

APG - FIVE FORD'S
PORTAL FRAME

LENGTH: 7400mm
DEPTH: 3320mm
HEIGHT: 3200mm TO 3000mm

STEEL:

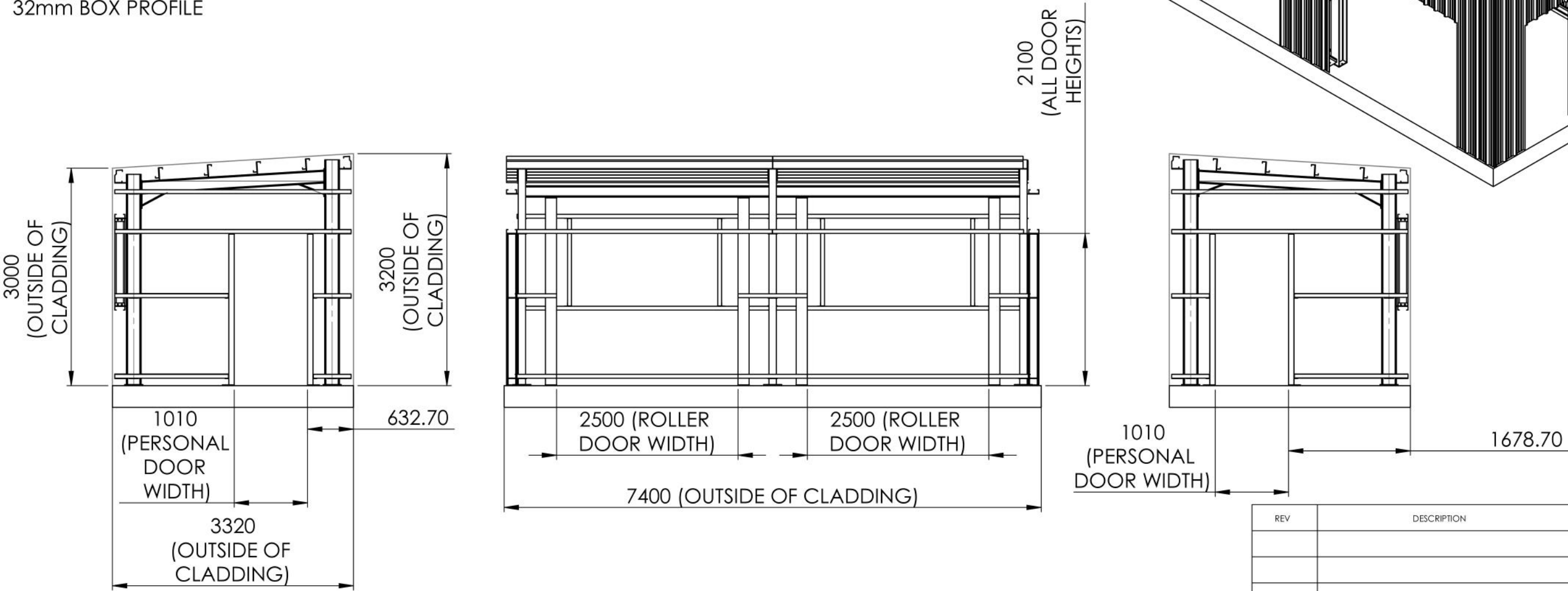
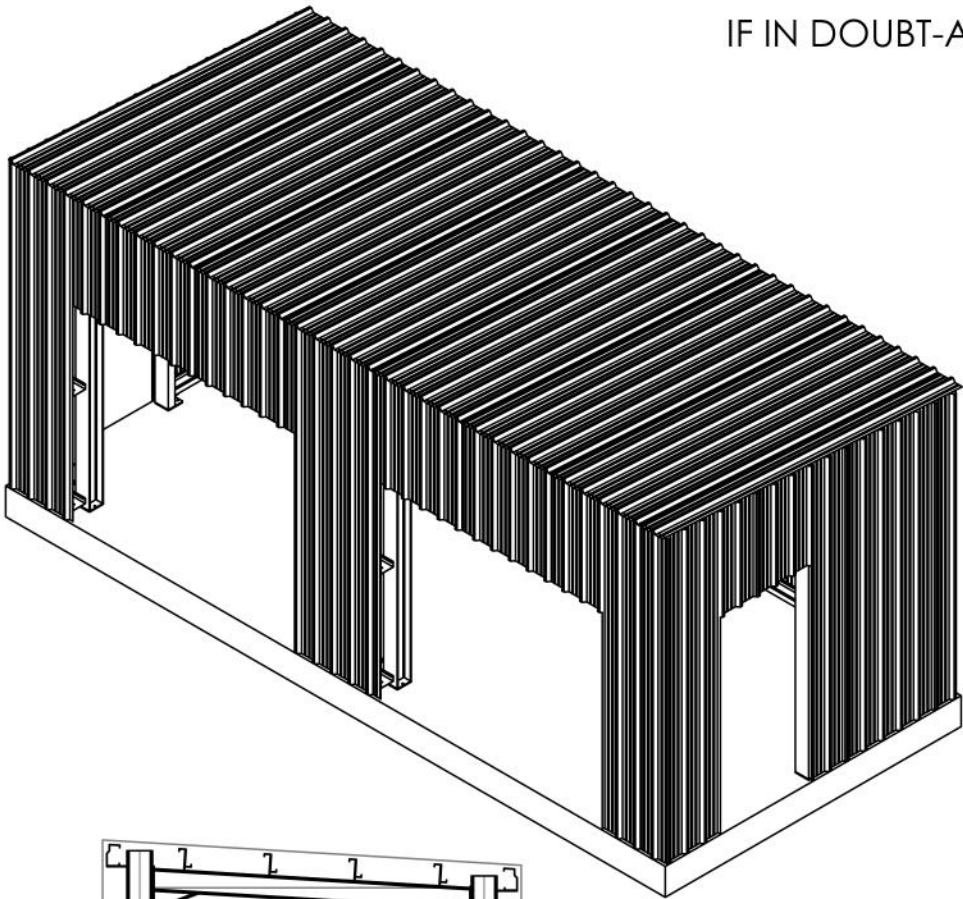
LEGS - 203x102x23 UB
RAFTERS - 178x102x19 UB
ROLLER DOOR HEADER & LEGS - 152x152x30 UB
PERSONAL DOOR LEGS - 150x75x18 PFC

CLADDING:

32mm BOX PROFILE

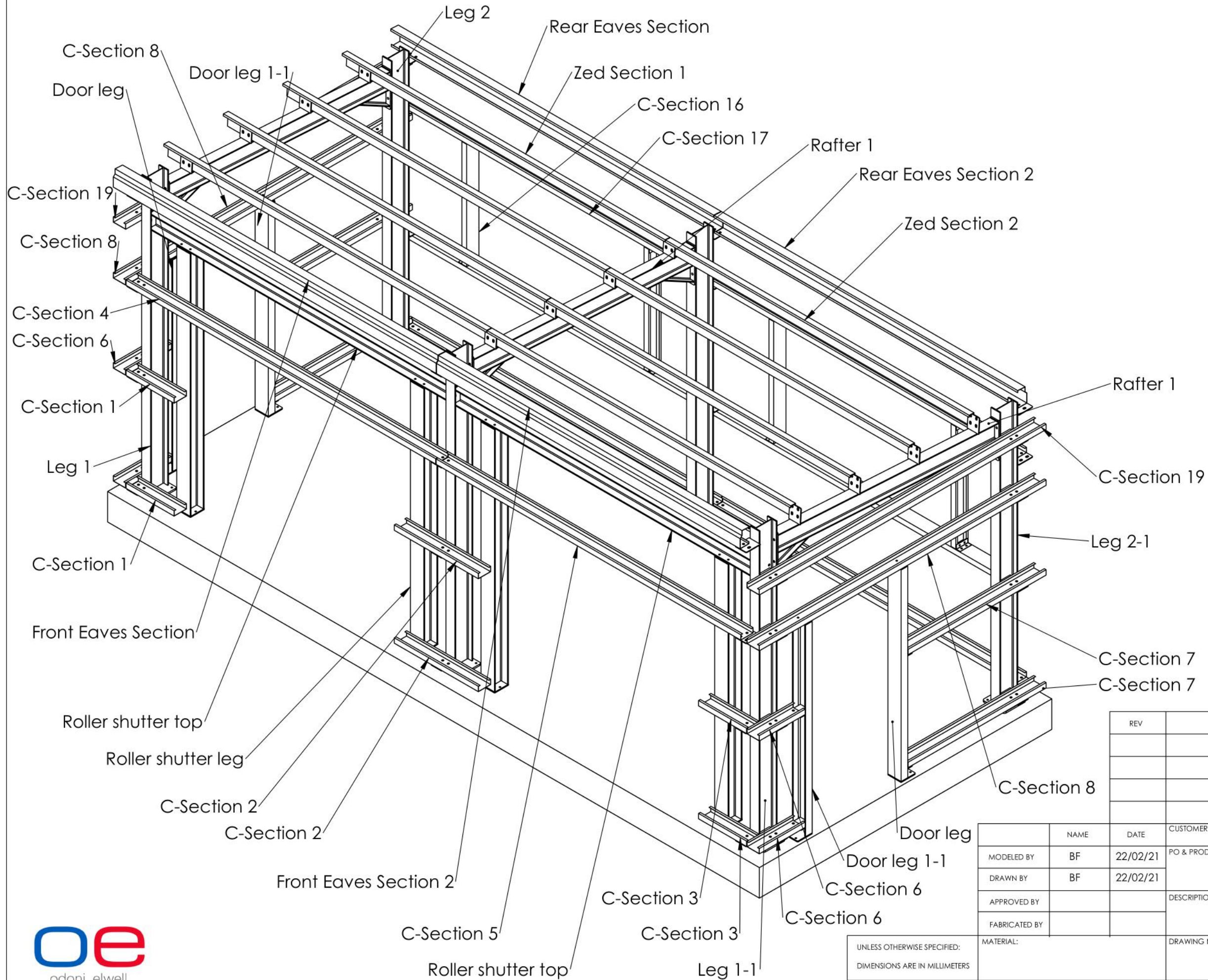
IF IN DOUBT-ASK

2X ROLLER DOOR - 2500mm W x 2100mm H
2X PERSONAL DOORS - 1010mm W x 2100mm H



REV	DESCRIPTION	REV BY	REV DATE

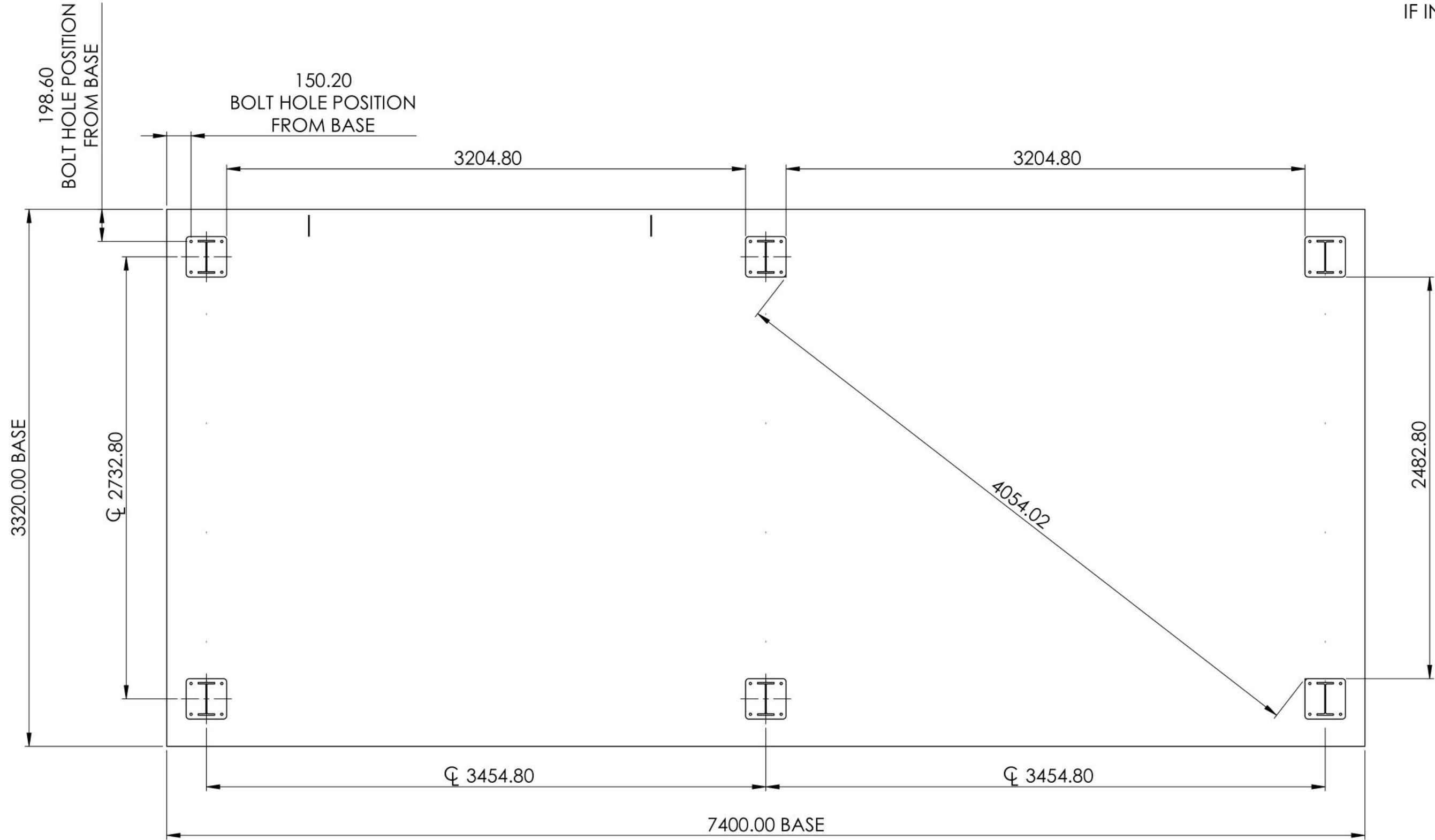
NAME	DATE	CUSTOMER: APG	REV: d2
MODELED BY	BF	22/02/21	PO & PRODUCT:
DRAWN BY	BF	22/02/21	Portal Frame
APPROVED BY			DESCRIPTION:
FABRICATED BY			GA Drawing
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS	MATERIAL:	DRAWING NO:	APG-Five Ford's - GA Drawing
DO NOT SCALE DRAWING	FINISH:	SCALE:	SHEET OF
		1:60	A3



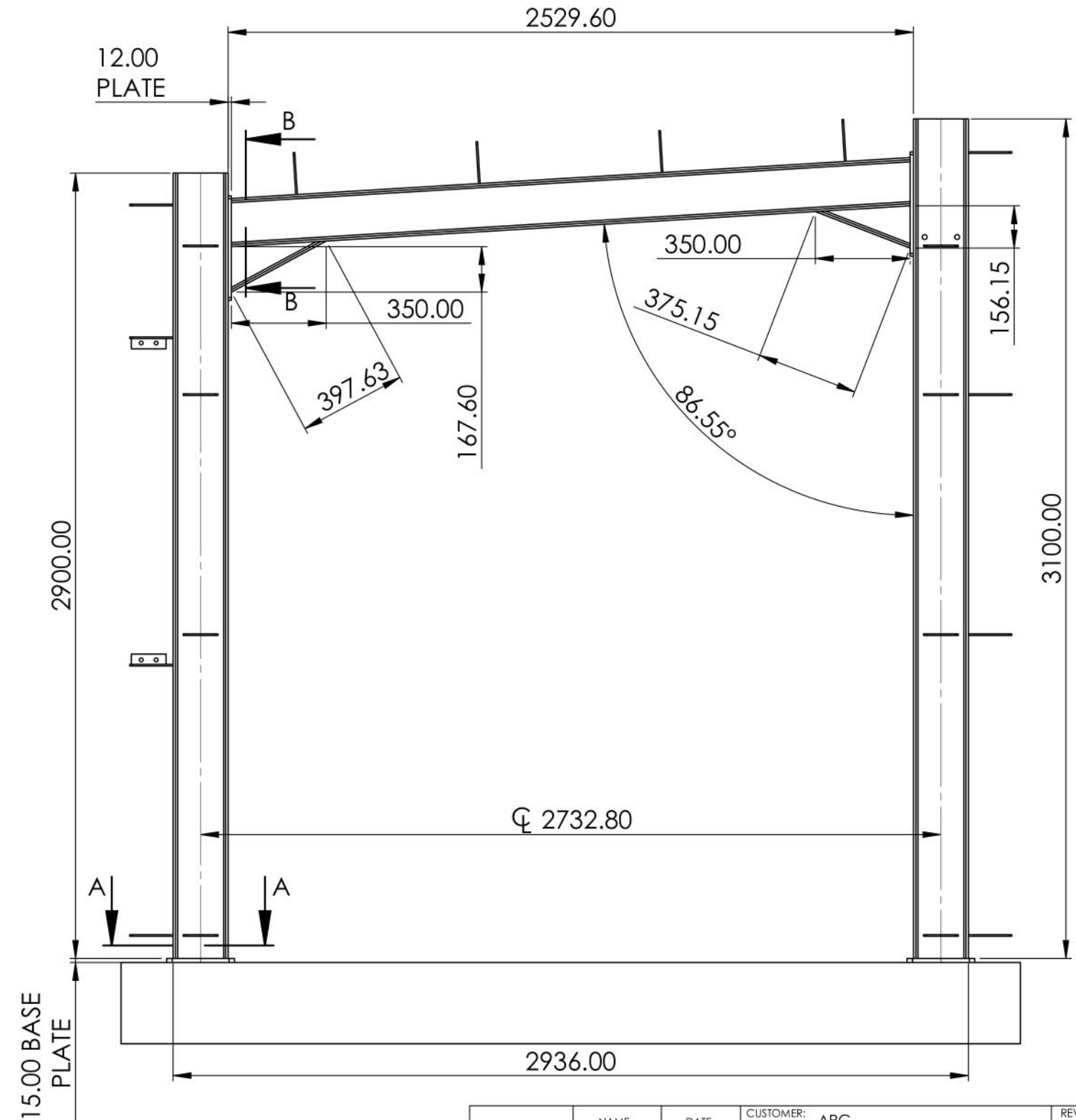
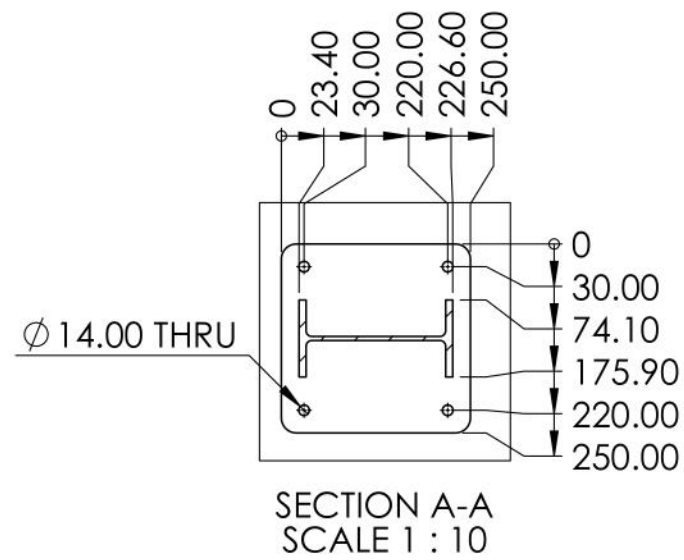
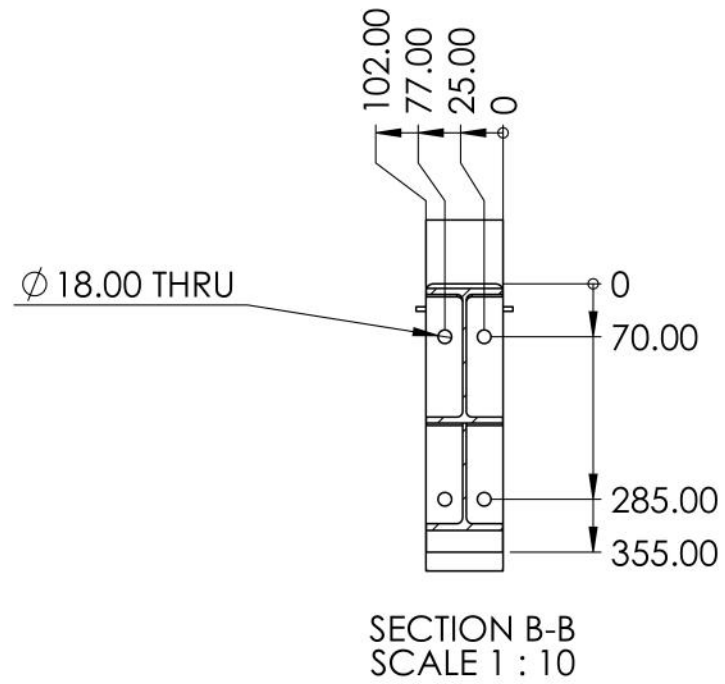
REV	DESCRIPTION	REV BY	REV DATE

	NAME	DATE	CUSTOMER: APG	REV: d2
MODELED BY	BF	22/02/21	PO & PRODUCT:	
DRAWN BY	BF	22/02/21	Portal Frame	
APPROVED BY			DESCRIPTION:	
FABRICATED BY			GA Drawing	
MATERIAL:			DRAWING NO:	
			APG-Five Ford's - GA Drawing	
FINISH:			SCALE:	
			1:30	
DO NOT SCALE DRAWING			SHEET OF	A3

IF IN DOUBT-ASK



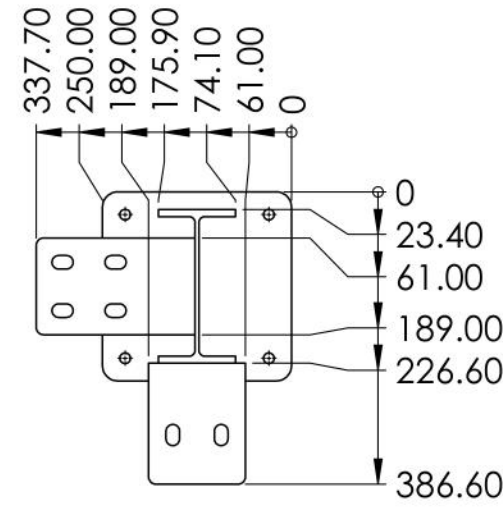
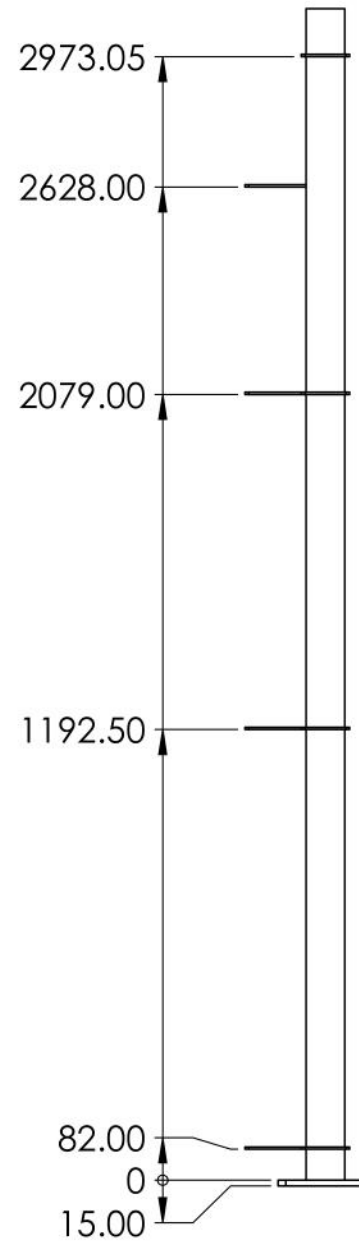
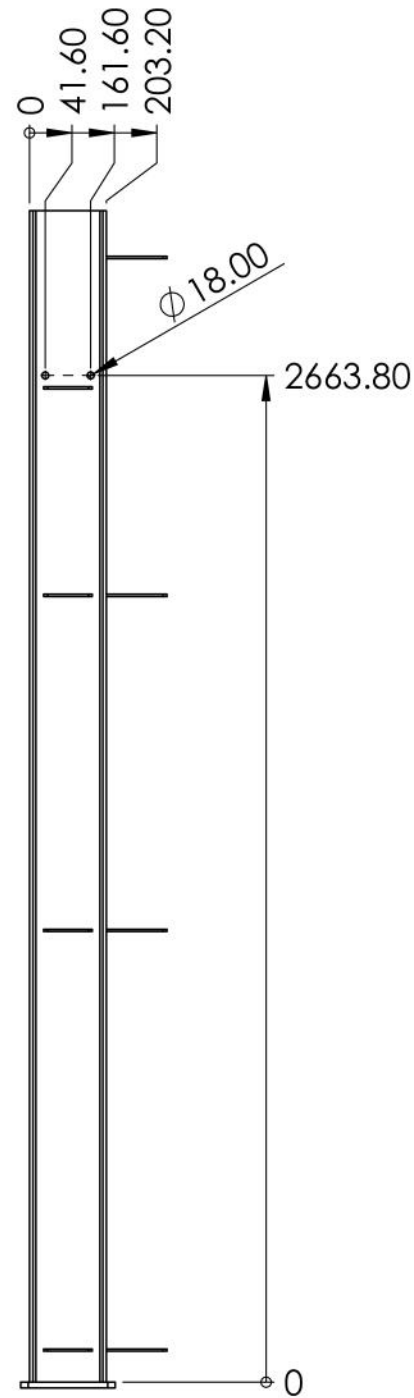
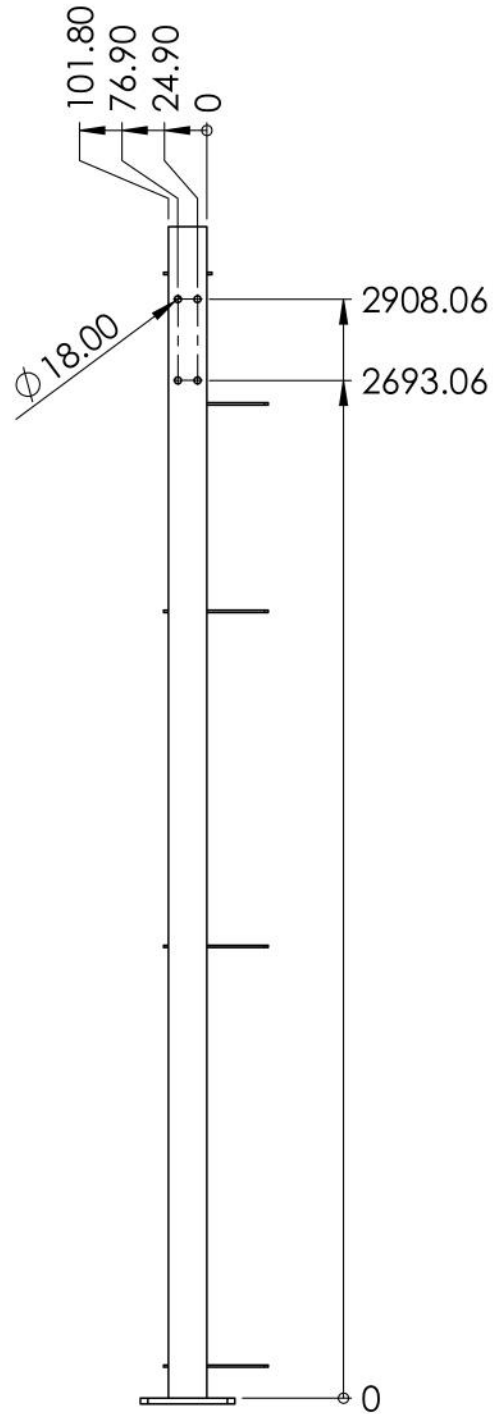
		NAME	DATE	CUSTOMER: APG	REV: d2	
	MODELED BY	BF	22/02/21	PO & PRODUCT: Portal Frame		
	DRAWN BY	BF	22/02/21			
	CHECKED BY			DESCRIPTION: GA Drawing		
	APPROVED BY					
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS	MATERIAL:			DRAWING NO: APG-Five Ford's - GA Drawing		
DO NOT SCALE DRAWING	FINISH:			SCALE: 1:25	SHEET OF	A3



