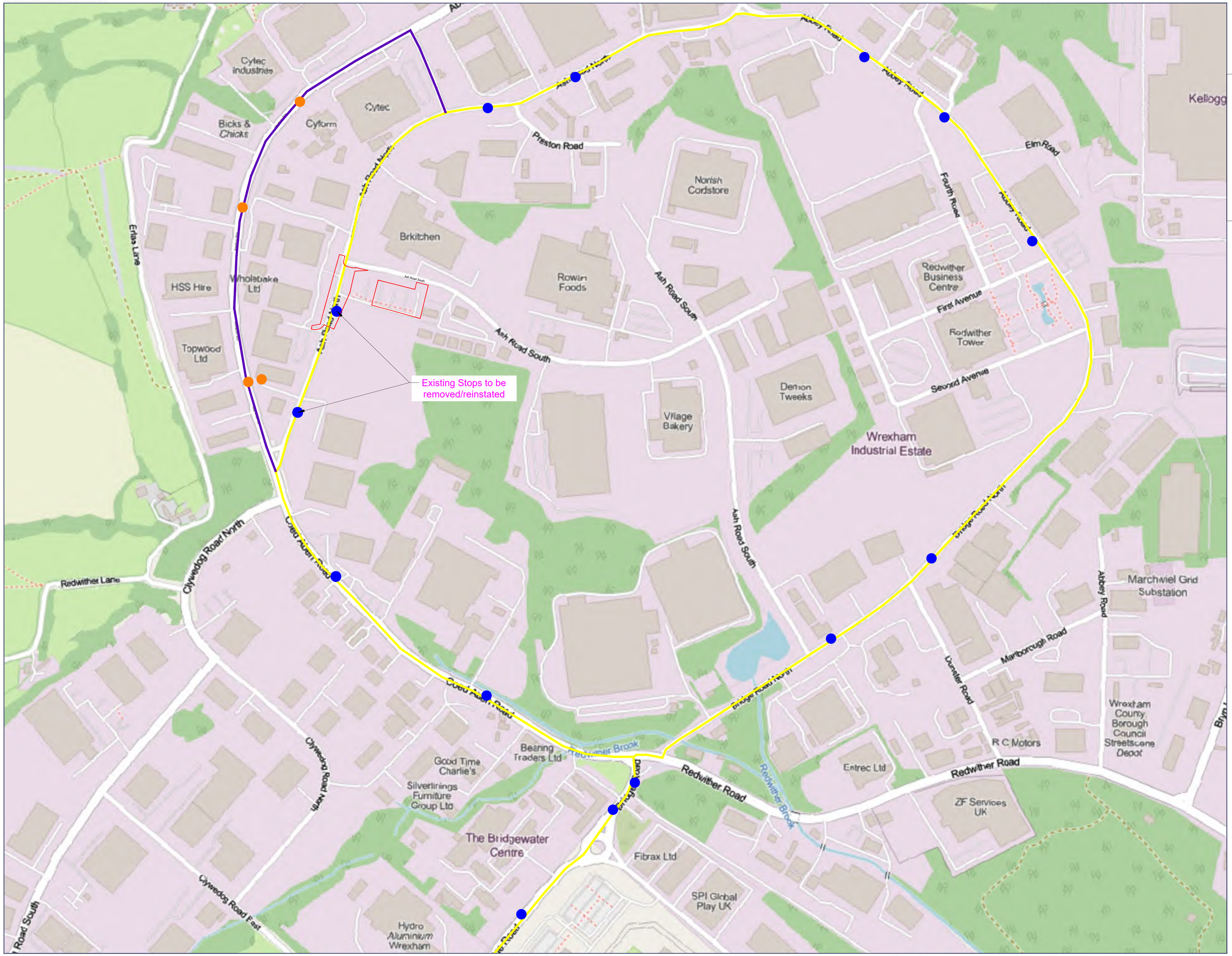



**Key:**

- Approximate Site Boundaries
- Proposed New Bus Route
- Existing Bus Route
- Potential Bus Stop Locations
- Existing Bus Stop Locations

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N

revision: desc: date:

0344 8700 007
axis.co.uk

Client
**Ipsen BioPharm LTD**

Project
**Land at Ash Road North, Wrexham Industrial Estate**

Drawing Title
**Proposed Bus Route Diversion**

| Scale | Status |
|---|---|
| **Not to Scale** | **Preliminary** |

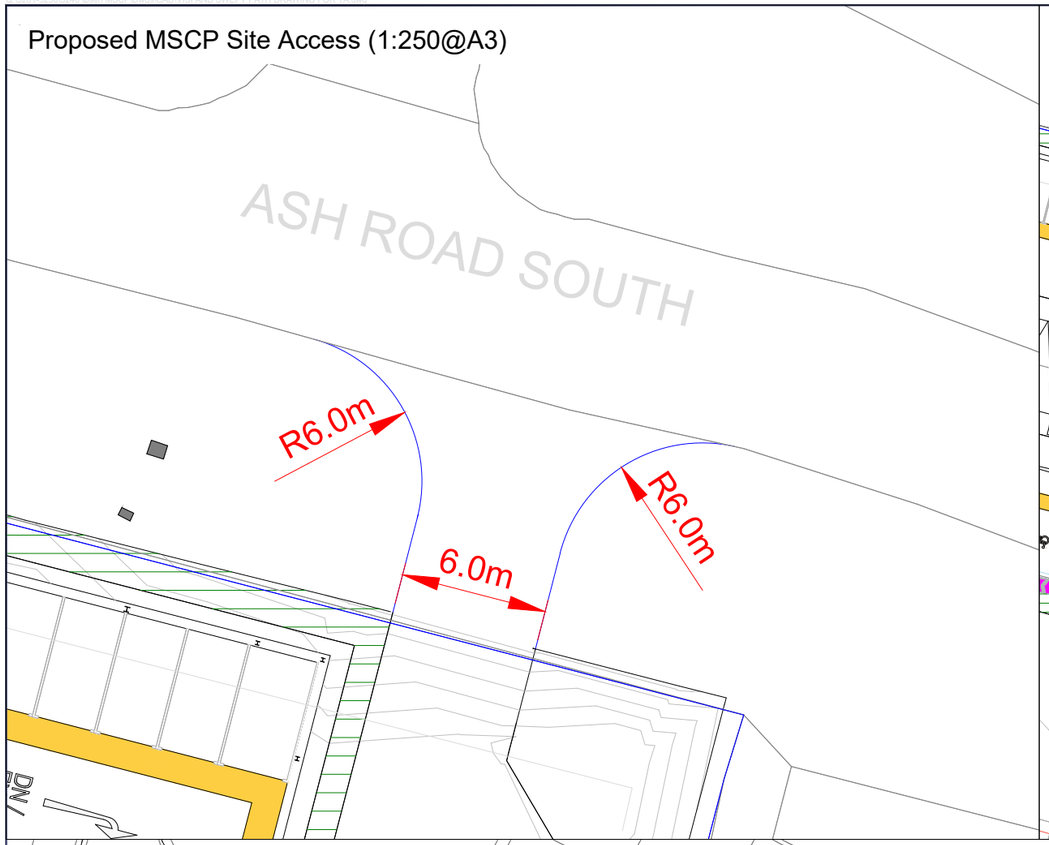
| Date | Drawn | Checked |
|---|---|---|
| **23/06/2026** | **RB** | **AB** |

Dwg no
**5246-D09**

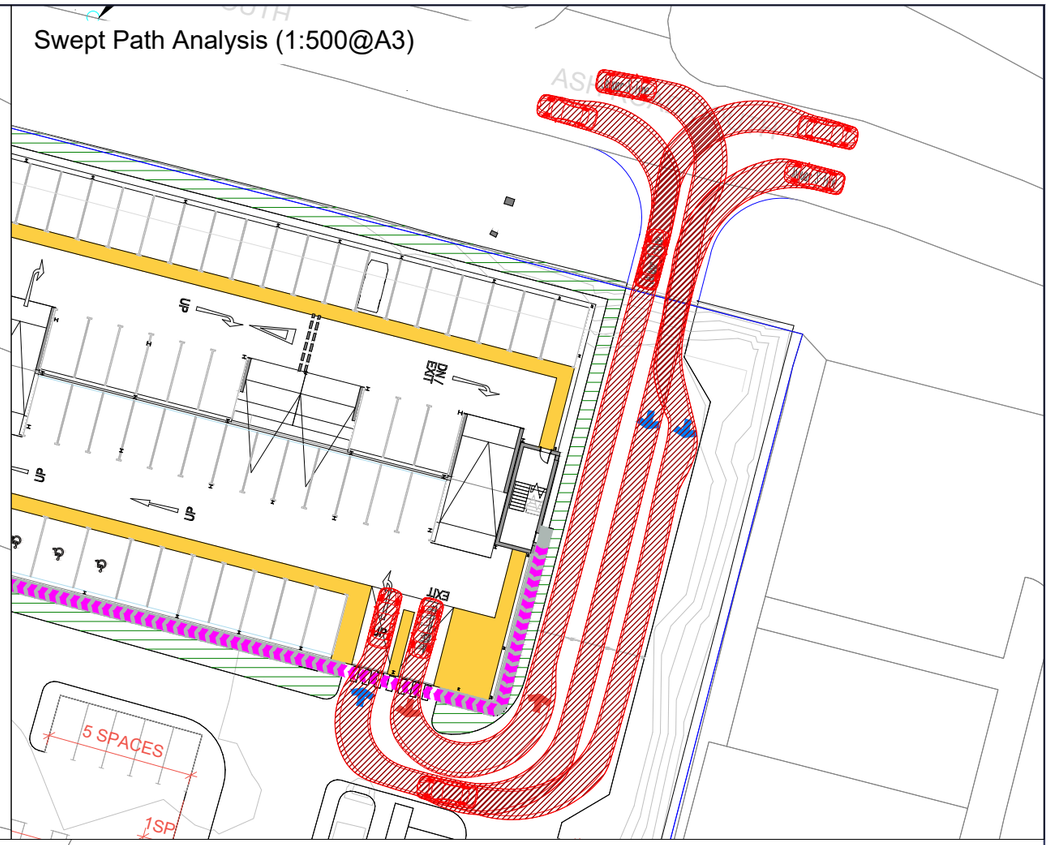
Rev

O:\5201-5250\5246 Ipsen MSCP\Dwgs\CAD\VISI AND SWEPT PATH DRAWING FOR TA.dwg

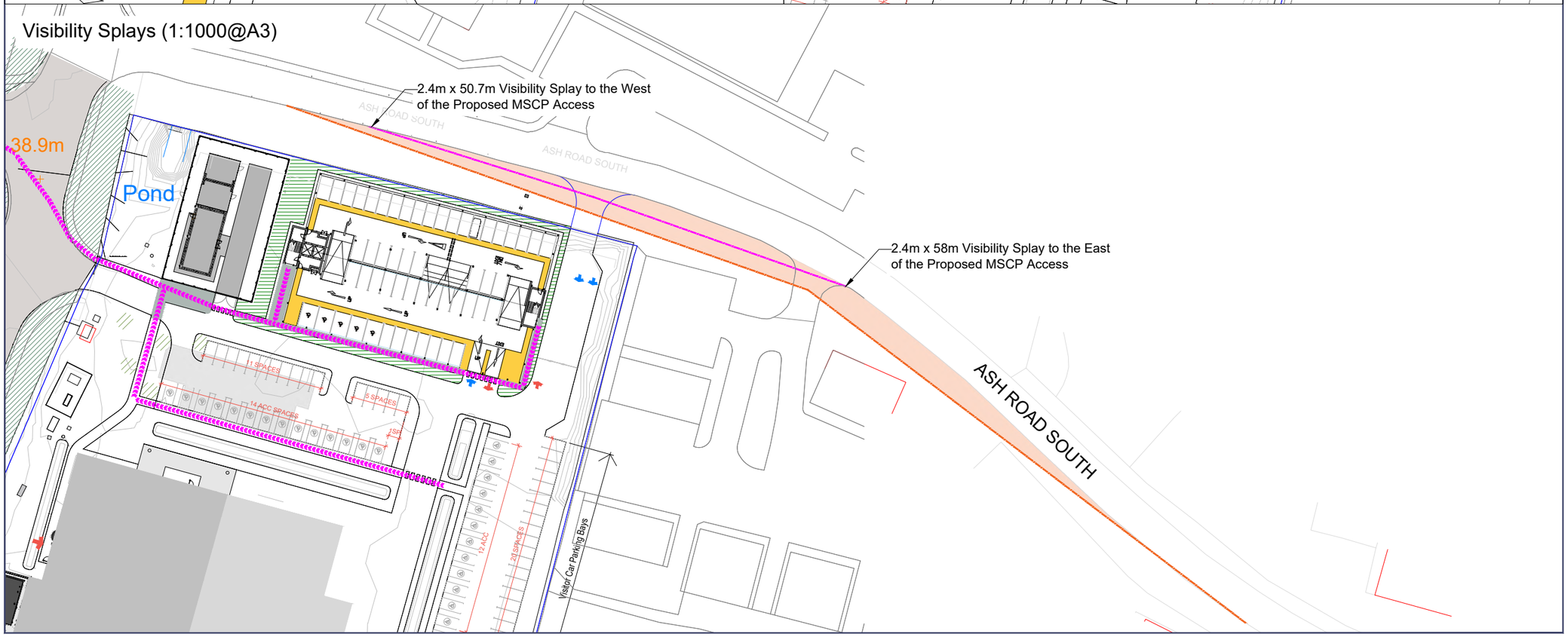
## Proposed MSCP Site Access (1:250@A3)




## Swept Path Analysis (1:500@A3)



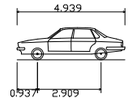

## Visibility Splays (1:1000@A3)




4.5m x 120m Visibility Splays from adjacent Blackwood Business Park Development (per Condition 11 of Permission Ref: P/2005/0453)

Land protected by Condition 11 of Permission Ref: P/2005/0453

Vehicle used in tracking:




| Jaguar S-Type | |
|---|---|
| Overall Length | 4.939m |
| Overall Width | 1.878m |
| Overall Body Height | 1.474m |
| Min Body Ground Clearance | 0.259m |
| Max Track Width | 1.544m |
| Lock to lock time | 4.00s |
| Kerb to Kerb Turning Radius | 6.000m |

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N

revision: desc: date:

0 50 75 100 125m

0344 8700 007
axis.co.uk

Client
**Ipsen Biopharm Ltd**

Project
**Land at Ash Road North, WrexhamIndustrial Estate**

Drawing Title
**Proposed MSCP Site Access**

| Scale | Status |
|---|---|
| As Stated | Preliminary |

| Date | Drawn | Checked |
|---|---|---|
| 23-06-2026 | AB | LK |

Dwg no **5246-D10** Rev

# Appendix D – 2026 Traffic Flows (Figures D1 and D2)

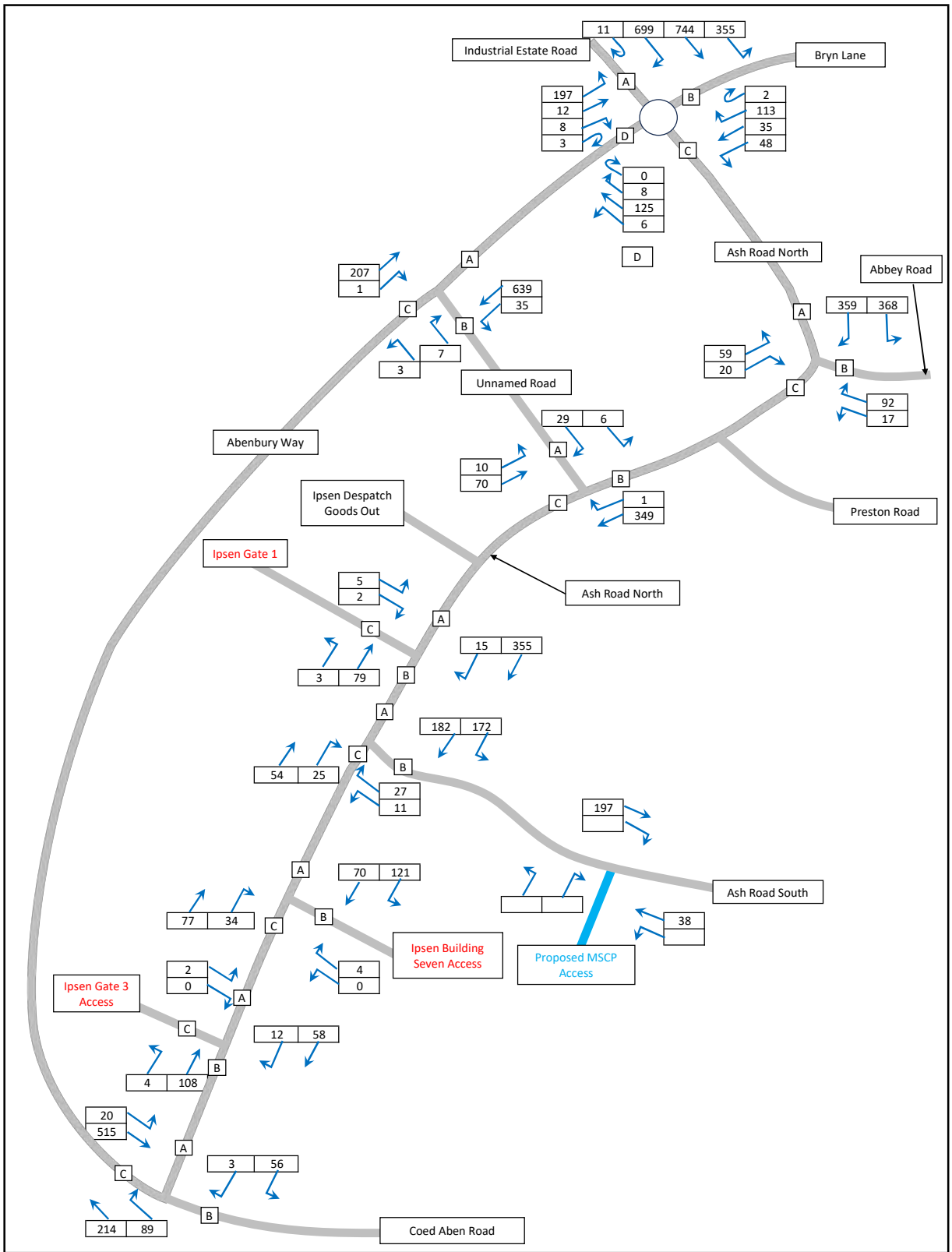



**Figure:** D1
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd
**Project Number:** 5246
**Description:** 2026 Traffic Flows 07:30 to 08:30 (PCU)
**Period:** AM Peak Hour

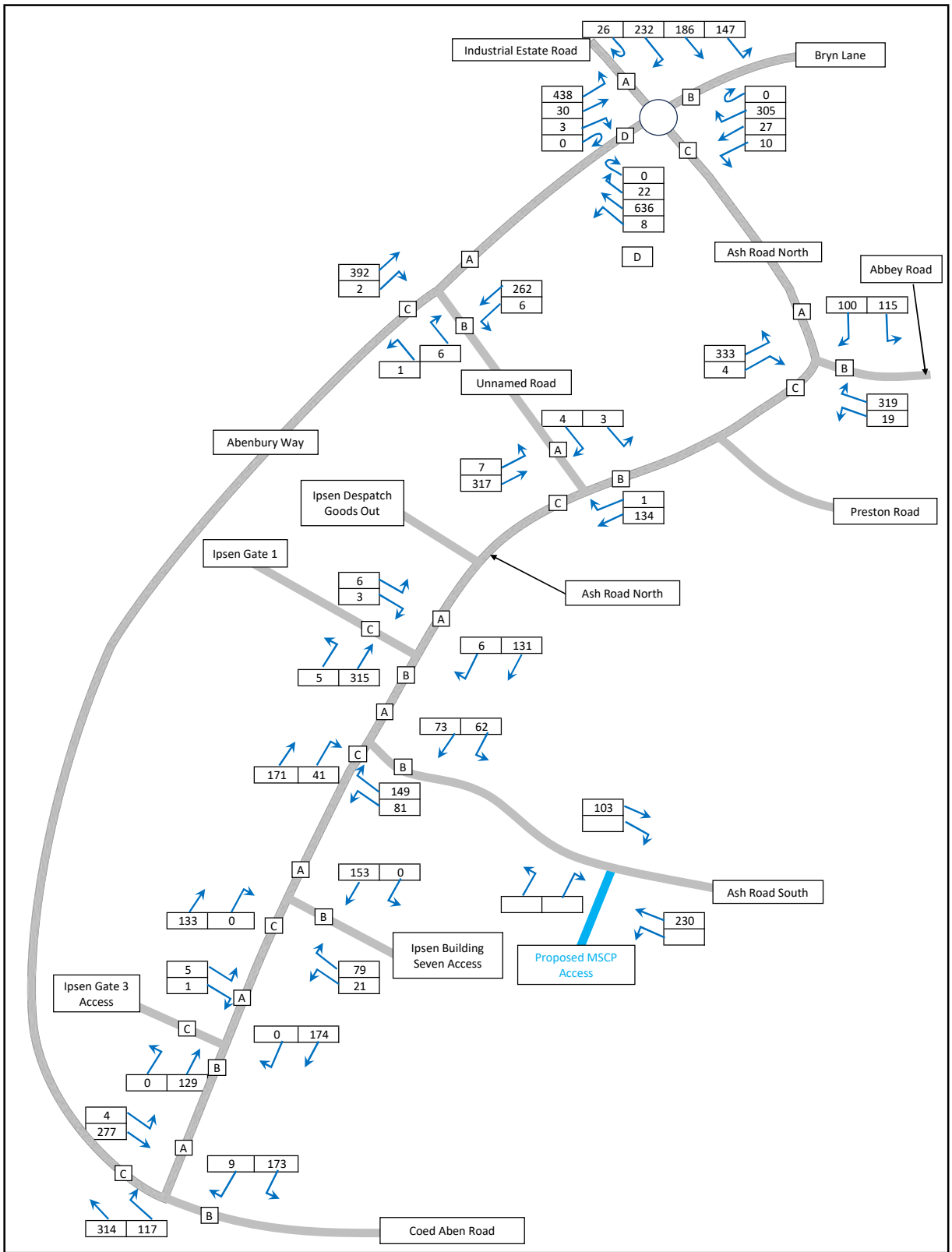



**Figure:** D2
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd
**Project Number:** 5246
**Description:** 2026 Traffic Flows 16:30 to 17:30 (PCU)
**Period:** PM Peak Hour

