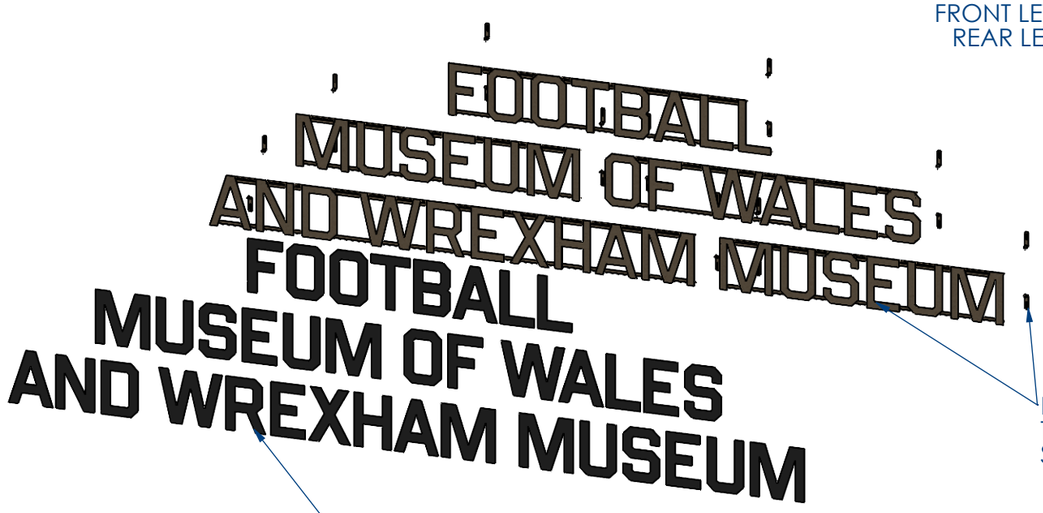
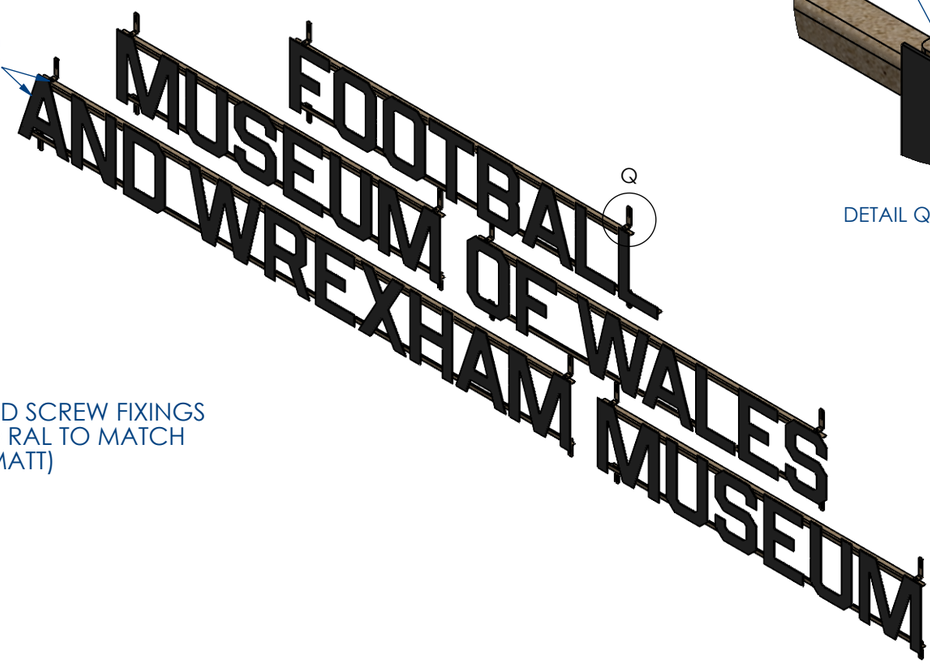
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	2476-020	LETTERING ASSEMBLY	1
2	2476-002	FRONT LETTERING	1
3	2476-005	FIXING BRACKET	20
4	NA	4.8X16MM HEX WASHERED SELF DRILLING TEK SCREW	20



STAINLESS STEEL CUT INDIVIDUAL LETTERS CUT TO SHAPE AND POWDER COATED BLACK GREY (RAL 7021, MATT FINISH).