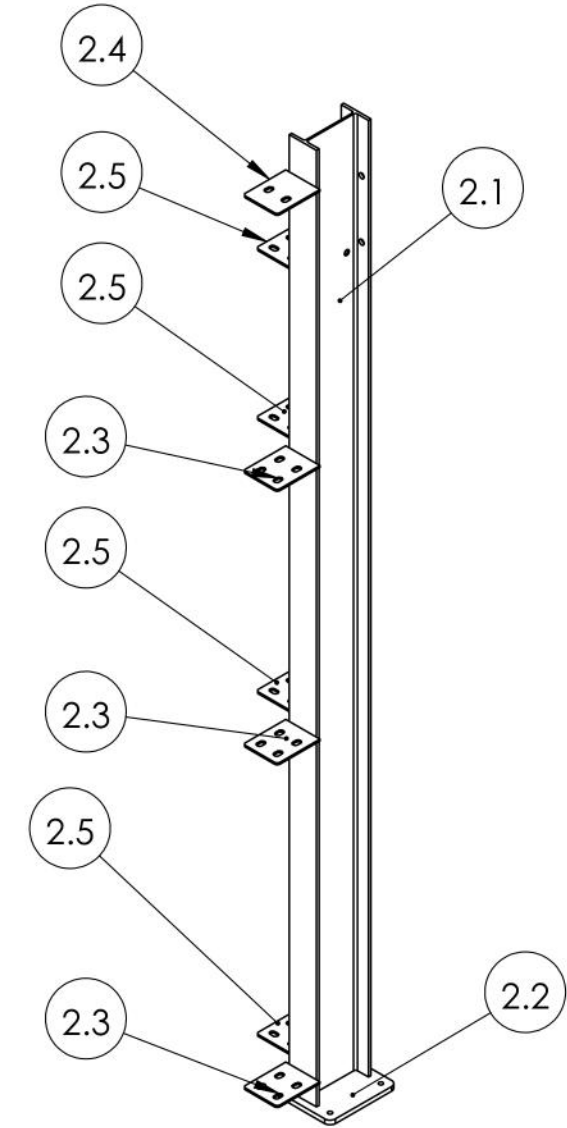
BOLTS TO USE:

- M12x100mm THROUGH BOLTS FOR BASE PLATES
- M16x50mm FOR RAFTERS TO LEGS

	NAME	DATE	CUSTOMER: APG	REV: d2
MODELED BY	BF	22/02/21	PO & PRODUCT:	
DRAWN BY	BF	22/02/21	Portal Frame	
CHECKED BY			DESCRIPTION:	
APPROVED BY			GA Drawing	
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS	MATERIAL:		DRAWING NO:	
DO NOT SCALE DRAWING	FINISH:		APG-Five Ford's - GA Drawing	
			SCALE:	
			1:20	
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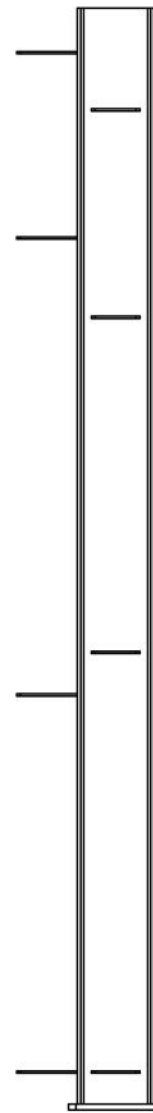
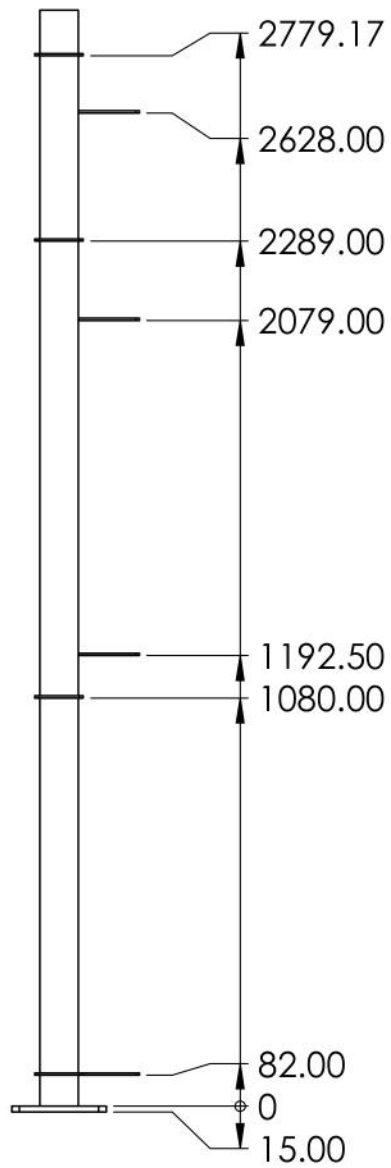
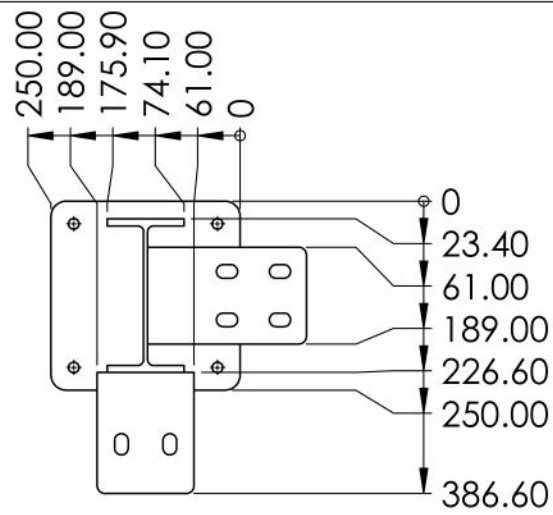
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	LENGTH
2	Leg 1		1	
2.1		203x102x23 UB	1	3100
2.2		250x250x15mm Base Plate	1	15
2.3		128x160x6mm	3	6
2.4		170mm Eaves Cleat	1	6
2.5		Side C-Section Cleat	4	6



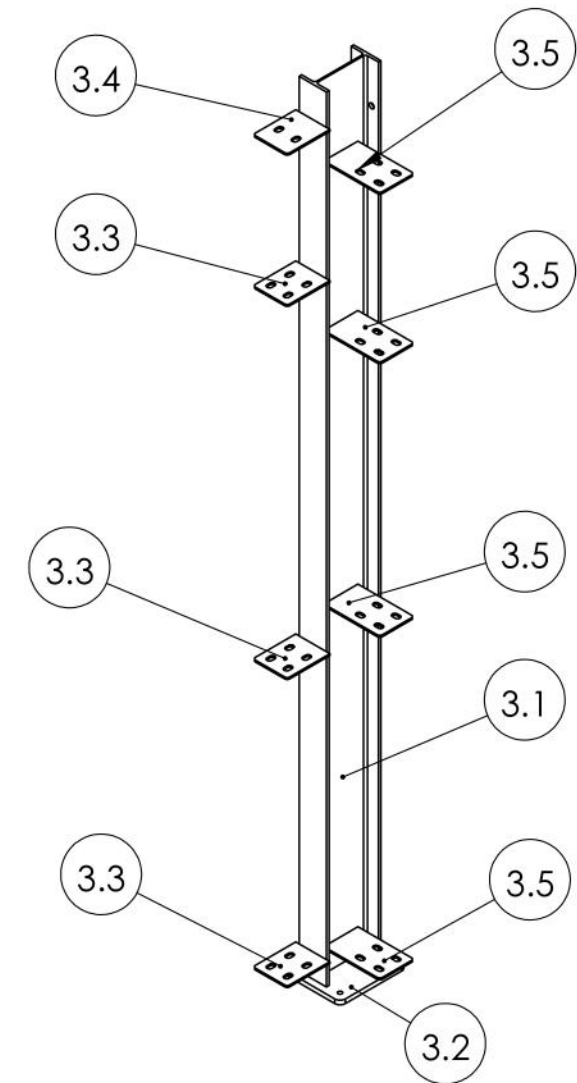
IF IN DOUBT-ASK

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS	MATERIAL:	DRAWING NO: Leg 1		
DO NOT SCALE DRAWING	FINISH:	SCALE: 1:20	SHEET OF	A3

NAME	DATE	CUSTOMER: APG	REV: d2
MODELED BY	BF	22/02/21	PO & PRODUCT:
DRAWN BY	BF	29/03/21	Portal Frame
CHECKED BY	AH	09/04/21	DESCRIPTION:
APPROVED BY	SJ	09/04/21	

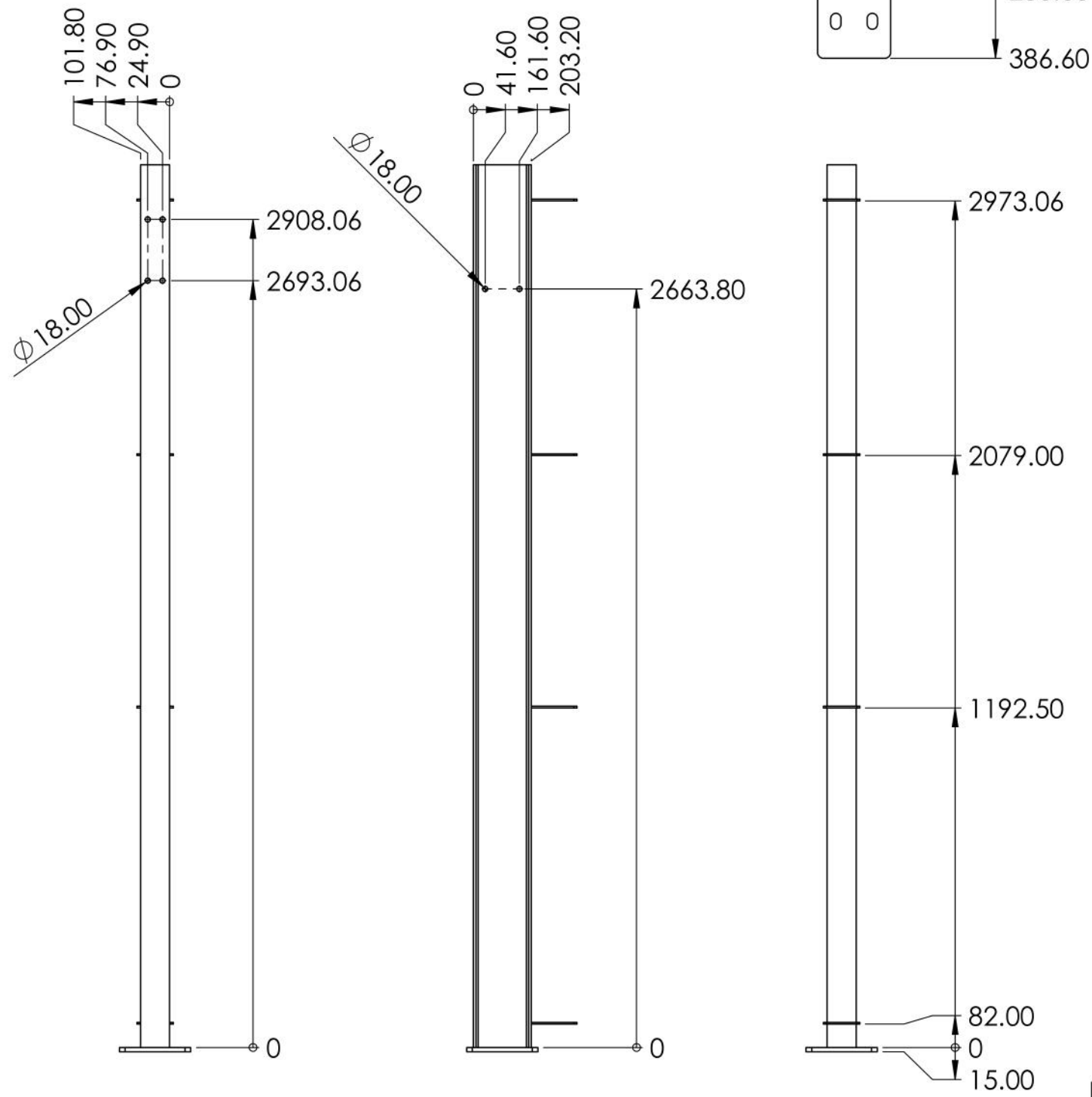


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	LENGTH
3	Leg 2		1	
3.1		203x102x23 UB	1	2900
3.2		250x250x15mm Base Plate	1	15
3.3		128x160x6mm	3	6
3.4		170mm Eaves Cleat	1	6
3.5		Side C-Section Cleat	4	6

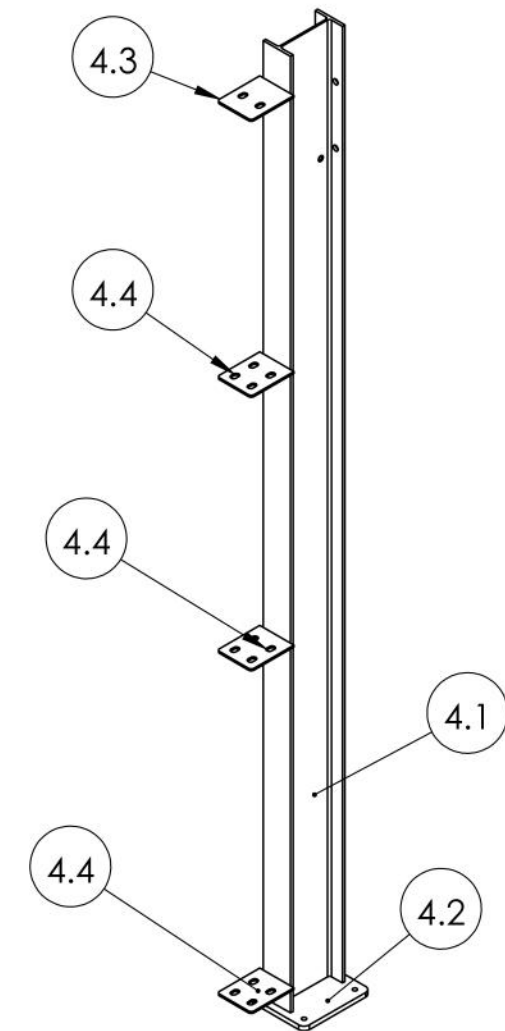


IF IN DOUBT-ASK

	NAME	DATE	CUSTOMER: APG	REV: d2
MODELED BY	BF	22/02/21	PO & PRODUCT: Portal Frame	
DRAWN BY	BF	29/03/21		
CHECKED BY	AH	09/04/21	DESCRIPTION:	
APPROVED BY	SJ	09/04/21		
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS	MATERIAL:		DRAWING NO: Leg 2	
DO NOT SCALE DRAWING	FINISH:		SCALE: 1:20	SHEET OF A3

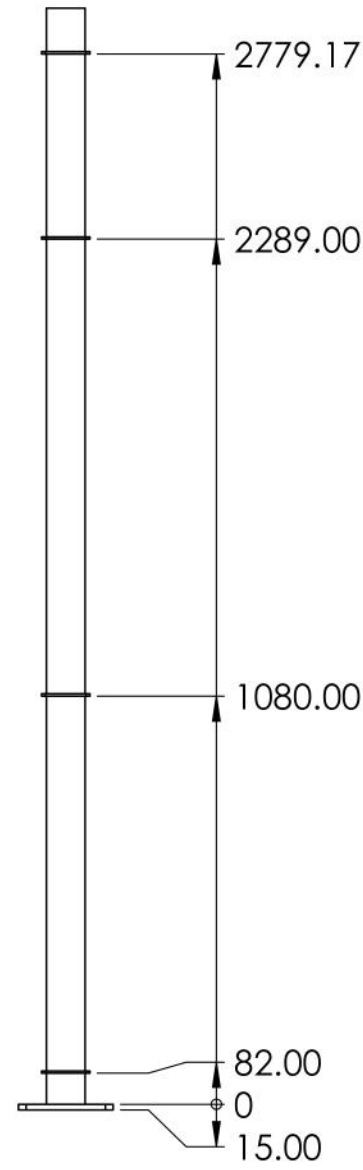
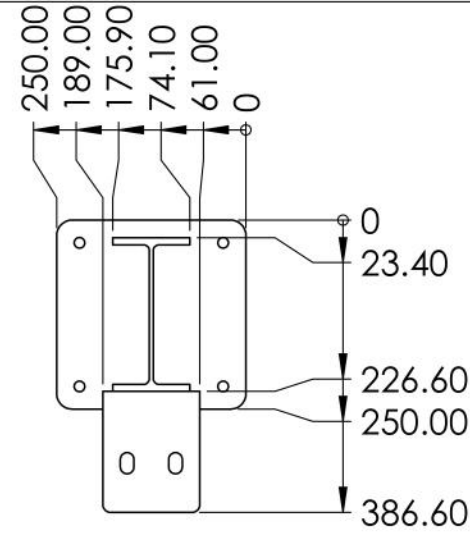
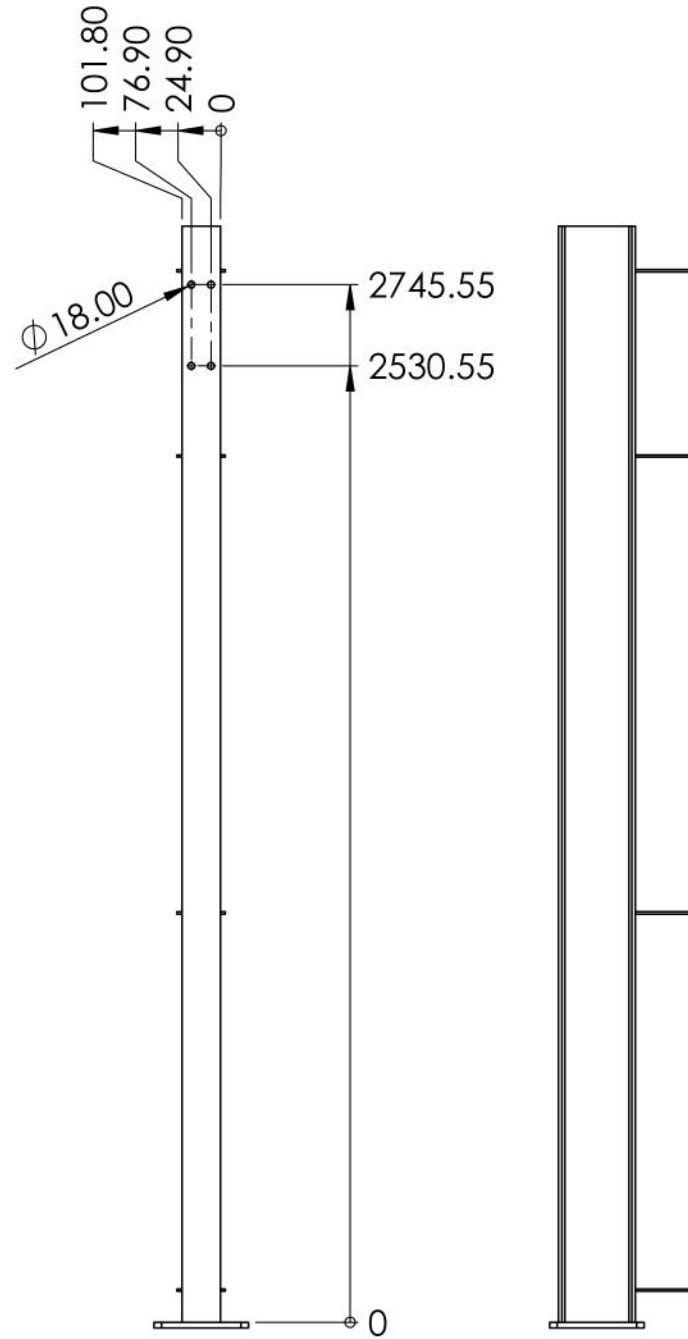


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	LENGTH
4	Leg 3		1	
4.1		203x102x23 UB	1	3100
4.2		250x250x15mm Base Plate	1	15
4.3		170mm Eaves Cleat	1	6
4.4		128x160x6mm	3	6

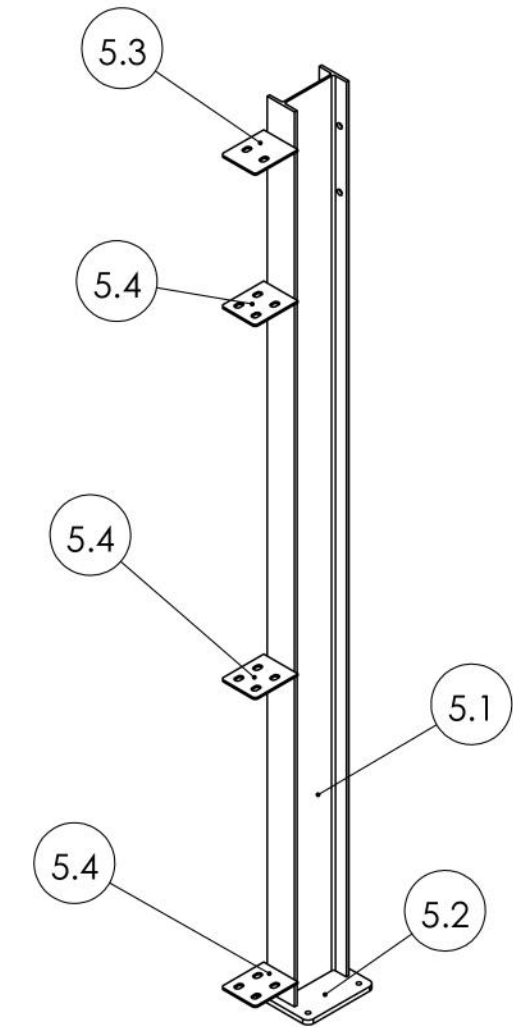


IF IN DOUBT-ASK

	NAME	DATE	CUSTOMER: APG	REV: d2
MODELED BY	BF	22/02/21	PO & PRODUCT:	
DRAWN BY	BF	29/03/21	Portal Frame	
CHECKED BY	AH	09/04/21	DESCRIPTION:	
APPROVED BY	SJ	09/04/21	DRAWING NO:	
UNLESS OTHERWISE SPECIFIED:	MATERIAL:		Leg 3	
DIMENSIONS ARE IN MILLIMETERS	FINISH:		SCALE:	SHEET OF
DO NOT SCALE DRAWING			1:20	A3