# Appendix E – Scenario 1 Traffic Flows

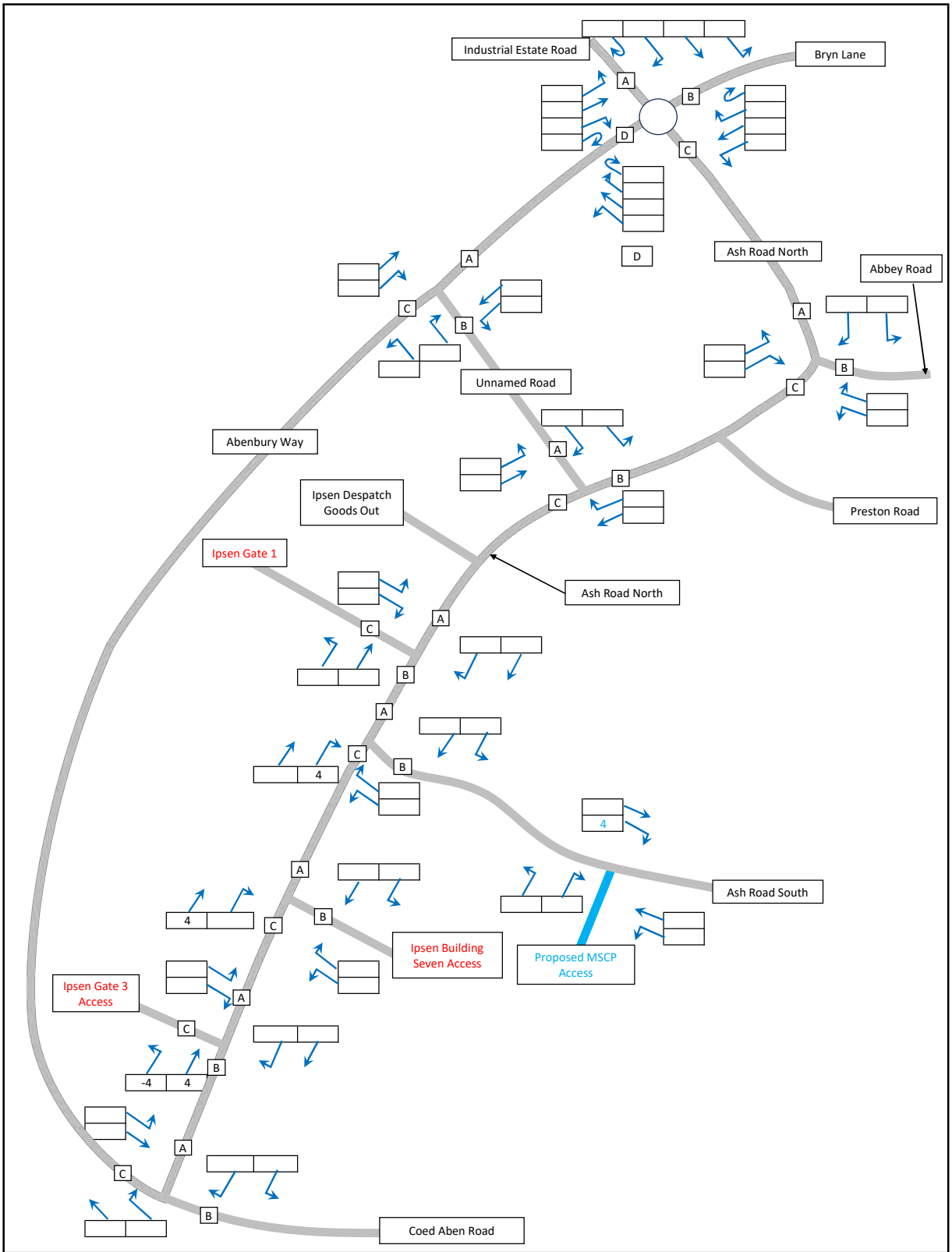



**Figure:** E1
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Scenario 1
**Project Number:** 5246
**Description:** Left turn to Gate 3
**Period:** AM Peak Hour

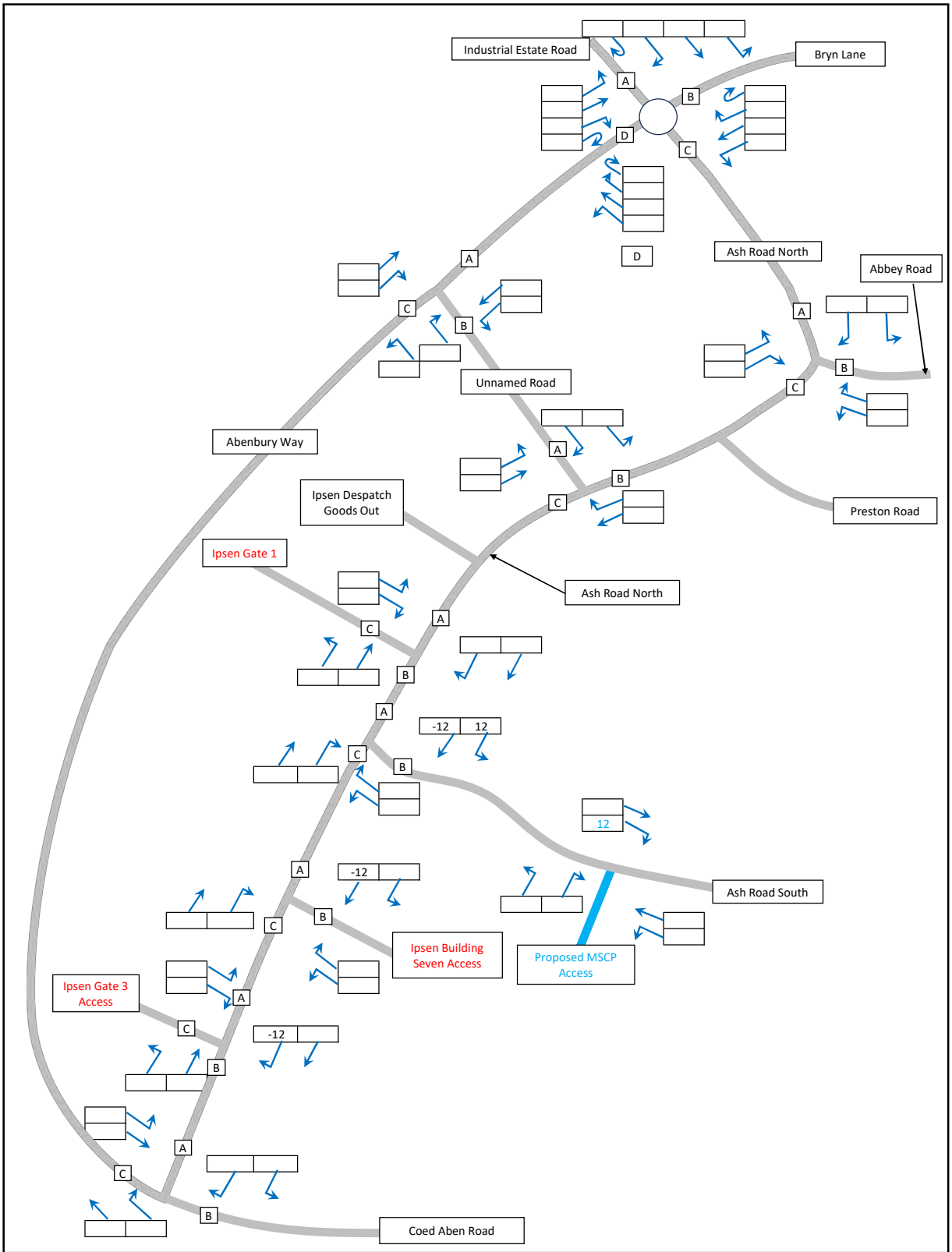



**Figure:** E2
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Scenario 1
**Project Number:** 5246
**Description:** Right turn to Gate 3
**Period:** AM Peak Hour

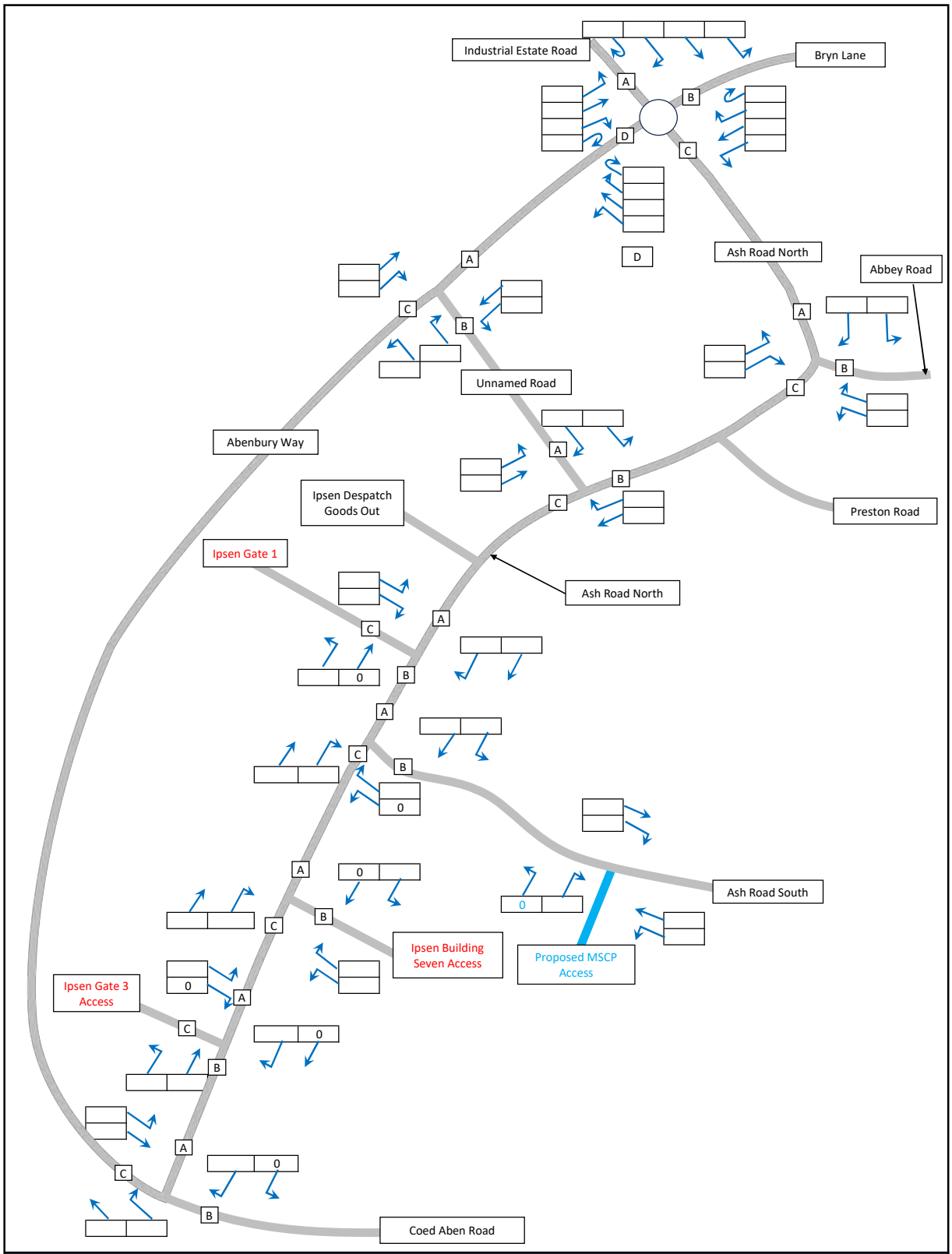



**Figure:** E3
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Scenario 1
**Project Number:** 5246
**Description:** Right turn out of Gate 3
**Period:** AM Peak Hour

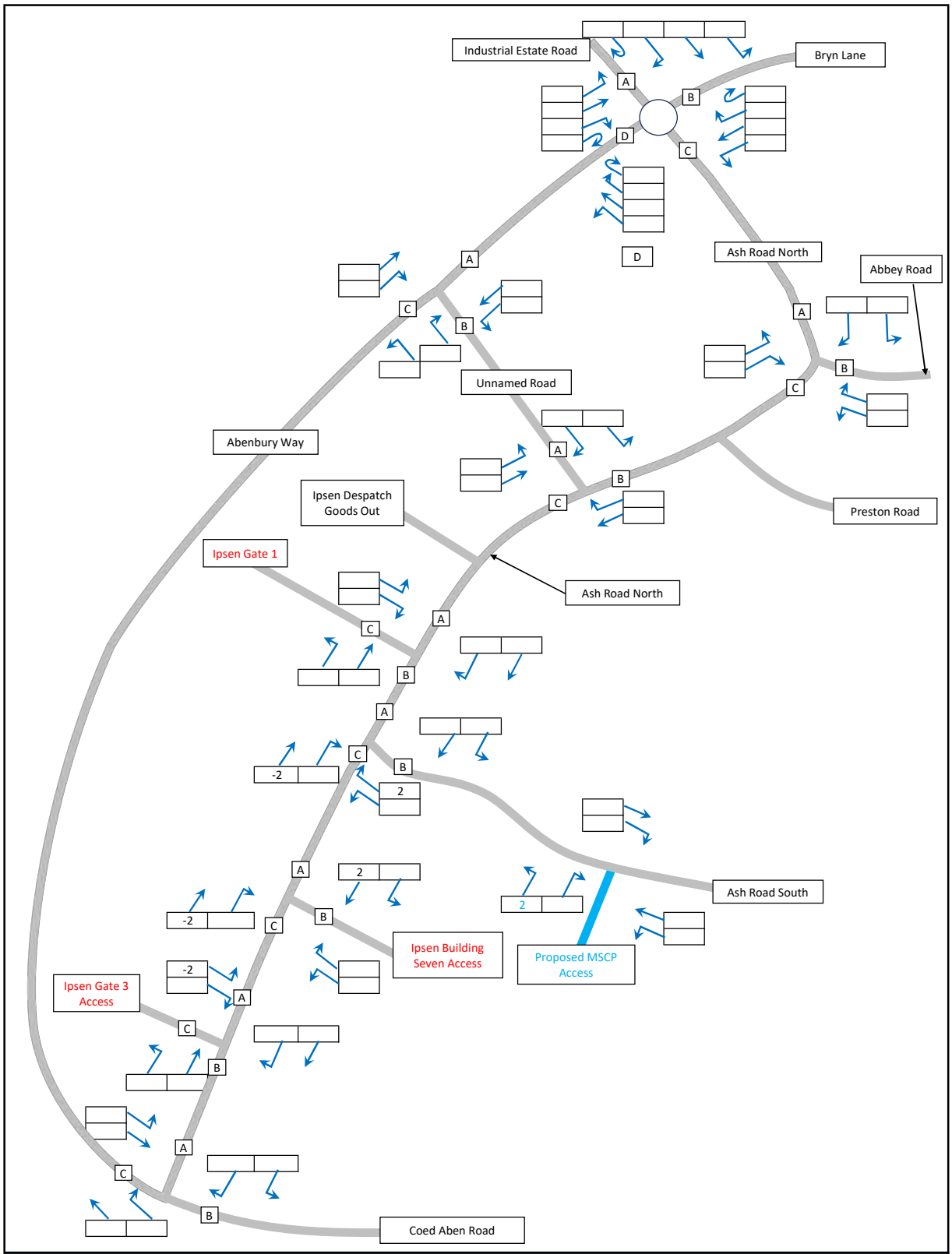



**Figure:** E4
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Scenario 1
**Project Number:** 5246
**Description:** Left turn out of Gate 3
**Period:** AM Peak Hour

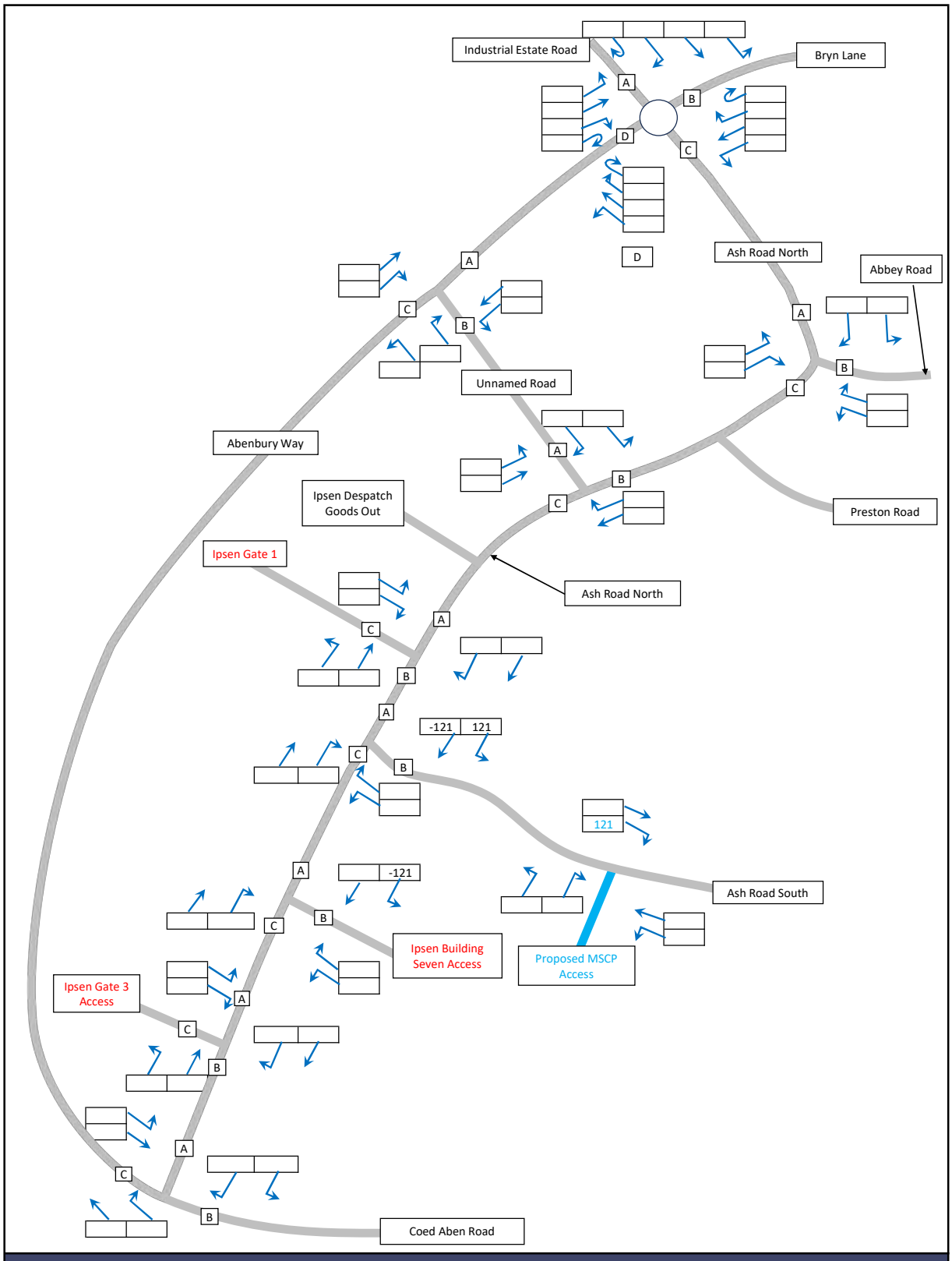



**Figure:** E5
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Scenario 1
**Project Number:** 5246
**Description:** Left turn to Seven Access
**Period:** AM Peak Hour

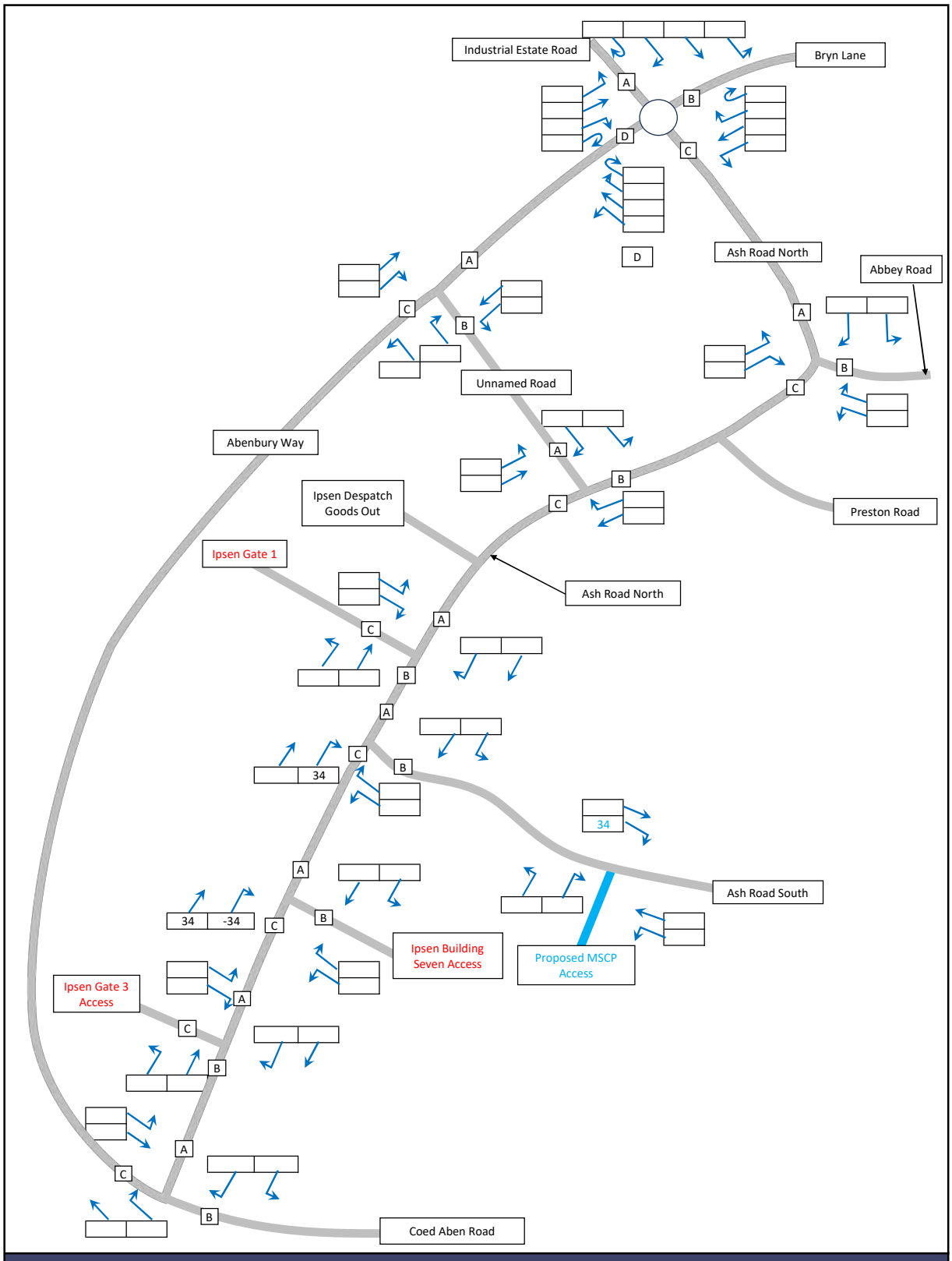



**Figure:** E6
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Scenario 1
**Project Number:** 5246
**Description:** Right turn to Seven Access
**Period:** AM Peak Hour

