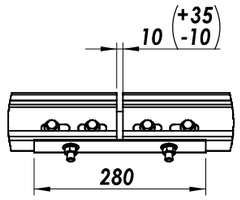
DEFINITION	CONNECTION
P1	M12x30 FLANGE BOLT-DIN 6921 M12 FLANGE NUT-DIN 6923 M12 WIDE PLAIN WASHER - DIN 9021
P1-P3	M16x40 FLANGE BOLT-DIN 6921 M16 FLANGE NUT-DIN 623 M16 WIDE PLAIN WASHER - DIN 9021
P3-P4	M12x30 FLANGE BOLT-DIN 6921 M12 FLANGE NUT-DIN 6923 M12 WIDE PLAIN WASHER - DIN 9021
P6	M12x30 FLANGE BOLT-DIN 6921 M12 FLANGE NUT-DIN 6923
P7	M12x30 FLANGE BOLT-DIN 6921 M12 FLANGE NUT-DIN 6923
P8	M12x30 FLANGE BOLT-DIN 6921 M12 FLANGE NUT-DIN 6923
P9	M10x25 FLANGE BOLT-DIN 6921 M10 FLANGE NUT-DIN 6923
Al. Clamp	M8x40 / 50 IMBUS BOLT - DIN 912 M8 WIDE PLAIN WASHER - DIN 9021 M8 FLANGE NUT - DIN 6923



H CLAMP



Z CLAMP



L/9≤Aşık ara bağlantı konumu ≤ L/4
L/9≤Purlin connector location ≤ L/4
L= İki ayak arası mesafe
L= Distance between two piles

Panel: 2465x1134x30mm....605Wp				
PART	PART NAME	SECTION	THICKNESS (mm)	MATERIAL
P1-01	TOP REAR PILE	C 90-50-15	2	S355JR
P1-02	BOTTOM REAR PILE	C 100-60-17	3	S355JR
P2	FRONT PILE	C 90-50-17	3	S355JR
P3	GIRDER	C 100-50-15	2	S420GDZAM310
P4	PURLIN	C 70-50-15	1,8	S420GDZAM310
P6	PURLIN CONNECTOR	L 60-50	2,5	S420GDZAM310
P7	WINDBREAKER	U 40-40	1,5	S420GDZAM310
P8	STRUT	U 60-40	1,8	S420GDZAM310
P9	STRUT CONNENCTOR	L 130-50	4	S235JR

*Açı ölçme işlemi, profill uçlarından en az 20 cm uzaklıkta yapılacaktır.Bunun dışında ±4°
Angular measurement will be made from minimum 20 cm of profile sides.Except this ±4°

FORM NO: F093.00 / 05.01.2018 - 05.01.2018

PROJE ADI / PROJECT NAME: Cefn and Wrexham
PARÇA KODU / PART CODE: VT-25-113_2Vx25x2P_A1_General Assembly_INT
RESİM TİPİ / DRAWING TYPE: GENEL / GENERAL

ÖLÇÜ TOLERANSLARI / DIMENSION TOLERANCES
AÇI TOLERANSI / ANGULAR TOLERANCE: ±2°*
RADYUS TOLERANSI / RADIUS TOLERANCE: ±4 mm
İÇ-DIŞ BÜKEYLİK TOLERANSI / CONCAVITY TOLERANCE: 1mm
SEHİM TOLERANSI / STRAIGHTNESS TOLERANCE: L x 0.002 mm
SLOTLARIN UZUNLUK TOLERANSI / LENGTH TOLERANCE OF SLOTS: ±8 mm
DELİKLERİN VE SLOTLARIN ÇAP TOLERANSI / DIAMETER TOLERANCE OF HOLES AND SLOTS: ±1,5 mm
UZUNLUK TOLERANSI / LENGTH TOLERANCE: (P1/P2:±20 mm**)-(**P3:±15 mm**)-(**P4: -10 +6 mm**)-(**P5/P6/P7/P8:±15 mm**)**
PROFİLİN BOYUNA GÖRE DELİKLERİN VE SLOTLARIN KONUMU / HOLES AND SLOTS POSITION ACCORDING TO PROFILE LENGTH: ±8 mm
PROFİL ENİNE GÖRE DELİK VE SLOT KONUMU /**HOLE AND SLOT POS. ACCORDING TO PROF. WIDTH:(** P4 Up Slots: ±2 mm**)(**P1/P2/P3/P4/P5/P6/P7/P8±3 mm**)**

KALINLIK TOLERANSI THICKNESS TOLERANCE EN 10051(Euronorm)
OTHERWISE NOT SPECIFIED ACCORDING TO ISO 1461
KAPLAMA/COATING:

TÜM ÖLÇÜLER MM CİNSİNDENDİR. **ALL THE DİMENSİONS ARE IN MM.**
ÇİZEN / DRAWER:
ONAY / APPROVER: M.DEMİRCİ
TARİH / DATE: **28.04.2025**
AĞIRLIK / WEIGHT (g):
MALZEME / MATERİAL:
ÖLÇEK / SCALE: 1:99
FORM: A3
SAYFA / SHEET: 1/1

VERGO

Not/Note:
Teknik resimler ölçeklendirilmemiştir. Üzerinden ölçü almayınız
Drawings did not scaled. Do not take measurement.