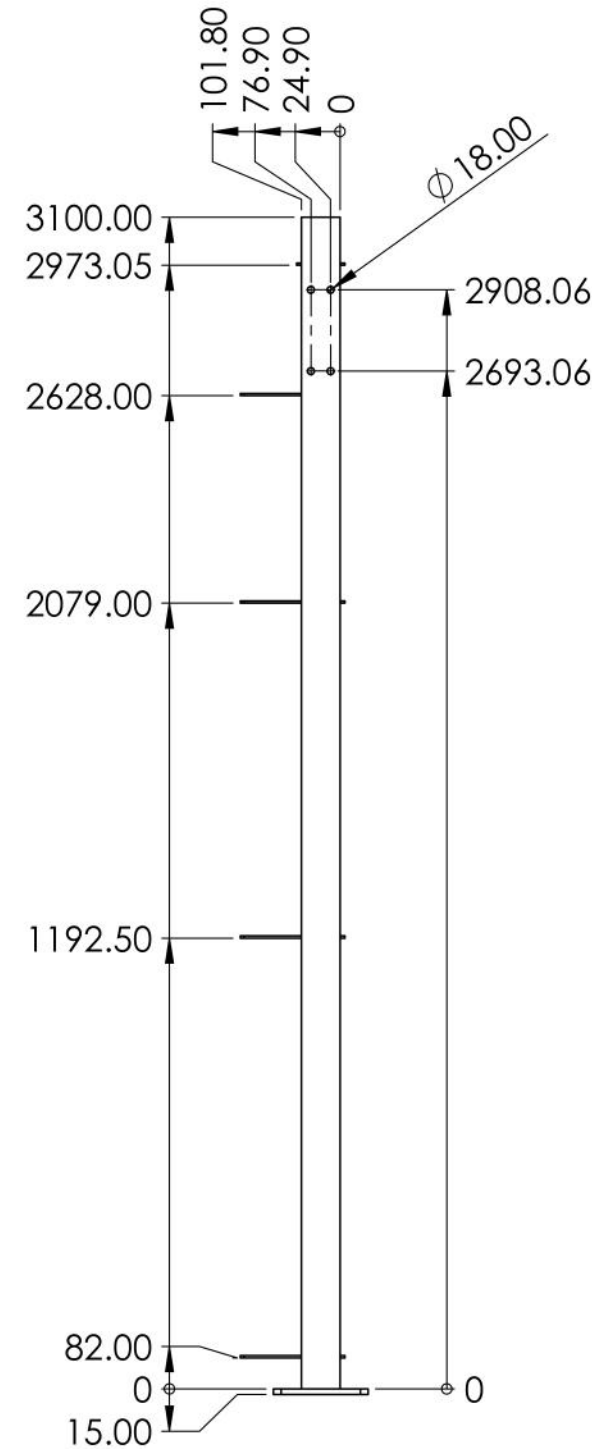
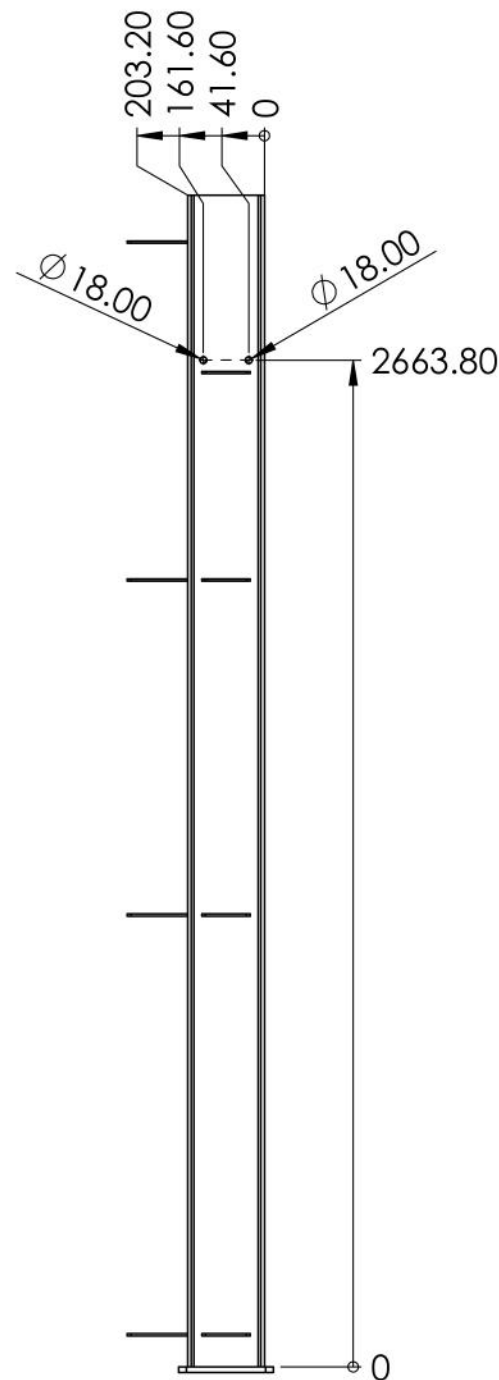
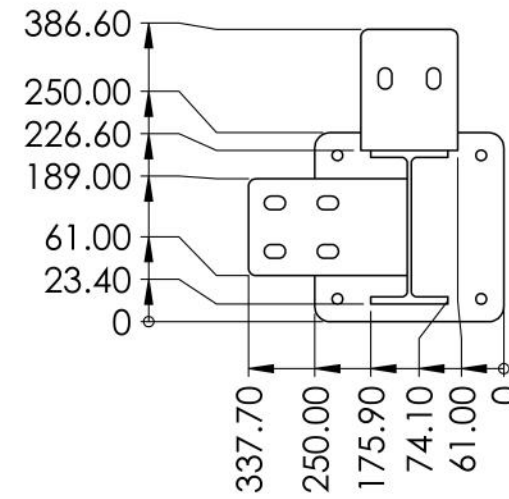


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	LENGTH
5	Leg 4		1	
5.1		203x102x23 UB	1	2900
5.2		250x250x15mm Base Plate	1	15
5.3		170mm Eaves Cleat	1	6
5.4		128x160x6mm	3	6

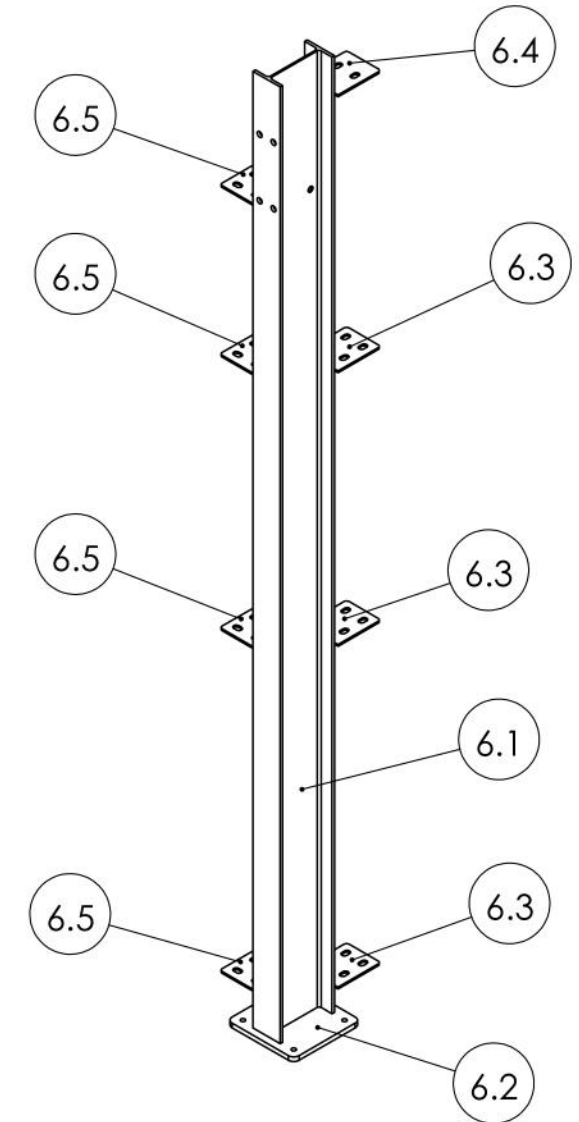


IF IN DOUBT-ASK

	NAME	DATE	CUSTOMER: APG	REV: d2
MODELED BY	BF	22/02/21	PO & PRODUCT:	
DRAWN BY	BF	29/03/21	Portal Frame	
CHECKED BY	AH	09/04/21	DESCRIPTION:	
APPROVED BY	SJ	09/04/21	DRAWING NO:	
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS	MATERIAL:		Leg 4	
DO NOT SCALE DRAWING	FINISH:		SCALE: 1:20	SHEET OF A3

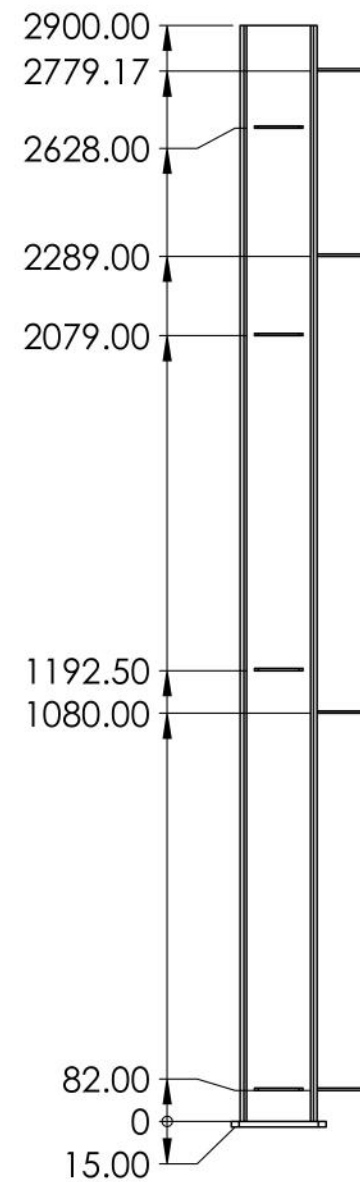
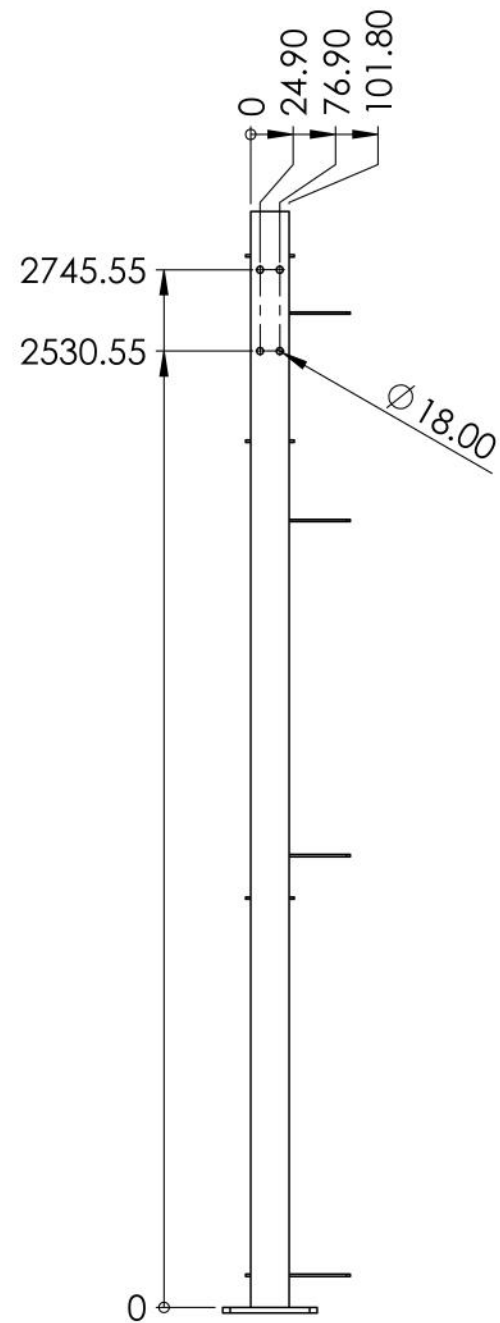
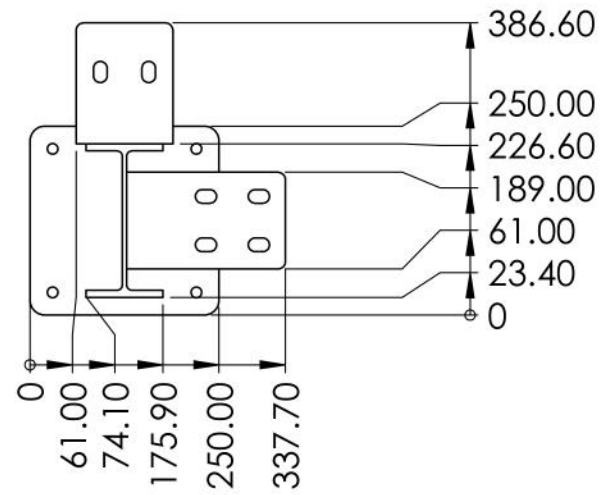


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	LENGTH
6	Leg 1-1		1	
6.1		203x102x23 UB	1	3100
6.2		250x250x15mm Base Plate	1	15
6.3		128x160x6mm	3	6
6.4		170mm Eaves Cleat	1	6
6.5		Side C-Section Cleat	4	6

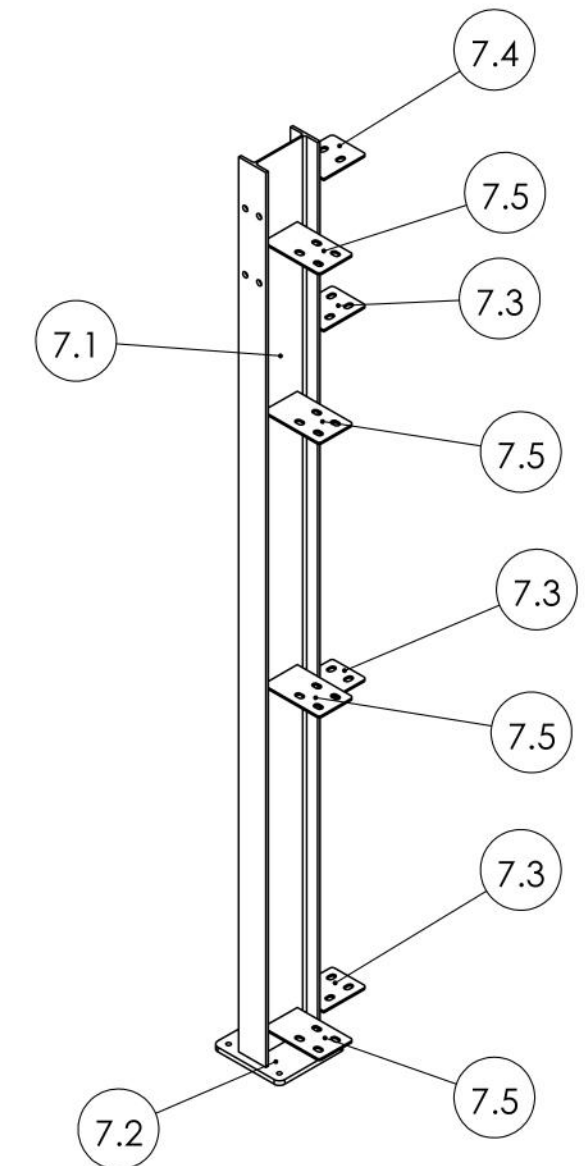


IF IN DOUBT-ASK

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS	MATERIAL:	DRAWING NO: Leg 1-1		
DO NOT SCALE DRAWING	FINISH:	SCALE: 1:20	SHEET OF	A3

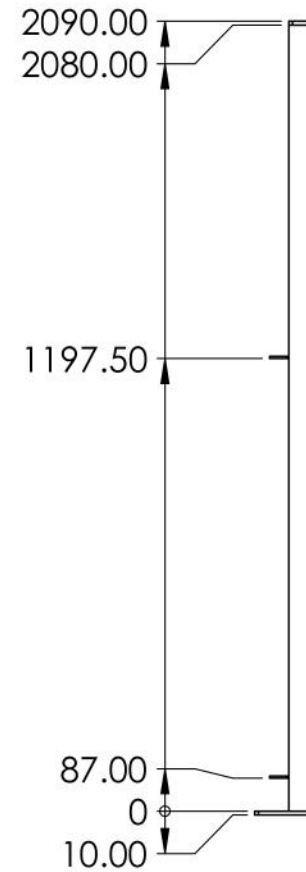
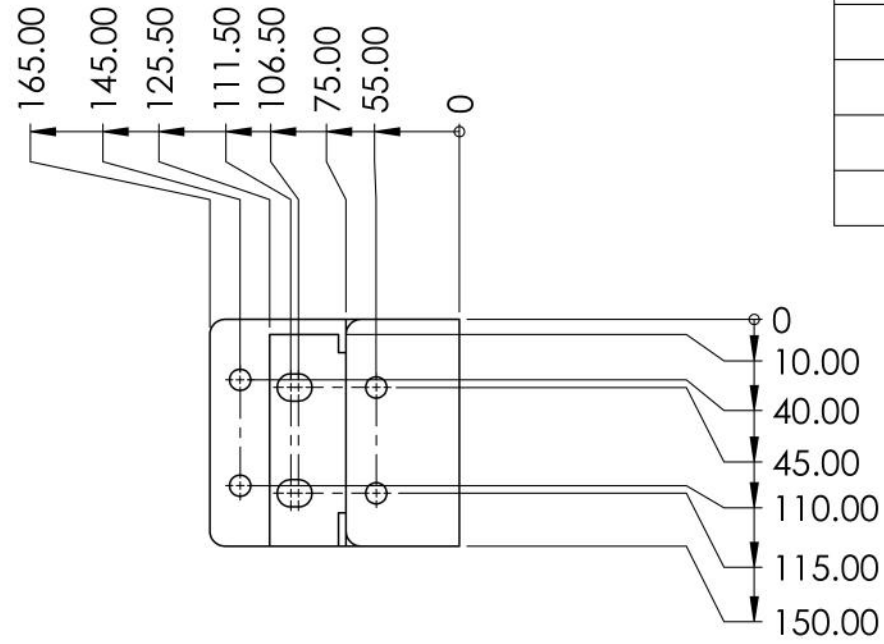


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	LENGTH
7	Leg 2-1		1	
7.1		203x102x23 UB	1	2900
7.2		250x250x15mm Base Plate	1	15
7.3		128x160x6mm	3	6
7.4		170mm Eaves Cleat	1	6
7.5		Side C-Section Cleat	4	6

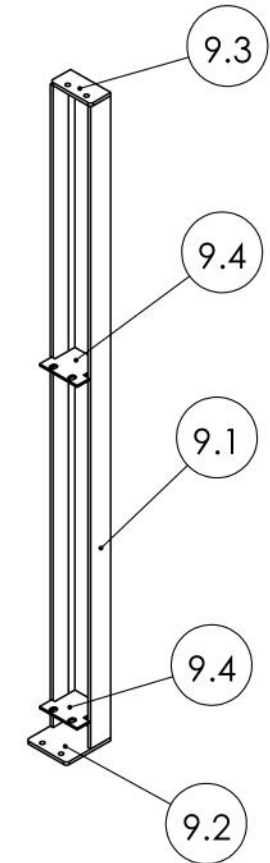


IF IN DOUBT-ASK

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS	MATERIAL:	DRAWING NO: Leg 2-1		
	FINISH:	SCALE: 1:20	SHEET OF	A3
DO NOT SCALE DRAWING				



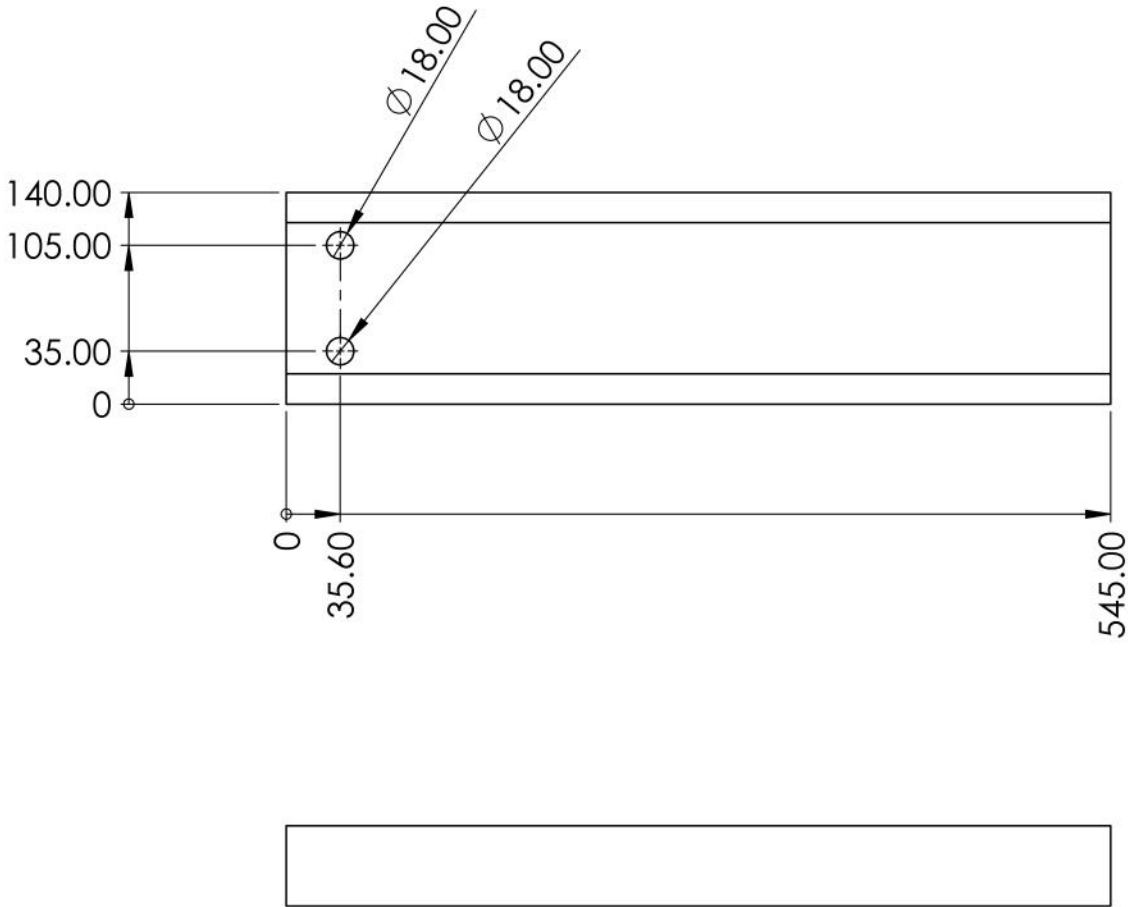
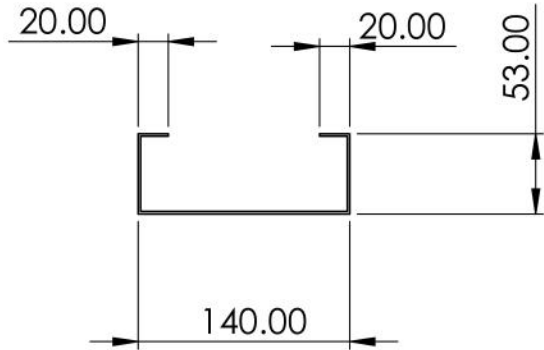
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	LENGTH
9	Door leg 1-1		2	
9.1		150x75x18mm Channel	1	2080
9.2		Door Base Plate 2	1	10
9.3		Top Door Cleat	1	10
9.4		Door Cleat	2	6



IF IN DOUBT-ASK

	NAME	DATE	CUSTOMER: APG	REV: d2
MODELED BY	BF	22/02/21	PO & PRODUCT: Portal Frame	
DRAWN BY	BF	29/03/21		
CHECKED BY	AH	09/04/21	DESCRIPTION:	
APPROVED BY	SJ	09/04/21		
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS	MATERIAL:		DRAWING NO: Door Leg 1-1	
DO NOT SCALE DRAWING	FINISH:		SCALE: 1:20	SHEET OF A3

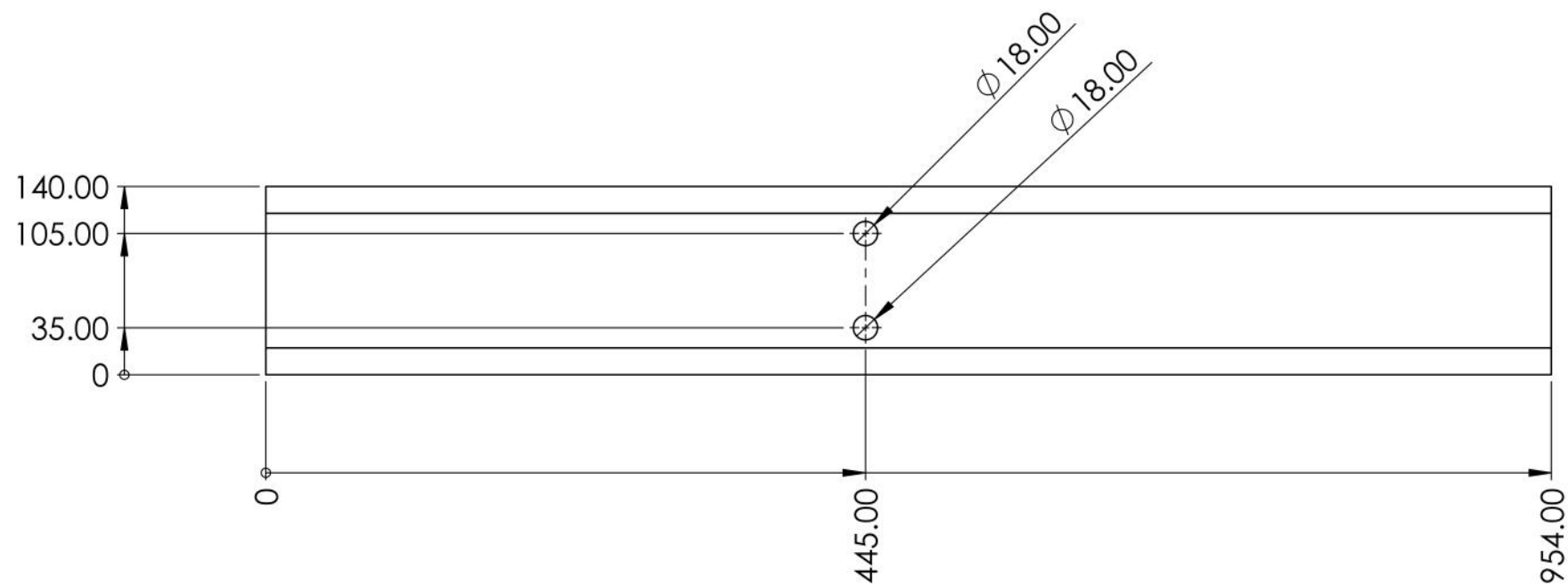
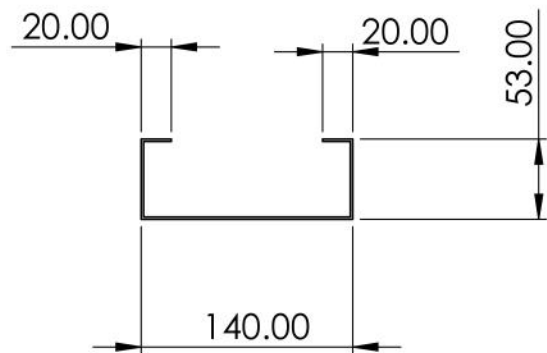
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	LENGTH
10	C-Section 1	140mm C Section	2	
10.1		140mm C-Section	1	545