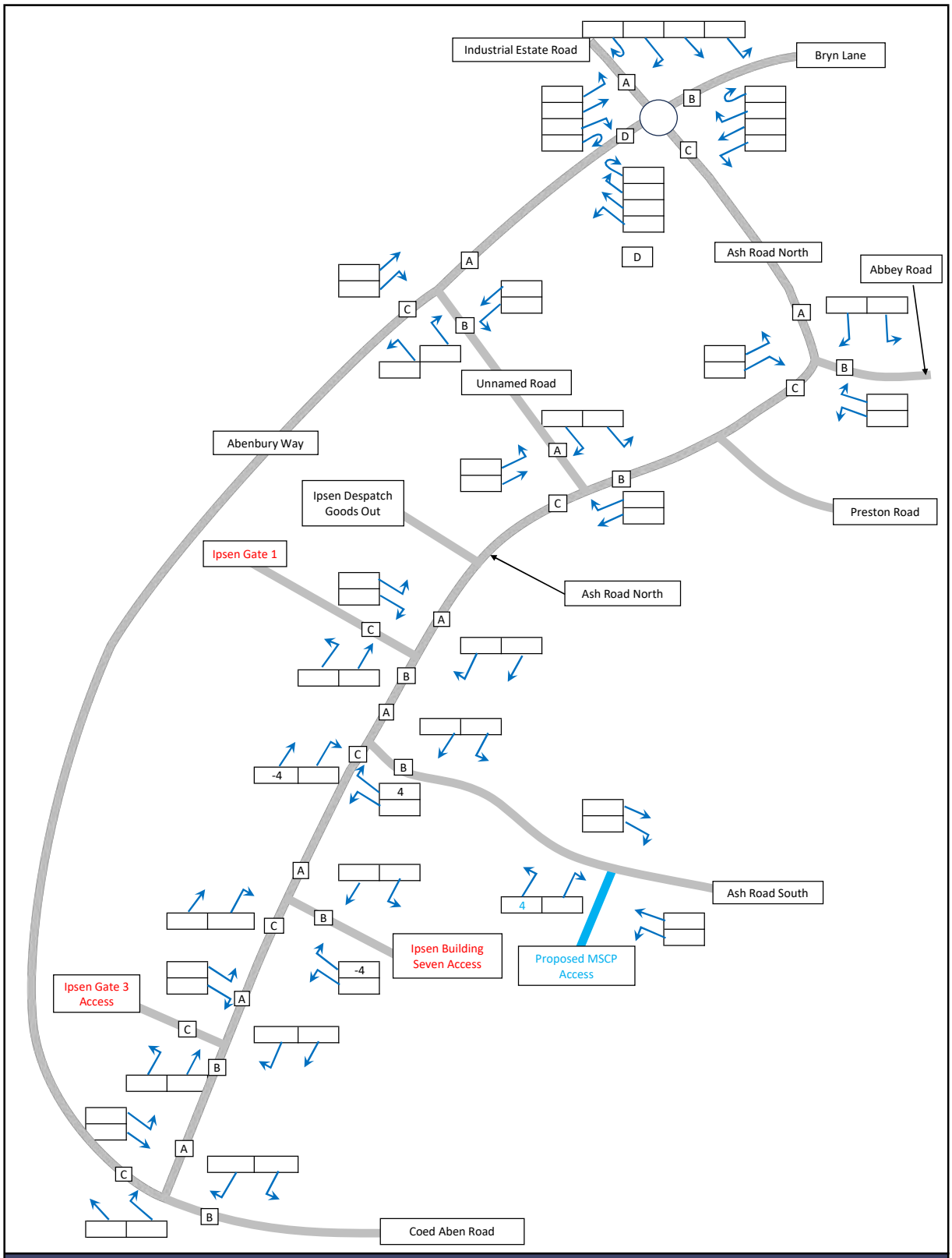



**Figure:** E7
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Scenario 1
**Project Number:** 5246
**Description:** Right turn out of Seven Access
**Period:** AM Peak Hour

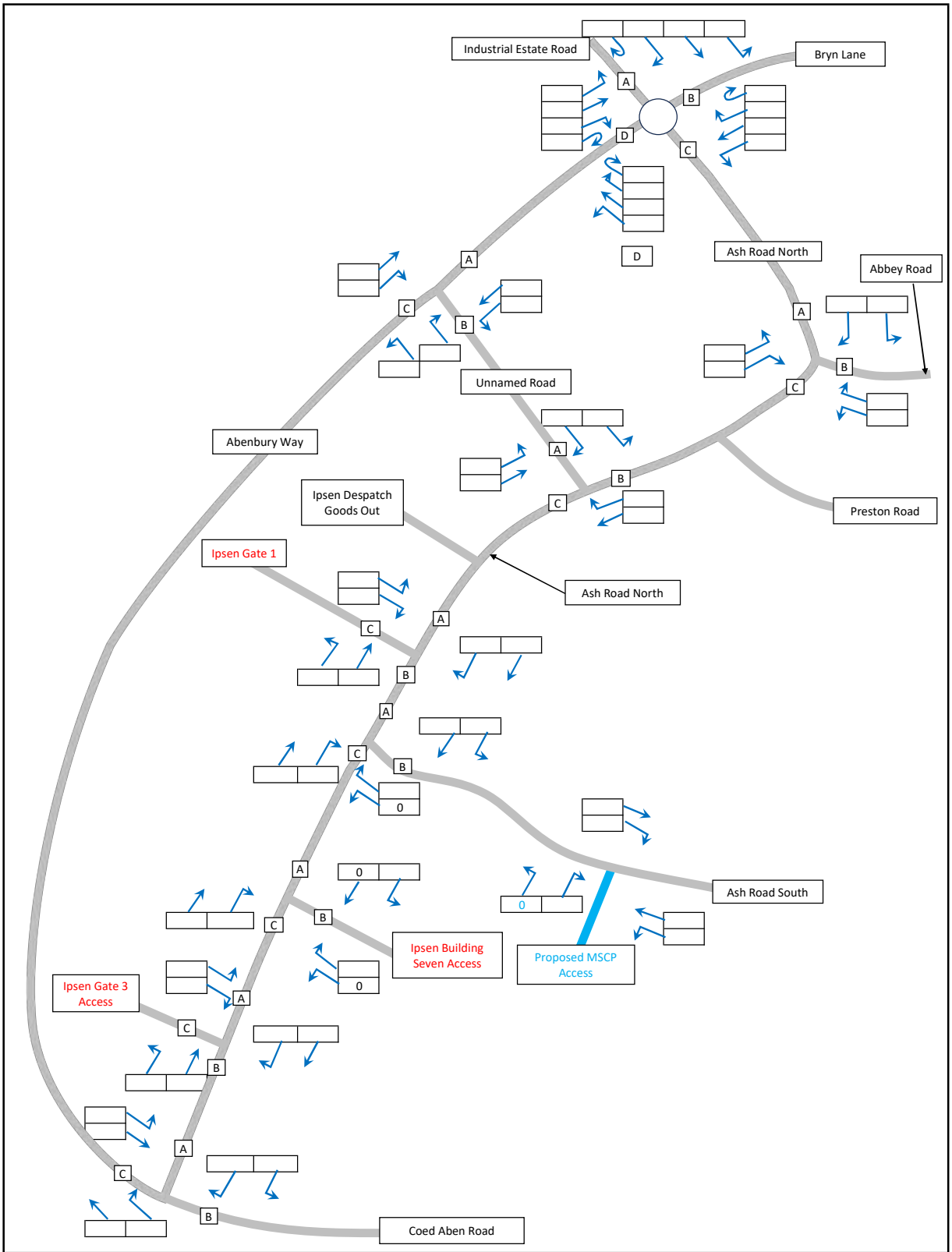



**Figure:** E8
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Scenario 1
**Project Number:** 5246
**Description:** Left turn out of Seven Access
**Period:** AM Peak Hour

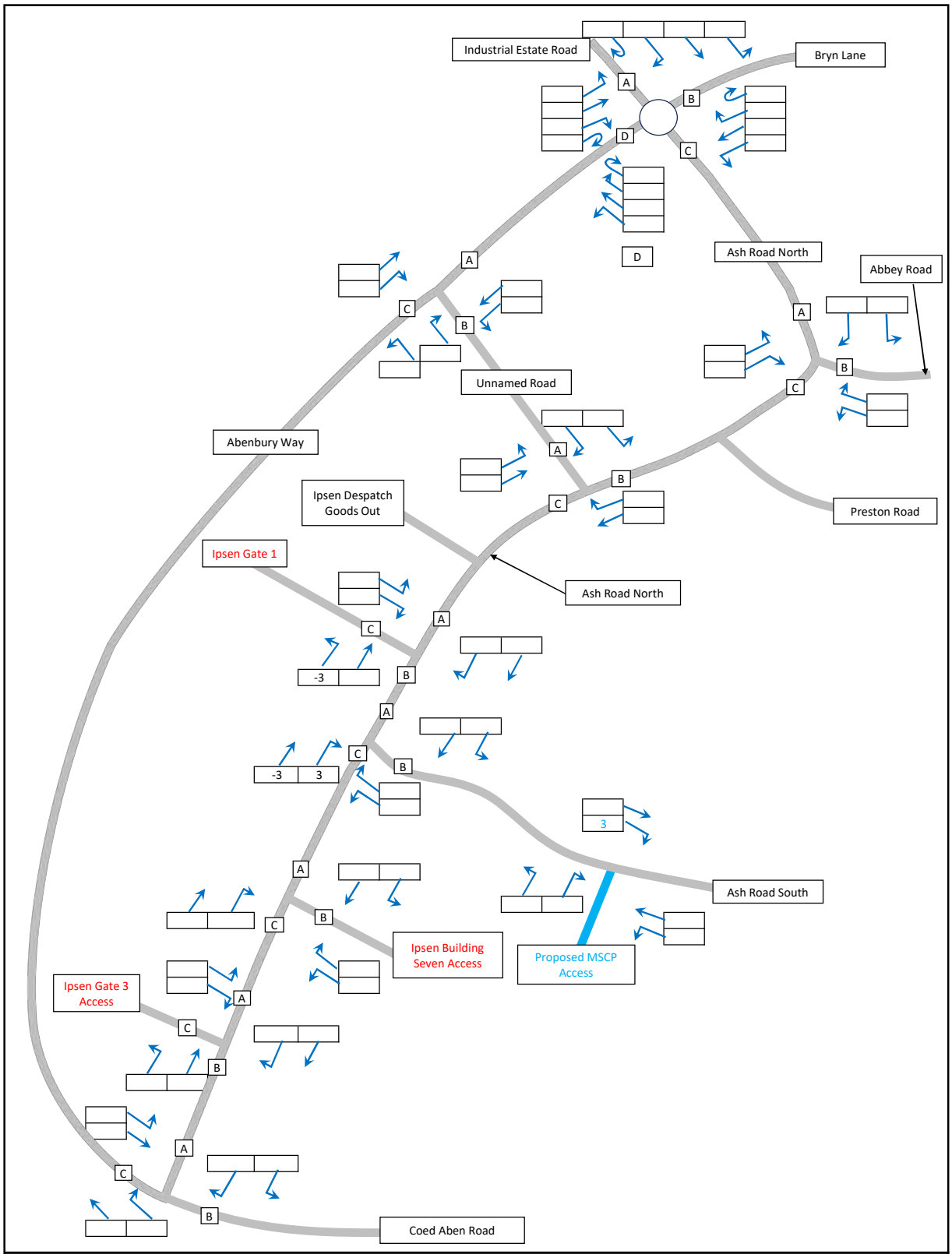



**Figure:** E9
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Scenario 1
**Project Number:** 5246
**Description:** Left turn to Gate 1
**Period:** AM Peak Hour

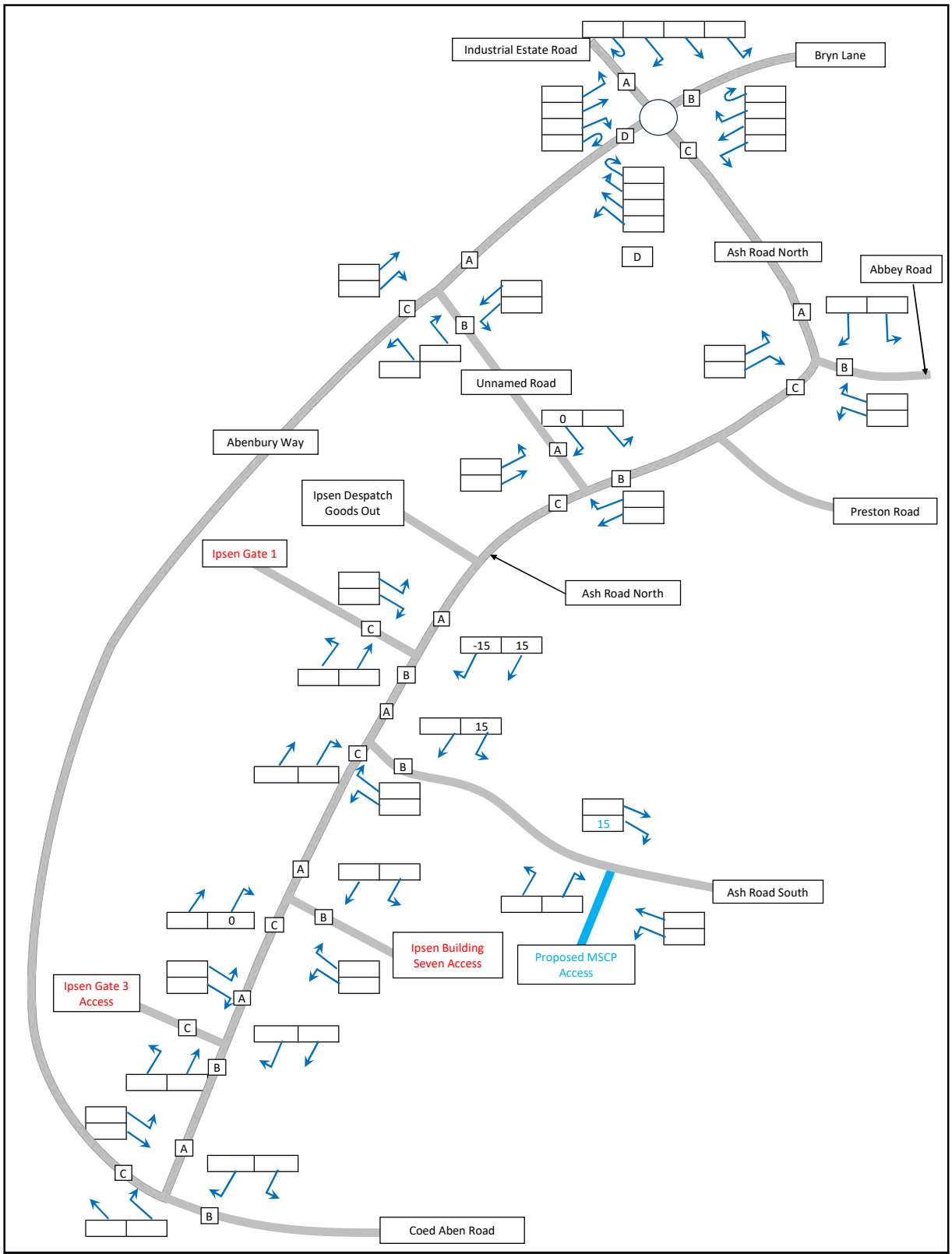



**Figure:** E10
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Scenario 1
**Project Number:** 5246
**Description:** Right turn to Gate 1
**Period:** AM Peak Hour

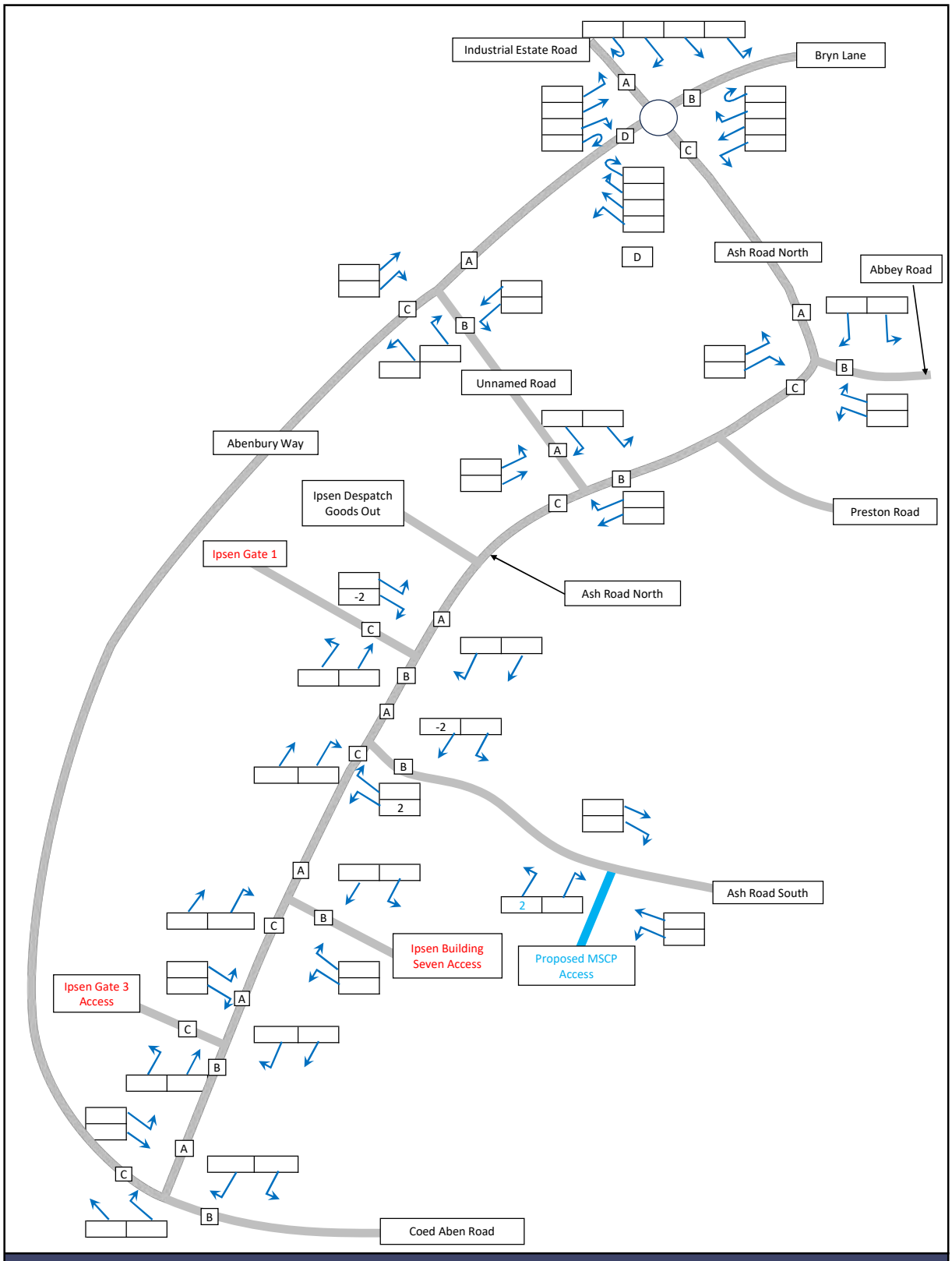



**Figure:** E11
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Scenario 1
**Project Number:** 5246
**Description:** Right turn out of Gate 1
**Period:** AM Peak Hour

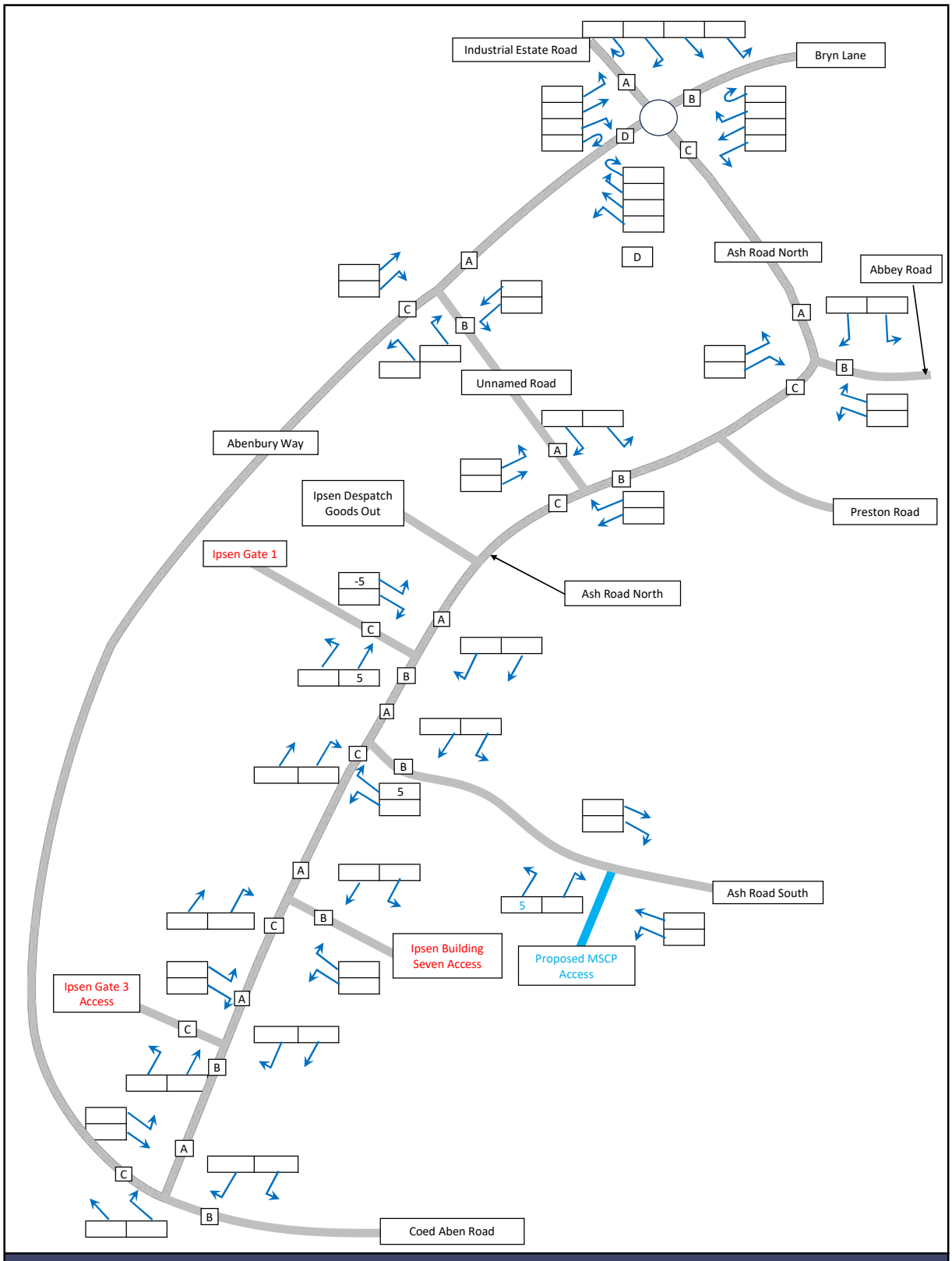



**Figure:** E12
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Scenario 1
**Project Number:** 5246
**Description:** Left turn out of Gate 1
**Period:** AM Peak Hour

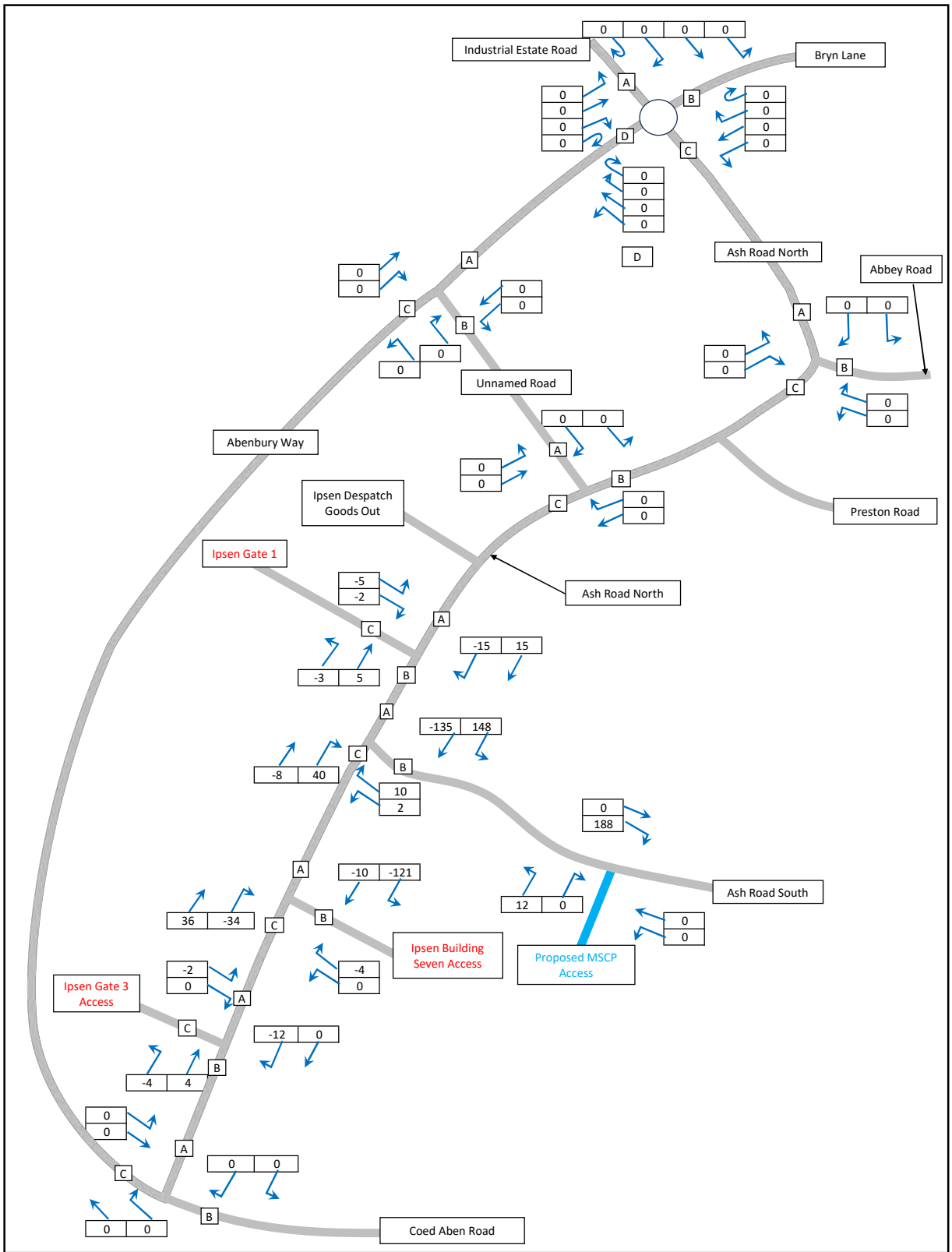



**Figure:** E13
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Scenario 1
**Project Number:** 5246
**Description:** Total Ipsen Gate Traffic Reassignment Effect
**Period:** AM Peak Hour