BACKING, BRACKETS AND SCREW FIXINGS TO BE POWDER COATED RAL TO MATCH SANDSTONE (RAL 9001 MATT)

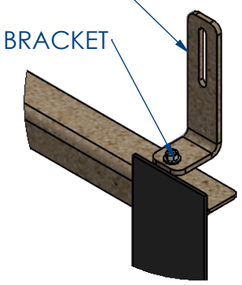
FRONT LETTERS TO BE BONDED TO REAR LETTERS USING STYKRA 360 CLEAR SIGN ADHESIVE



FIXING POINTS TO BE HIDDEN BEHIND LETTERS

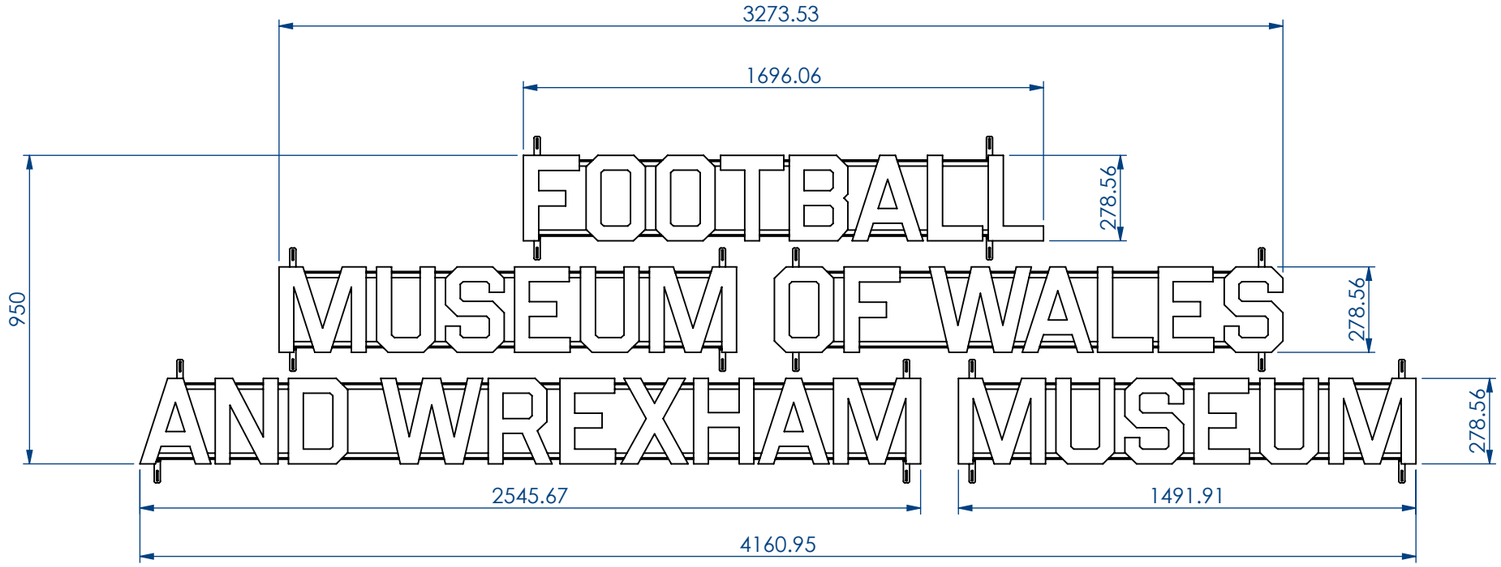
SLOTTED BRACKET TO MORTAR JOINTS (FITTED ON SITE)

3.5mm HEX HEAD TEX SCREW TO FIX BRACKET

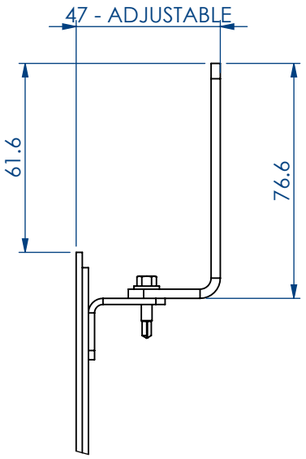


Q

DETAIL Q







DETAIL P

LEACH
DYSON WOOD WAY
BRADLEY
HUDDERSFIELD
WEST YORKSHIRE
HD2 1GN
T: 01484 551200

THIRD ANGLE PROJECTION

UNLESS OTHERWISE STATED:
ALL DIMENSIONS IN MM
TOLERANCES ±0.8MM / ±0.5°
ALL SHEET METAL BENDS 90°
DEBURR AND BREAK SHARP EDGES
DO NOT SCALE DRAWING

DRAWN BY : JJ	MATERIAL : N/A	ORDER NO :	SHEET 1 OF 1 / REV
1ST ISSUE : 13/02/2026		TITLE : SIGN ASSEMBLY - ENGLISH VERSION	DRAWING NO. 2476-010 / 2
SCALE : 1:20 @ A3	FINISH : AS DRAWING		
WEIGHT : 47.25 KG			