IF IN DOUBT-ASK

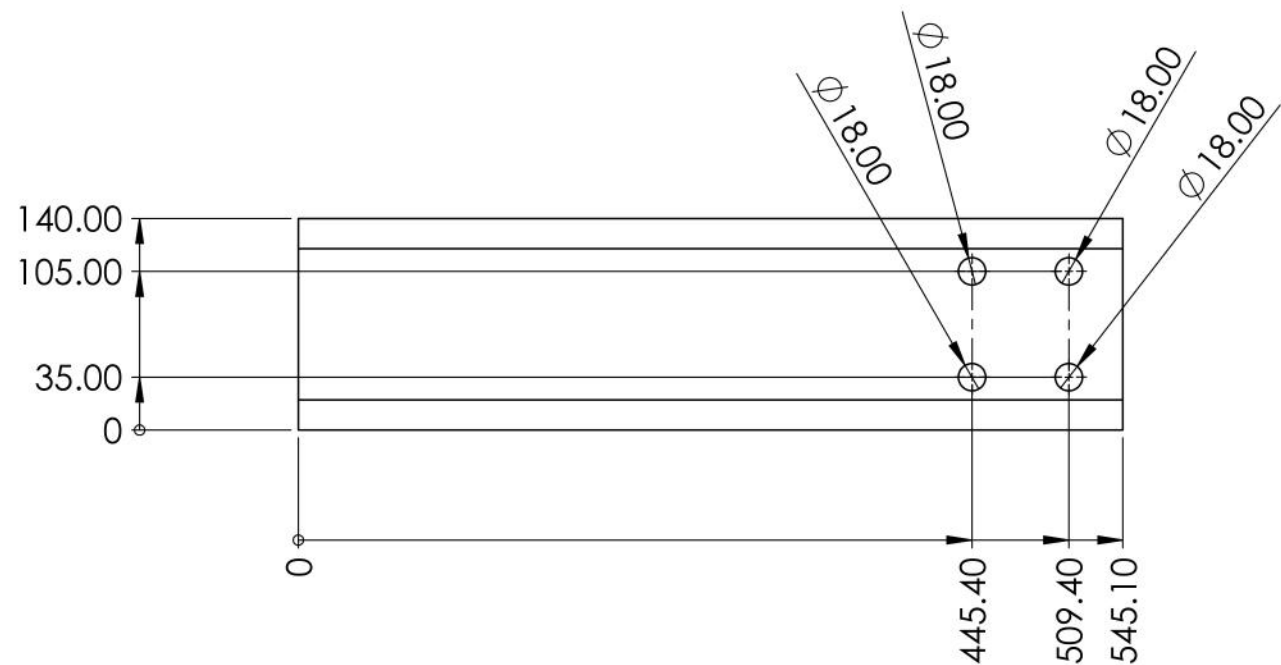
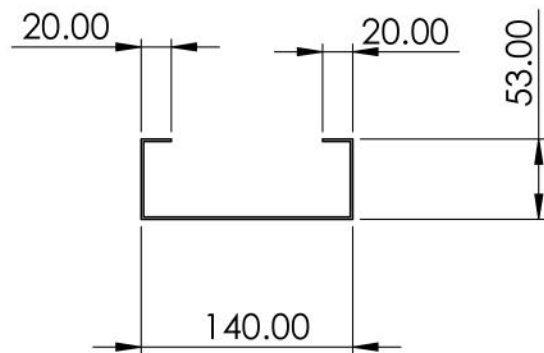
	NAME	DATE	CUSTOMER: APG	REV: d2
MODELED BY	BF	22/02/21	PO & PRODUCT: Portal Frame	
DRAWN BY	BF	29/03/21		
CHECKED BY	AH	09/04/21	DESCRIPTION:	
APPROVED BY	SJ	09/04/21		
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS	MATERIAL:		DRAWING NO: C-Section 1	
DO NOT SCALE DRAWING	FINISH:		SCALE: 1:5	SHEET OF A3

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	LENGTH
11	C-Section 2	140mm C Section	2	
11.1		140mm C-Section	1	954



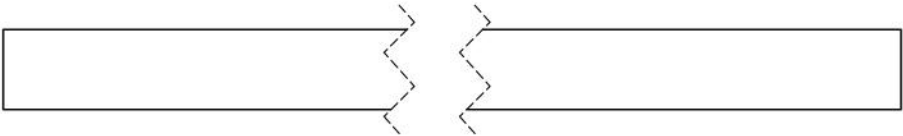
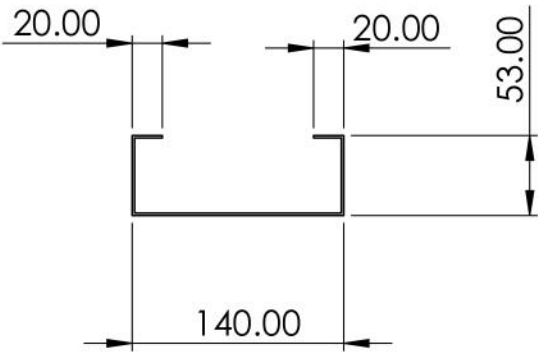
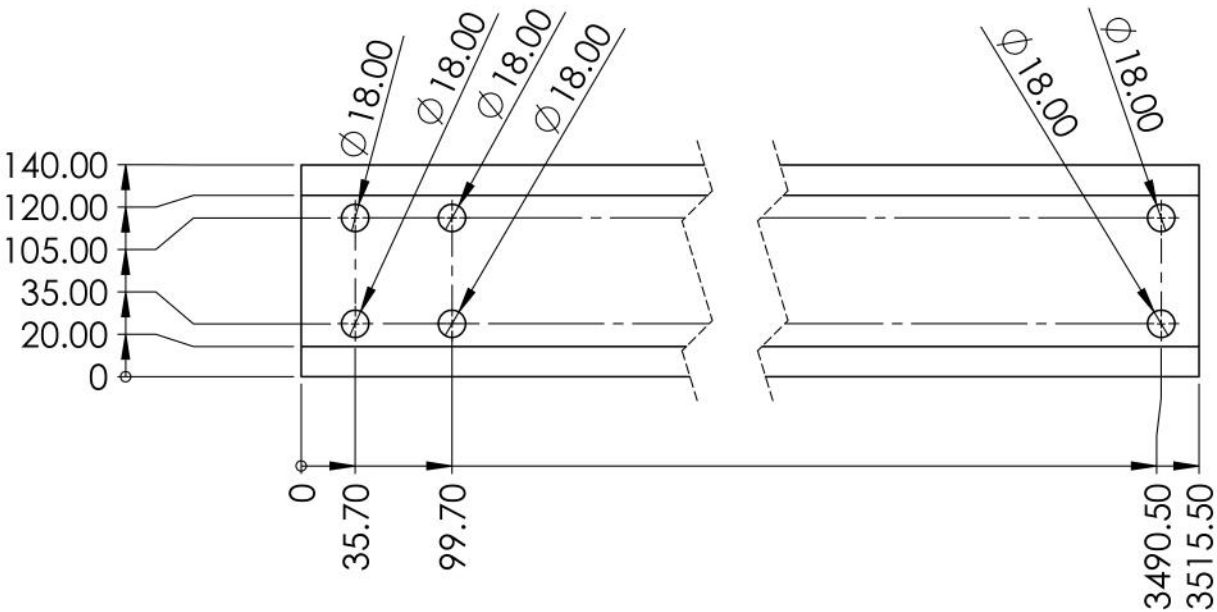
		NAME	DATE	CUSTOMER: APG	REV: d2
MODELED BY		BF	22/02/21	PO & PRODUCT: Portal Frame	
DRAWN BY		BF	29/03/21		
CHECKED BY		AH	09/04/21	DESCRIPTION:	
APPROVED BY		SJ	09/04/21		
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS		MATERIAL:		DRAWING NO: C-Section 2	
DO NOT SCALE DRAWING		FINISH:		SCALE: 1:5	SHEET OF A3

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	LENGTH
12	C-Section 3	140mm C Section	2	
12.1		140mm C-Section	1	545.1



		NAME	DATE	CUSTOMER: APG	REV: d2
MODELED BY		BF	22/02/21	PO & PRODUCT:	
DRAWN BY		BF	29/03/21	Portal Frame	
CHECKED BY		AH	09/04/21	DESCRIPTION:	
APPROVED BY		SJ	09/04/21		
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS		MATERIAL:		DRAWING NO: C-Section 3	
DO NOT SCALE DRAWING		FINISH:		SCALE: 1:5	SHEET OF A3

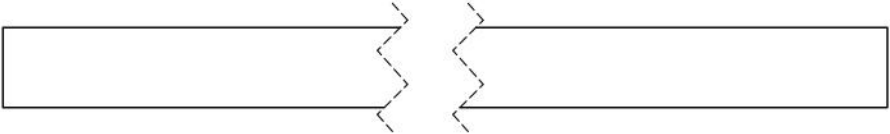
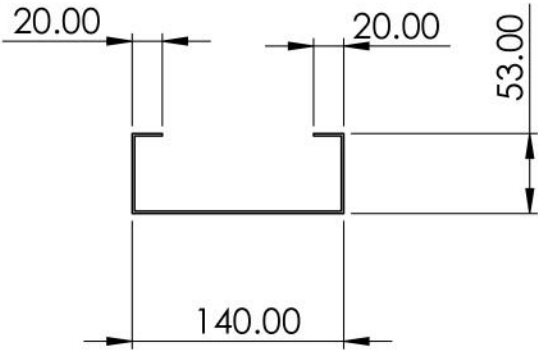
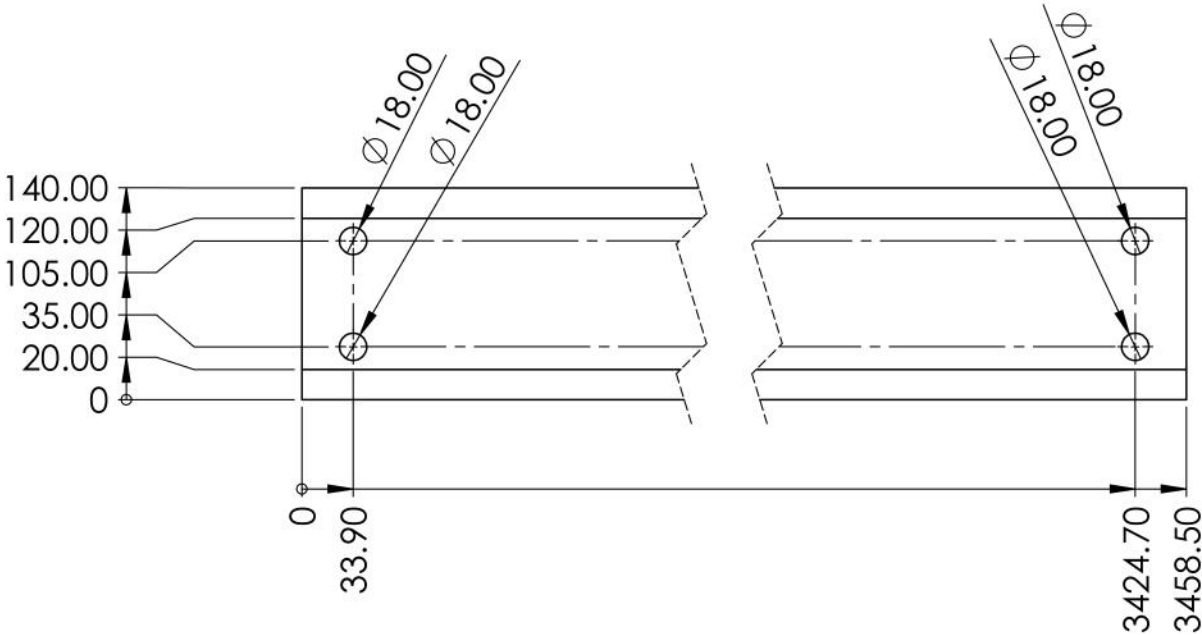
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	LENGTH
13	C-Section 4	140mm C Section	2	
13.1		140mm C-Section	1	3515.5



IF IN DOUBT-ASK

	NAME	DATE	CUSTOMER: APG	REV: d2
MODELED BY	BF	22/02/21	PO & PRODUCT: Portal Frame	
DRAWN BY	BF	29/03/21		
CHECKED BY	AH	09/04/21	DESCRIPTION: C-Section 4	
APPROVED BY	SJ	09/04/21		
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS	MATERIAL:		DRAWING NO:	
DO NOT SCALE DRAWING	FINISH:		SCALE: 1:5	SHEET OF A3

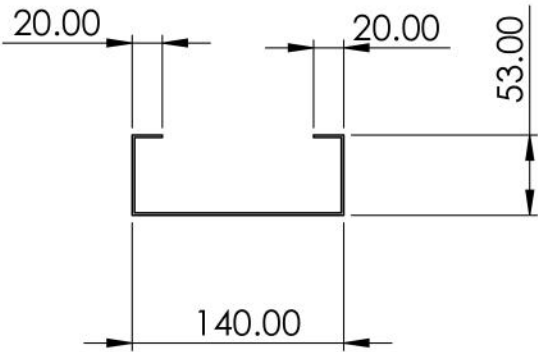
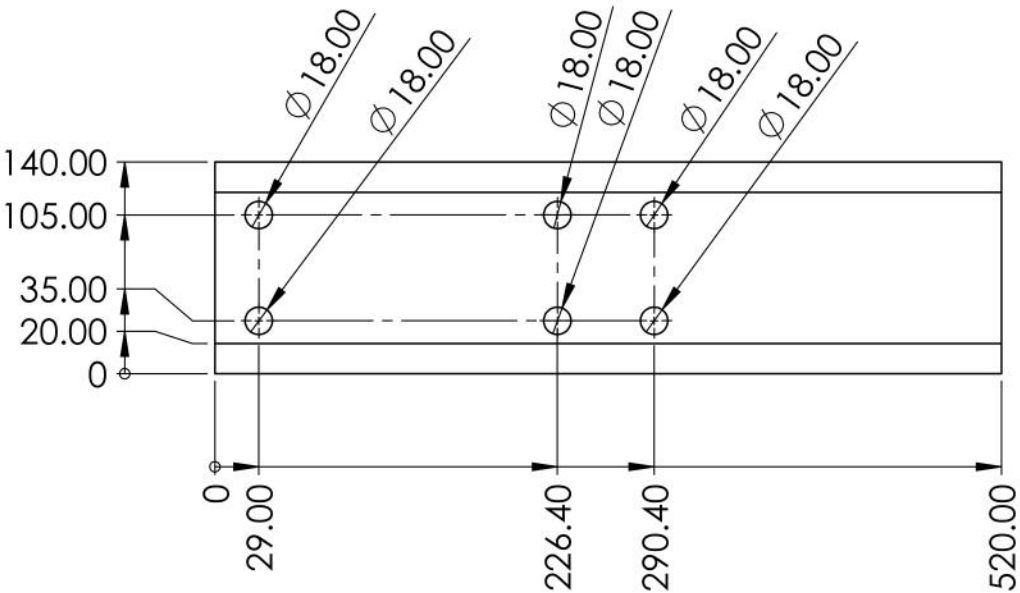
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	LENGTH
14	C-Section 5	140mm C Section	1	
14.1		140mm C-Section	1	3458.5



IF IN DOUBT-ASK

	NAME	DATE	CUSTOMER: APG	REV: d2
MODELED BY	BF	22/02/21	PO & PRODUCT: Portal Frame	
DRAWN BY	BF	29/03/21		
CHECKED BY	AH	09/04/21	DESCRIPTION: C-Section 5	
APPROVED BY	SJ	09/04/21		
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS	MATERIAL:		DRAWING NO:	
DO NOT SCALE DRAWING	FINISH:		SCALE: 1:5	SHEET OF A3

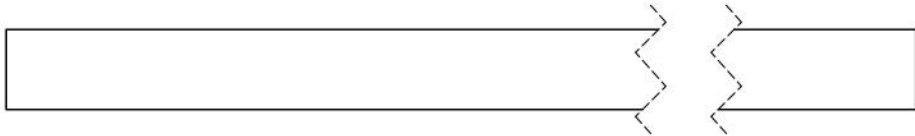
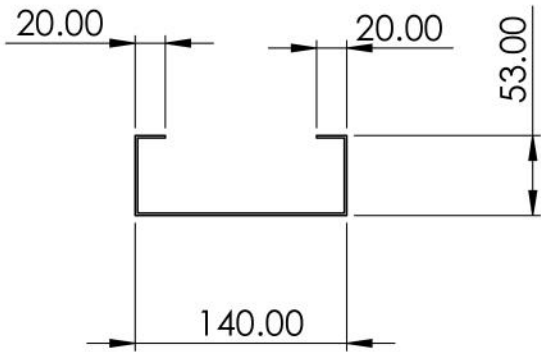
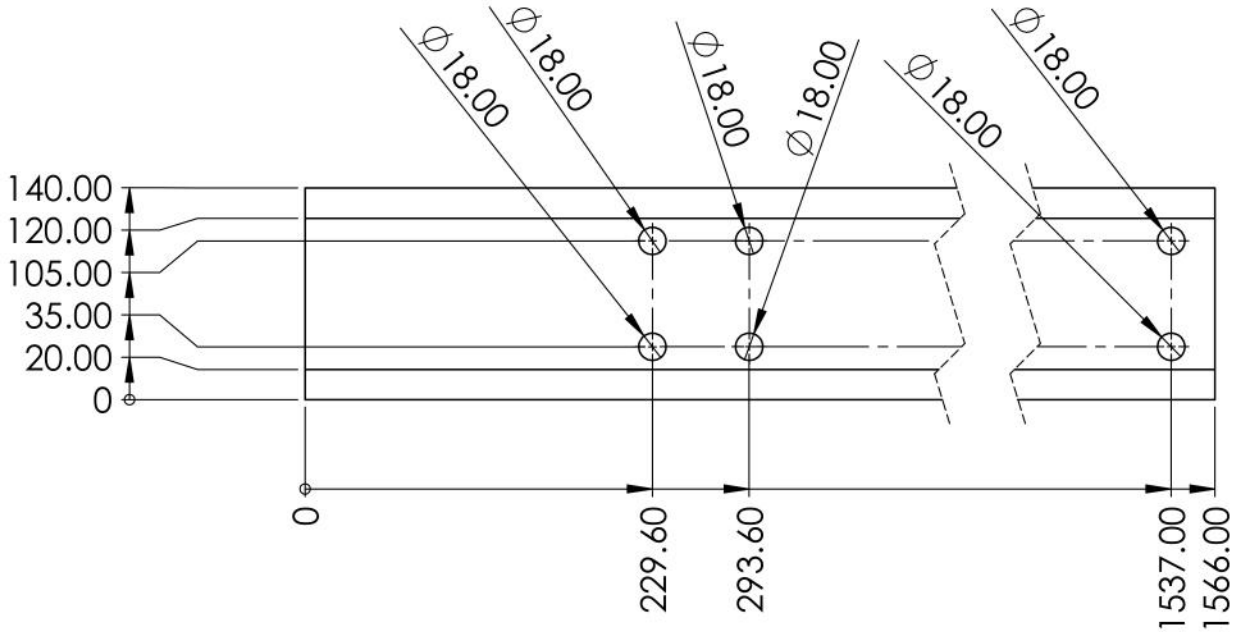
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	LENGTH
15	C-Section 6	140mm C Section	4	
15.1		140mm C-Section	1	520



IF IN DOUBT-ASK

	NAME	DATE	CUSTOMER: APG	REV: d2
MODELED BY	BF	22/02/21	PO & PRODUCT: Portal Frame	
DRAWN BY	BF	29/03/21		
CHECKED BY	AH	09/04/21	DESCRIPTION:	
APPROVED BY	SJ	09/04/21		
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS	MATERIAL:		DRAWING NO: C-Section 6	
DO NOT SCALE DRAWING	FINISH:		SCALE: 1:5	SHEET OF A3

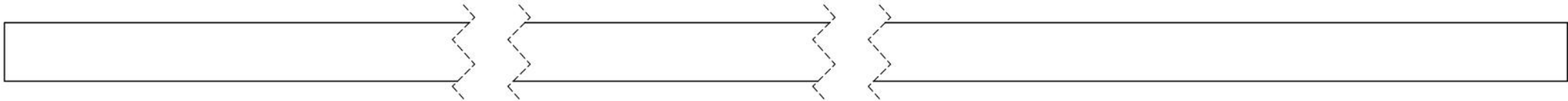
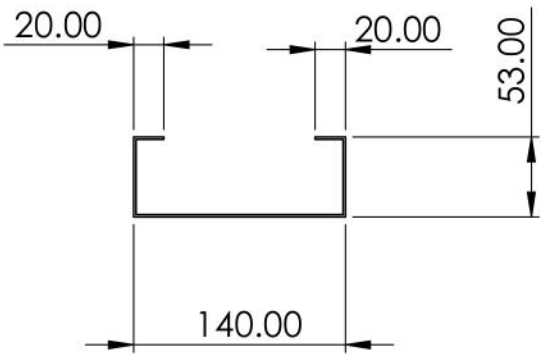
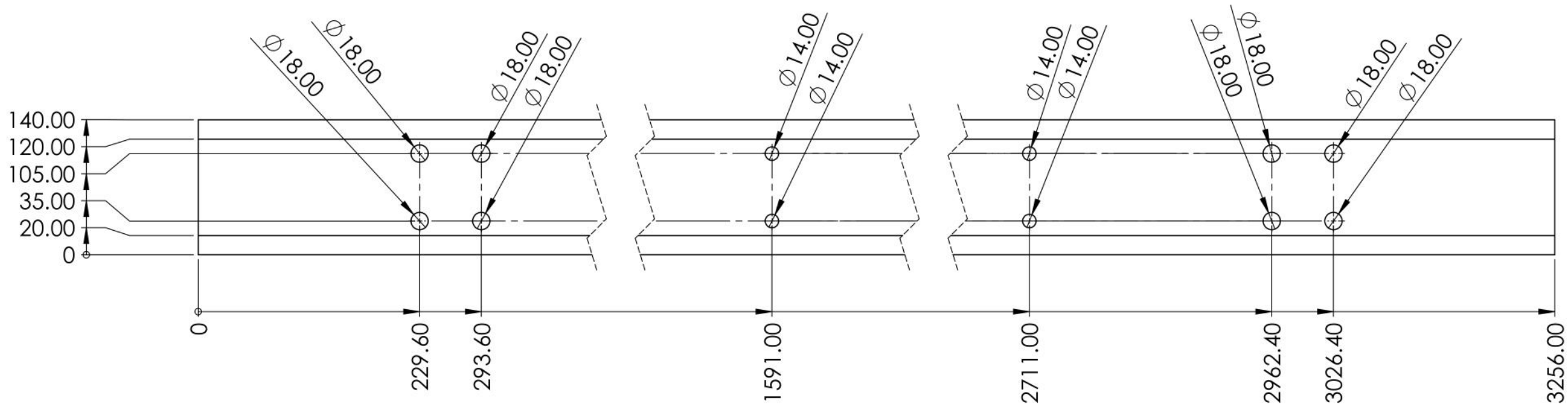
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	LENGTH
16	C-Section 7	140mm C Section	4	
16.1		140mm C-Section	1	1566



IF IN DOUBT-ASK

	NAME	DATE	CUSTOMER: APG	REV: d2
MODELED BY	BF	22/02/21	PO & PRODUCT: Portal Frame	
DRAWN BY	BF	29/03/21		
CHECKED BY	AH	09/04/21	DESCRIPTION:	
APPROVED BY	SJ	09/04/21		
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS	MATERIAL:		DRAWING NO: C-Section 7	
DO NOT SCALE DRAWING	FINISH:		SCALE: 1:5	SHEET OF A3

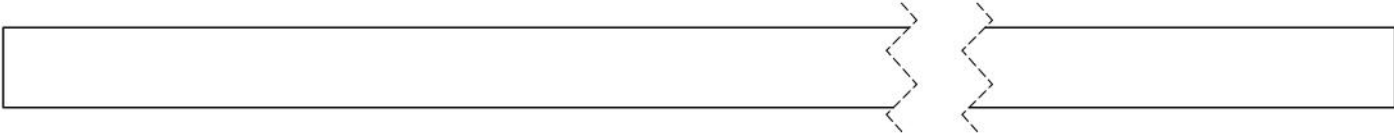
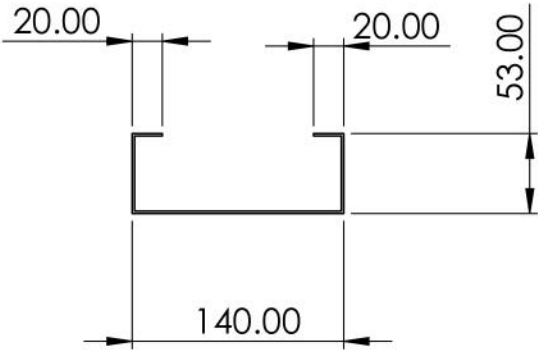
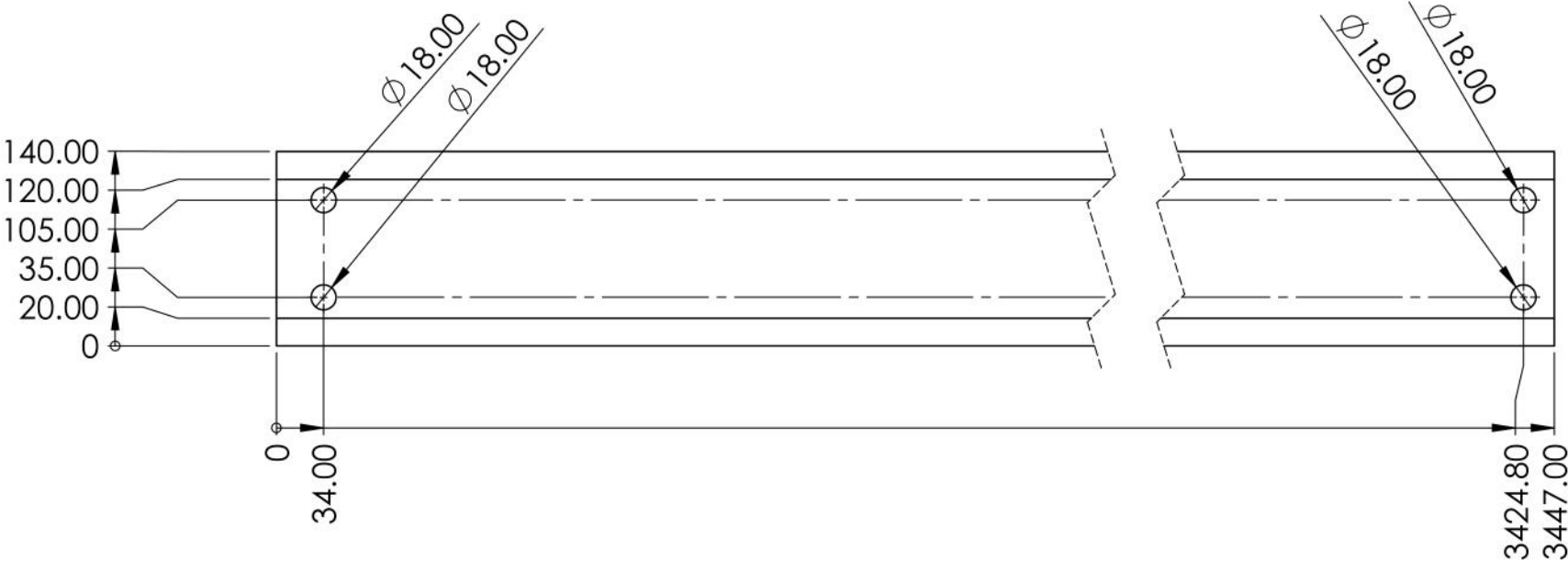
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	LENGTH
17	C-Section 8	140mm C Section	2	
17.1		140mm C-Section	1	3256