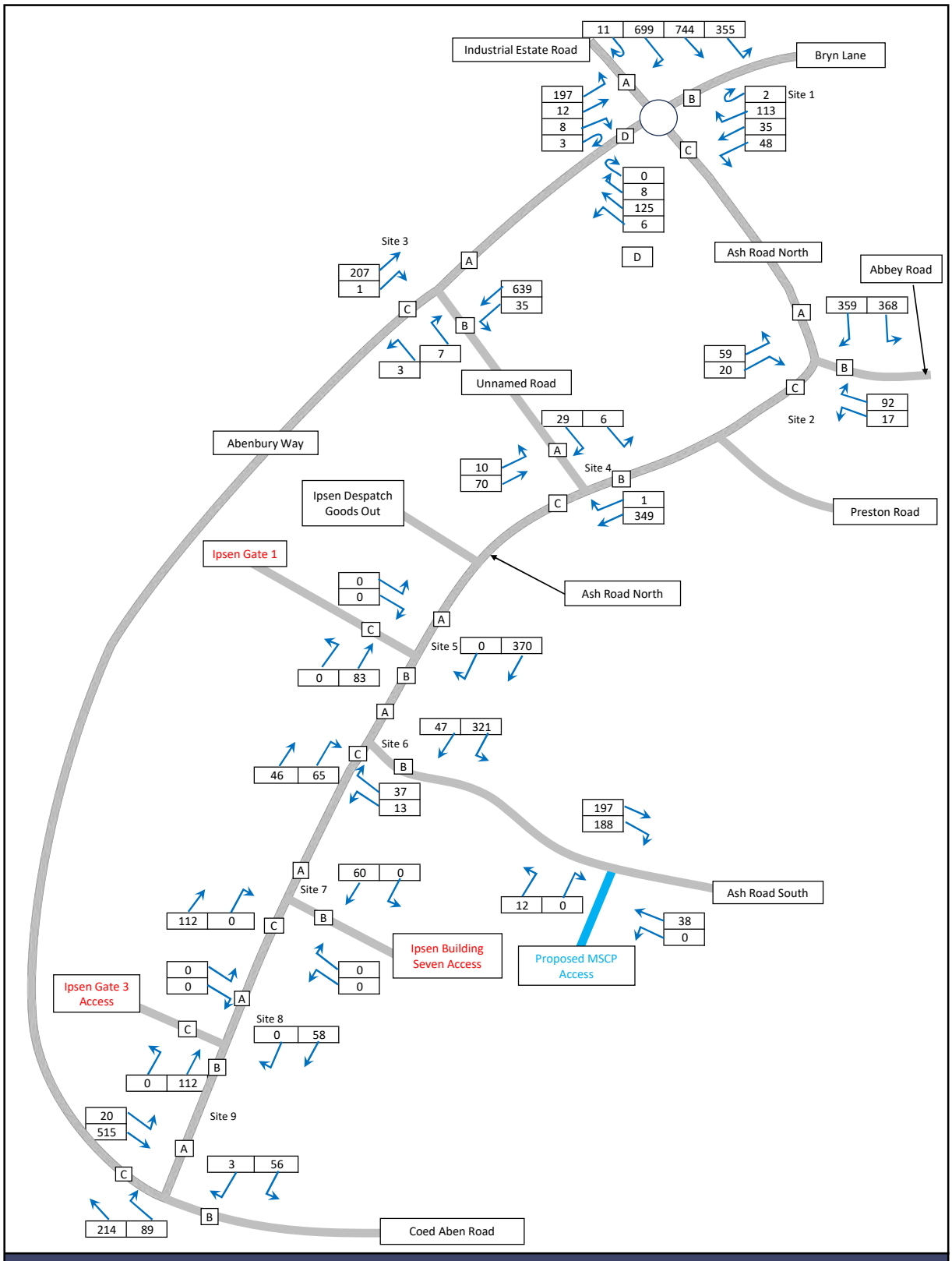



**Figure:** E14
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Scenario 1
**Project Number:** 5246
**Description:** Resultant Network Flows with MSCP Only
**Period:** 2026 AM Peak Hour

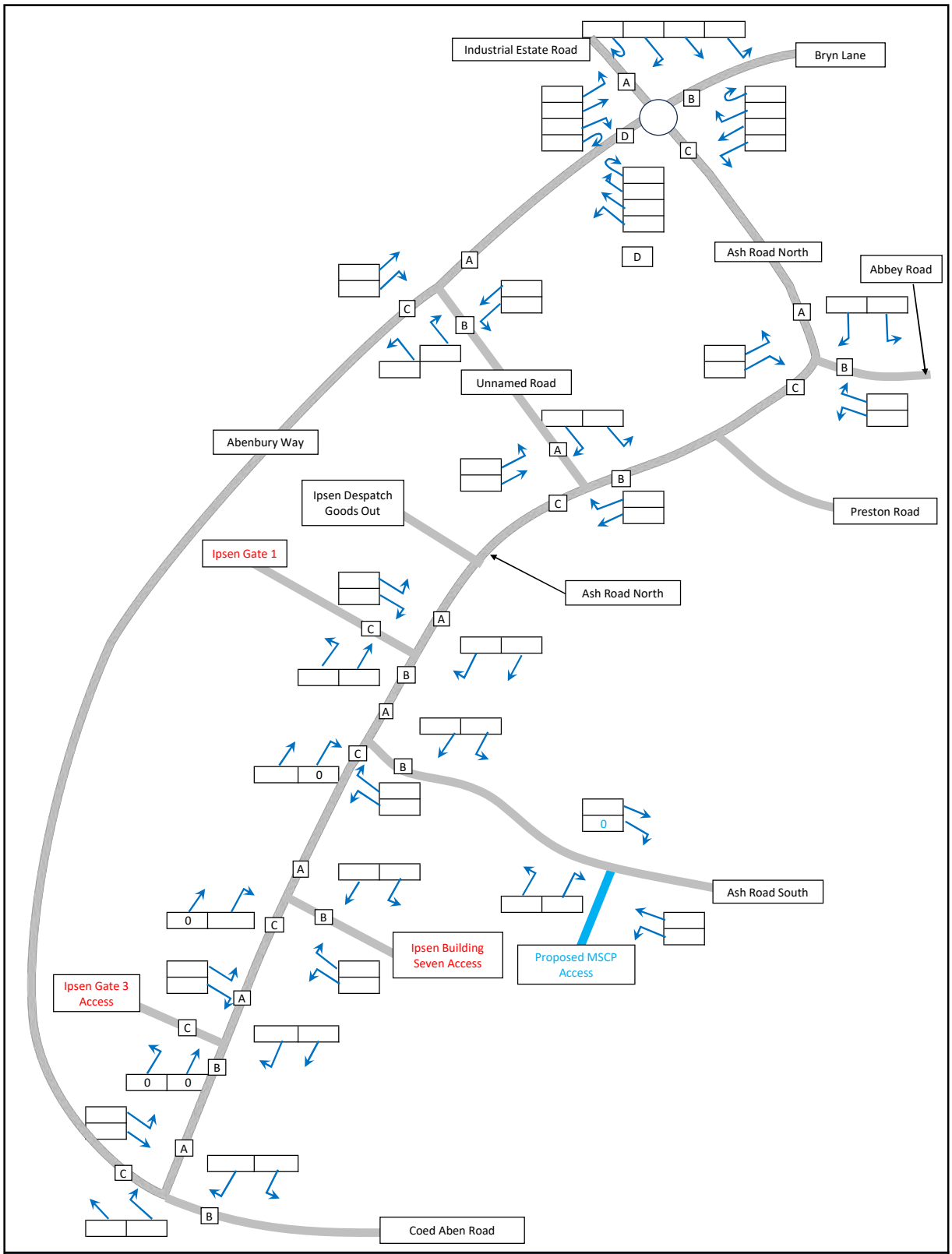



**Figure:** E15
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Scenario 1
**Project Number:** 5246
**Description:** Left turn to Gate 3
**Period:** PM Peak Hour

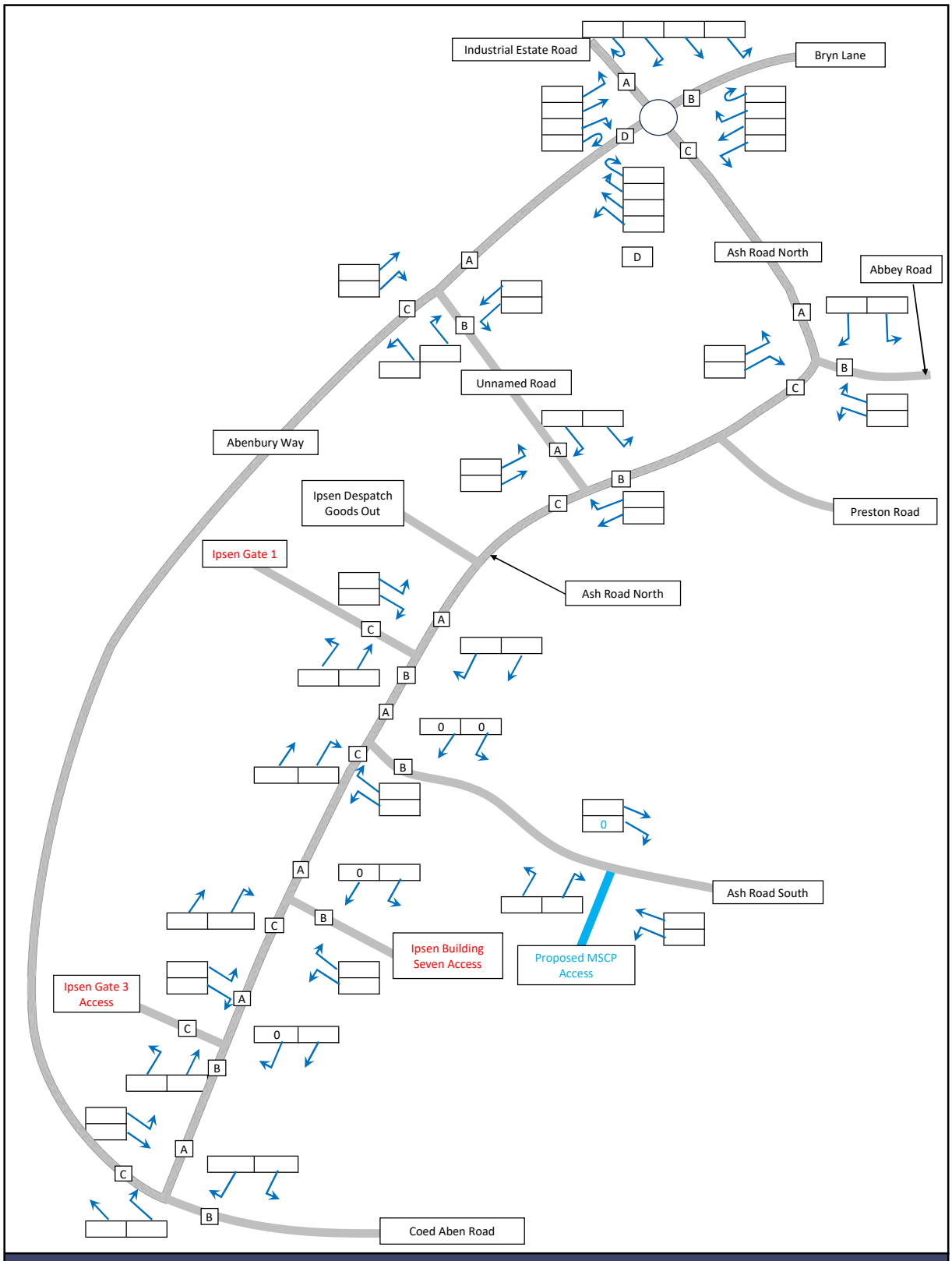



**Figure:** E16
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Scenario 1
**Project Number:** 5246
**Description:** Right turn to Gate 3
**Period:** PM Peak Hour

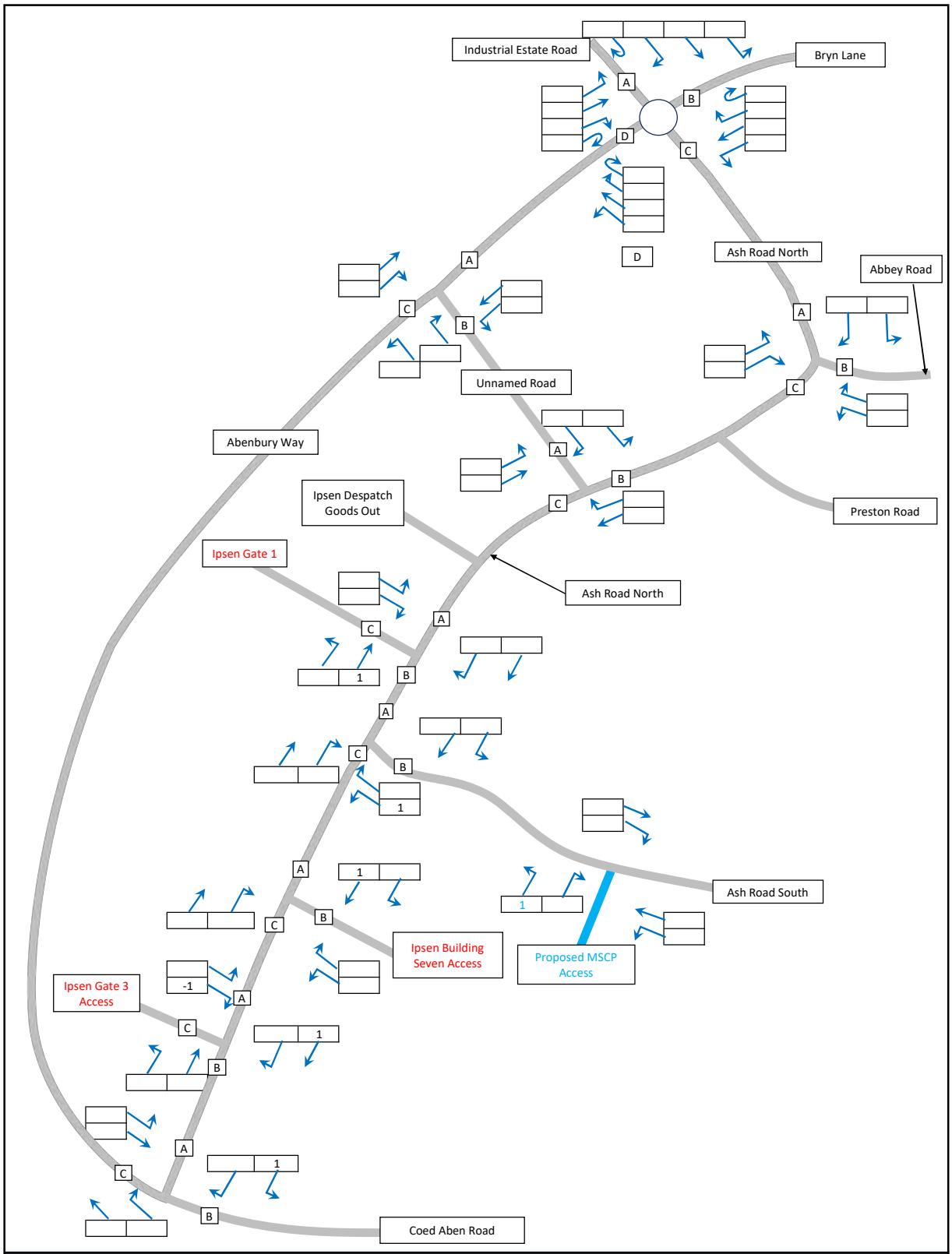



**Figure:** E17
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Scenario 1
**Project Number:** 5246
**Description:** Right turn out of Gate 3
**Period:** PM Peak Hour

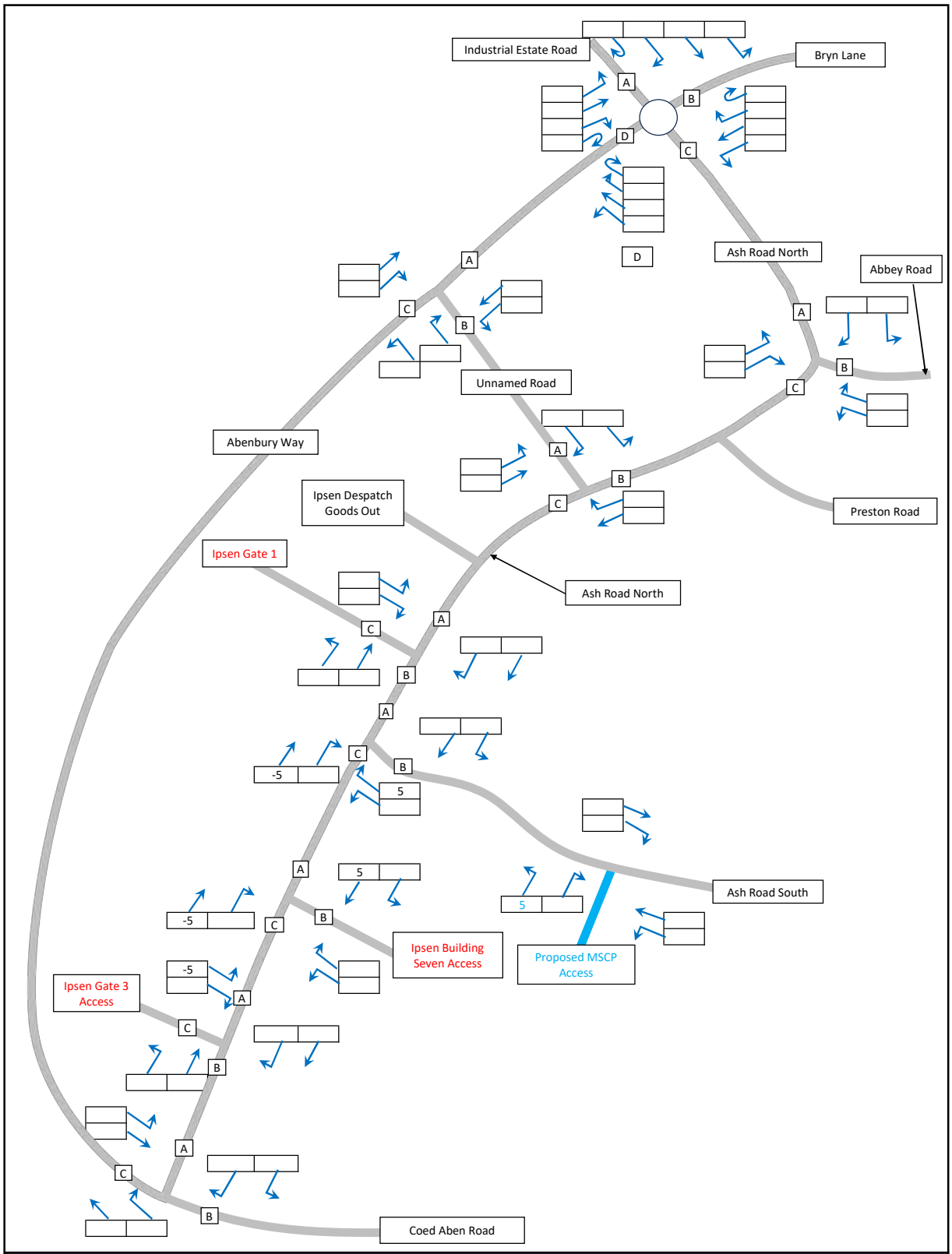



**Figure:** E18
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Scenario 1
**Project Number:** 5246
**Description:** Left turn out of Gate 3
**Period:** PM Peak Hour

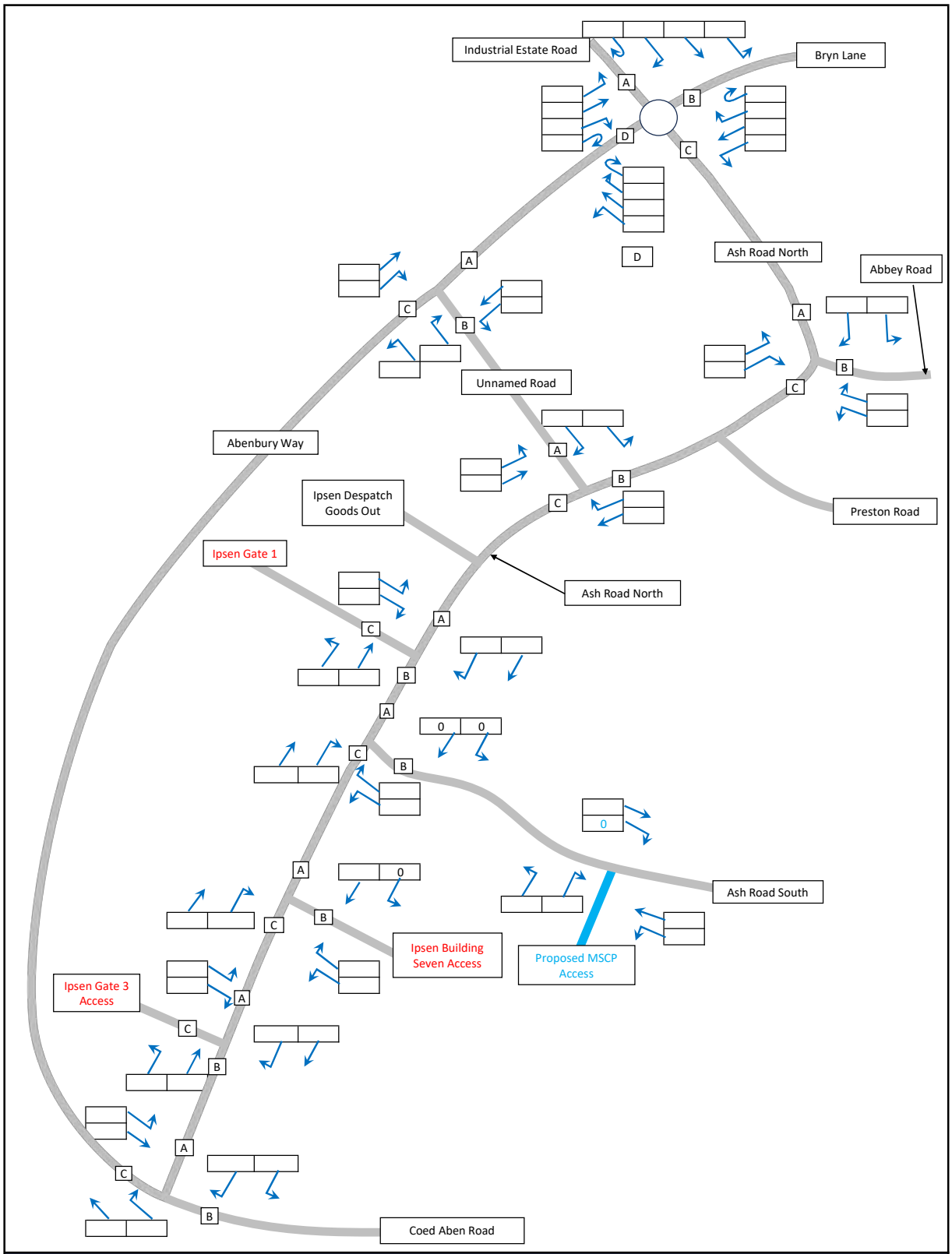



**Figure:** E19
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Scenario 1
**Project Number:** 5246
**Description:** Left turn to Seven Access
**Period:** PM Peak Hour

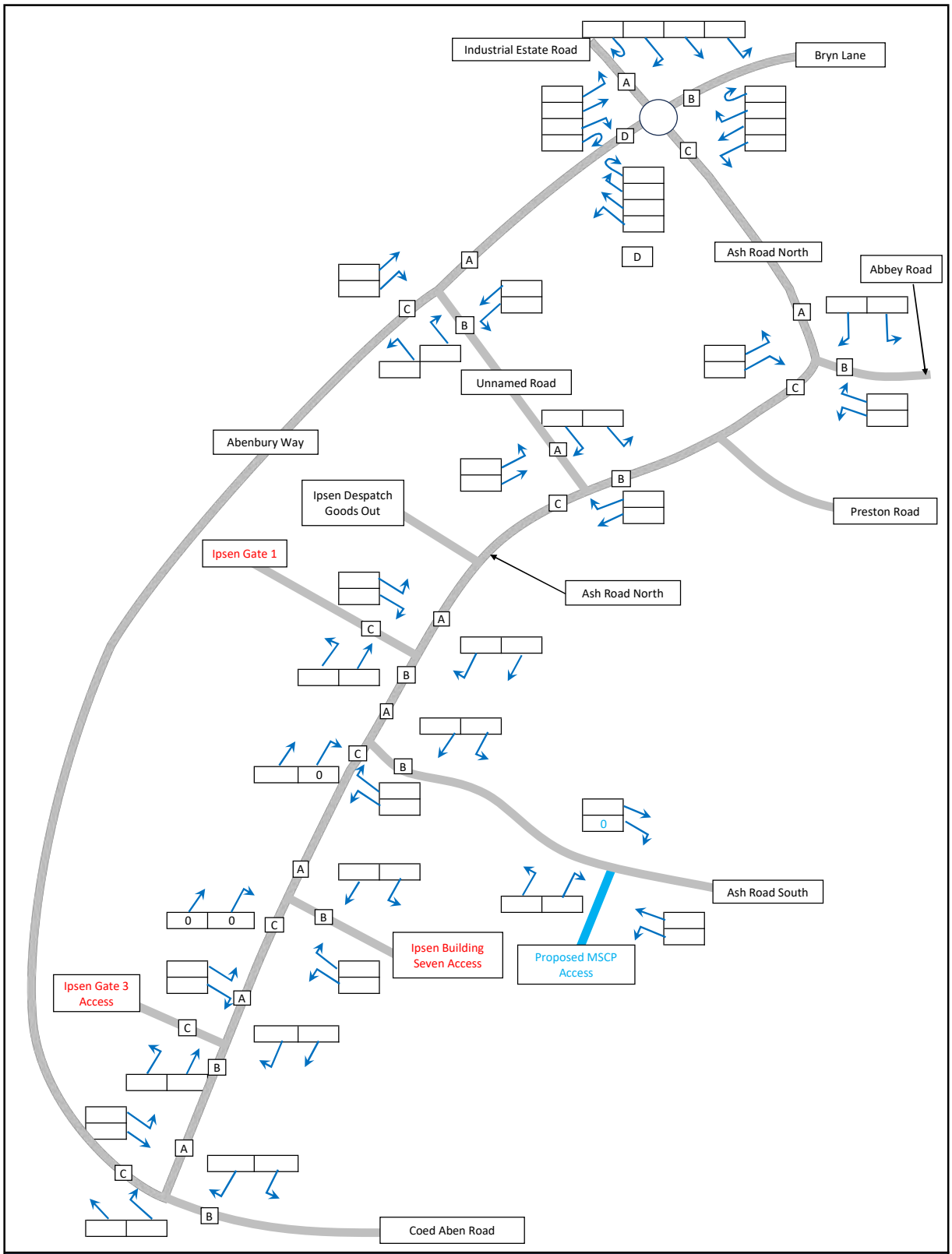



**Figure:** E20
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Scenario 1
**Project Number:** 5246
**Description:** Right turn to Seven Access
**Period:** PM Peak Hour

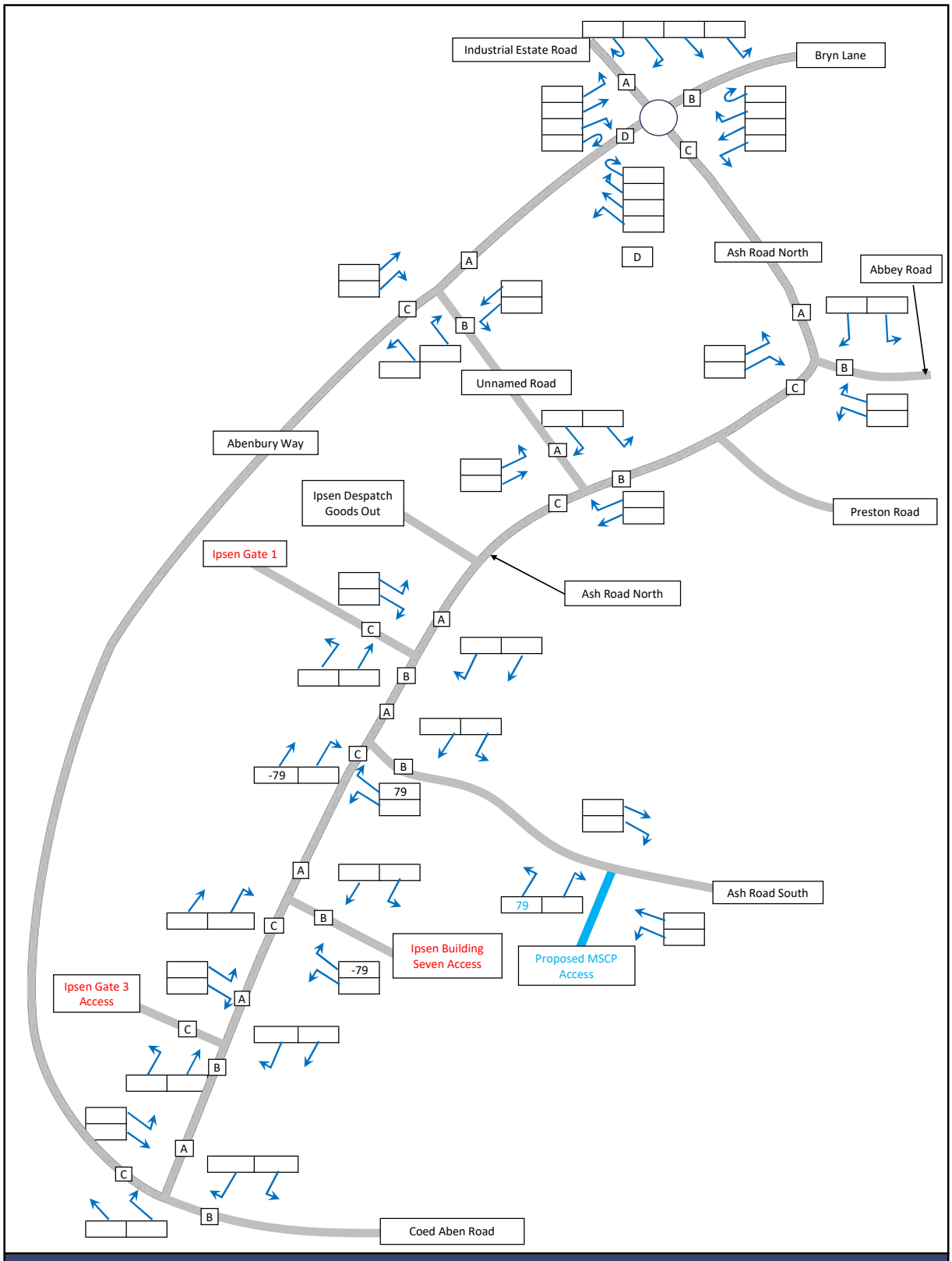



**Figure:** E21
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Scenario 1
**Project Number:** 5246
**Description:** Right turn out of Seven Access
**Period:** PM Peak Hour

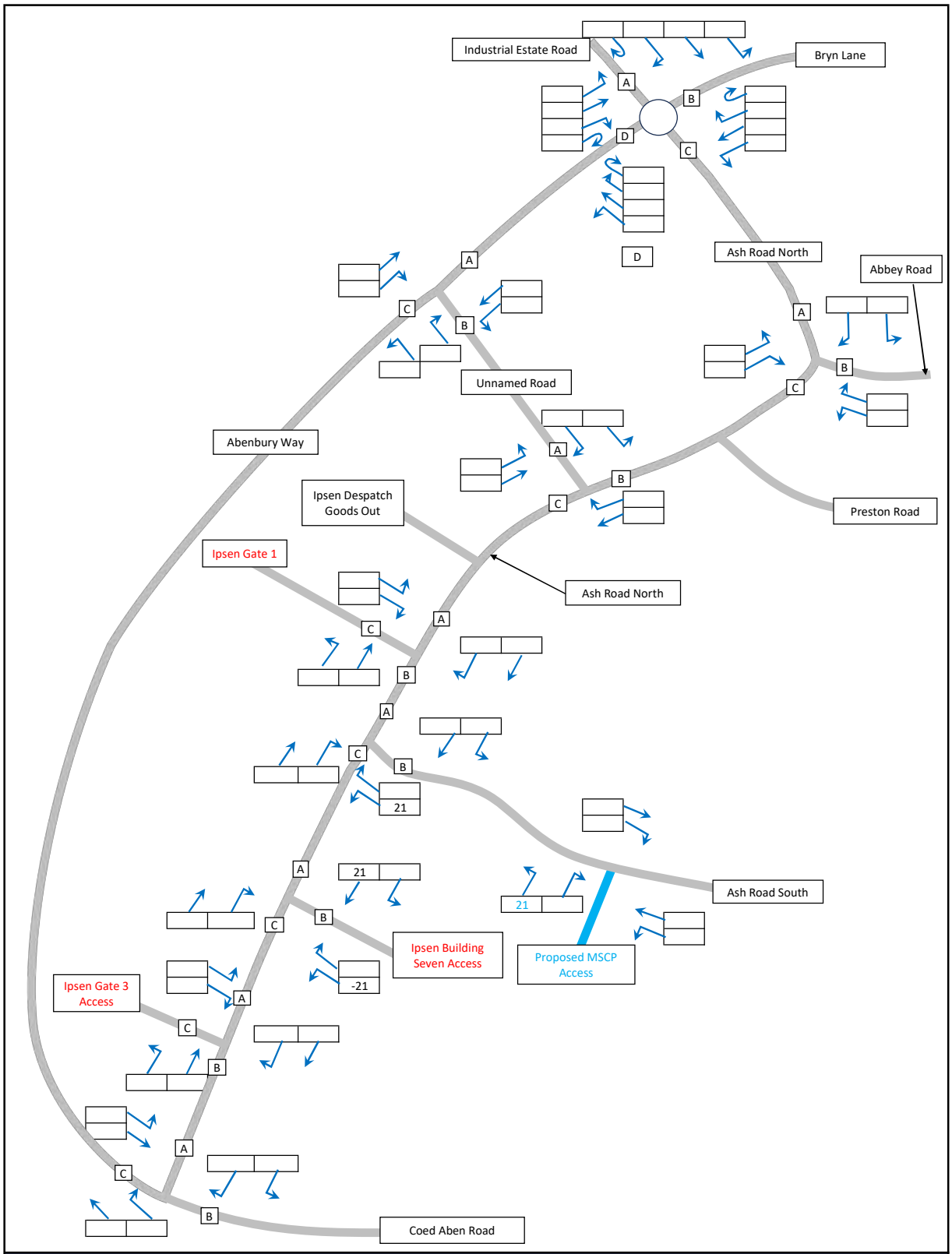



**Figure:** E22
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Scenario 1
**Project Number:** 5246
**Description:** Left turn out of Seven Access
**Period:** PM Peak Hour

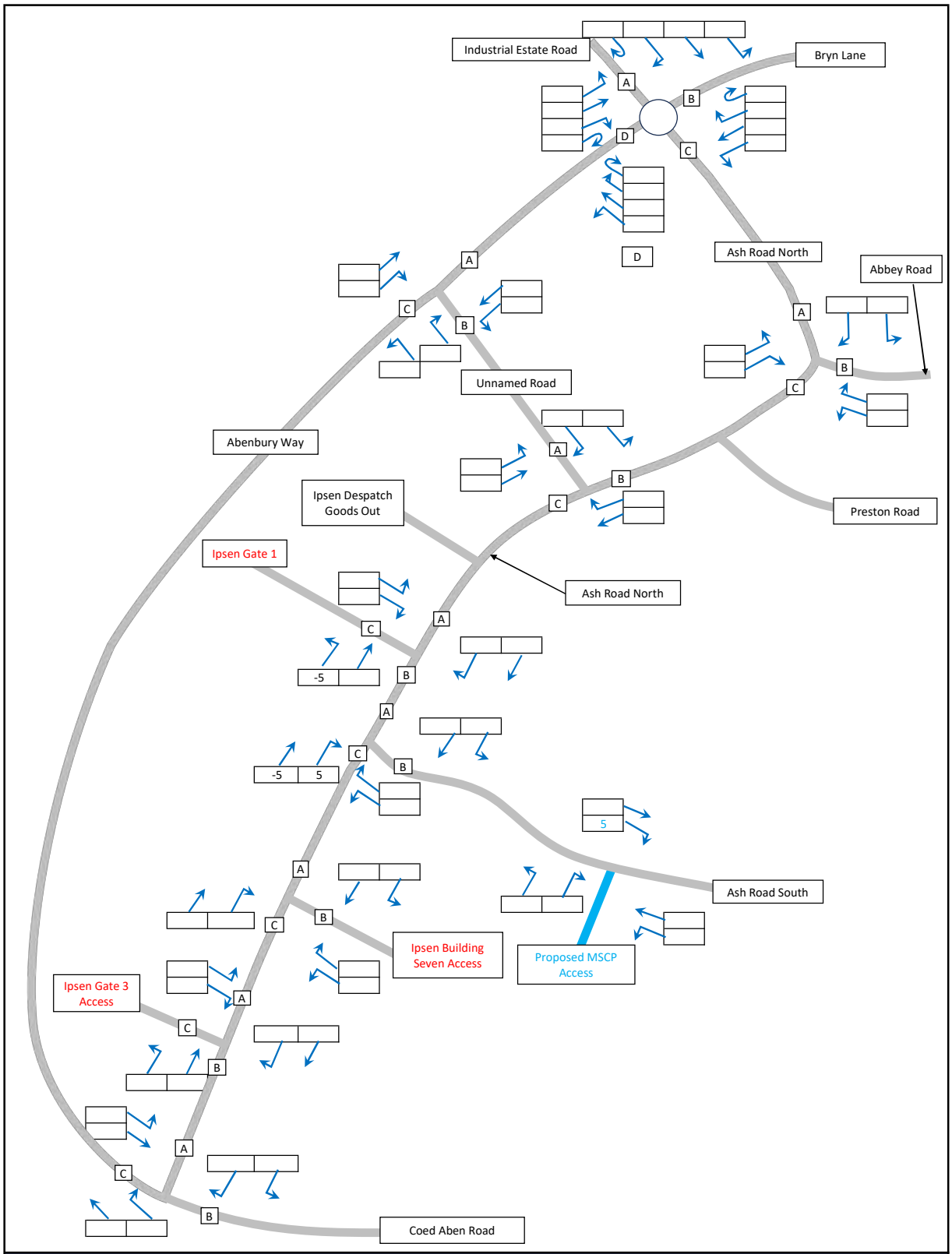



**Figure:** E23
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Scenario 1
**Project Number:** 5246
**Description:** Left turn to Gate 1
**Period:** PM Peak Hour

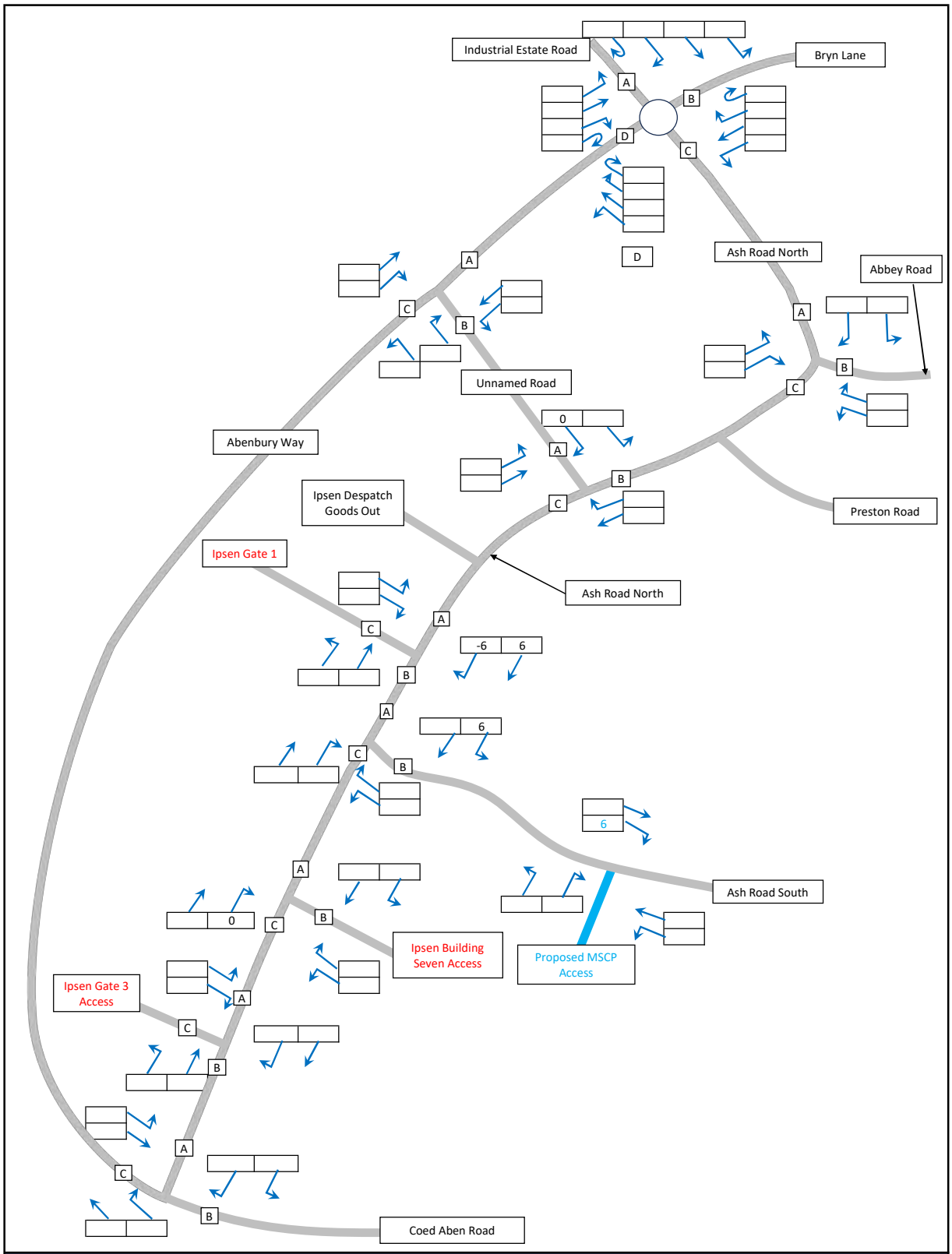



**Figure:** E24
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Scenario 1
**Project Number:** 5246
**Description:** Right turn to Gate 1
**Period:** PM Peak Hour

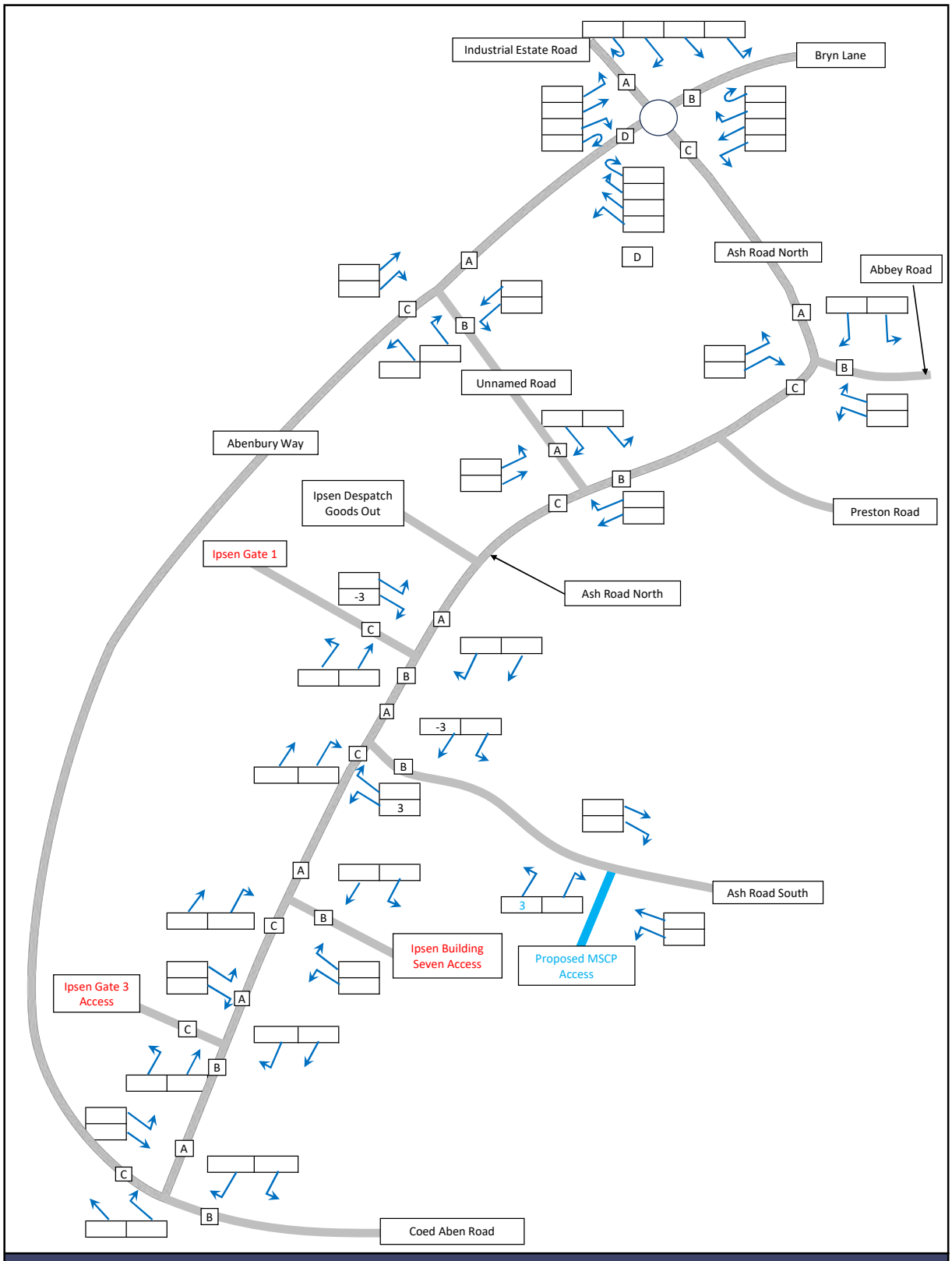



**Figure:** E25
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Scenario 1
**Project Number:** 5246
**Description:** Right turn out of Gate 1
**Period:** PM Peak Hour