IF IN DOUBT-ASK

	NAME	DATE	CUSTOMER: APG	REV: d2
MODELED BY	BF	22/02/21	PO & PRODUCT: Portal Frame	
DRAWN BY	BF	29/03/21		
CHECKED BY	AH	09/04/21	DESCRIPTION:	
APPROVED BY	SJ	09/04/21		
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS	MATERIAL:		DRAWING NO: C-Section 8	
DO NOT SCALE DRAWING	FINISH:		SCALE: 1:5	SHEET OF A3

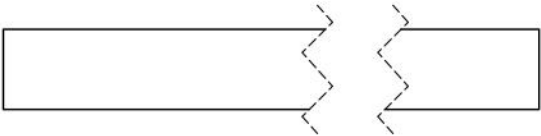
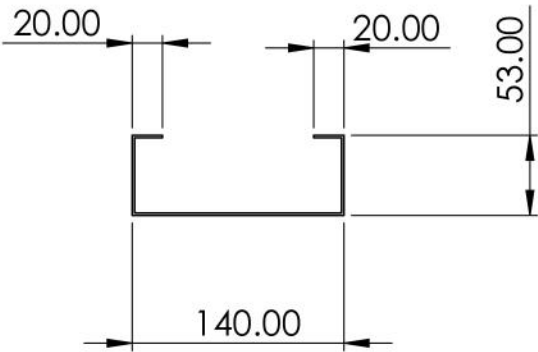
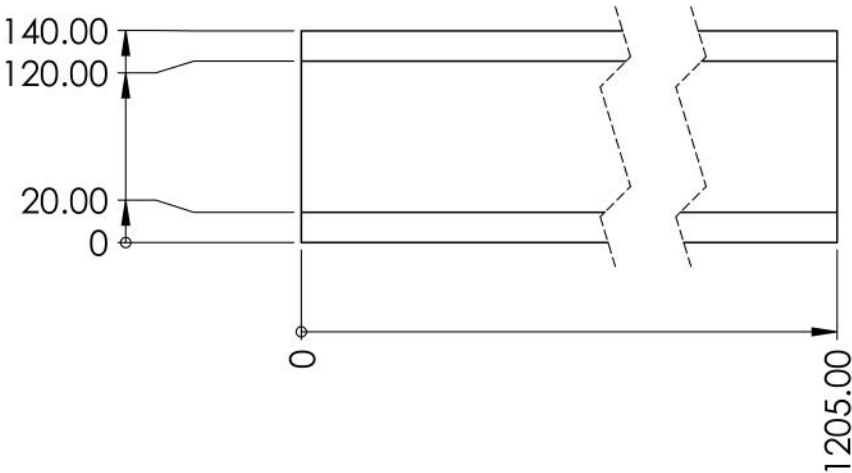
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	LENGTH
18	C-Section 15	140mm C Section	1	
18.1		140mm C-Section	1	3447



IF IN DOUBT-ASK

	NAME	DATE	CUSTOMER: APG	REV: d2
MODELED BY	BF	22/02/21	PO & PRODUCT: Portal Frame	
DRAWN BY	BF	29/03/21		
CHECKED BY	AH	09/04/21	DESCRIPTION:	
APPROVED BY	SJ	09/04/21		
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS	MATERIAL:		DRAWING NO: C-Section 15	
DO NOT SCALE DRAWING	FINISH:		SCALE: 1:5	SHEET OF A3

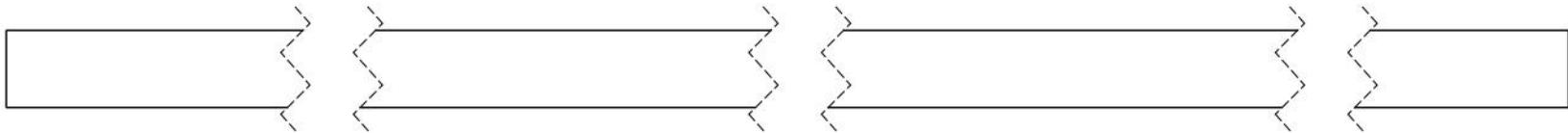
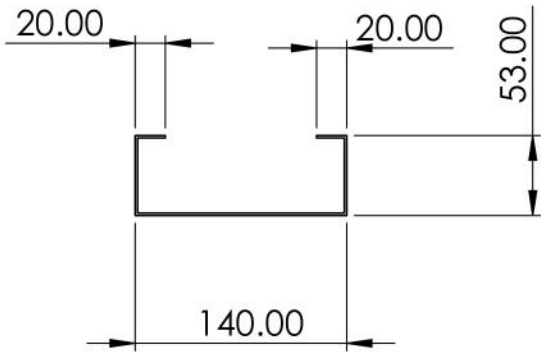
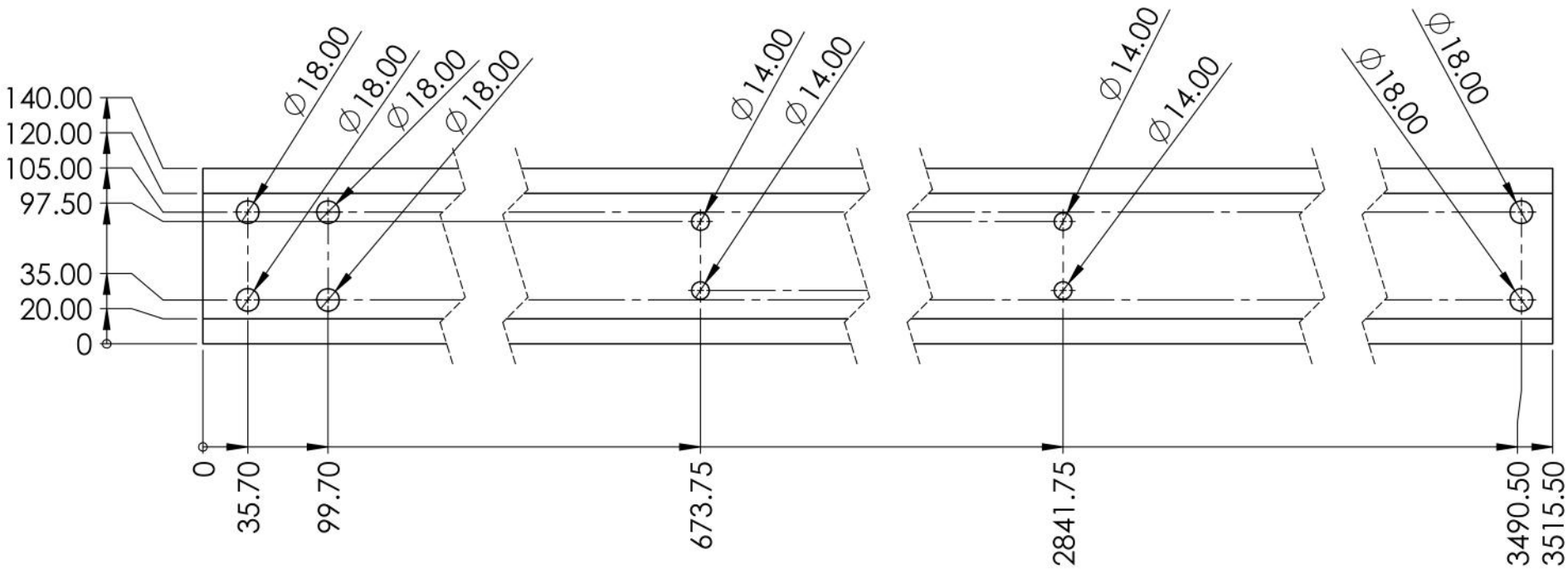
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	LENGTH
19	C-Section 16	140mm C Section	4	
19.1		140mm C-Section	1	1205



IF IN DOUBT-ASK

	NAME	DATE	CUSTOMER: APG	REV: d2
MODELED BY	BF	22/02/21	PO & PRODUCT: Portal Frame	
DRAWN BY	BF	29/03/21		
CHECKED BY	AH	09/04/21	DESCRIPTION:	
APPROVED BY	SJ	09/04/21		
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS	MATERIAL:		DRAWING NO: C-Section 16	
DO NOT SCALE DRAWING	FINISH:		SCALE: 1:5	SHEET OF A3

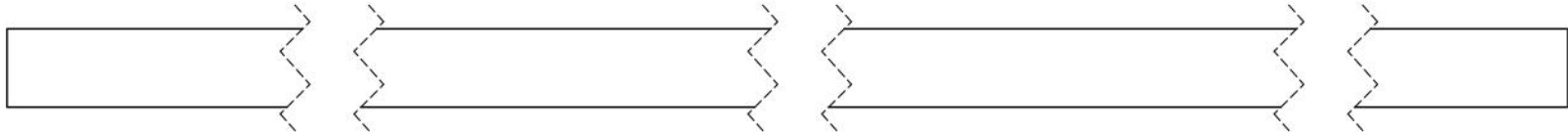
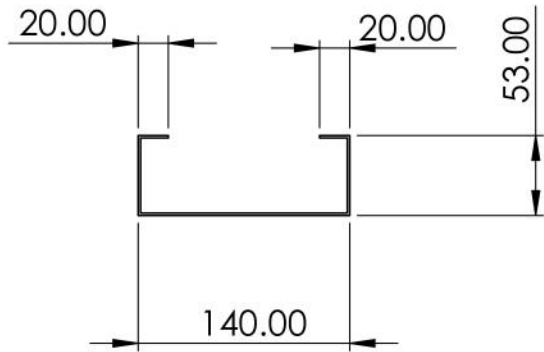
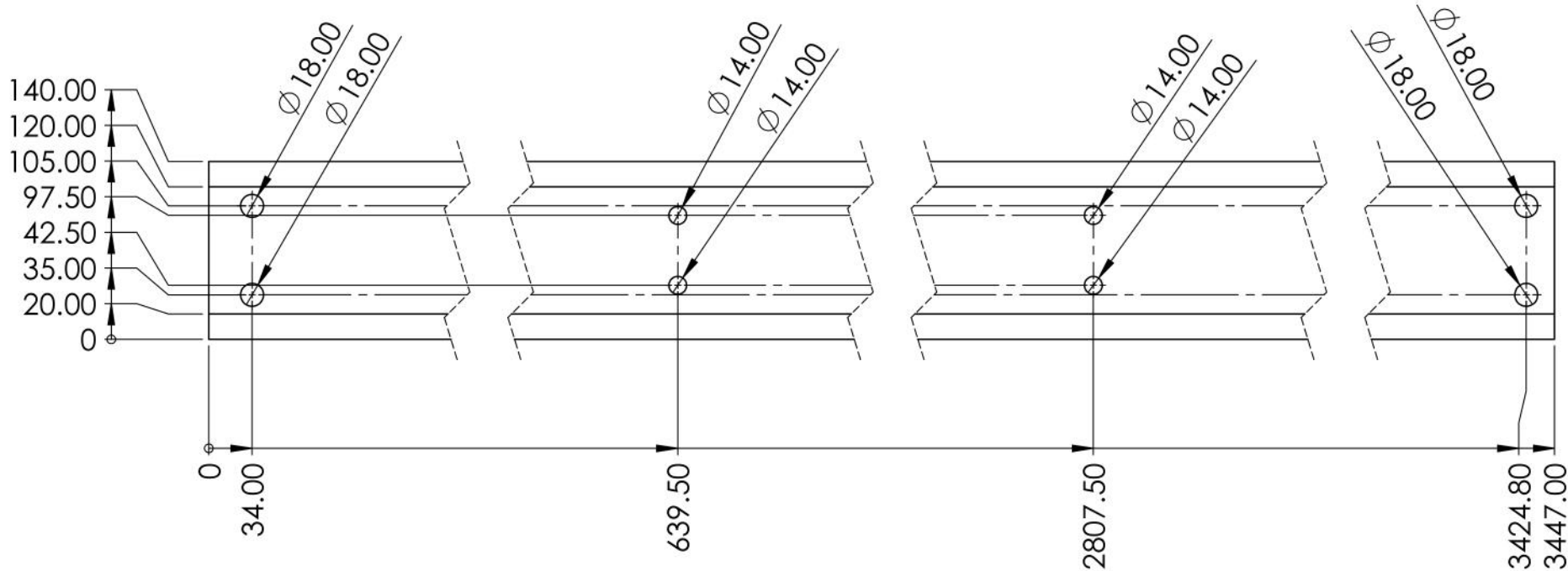
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	LENGTH
20	C-Section 17	140mm C Section	2	
20.1		140mm C-Section	1	3515.5



IF IN DOUBT-ASK

	NAME	DATE	CUSTOMER: APG	REV: d2
MODELED BY	BF	22/02/21	PO & PRODUCT: Portal Frame	
DRAWN BY	BF	29/03/21		
CHECKED BY	AH	09/04/21	DESCRIPTION:	
APPROVED BY	SJ	09/04/21		
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS	MATERIAL:		DRAWING NO: C-Section 17	
DO NOT SCALE DRAWING	FINISH:		SCALE: 1:5	SHEET OF A3

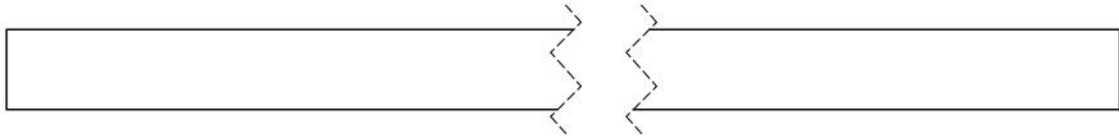
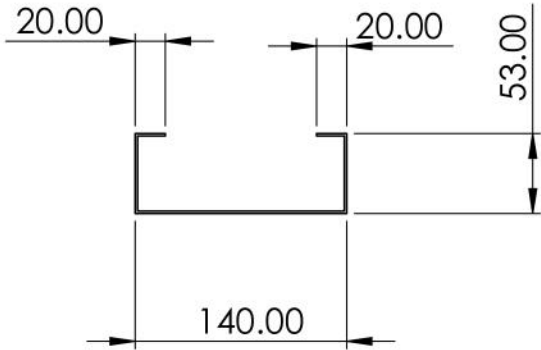
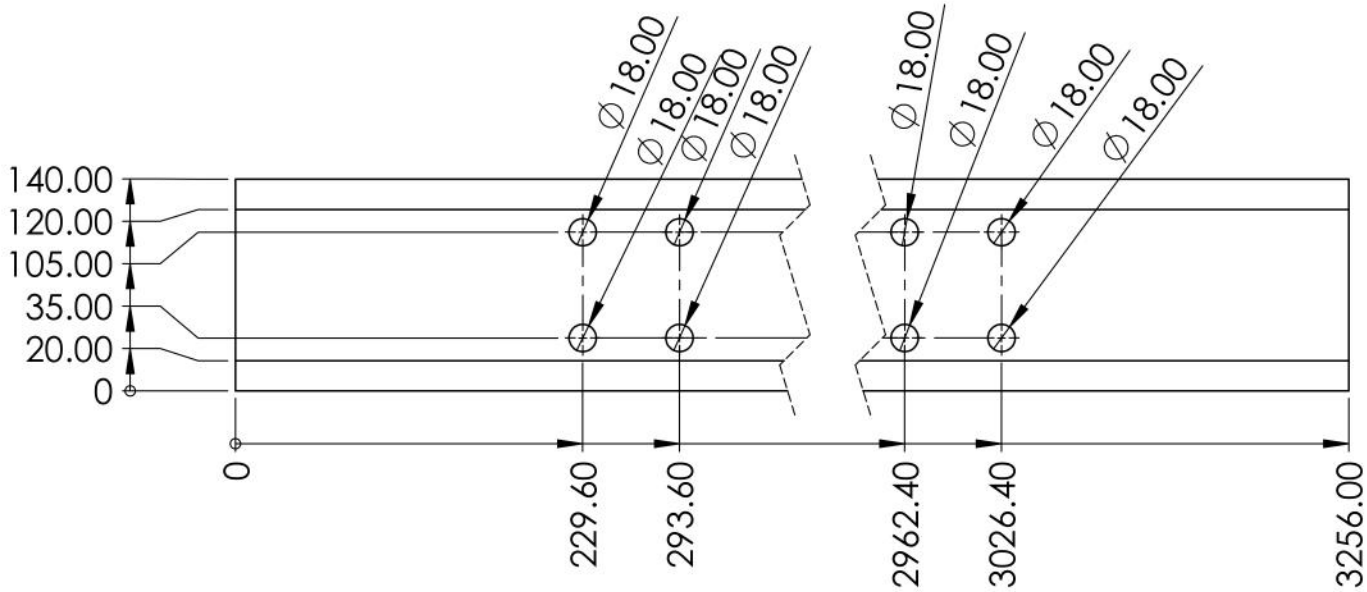
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	LENGTH
21	C-Section 18	140mm C Section	2	
21.1		140mm C-Section	1	3447



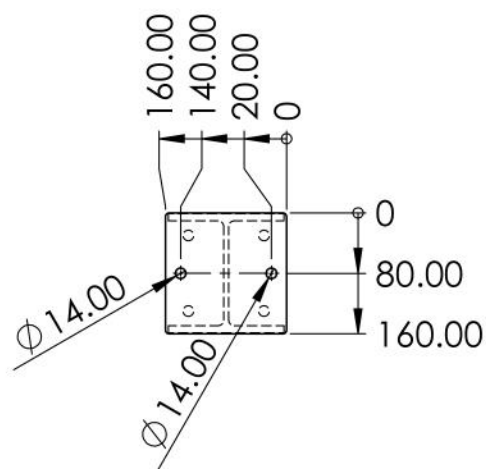
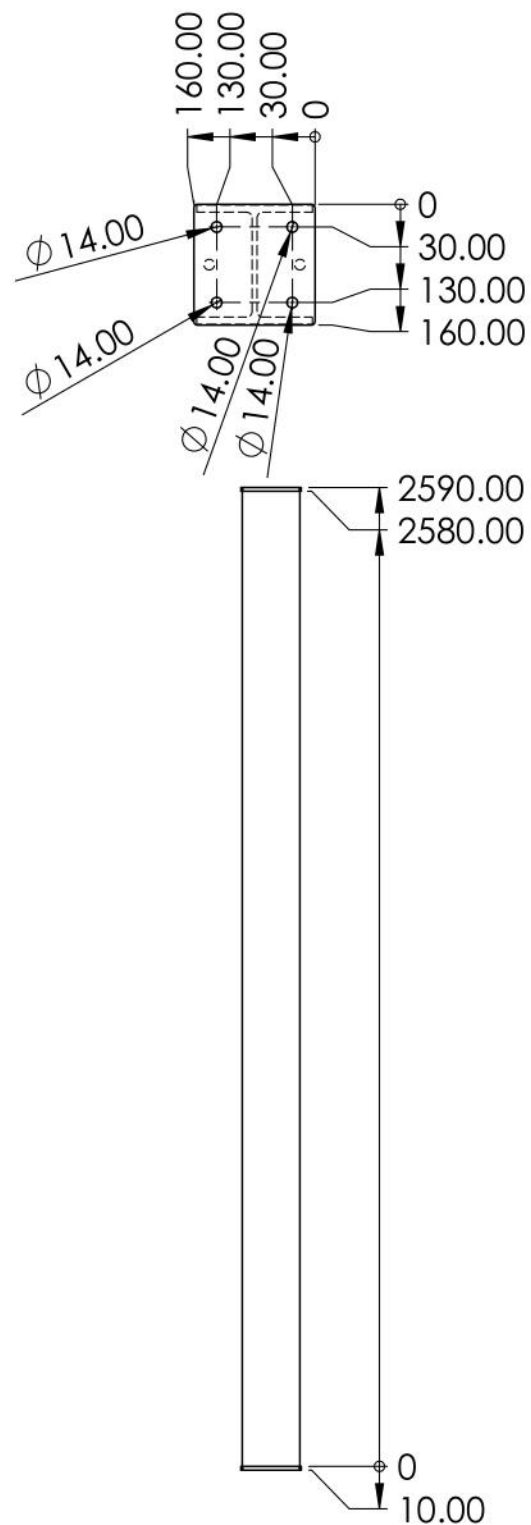
IF IN DOUBT-ASK

	NAME	DATE	CUSTOMER: APG	REV: d2
MODELED BY	BF	22/02/21	PO & PRODUCT: Portal Frame	
DRAWN BY	BF	29/03/21		
CHECKED BY	AH	09/04/21	DESCRIPTION:	
APPROVED BY	SJ	09/04/21		
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS	MATERIAL:		DRAWING NO: C-Section 18	
DO NOT SCALE DRAWING	FINISH:		SCALE: 1:5	SHEET OF A3

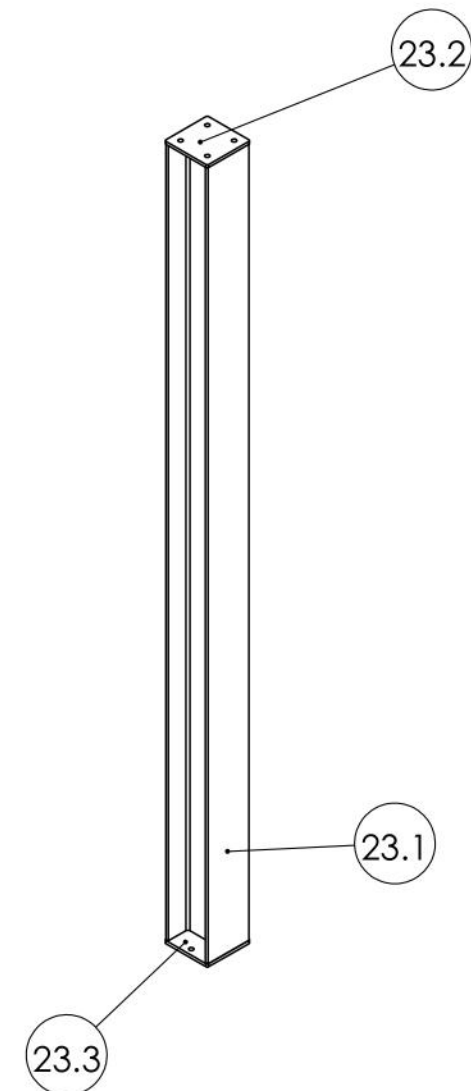
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	LENGTH
22	C-Section 19	140mm C Section	2	
22.1		140mm C-Section	1	3256



IF IN DOUBT-ASK		NAME	DATE	CUSTOMER: APG	REV: d2
	MODELED BY	BF	22/02/21	PO & PRODUCT: Portal Frame	
	DRAWN BY	BF	29/03/21		
	CHECKED BY	AH	09/04/21	DESCRIPTION:	
	APPROVED BY	SJ	09/04/21		
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS	MATERIAL:			DRAWING NO: C-Section 19	
DO NOT SCALE DRAWING	FINISH:			SCALE: 1:5	SHEET OF A3



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	LENGTH
23	Roller shutter leg		4	
23.1		152x152x30 UB	1	2580
23.2		Roller Door Top Plate 2	1	10
23.3		Roller Door Base Plate	1	10