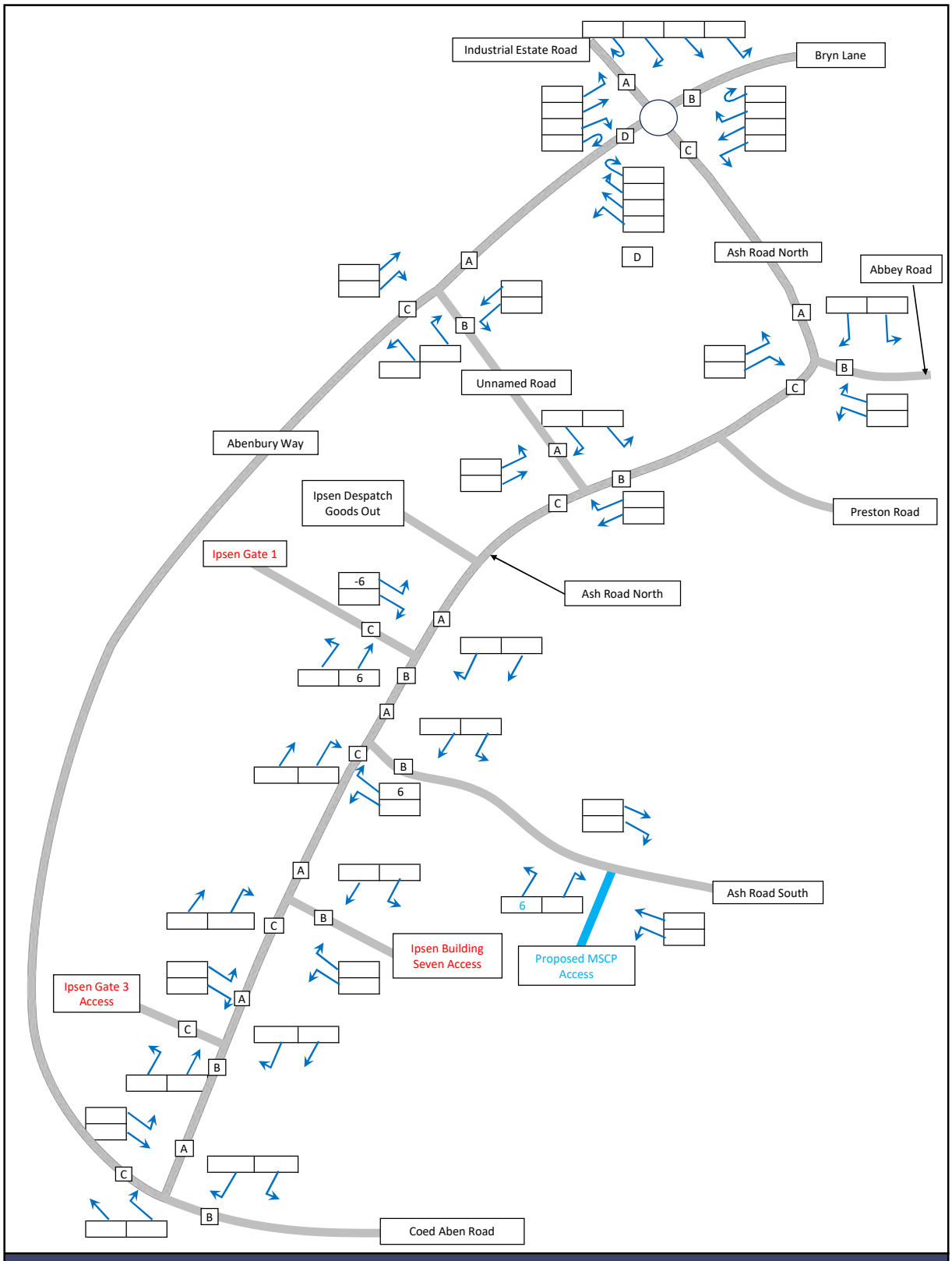



**Figure:** E26
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Scenario 1
**Project Number:** 5246
**Description:** Left turn out of Gate 1
**Period:** PM Peak Hour

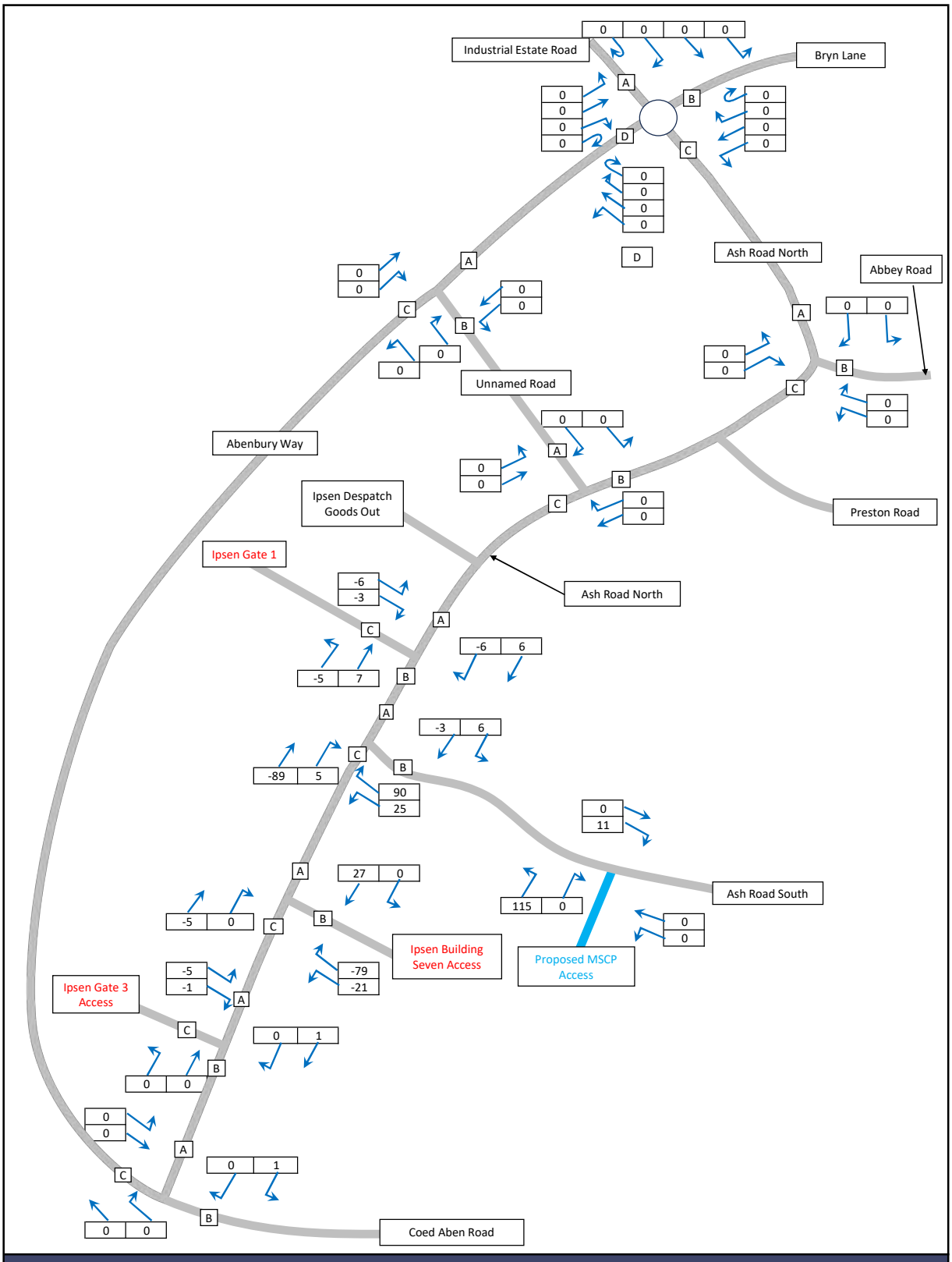



**Figure:** E27
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Scenario 1
**Project Number:** 5246
**Description:** Total Ipsen Gate Traffic Reassignment Effect
**Period:** PM Peak Hour

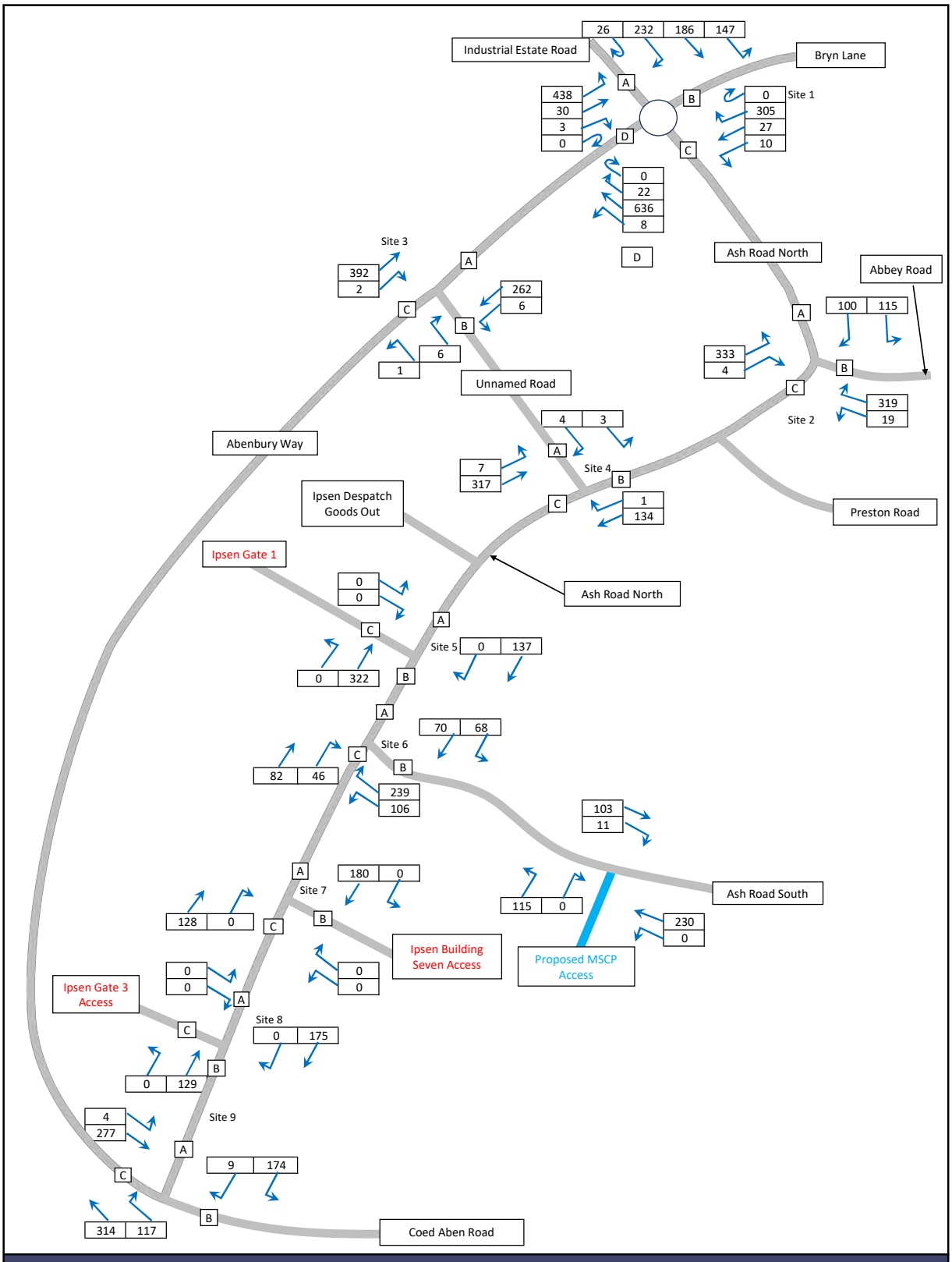



**Figure:** E28
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Scenario 1
**Project Number:** 5246
**Description:** Resultant Network Flows with MSCP Only
**Period:** 2026 PM Peak Hour

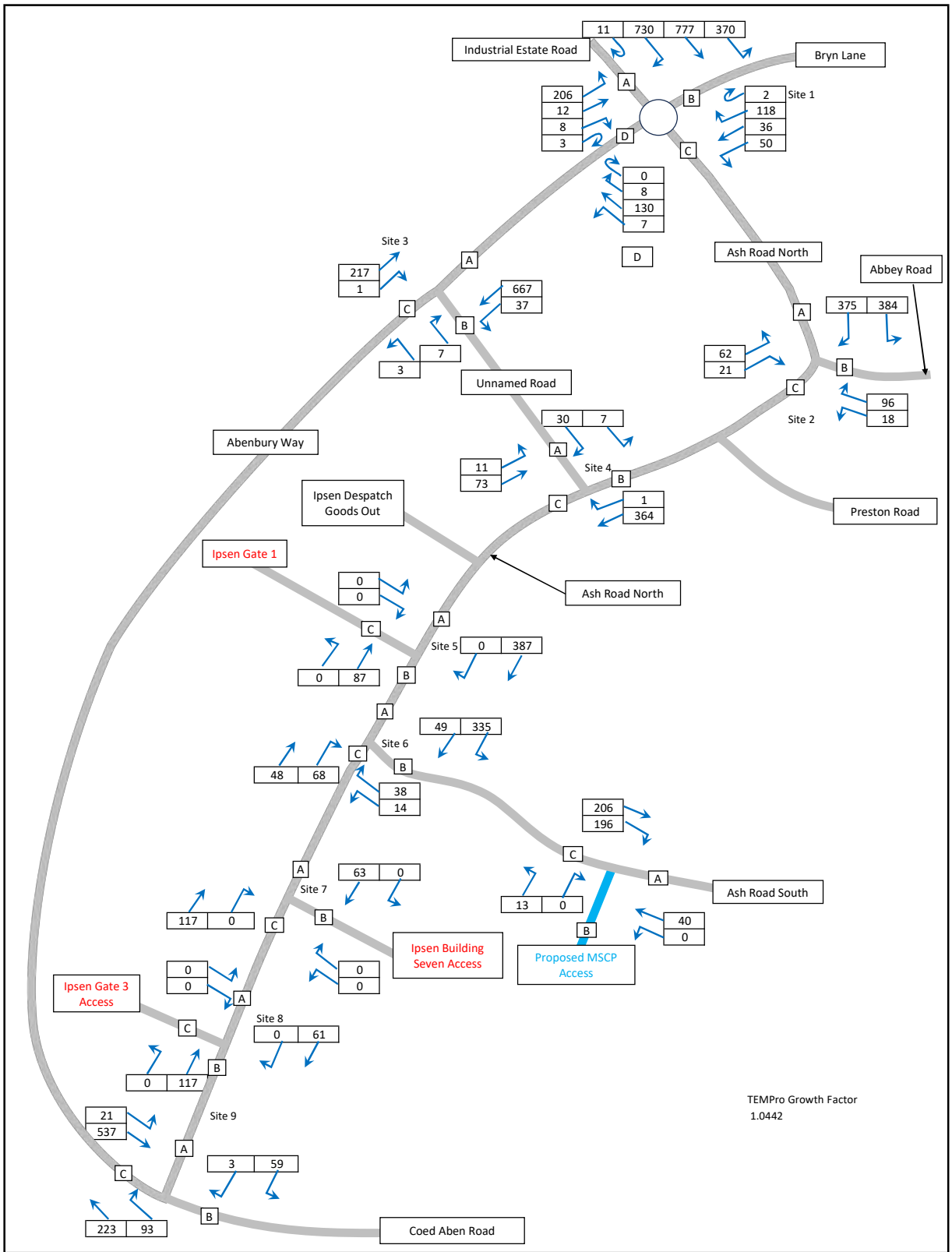



**Figure:** E29
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Scenario 1
**Project Number:** 5246
**Description:** 2031 with MSCP Only
**Period:** AM Peak Hour

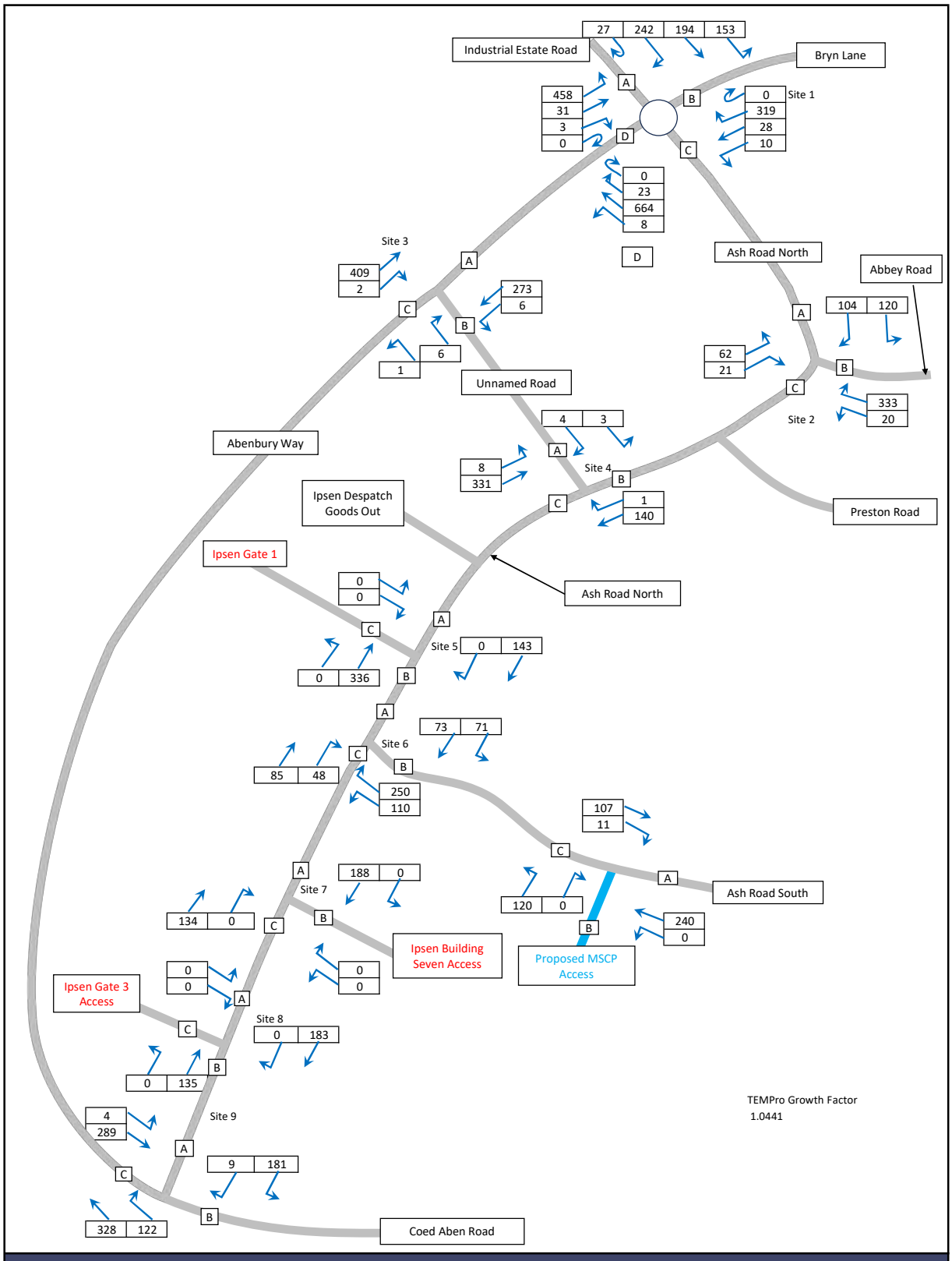



**Figure:** E30
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Scenario 1
**Project Number:** 5246
**Description:** 2031 with MSCP Only
**Period:** PM Peak Hour

# Appendix F – Scenario 2 Traffic Flows

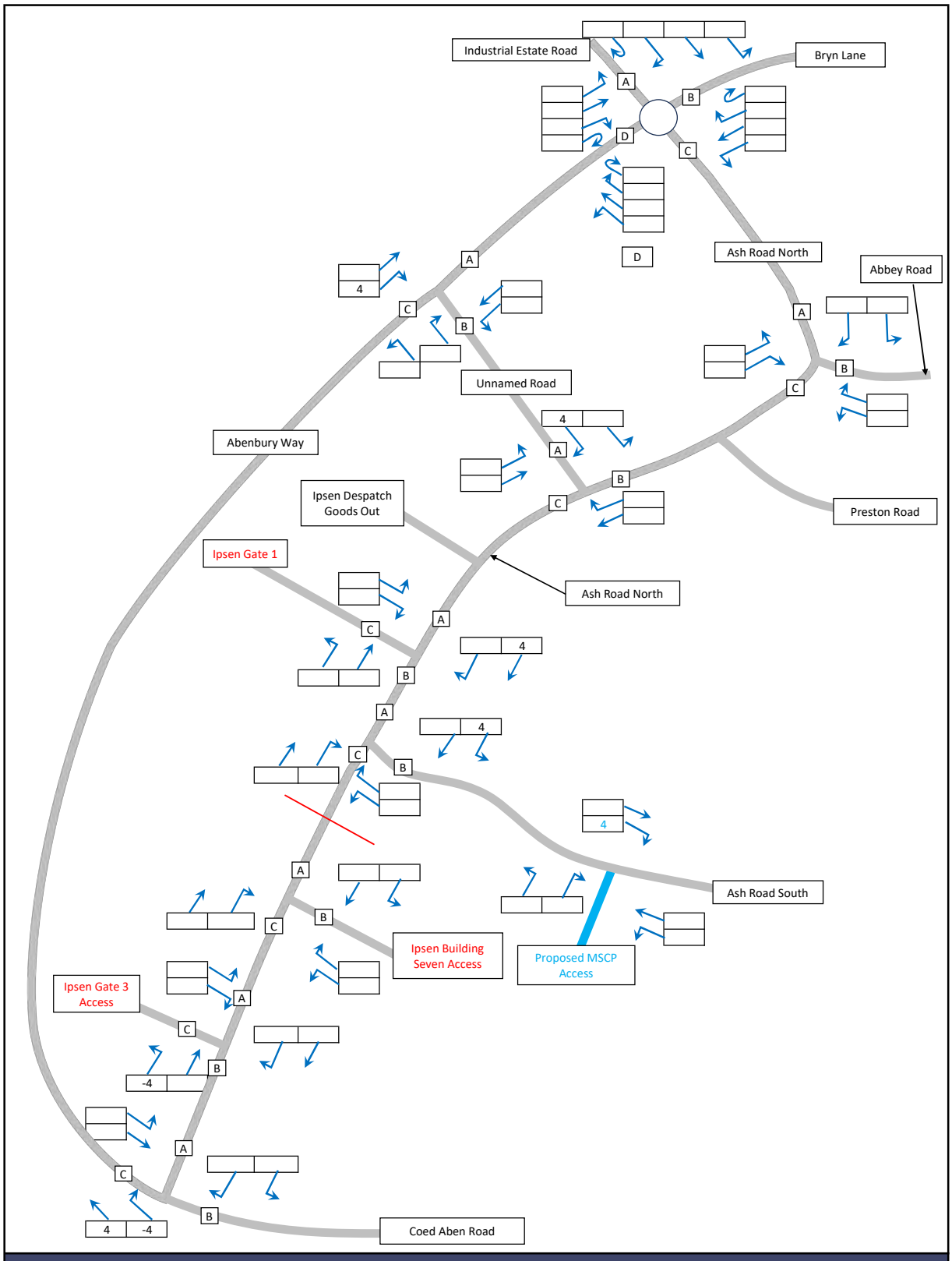



**Figure:** F1
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Sceanrio 2
**Project Number:** 5246
**Description:** Left turn to Gate 3
**Period:** AM Peak Hour