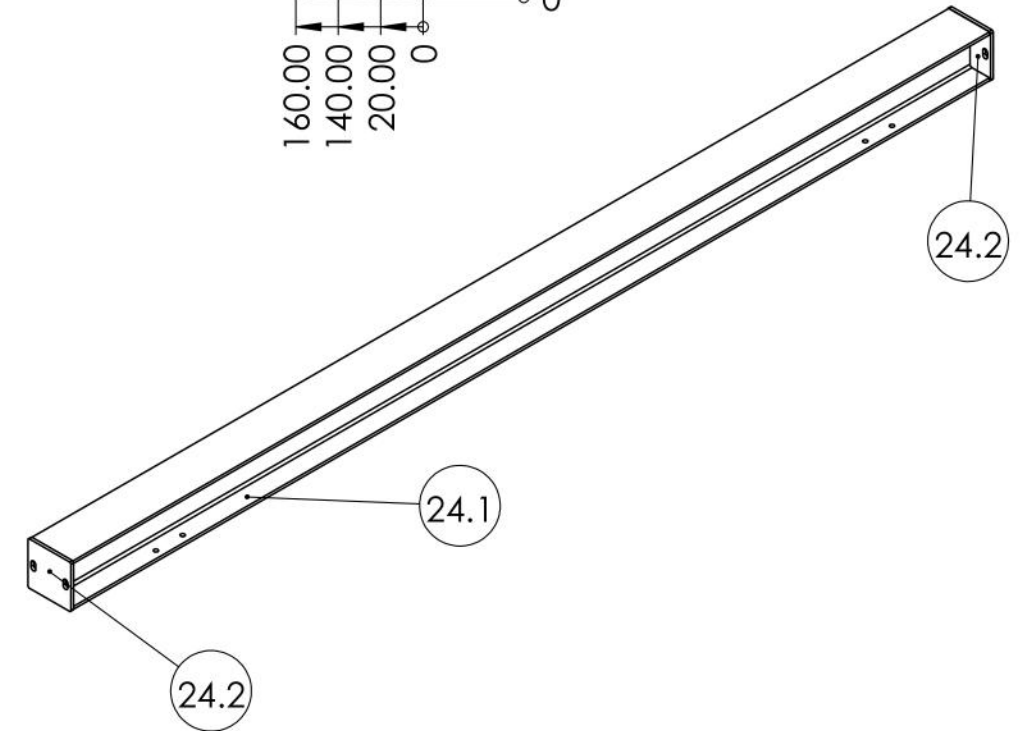
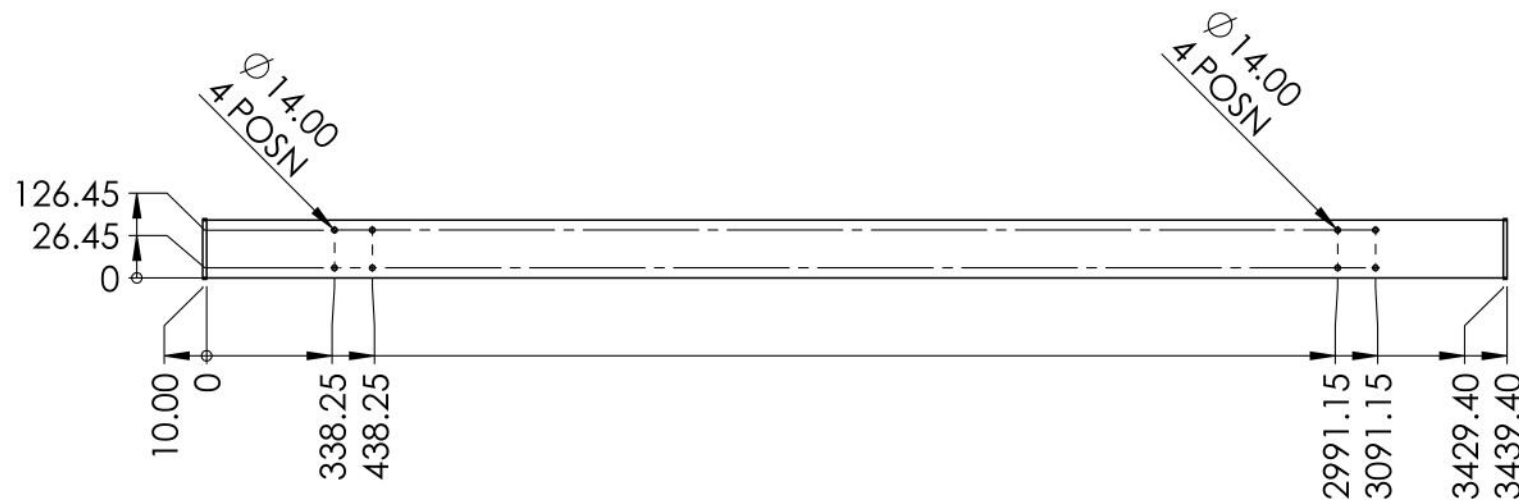
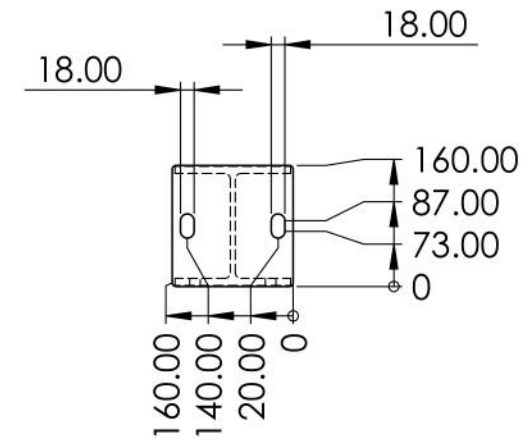
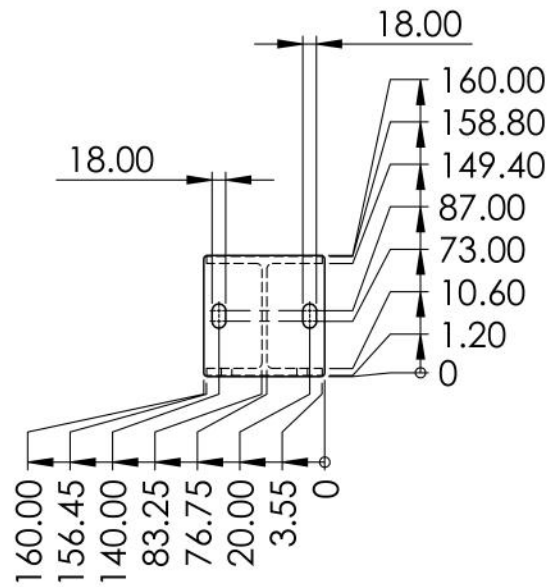


IF IN DOUBT-ASK

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS	MATERIAL:	DRAWING NO: Roller shutter leg		
DO NOT SCALE DRAWING	FINISH:	SCALE: 1:20	SHEET OF	A3

	NAME	DATE	CUSTOMER: APG	REV: d2
MODELED BY	BF	22/02/21	PO & PRODUCT: Portal Frame	
DRAWN BY	BF	29/03/21		
CHECKED BY	AH	09/04/21	DESCRIPTION:	
APPROVED BY	SJ	09/04/21		

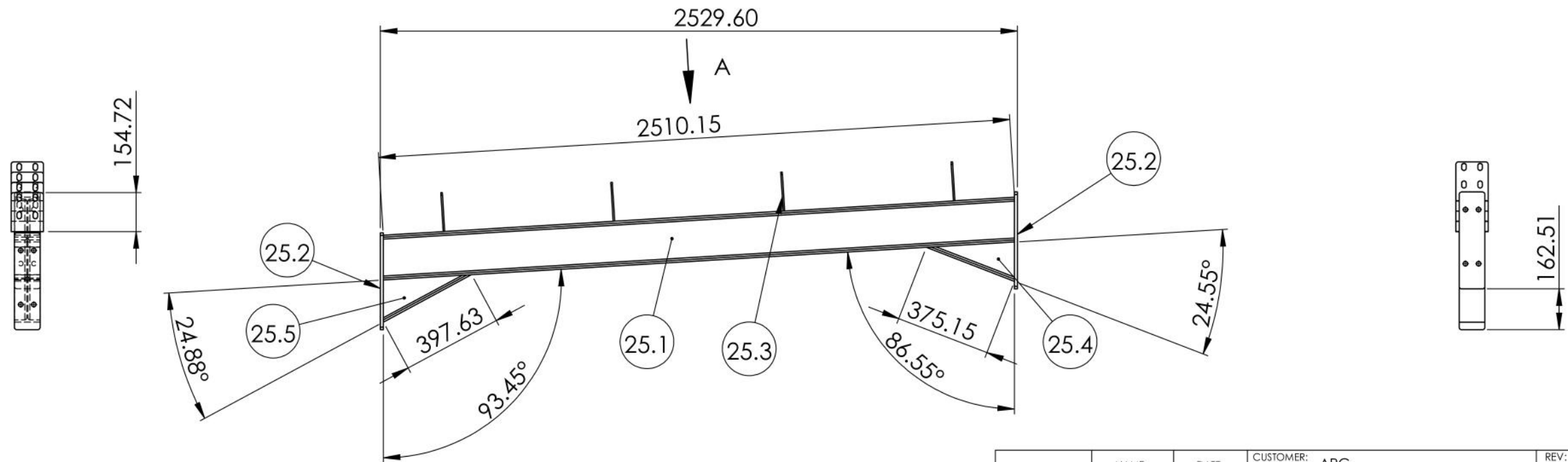
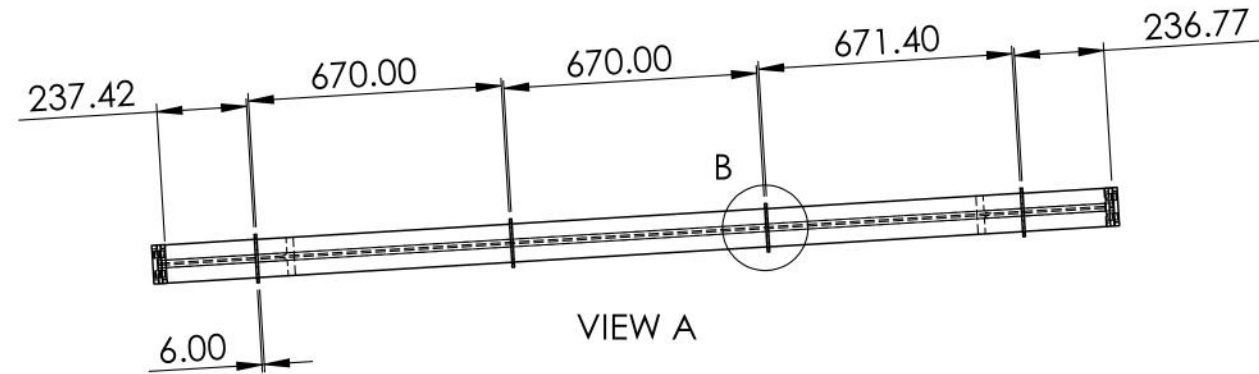
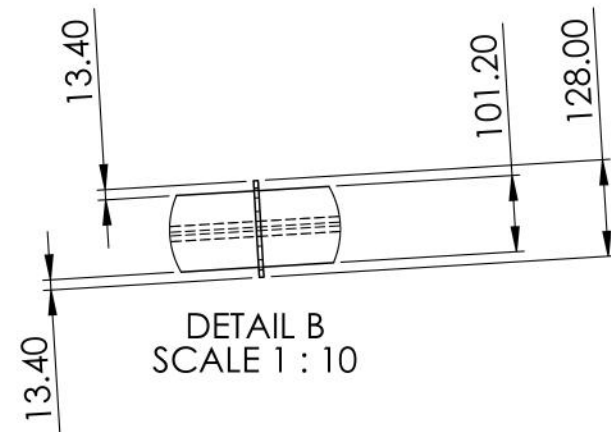
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	LENGTH
24	Roller shutter top		2	
24.1		152x152x30 UB	1	3429.4
24.2		Roller Door Top Plate 1	2	10



IF IN DOUBT-ASK

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS	MATERIAL:	DRAWING NO: Roller shutter top		
DO NOT SCALE DRAWING	FINISH:	SCALE: 1:20	SHEET OF	A3

NAME	DATE	CUSTOMER: APG	REV: d2
MODELED BY	BF	22/02/21	PO & PRODUCT:
DRAWN BY	BF	29/03/21	Portal Frame
CHECKED BY	AH	09/04/21	DESCRIPTION:
APPROVED BY	SJ	09/04/21	



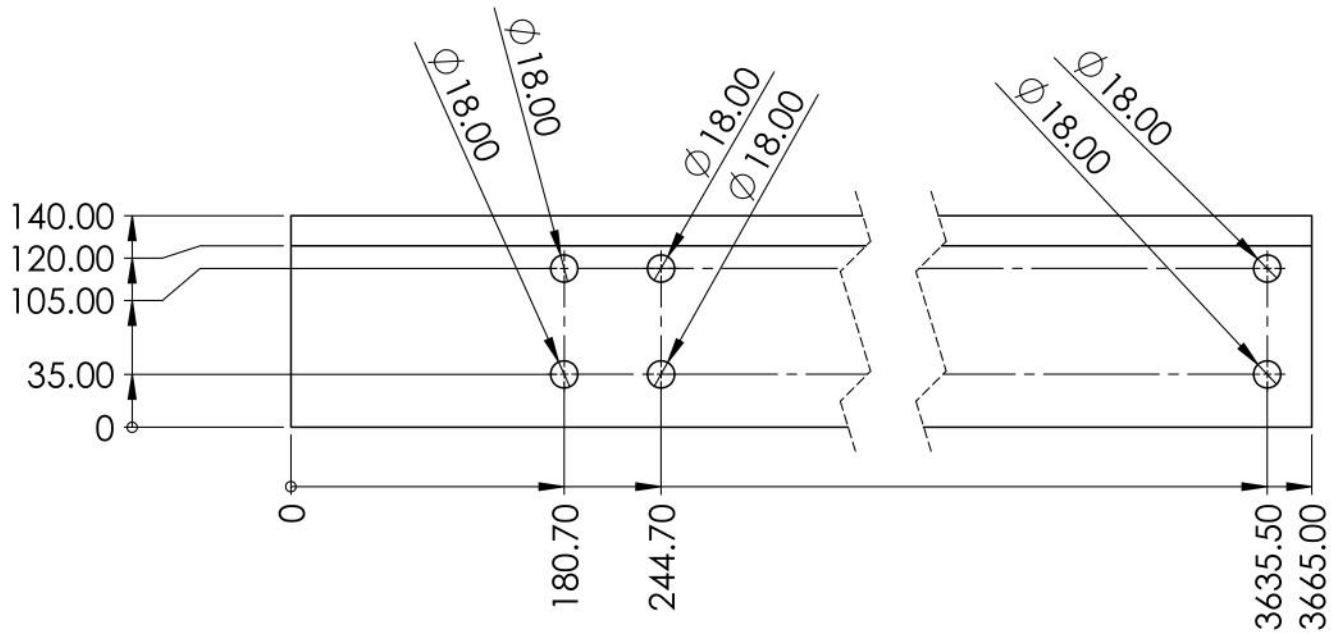
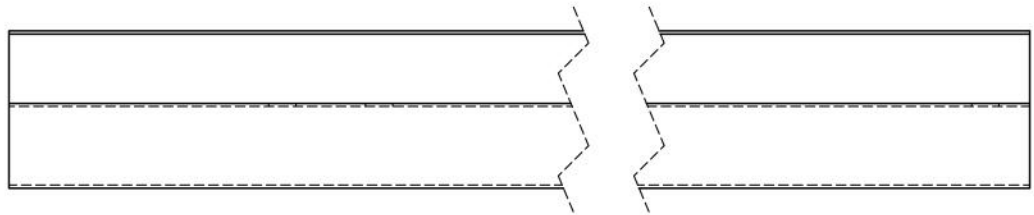
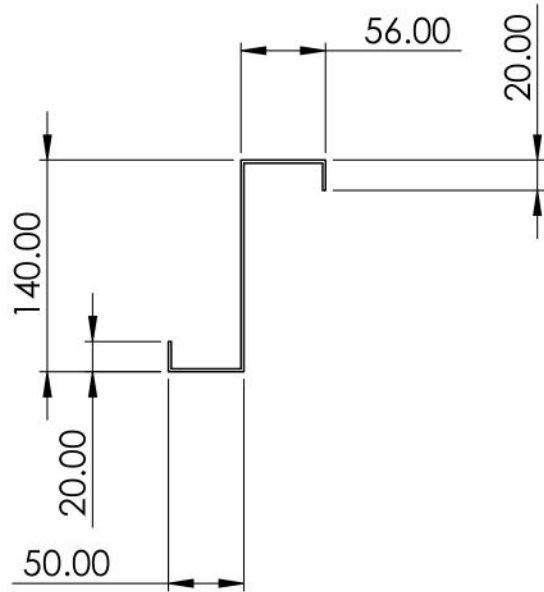
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	LENGTH
25	Rafter 1		3	
25.1		178x102x19 UB	1	2520.87
25.2		Rafter End Plate 2	2	12
25.3		140mm Zed Cleat	4	6
25.4		178x102x19 UB	1	375.15
25.5		178x102x19 UB	1	397.63

IF IN DOUBT-ASK

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS	MATERIAL:	DRAWING NO: Rafter 1		
DO NOT SCALE DRAWING	FINISH:	SCALE: 1:20	SHEET OF	A3

	NAME	DATE	CUSTOMER: APG	REV: d2
MODELED BY	BF	22/02/21	PO & PRODUCT: Portal Frame	
DRAWN BY	BF	29/03/21		
CHECKED BY	AH	09/04/21	DESCRIPTION:	
APPROVED BY	SJ	09/04/21		

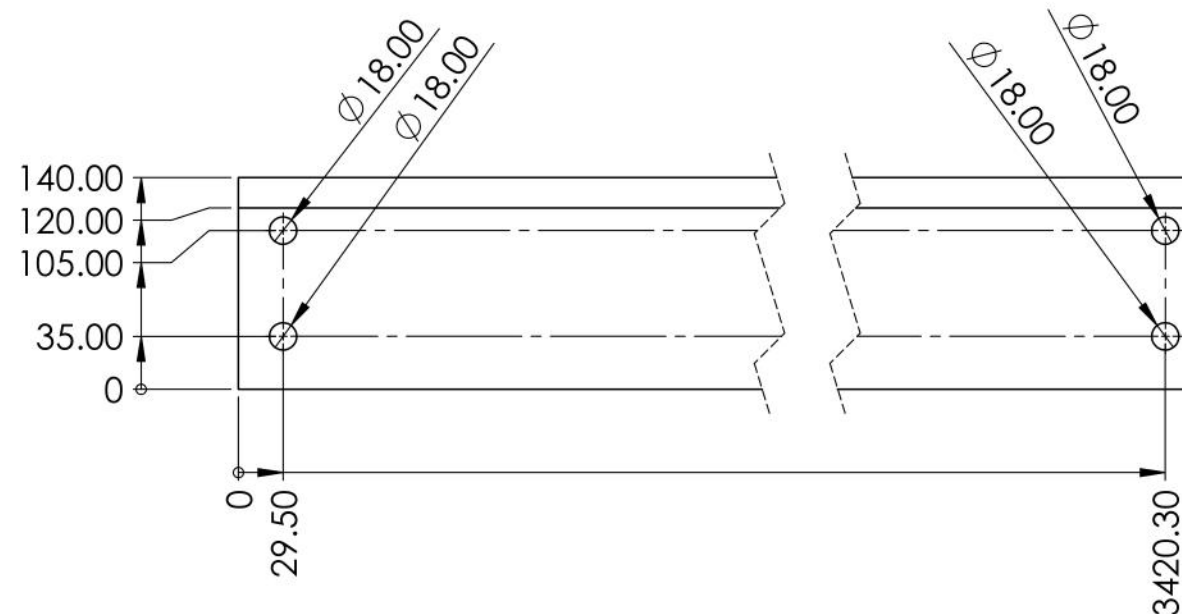
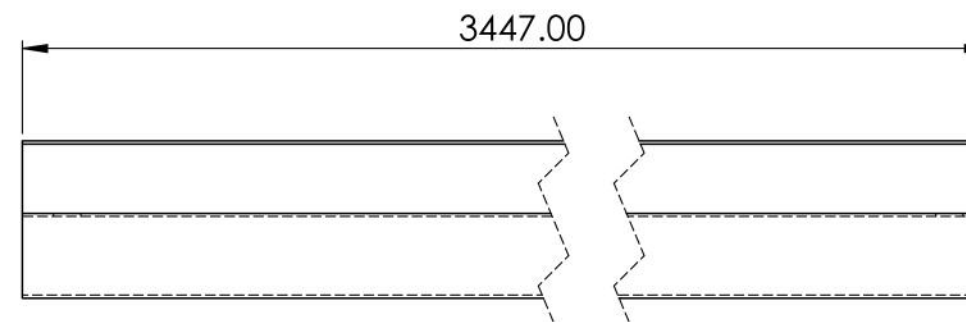
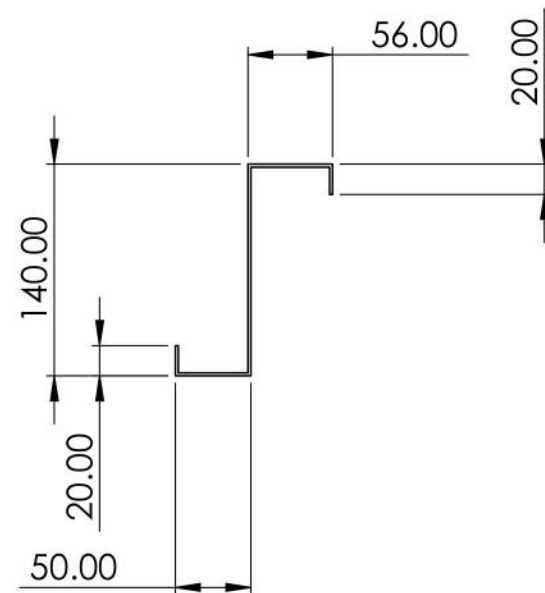
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	LENGTH
26	Zed Section 1	140mm Zed Section	4	
26.1		140mm Zed Section	1	3665



IF IN DOUBT-ASK

	NAME	DATE	CUSTOMER: APG	REV: d2
MODELED BY	BF	22/02/21	PO & PRODUCT: Portal Frame	
DRAWN BY	BF	29/03/21		
CHECKED BY	AH	09/04/21	DESCRIPTION:	
APPROVED BY	SJ	09/04/21		
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS	MATERIAL:		DRAWING NO: Zed Section 1	
DO NOT SCALE DRAWING	FINISH:		SCALE: 1:5	SHEET OF A3

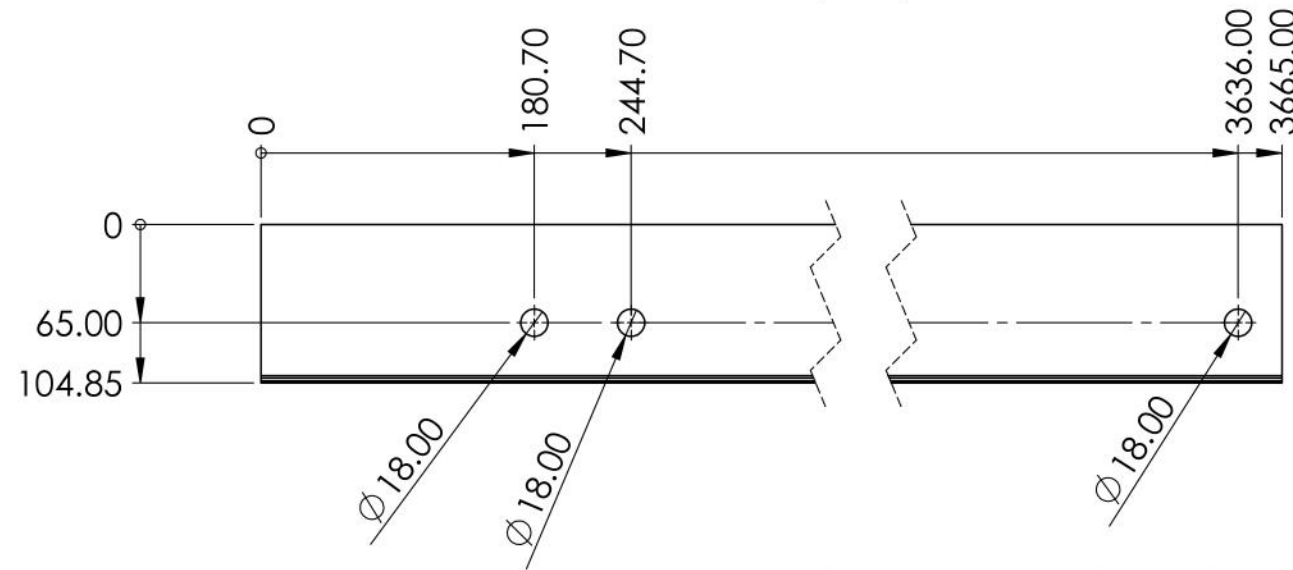
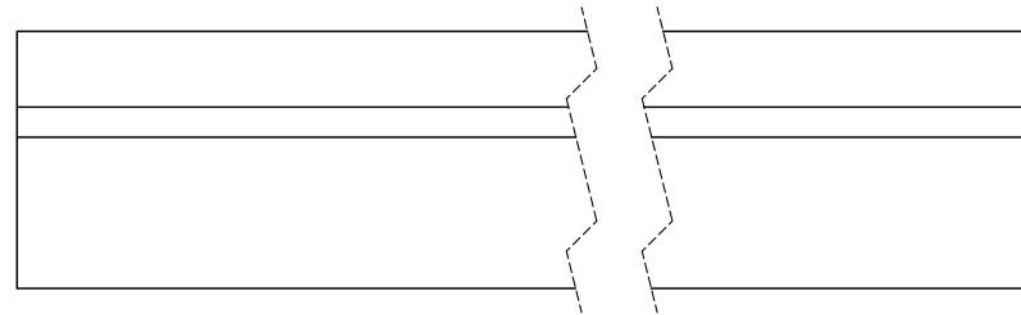
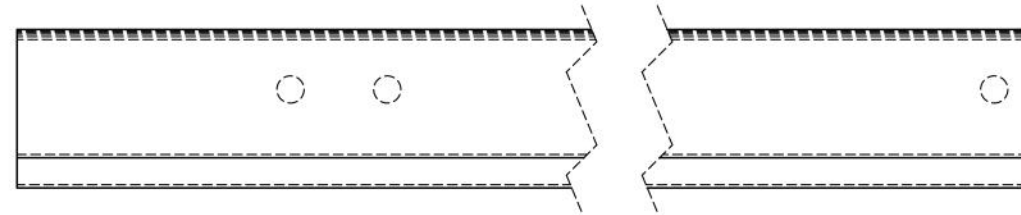
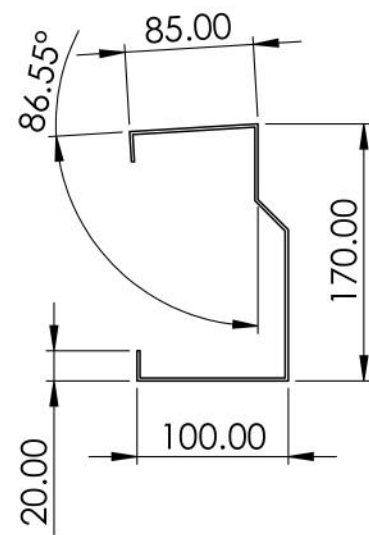
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	LENGTH
27	Zed Section 2	140mm Zed Section	4	
27.1		140mm Zed Section	1	3447



IF IN DOUBT-ASK

	NAME	DATE	CUSTOMER: APG	REV: d2
MODELED BY	BF	22/02/21	PO & PRODUCT: Portal Frame	
DRAWN BY	BF	29/03/21		
CHECKED BY	AH	09/04/21	DESCRIPTION:	
APPROVED BY	SJ	09/04/21		
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS	MATERIAL:		DRAWING NO: Zed Section 2	
DO NOT SCALE DRAWING	FINISH:		SCALE: 1:5	SHEET OF A3

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	LENGTH
28	Front Eaves Section	170mm Eaves	1	
28.1		170mm Eaves Section	1	3665