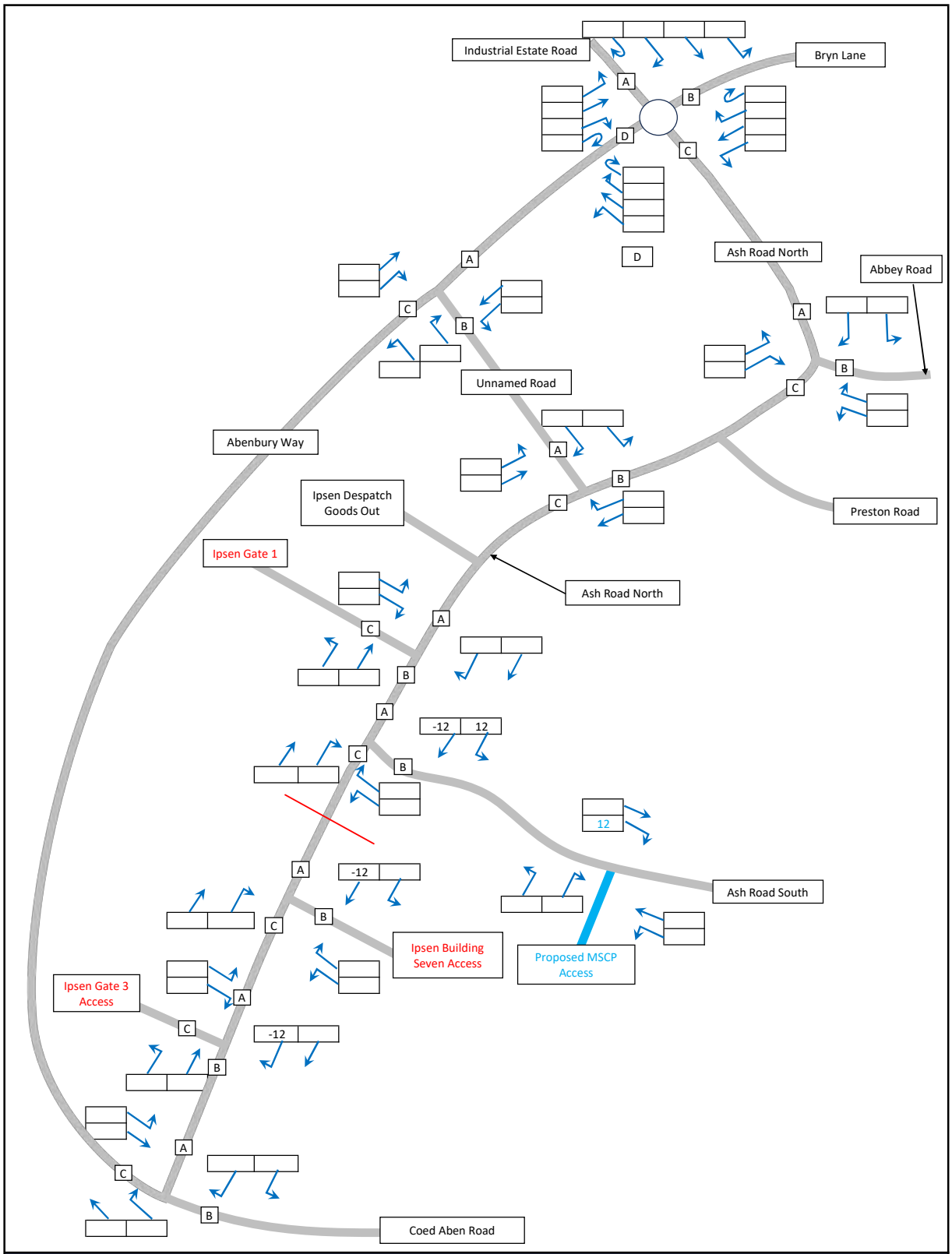



**Figure:** F2
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Sceanrio 2
**Project Number:** 5246
**Description:** Right turn to Gate 3
**Period:** AM Peak Hour

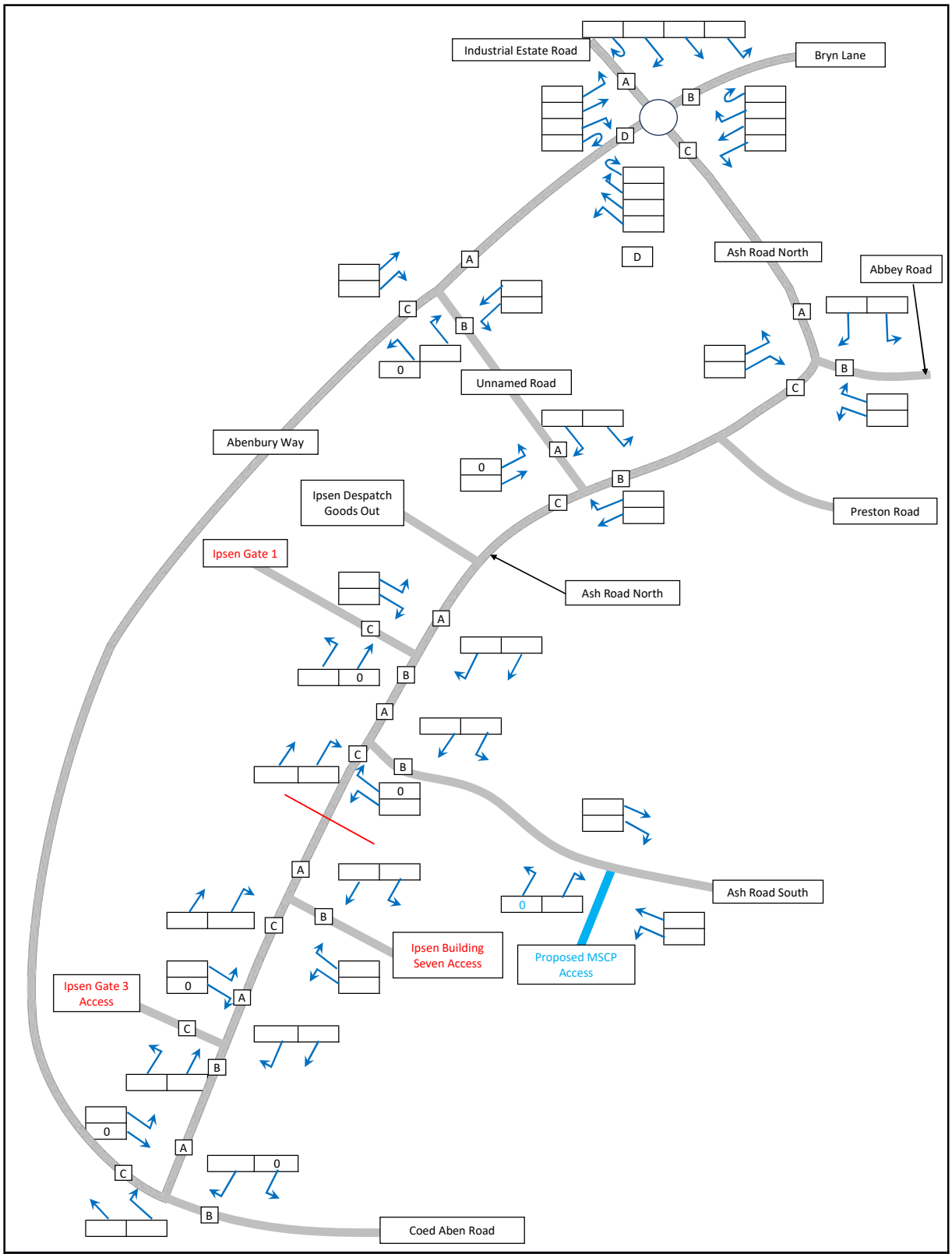



**Figure:** F3
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Sceanrio 2
**Project Number:** 5246
**Description:** Right turn out of Gate 3
**Period:** AM Peak Hour

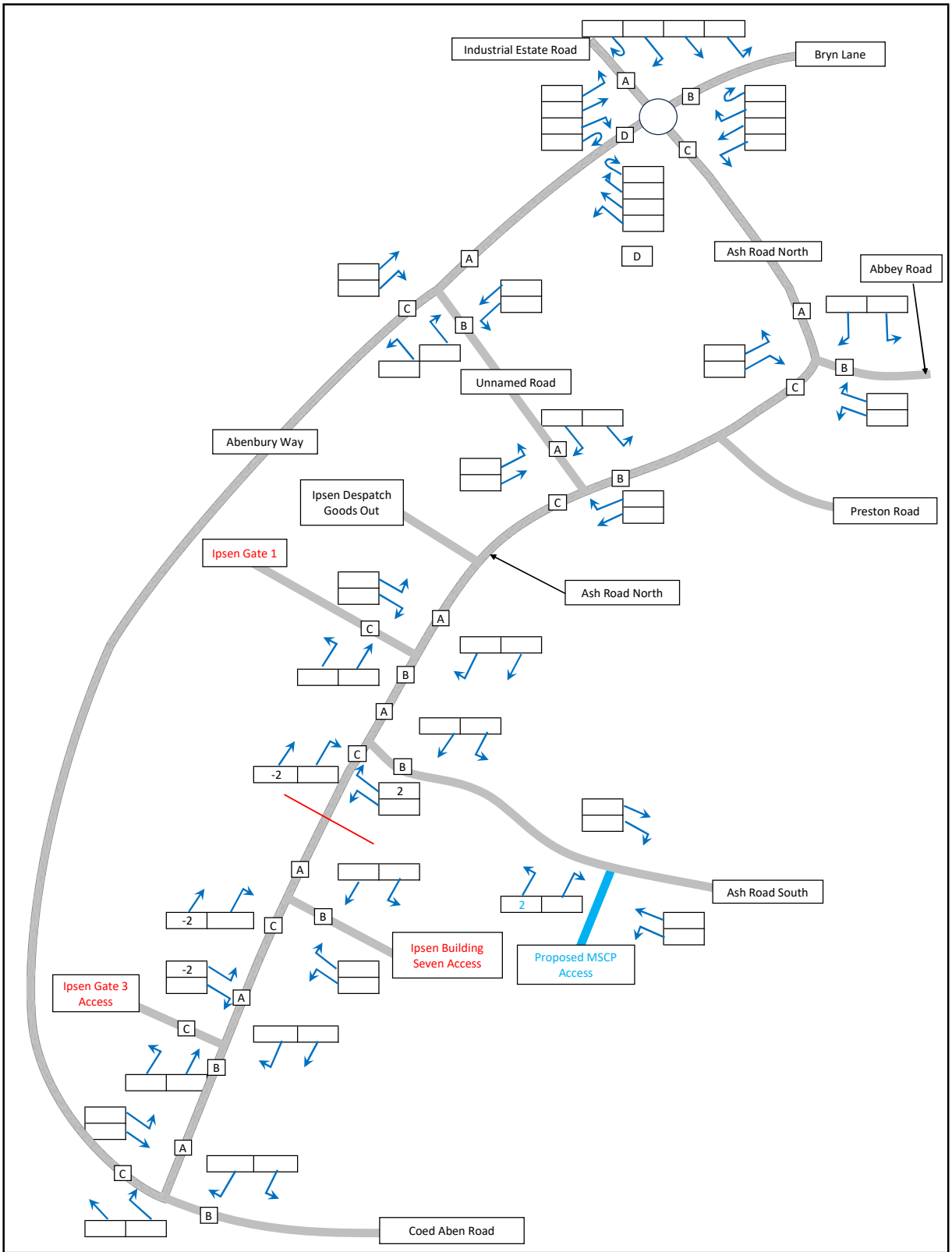



**Figure:** F4
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Sceanrio 2
**Project Number:** 5246
**Description:** Left turn out of Gate 3
**Period:** AM Peak Hour

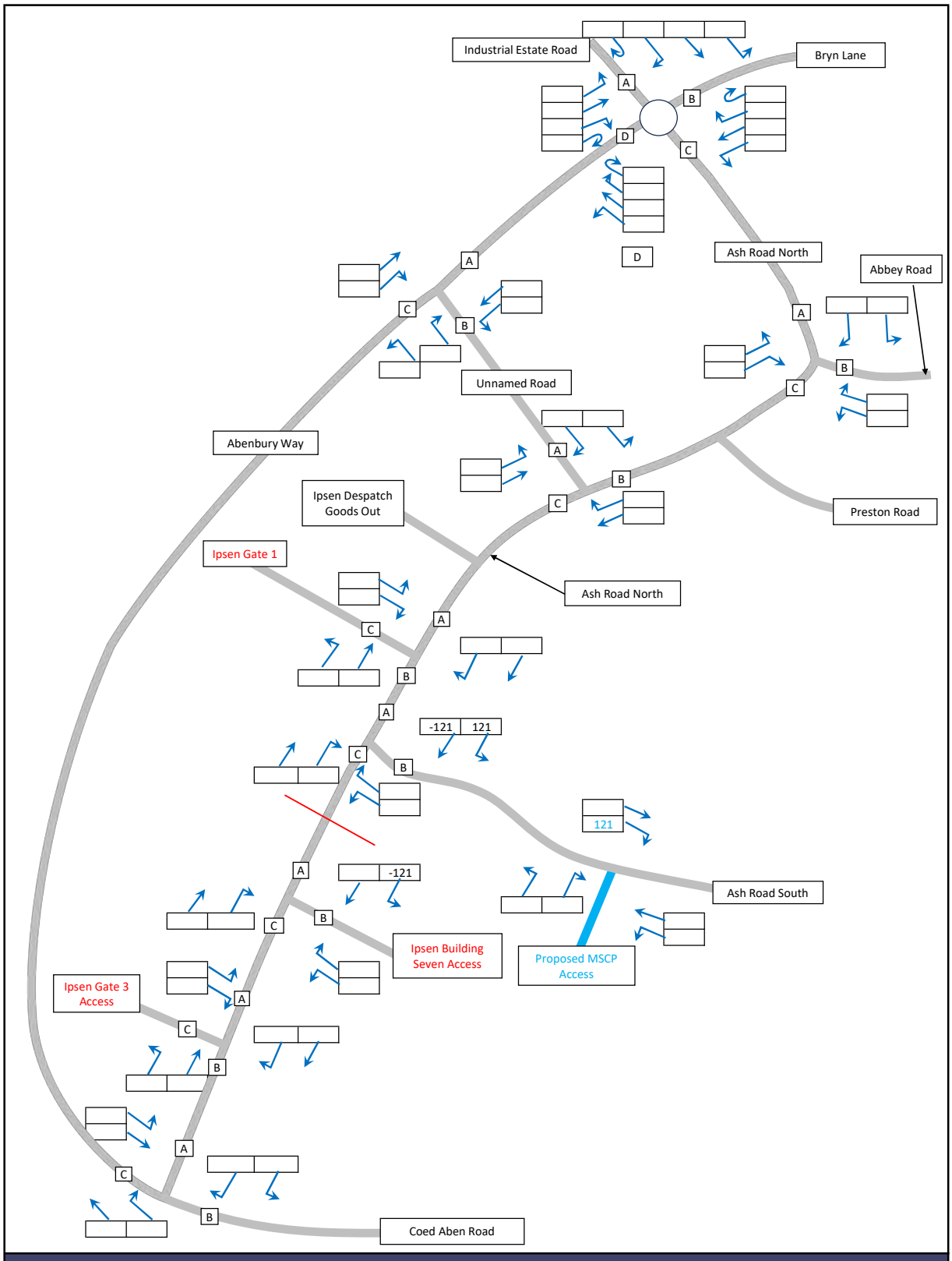



**Figure:** F5
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Sceanrio 2
**Project Number:** 5246
**Description:** Left turn to Seven Access
**Period:** AM Peak Hour

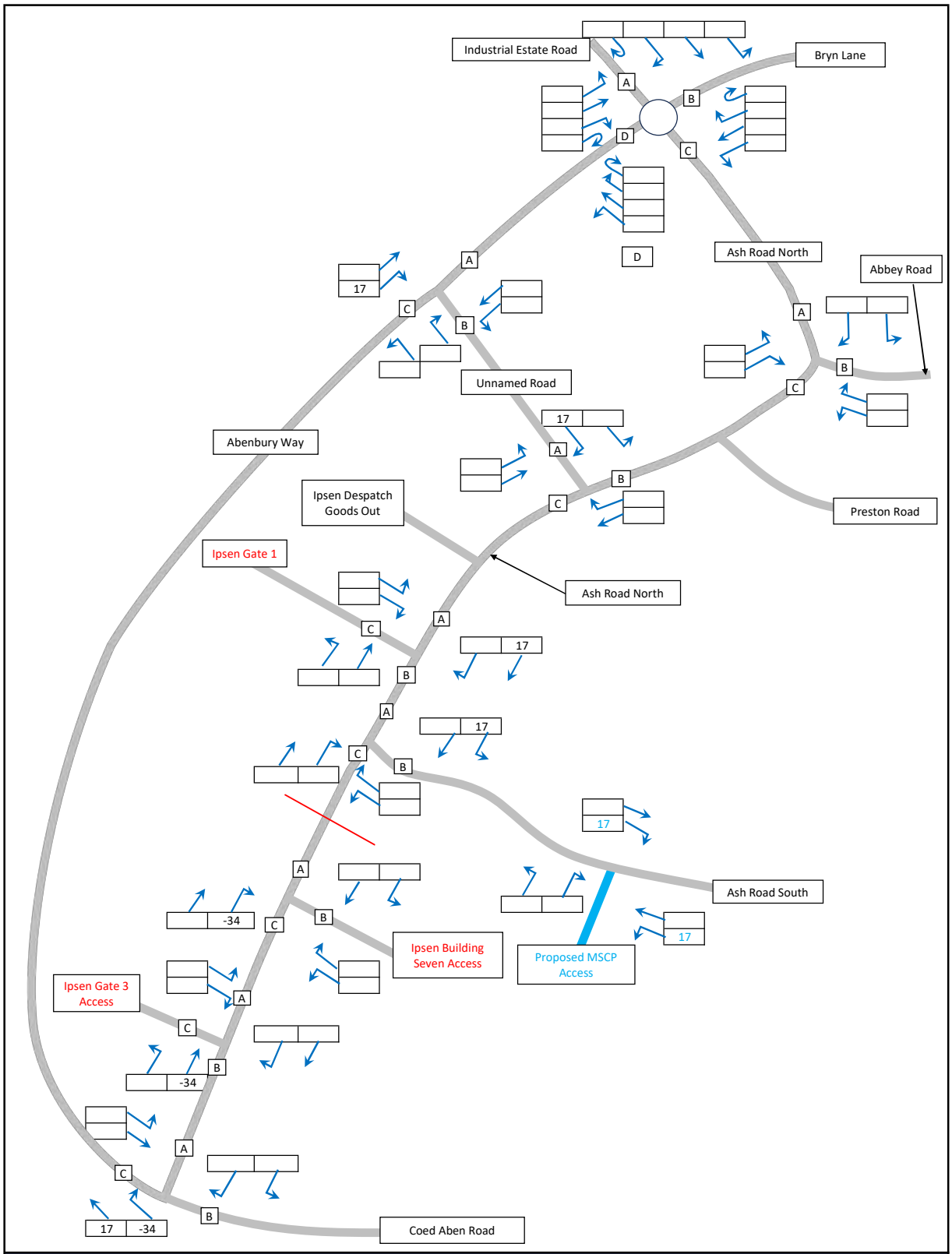



**Figure:** F6
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Sceanrio 2
**Project Number:** 5246
**Description:** Right turn to Seven Access
**Period:** AM Peak Hour

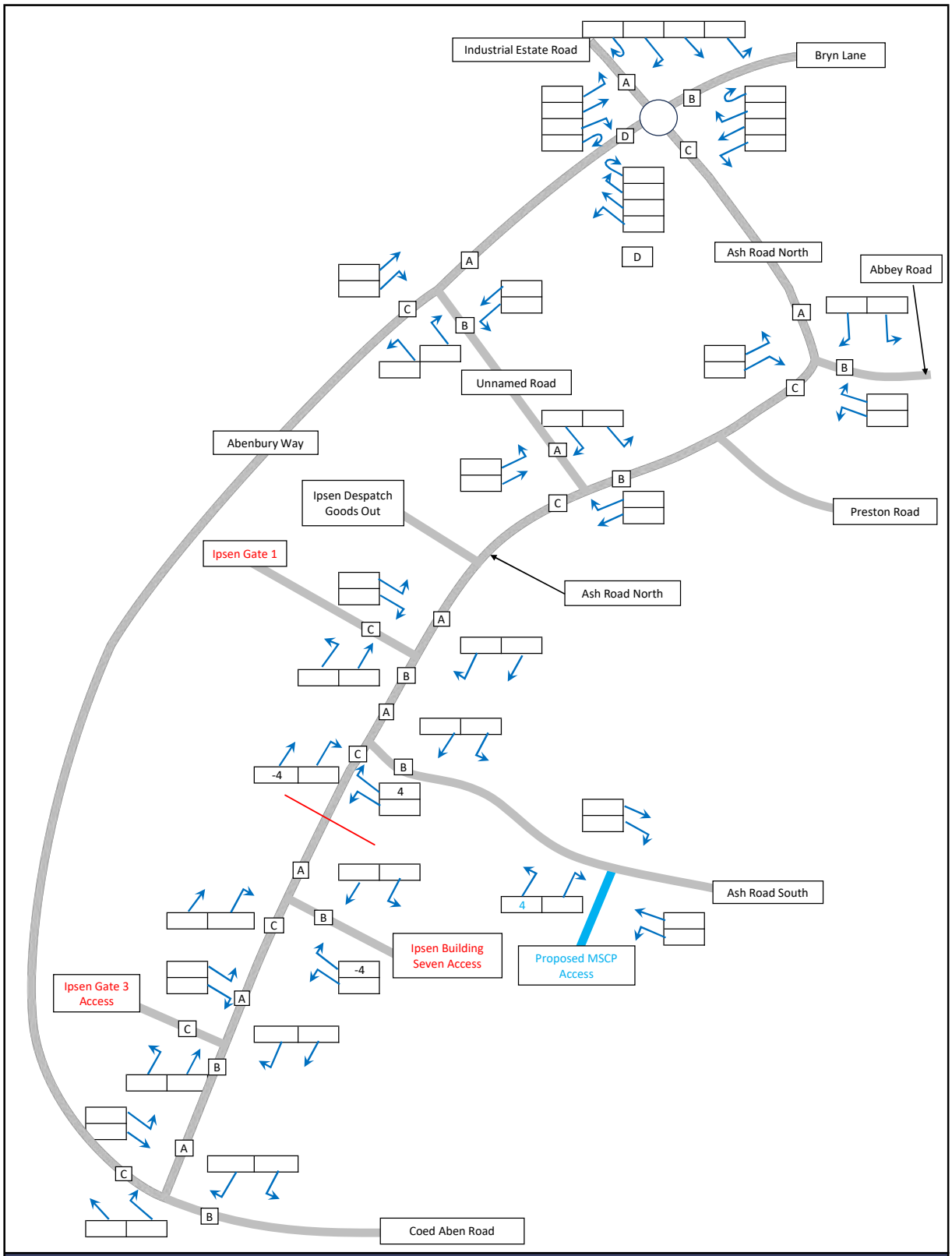



**Figure:** F7
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Sceanrio 2
**Project Number:** 5246
**Description:** Right turn out of Seven Access
**Period:** AM Peak Hour