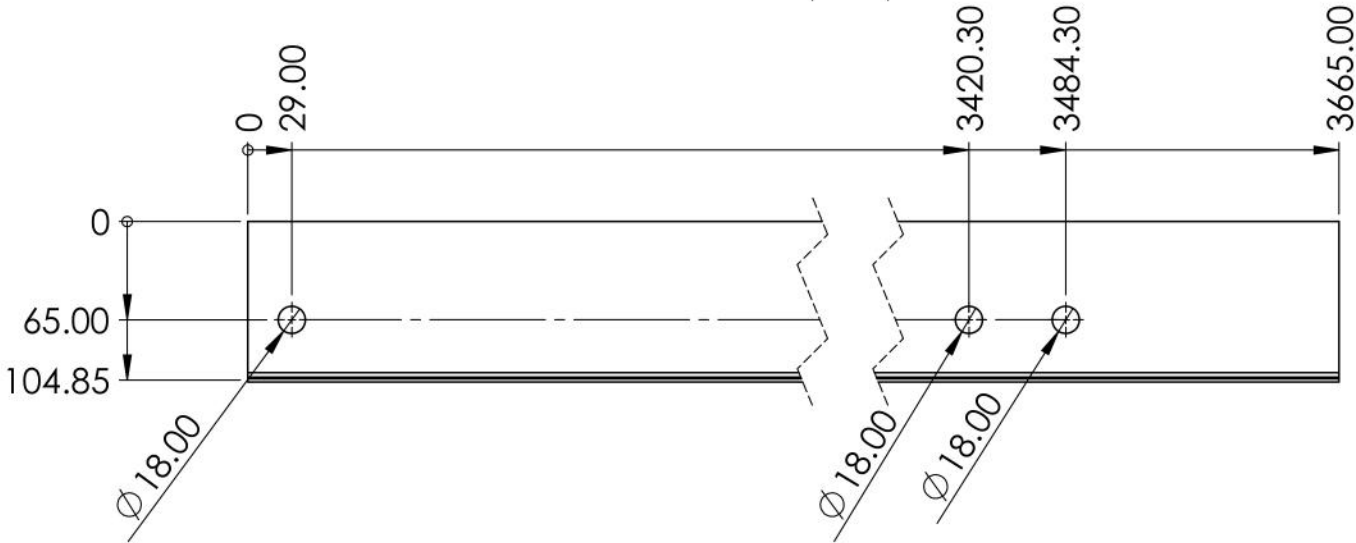
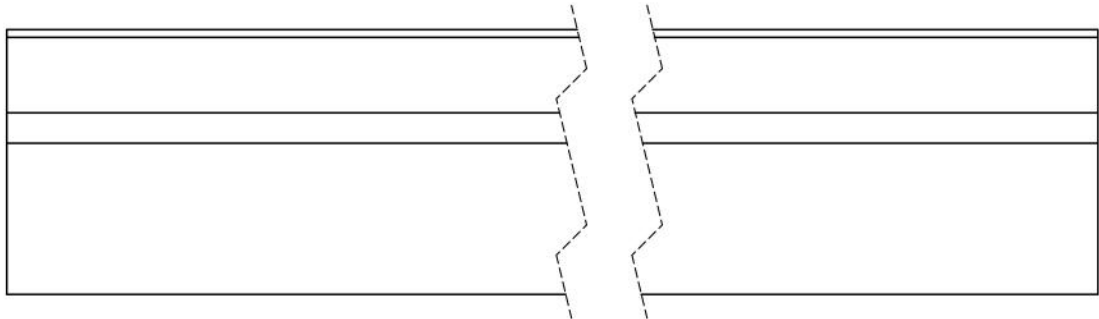
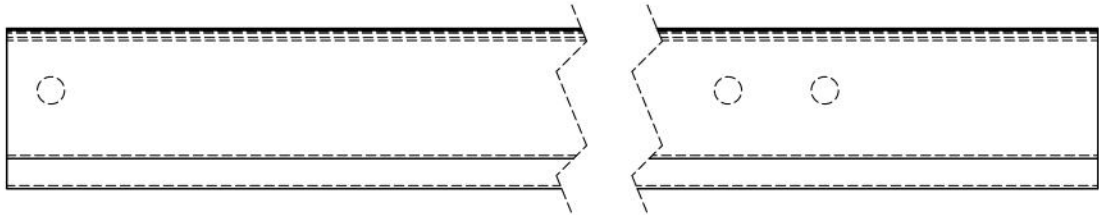
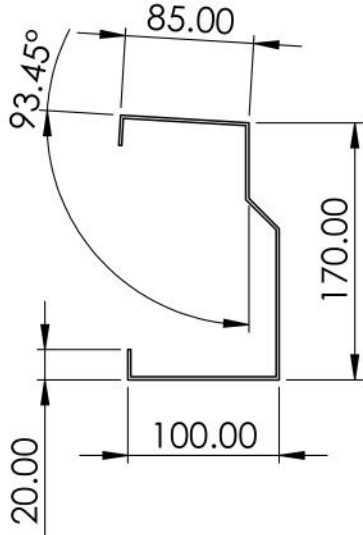


IF IN DOUBT-ASK

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS	MATERIAL:	DRAWING NO: Front Eaves Section		
DO NOT SCALE DRAWING	FINISH:	SCALE: 1:5	SHEET OF	A3

	NAME	DATE	CUSTOMER: APG	REV: d2
MODELED BY	BF	22/02/21	PO & PRODUCT: Portal Frame	
DRAWN BY	BF	29/03/21		
CHECKED BY	AH	09/04/21	DESCRIPTION:	
APPROVED BY	SJ	09/04/21		

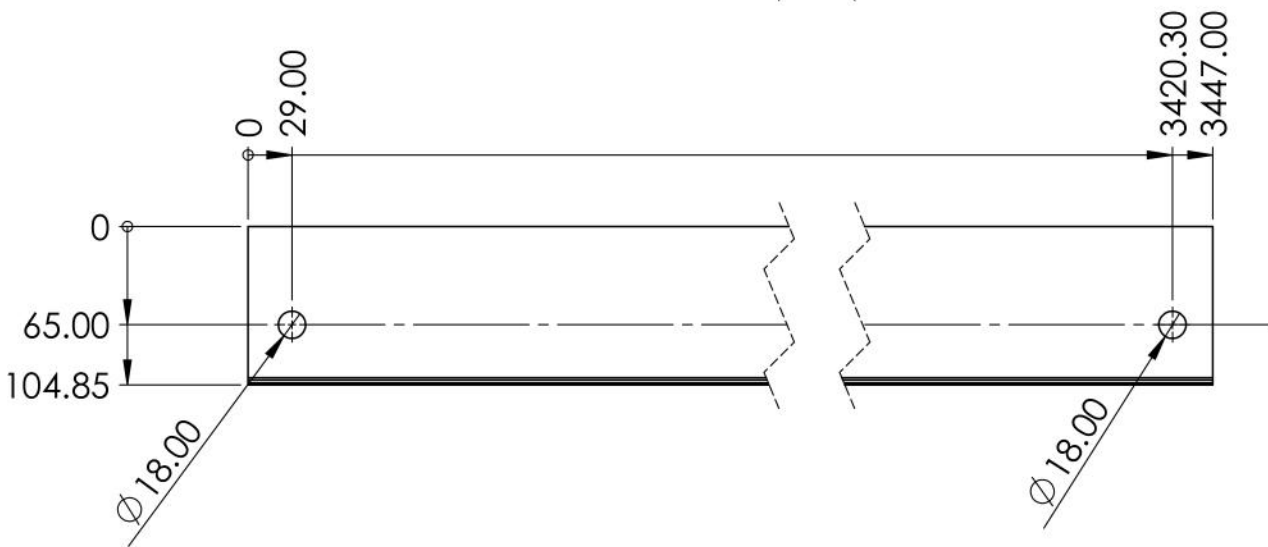
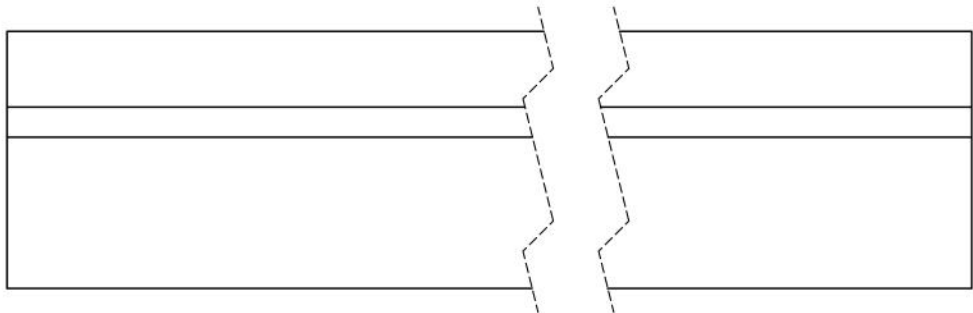
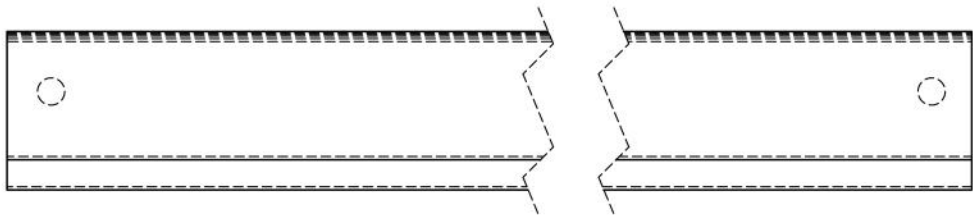
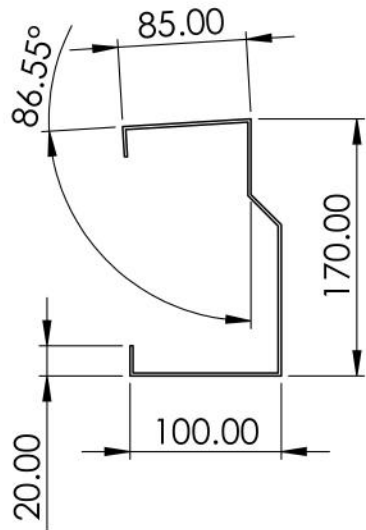
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	LENGTH
29	Rear Eaves Section	170mm Eaves	1	
29.1		170mm Eaves Section	1	3665



	NAME	DATE	CUSTOMER: APG	REV: d2
MODELED BY	BF	22/02/21	PO & PRODUCT: Portal Frame	
DRAWN BY	BF	29/03/21		
CHECKED BY	AH	09/04/21	DESCRIPTION:	
APPROVED BY	SJ	09/04/21		
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS	MATERIAL:		DRAWING NO: Rear Eaves Section	
DO NOT SCALE DRAWING	FINISH:		SCALE: 1:5	SHEET OF A3

IF IN DOUBT-ASK

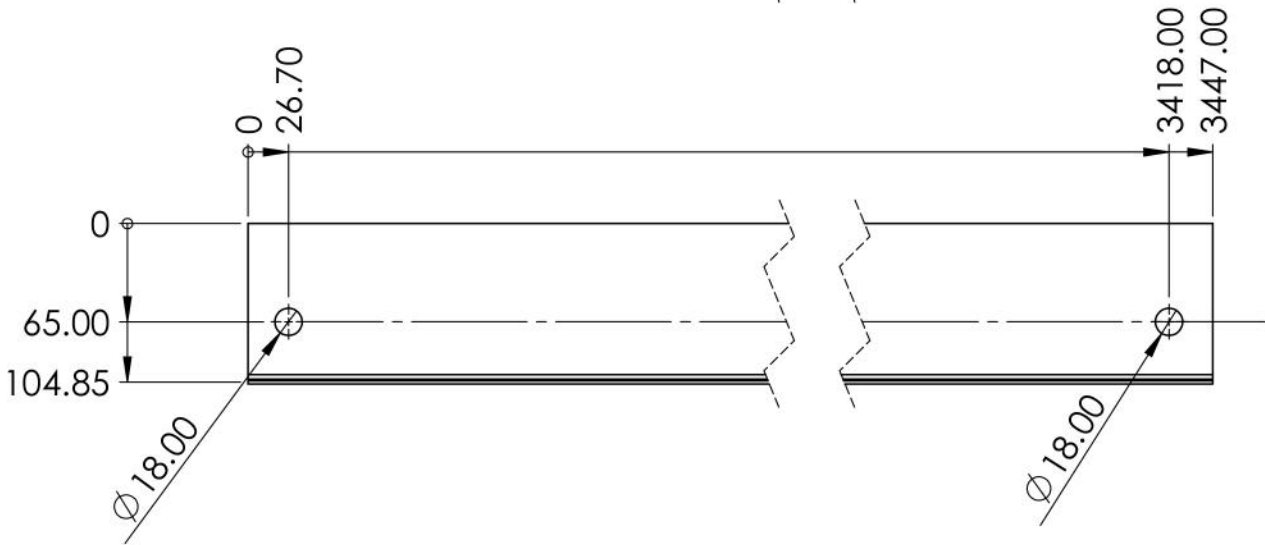
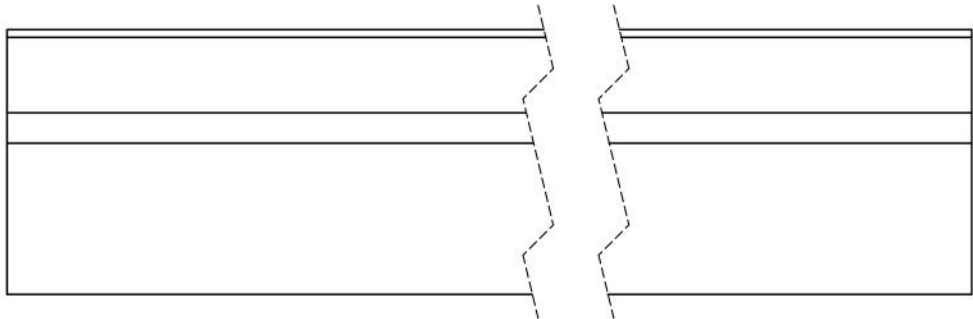
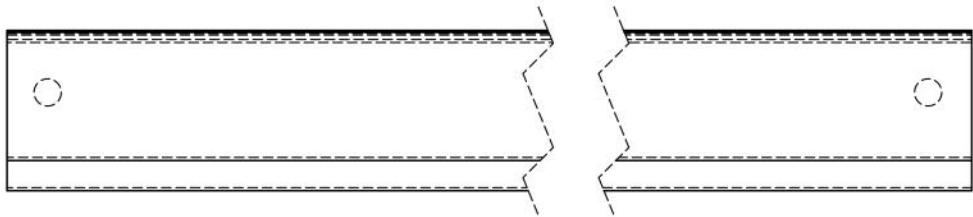
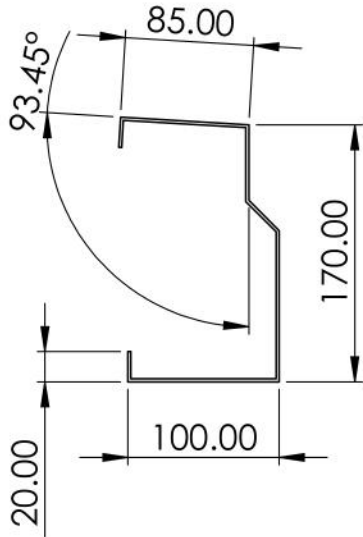
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	LENGTH
30	Front Eaves Section 2	170mm Eaves	1	
30.1		170mm Eaves Section	1	3447



IF IN DOUBT-ASK

	NAME	DATE	CUSTOMER: APG	REV: d2
MODELED BY	BF	22/02/21	PO & PRODUCT: Portal Frame	
DRAWN BY	BF	29/03/21		
CHECKED BY	AH	09/04/21	DESCRIPTION: Front Eaves Section 2	
APPROVED BY	SJ	09/04/21		
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS	MATERIAL:		DRAWING NO:	
DO NOT SCALE DRAWING	FINISH:		SCALE: 1:5	SHEET OF A3

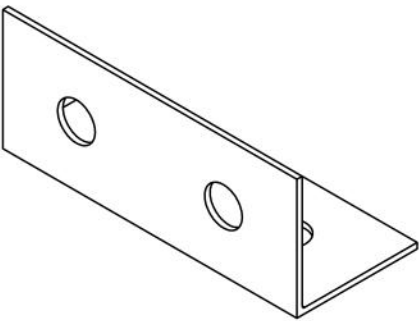
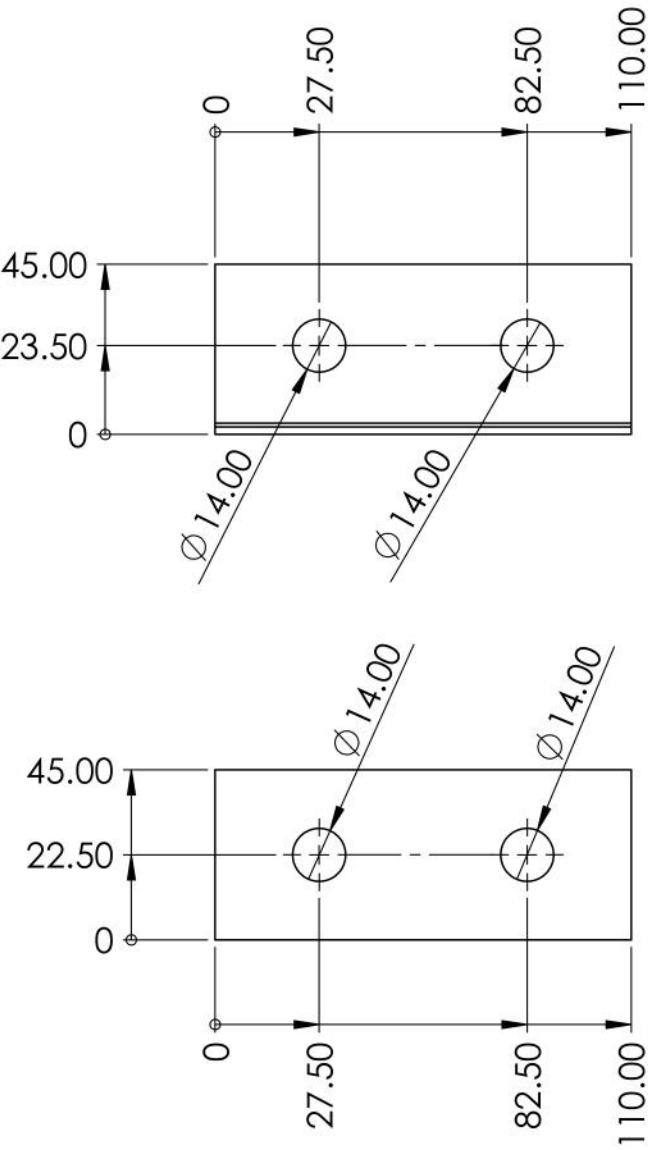
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	LENGTH
31	Rear Eaves Section 2	170mm Eaves	1	
31.1		170mm Eaves Section	1	3447



		NAME	DATE	CUSTOMER: APG	REV: d2
MODELED BY		BF	22/02/21	PO & PRODUCT:	
DRAWN BY		BF	29/03/21	Portal Frame	
CHECKED BY		AH	09/04/21	DESCRIPTION:	
APPROVED BY		SJ	09/04/21	DRAWING NO:	
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS		MATERIAL:		Rear Eaves Section 2	
DO NOT SCALE DRAWING		FINISH:		SCALE: 1:5	SHEET OF A3

IF IN DOUBT-ASK

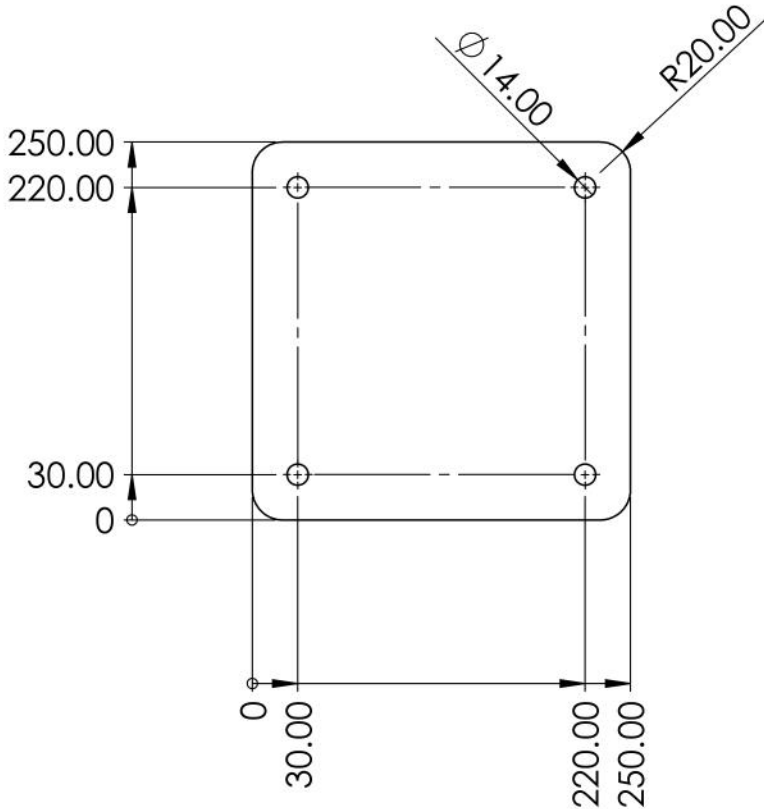
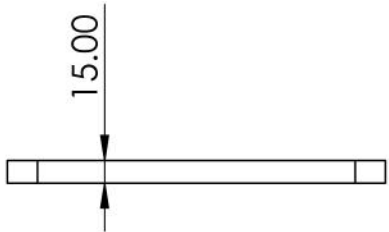
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	LENGTH
35	Angle 1		8	
		L 45.00 X 45.00 X 2.000	1	110



IF IN DOUBT-ASK

	NAME	DATE	CUSTOMER: APG		REV: d2
MODELED BY	BF	22/02/21	PO & PRODUCT: Portal Frame		
DRAWN BY	BF	29/03/21			
CHECKED BY	AH	09/04/21	DESCRIPTION:		
APPROVED BY	SJ	09/04/21			
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS	MATERIAL:		DRAWING NO: Angle 1		
DO NOT SCALE DRAWING	FINISH:		SCALE: 1:2	SHEET OF	A3

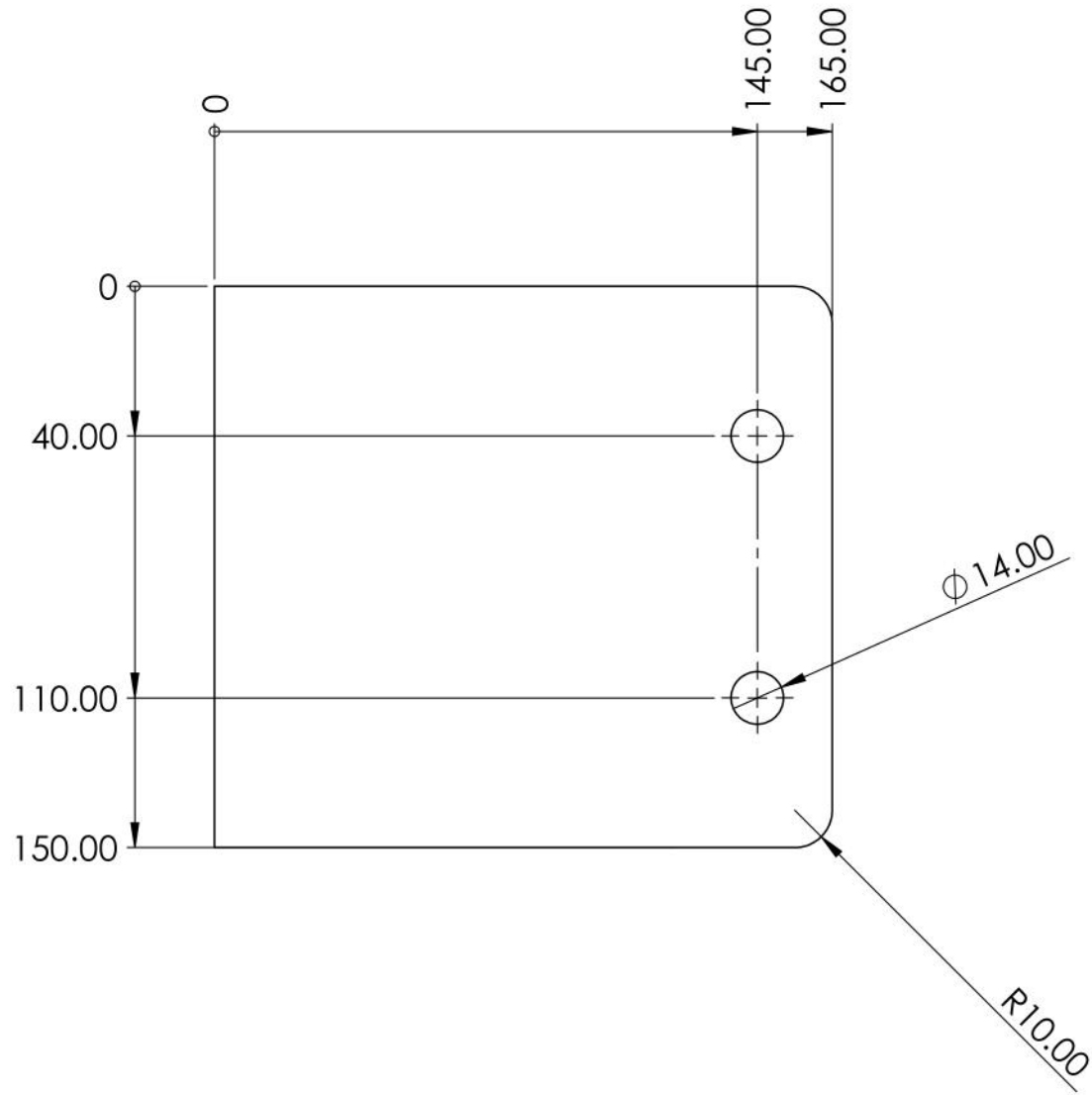
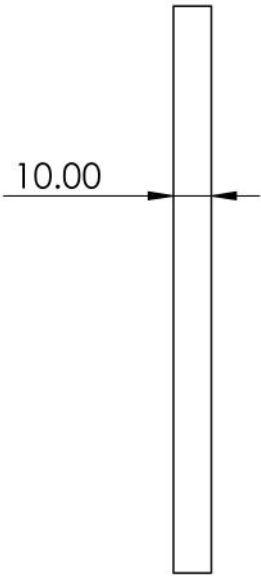
DESCRIPTION	QTY.	LENGTH
250x250x15mm Base Plate	6	15



IF IN DOUBT-ASK

	NAME	DATE	CUSTOMER: APG	REV: d2
MODELED BY	BF	22/02/21	PO & PRODUCT: Portal Frame	
DRAWN BY	BF	29/03/21		
CHECKED BY	AH	09/04/21	DESCRIPTION:	
APPROVED BY	SJ	09/04/21		
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS	MATERIAL:		DRAWING NO: 250x250x15mm Base Plate	
DO NOT SCALE DRAWING	FINISH:		SCALE: 1:5	SHEET OF A3

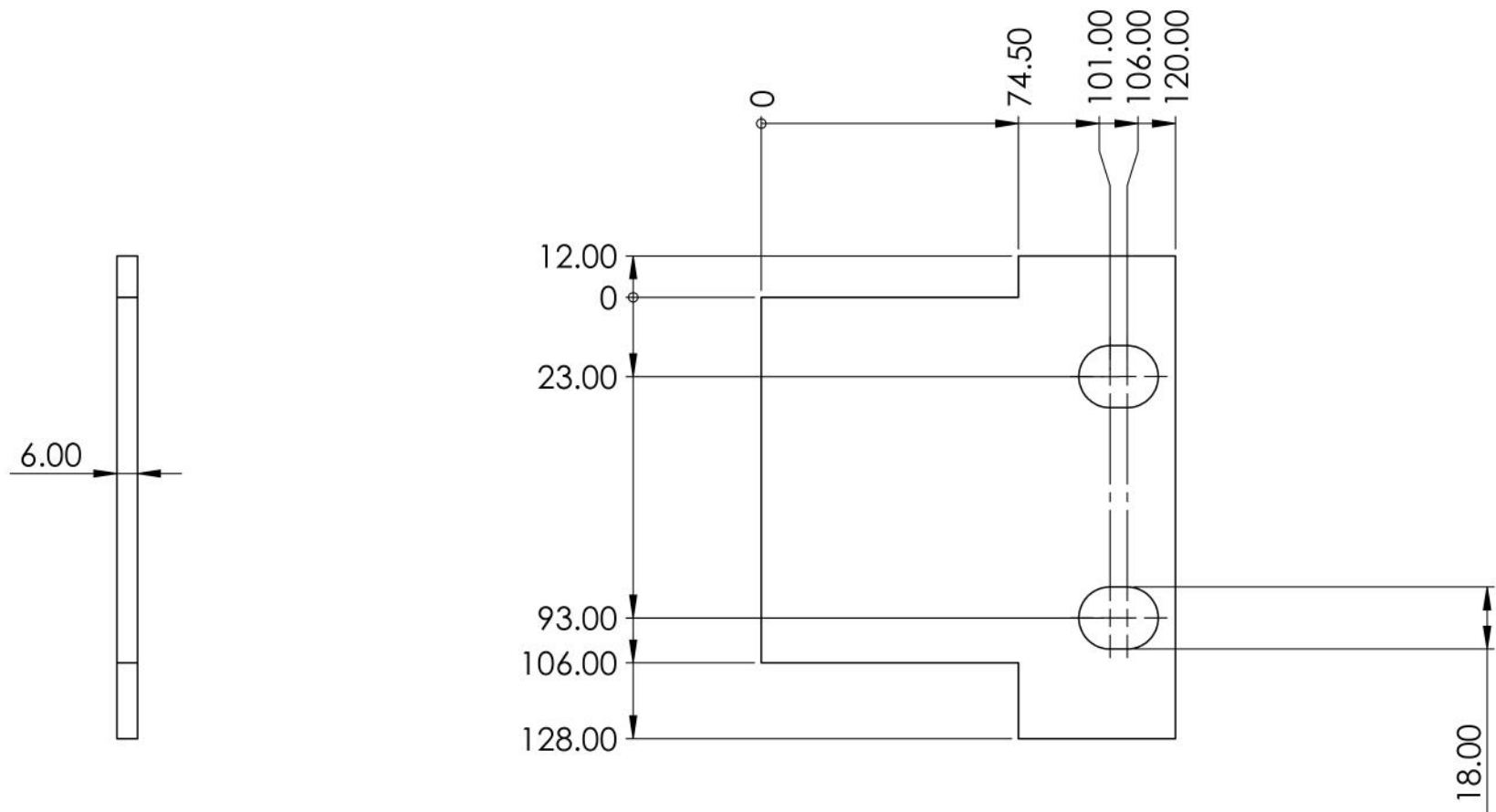
DESCRIPTION	QTY.	LENGTH
Door Base Plate 2	4	10



IF IN DOUBT-ASK

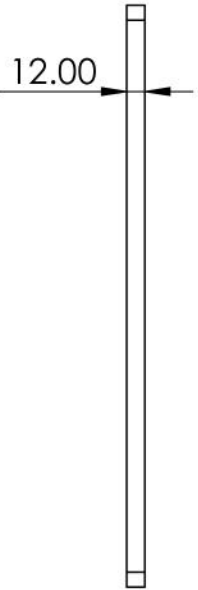
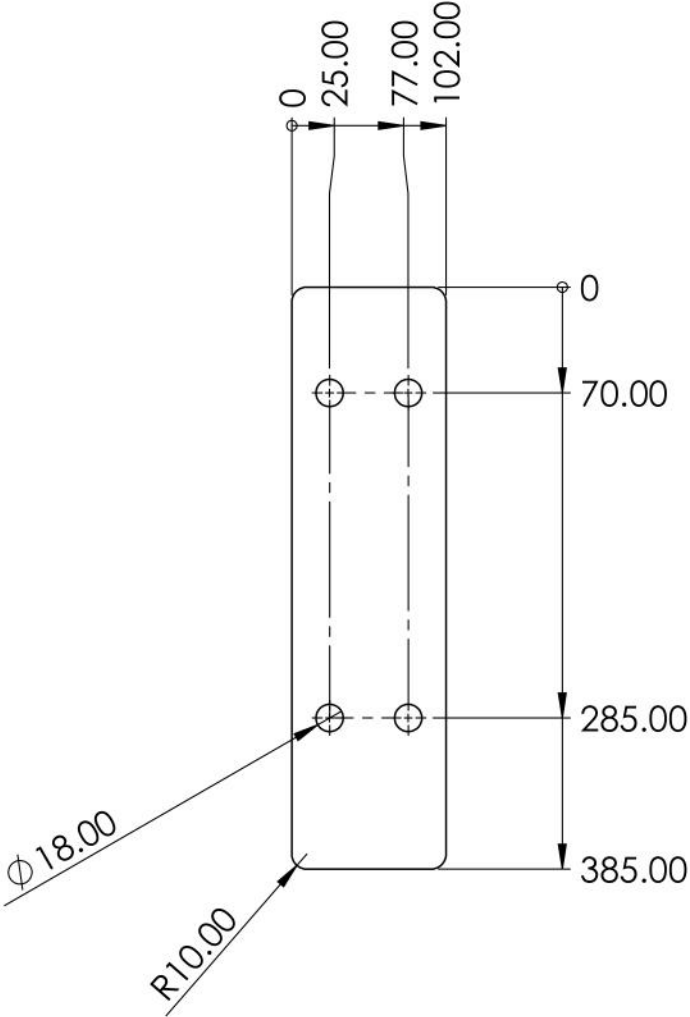
	NAME	DATE	CUSTOMER: APG	REV: d2
MODELED BY	BF	22/02/21	PO & PRODUCT: Portal Frame	
DRAWN BY	BF	29/03/21		
CHECKED BY	AH	09/04/21	DESCRIPTION:	
APPROVED BY	SJ	09/04/21		
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS	MATERIAL:		DRAWING NO: Door Base Plate 2	
DO NOT SCALE DRAWING	FINISH:		SCALE: 1:2	SHEET OF A3

DESCRIPTION	QTY.	LENGTH
Door Cleat	8	6



IF IN DOUBT-ASK		NAME	DATE	CUSTOMER: APG	REV: d2
	MODELED BY	BF	22/02/21	PO & PRODUCT: Portal Frame	
	DRAWN BY	BF	29/03/21		
	CHECKED BY	AH	09/04/21	DESCRIPTION:	
	APPROVED BY	SJ	09/04/21		
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS	MATERIAL:			DRAWING NO: Door Cleat	
DO NOT SCALE DRAWING	FINISH:			SCALE: 1:2	SHEET OF A3

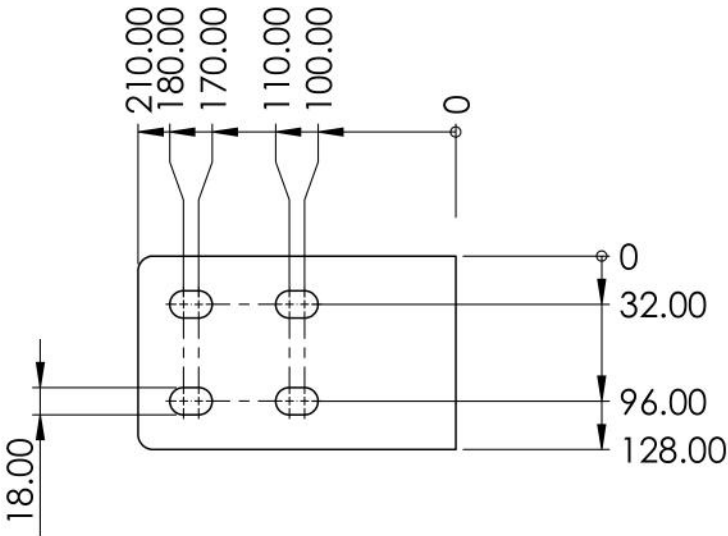
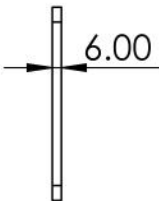
DESCRIPTION	QTY.	LENGTH
Rafter End Plate 2	6	12



IF IN DOUBT-ASK

IF IN DOUBT-ASK		NAME	DATE	CUSTOMER: APG	REV: d2
	MODELED BY	BF	22/02/21	PO & PRODUCT:	
	DRAWN BY	BF	29/03/21	Portal Frame	
	CHECKED BY	AH	09/04/21	DESCRIPTION:	
	APPROVED BY	SJ	09/04/21		
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS	MATERIAL:			DRAWING NO:	
				Rafter End Plate 2	
DO NOT SCALE DRAWING	FINISH:			SCALE:	
				1:5	SHEET OF
					A3

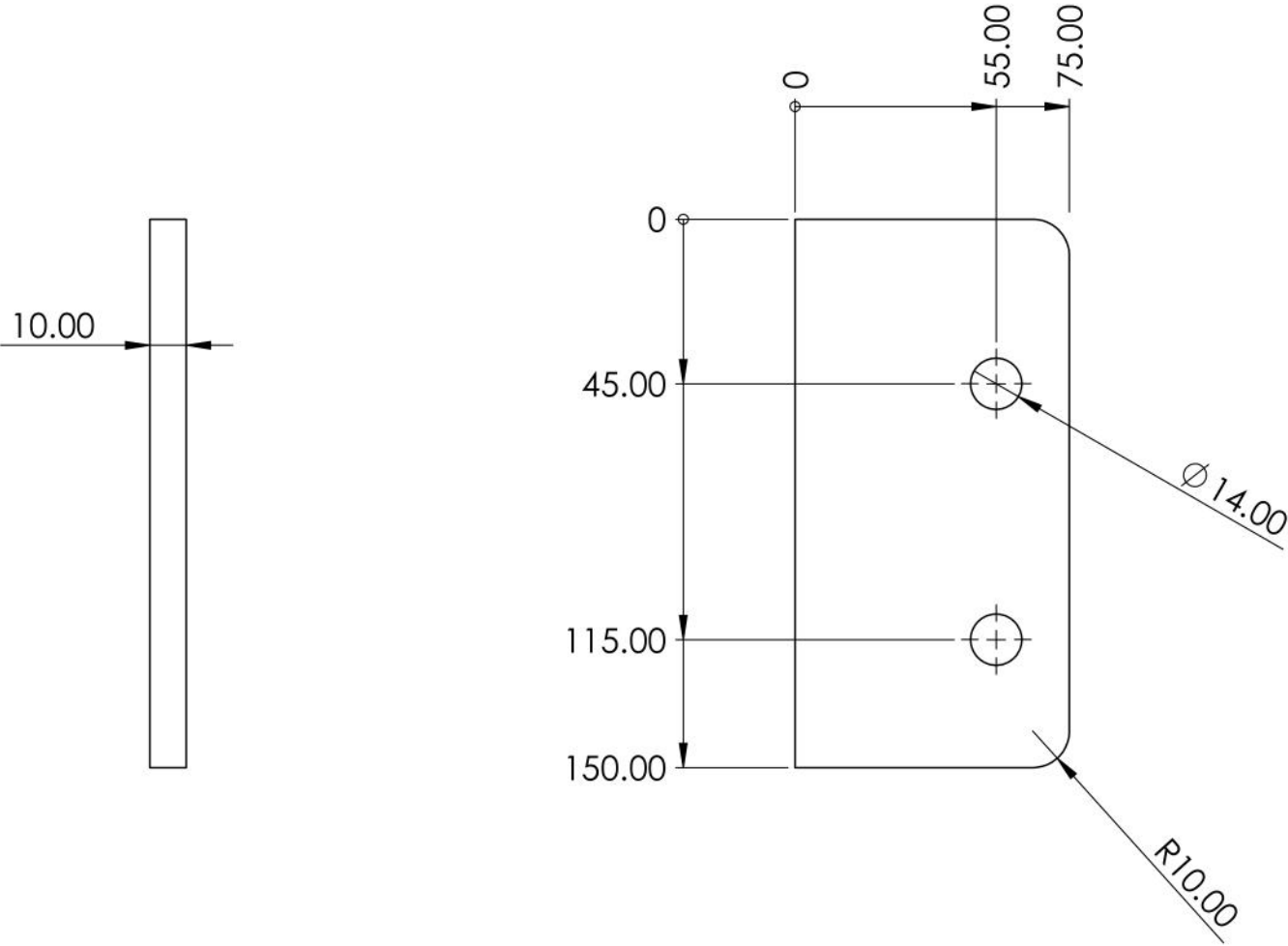
DESCRIPTION	QTY.	LENGTH
Side C-Section Cleat	16	6



IF IN DOUBT-ASK

	NAME	DATE	CUSTOMER: APG	REV: d2
MODELED BY	BF	22/02/21	PO & PRODUCT: Portal Frame	
DRAWN BY	BF	29/03/21		
CHECKED BY	AH	09/04/21	DESCRIPTION:	
APPROVED BY	SJ	09/04/21		
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS	MATERIAL:		DRAWING NO: Side C-Section Cleat	
DO NOT SCALE DRAWING	FINISH:		SCALE: 1:5	SHEET OF A3

DESCRIPTION	QTY.	LENGTH
Top Door Cleat	4	10



IF IN DOUBT-ASK

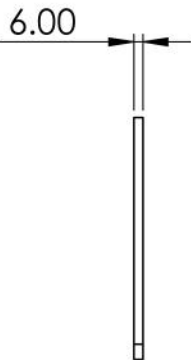
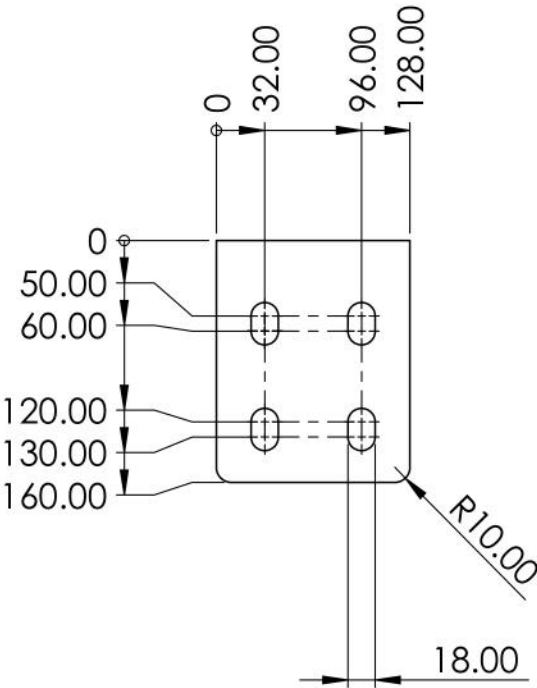
		NAME	DATE	CUSTOMER: APG	REV: d2
	MODELED BY	BF	22/02/21	PO & PRODUCT: Portal Frame	
	DRAWN BY	BF	29/03/21		
	CHECKED BY	AH	09/04/21	DESCRIPTION:	
	APPROVED BY	SJ	09/04/21		
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS	MATERIAL:			DRAWING NO: Top Door Cleat	
DO NOT SCALE DRAWING	FINISH:			SCALE: 1:2	SHEET OF A3

IF IN DOUBT-ASK

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETERS

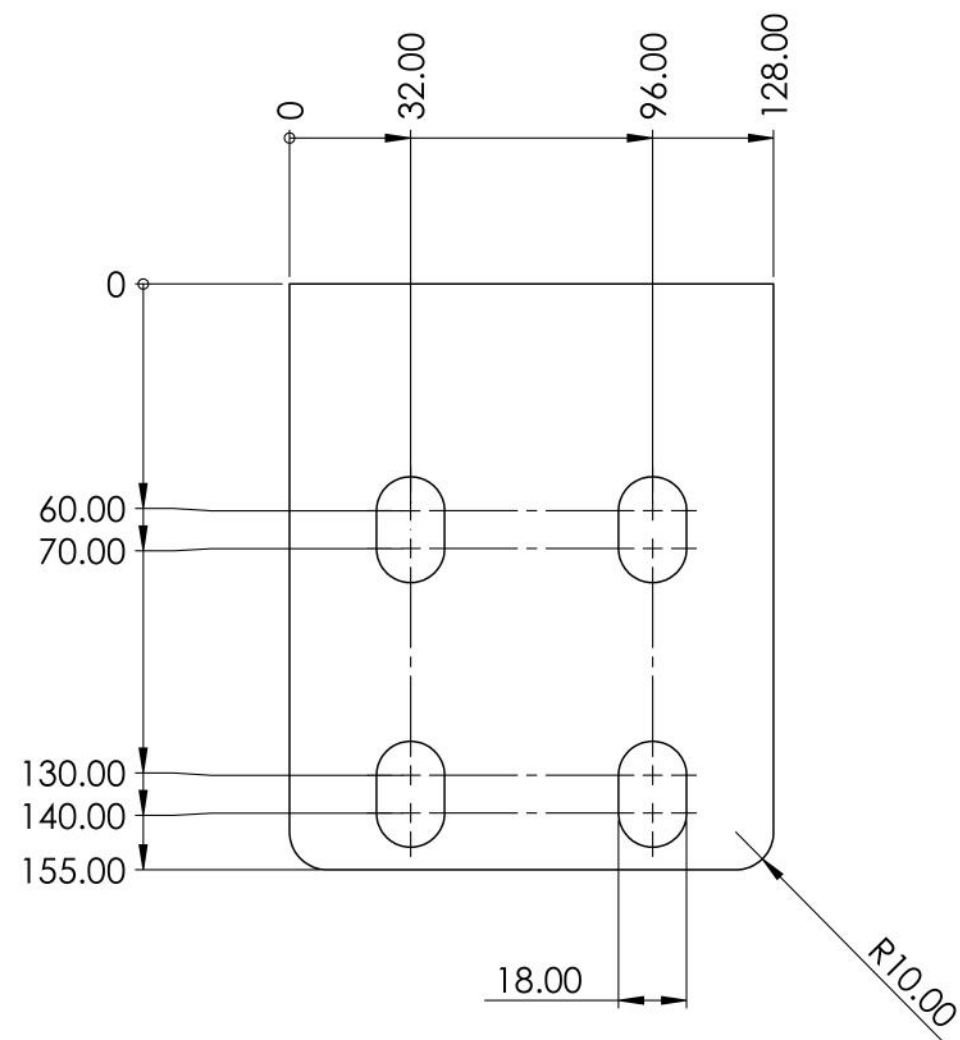
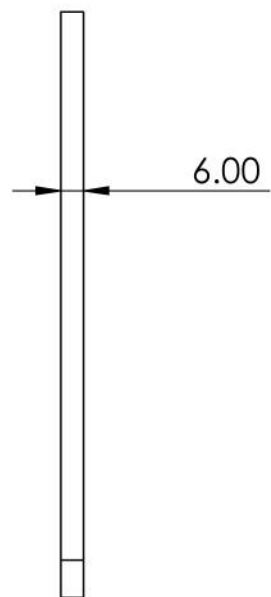
DO NOT SCALE DRAWING

DESCRIPTION	QTY.	LENGTH
128x160x6mm	18	6



		NAME	DATE	CUSTOMER: APG	REV: d2
		MODELED BY	BF	22/02/21	PO & PRODUCT: Portal Frame
		DRAWN BY	BF	29/03/21	
		CHECKED BY	AH	09/04/21	DESCRIPTION:
		APPROVED BY	SJ	09/04/21	
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS		MATERIAL:			DRAWING NO: 128x160x6mm
DO NOT SCALE DRAWING		FINISH:			SCALE: 1:5
				SHEET OF	A3

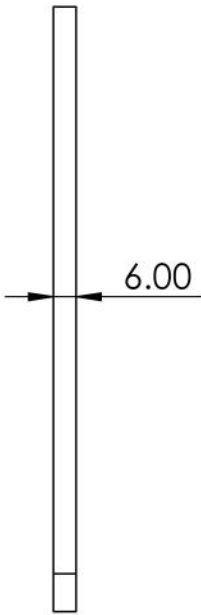
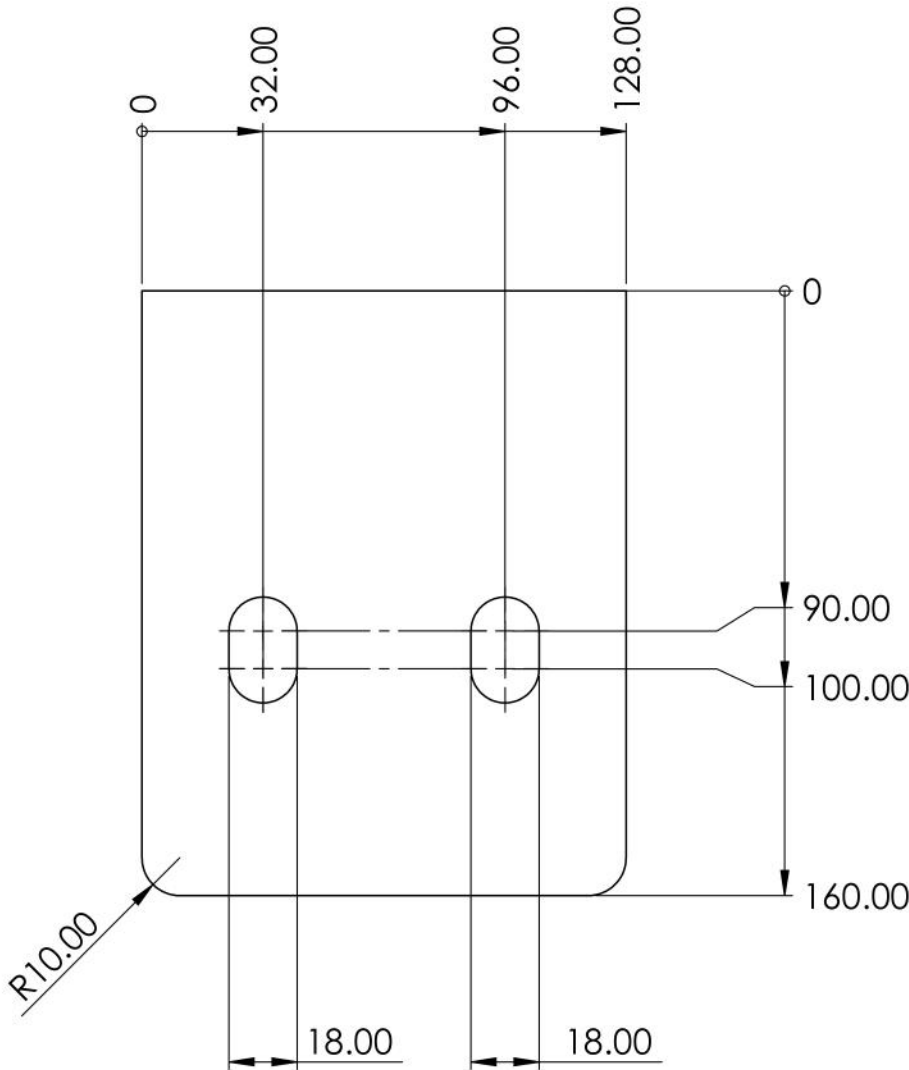
DESCRIPTION	QTY.	LENGTH
140mm Zed Cleat	12	6



IF IN DOUBT-ASK

	NAME	DATE	CUSTOMER: APG	REV: d2
MODELED BY	BF	22/02/21	PO & PRODUCT: Portal Frame	
DRAWN BY	BF	29/03/21		
CHECKED BY	AH	09/04/21	DESCRIPTION:	
APPROVED BY	SJ	09/04/21		
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS	MATERIAL:		DRAWING NO: 140mm Zed Cleat	
DO NOT SCALE DRAWING	FINISH:		SCALE: 1:2	SHEET OF A3

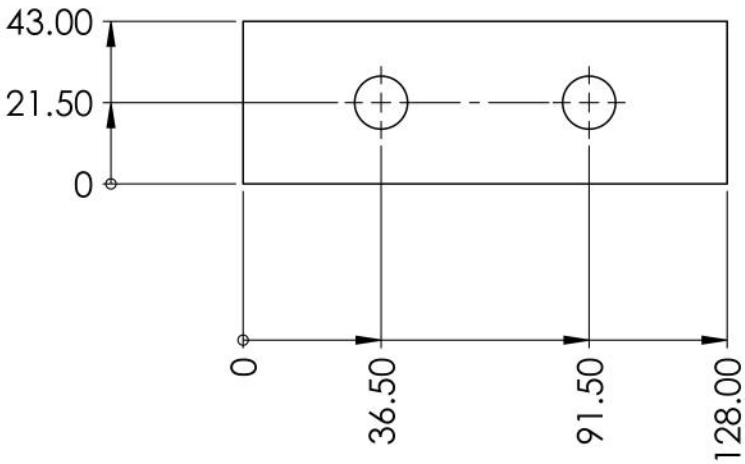
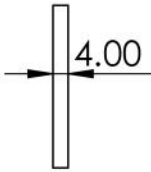
DESCRIPTION	QTY.	LENGTH
170mm Eaves Cleat	6	6



IF IN DOUBT-ASK

IF IN DOUBT-ASK		NAME	DATE	CUSTOMER: APG	REV: d2	
	MODELED BY	BF	22/02/21	PO & PRODUCT: Portal Frame		
	DRAWN BY	BF	29/03/21			
	CHECKED BY	AH	09/04/21	DESCRIPTION:		
	APPROVED BY	SJ	09/04/21			
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS	MATERIAL:			DRAWING NO: 170mm Eaves Cleat		
DO NOT SCALE DRAWING	FINISH:			SCALE: 1:2	SHEET OF	A3

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	LENGTH
36	Plate sandwich		8	
36.1		128x43x4mm	1	4



IF IN DOUBT-ASK

	NAME	DATE	CUSTOMER: APG	REV: d2
MODELED BY	BF	22/02/21	PO & PRODUCT: Portal Frame	
DRAWN BY	BF	29/03/21		
CHECKED BY	AH	09/04/21	DESCRIPTION:	
APPROVED BY	SJ	09/04/21		
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS	MATERIAL:		DRAWING NO: Plate sandwich	
DO NOT SCALE DRAWING	FINISH:		SCALE: 1:2	SHEET OF A3