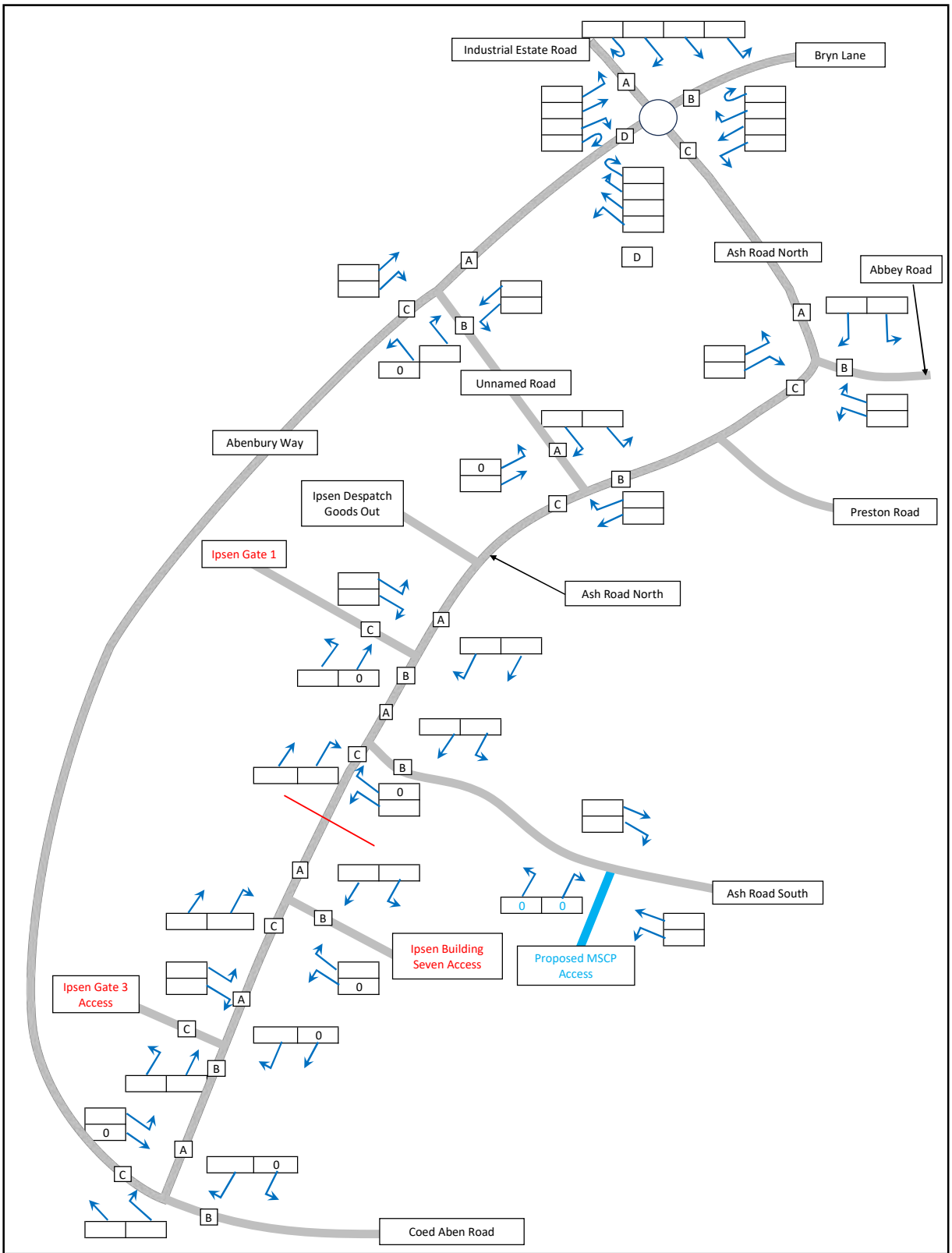



**Figure:** F8
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Sceanrio 2
**Project Number:** 5246
**Description:** Left turn out of Seven Access
**Period:** AM Peak Hour

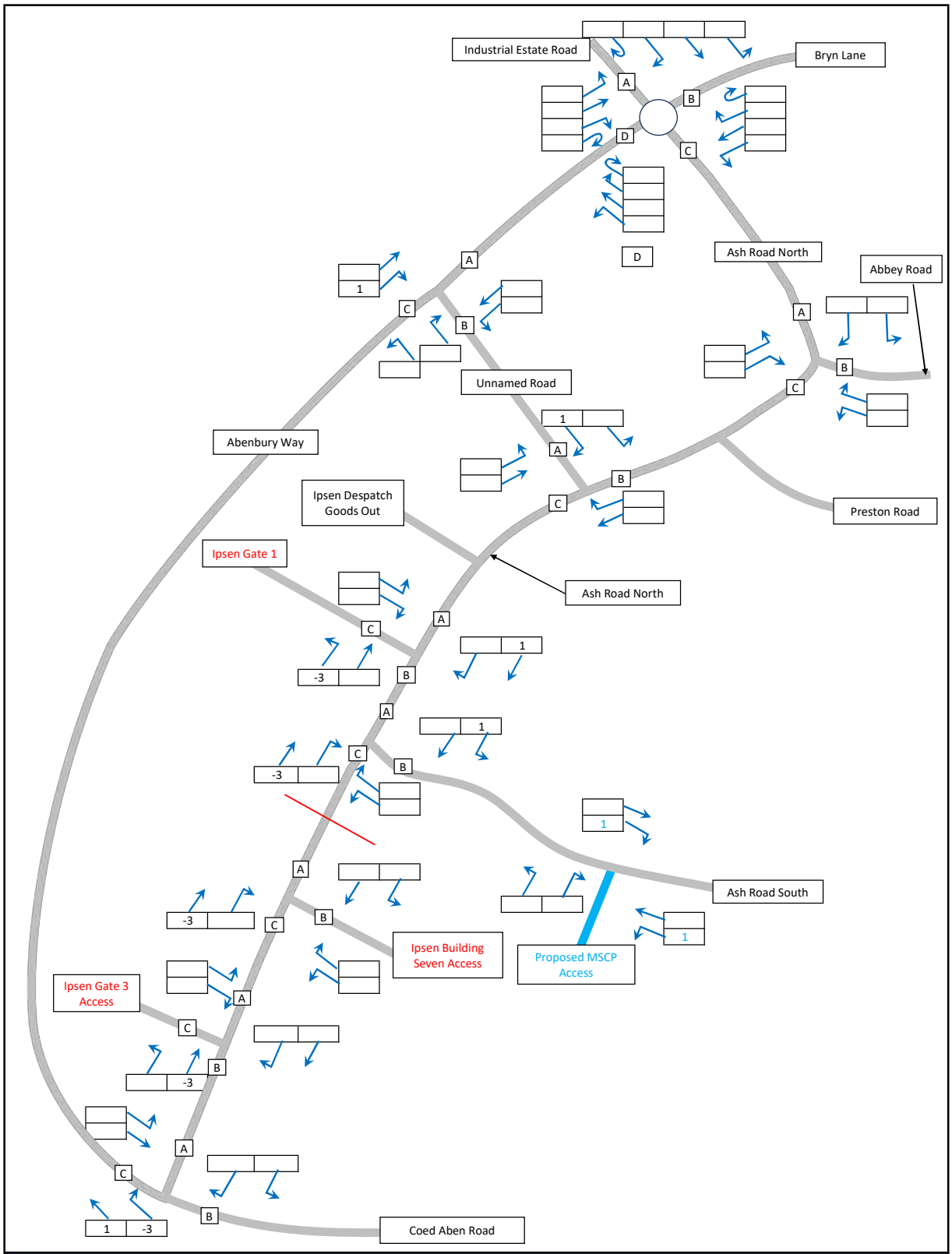



**Figure:** F9
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Sceanrio 2
**Project Number:** 5246
**Description:** Left turn to Gate 1
**Period:** AM Peak Hour

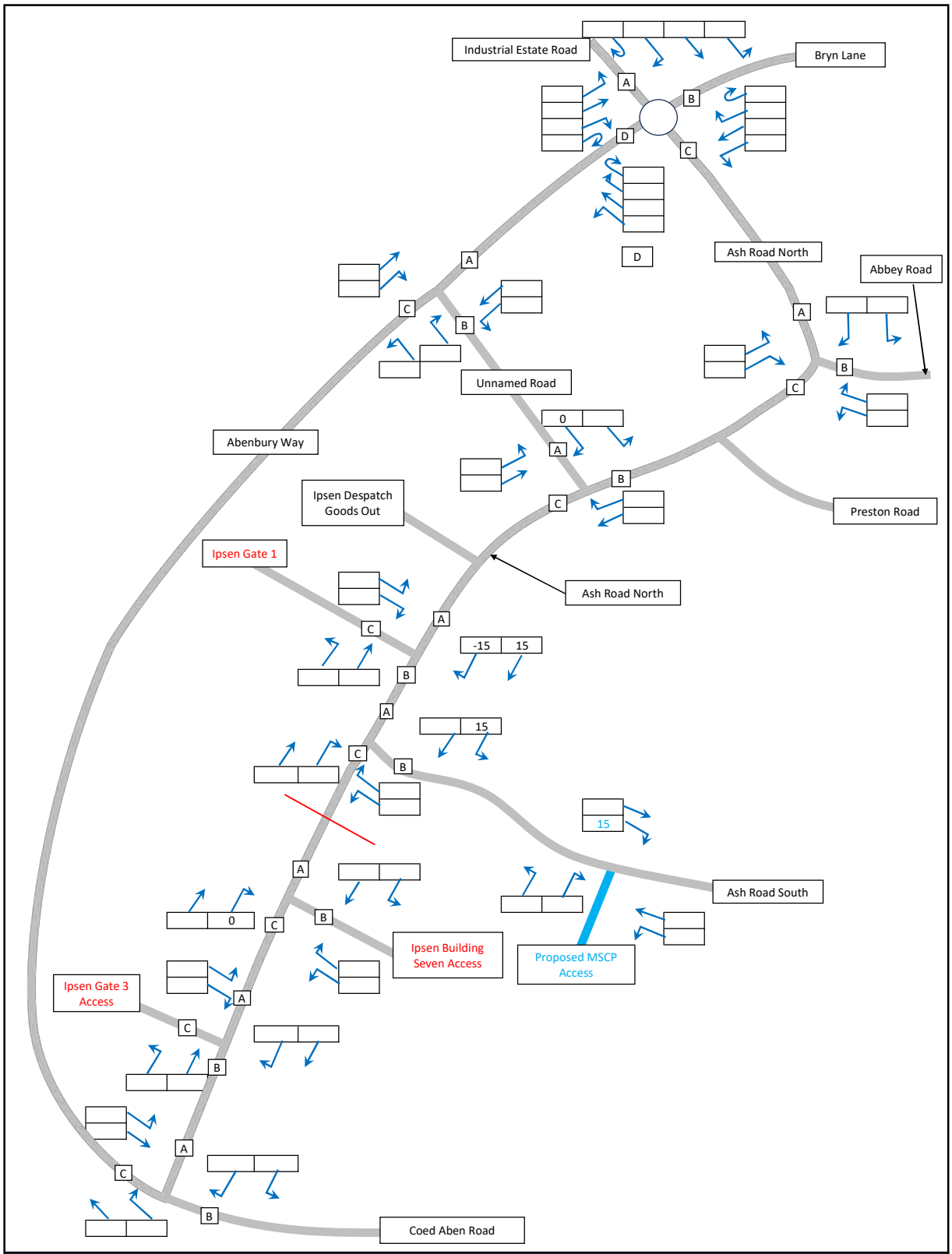



**Figure:** F10
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Sceanrio 2
**Project Number:** 5246
**Description:** Right turn to Gate 1
**Period:** AM Peak Hour

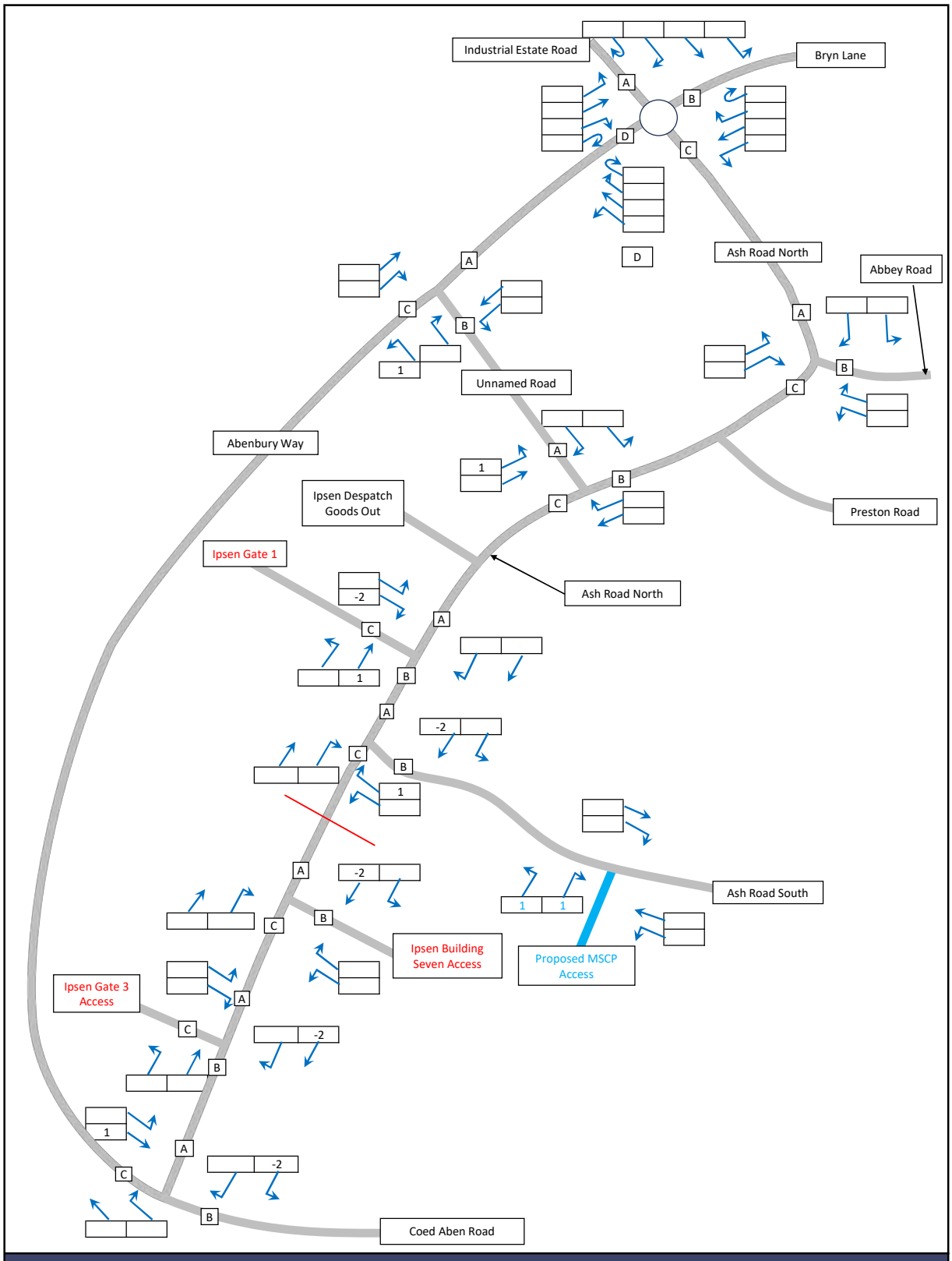



**Figure:** F11
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Sceanrio 2
**Project Number:** 5246
**Description:** Right turn out of Gate 1
**Period:** AM Peak Hour

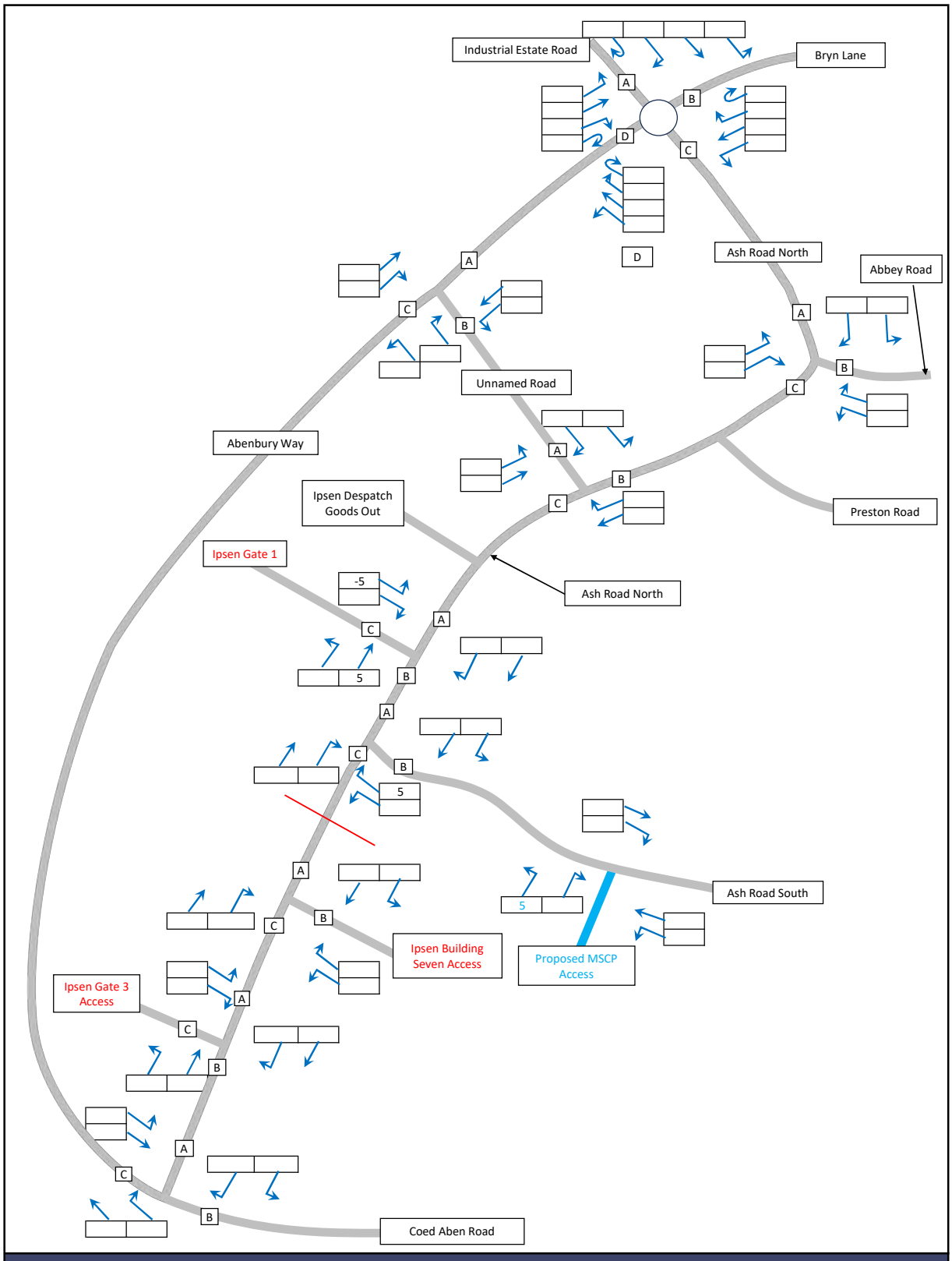



**Figure:** F12
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Sceanrio 2
**Project Number:** 5246
**Description:** Left turn out of Gate 1
**Period:** AM Peak Hour

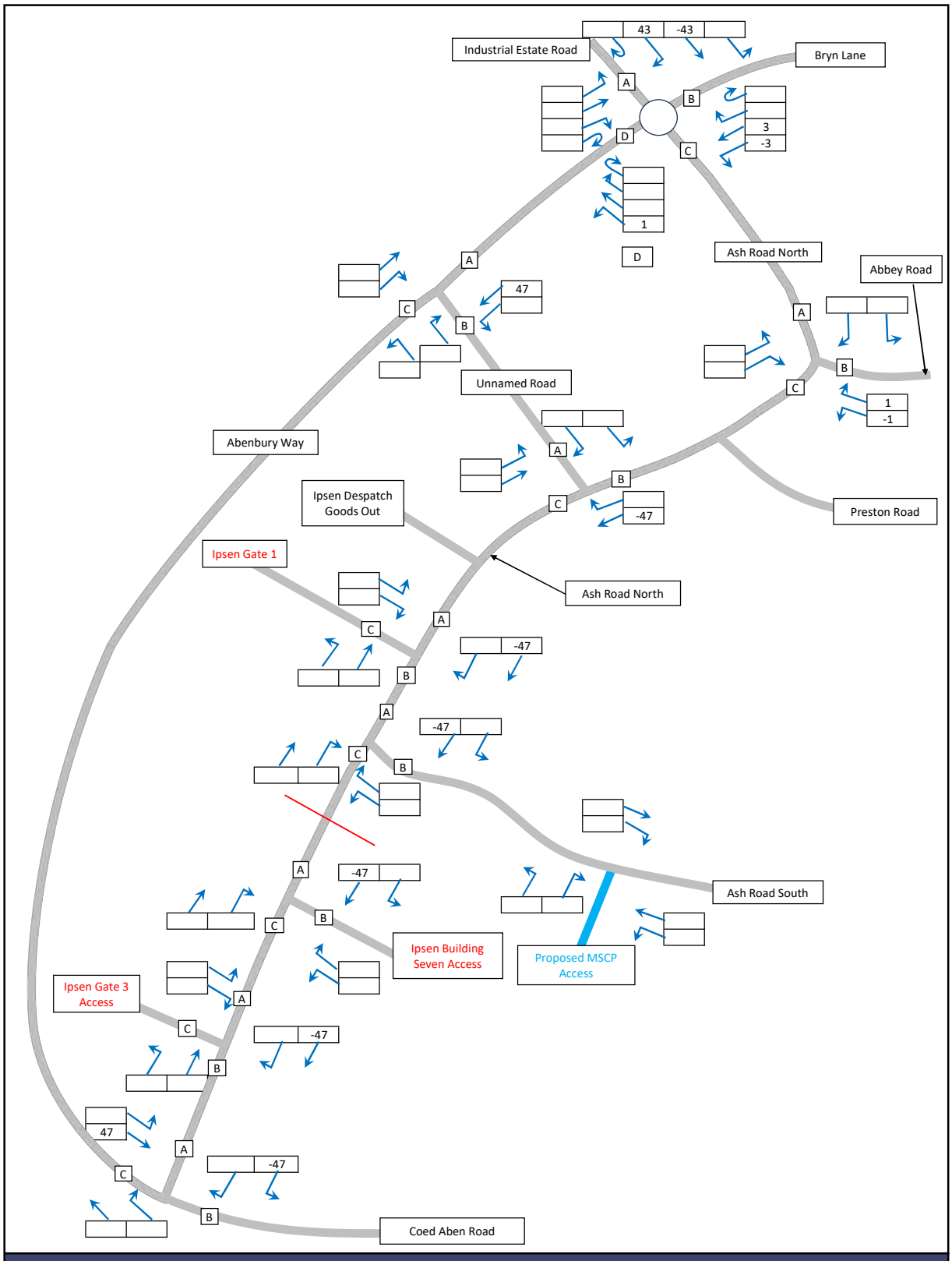



**Figure:** F13
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Sceanrio 2
**Project Number:** 5246
**Description:** Ash Road North southbound ahead movement
**Period:** AM Peak Hour

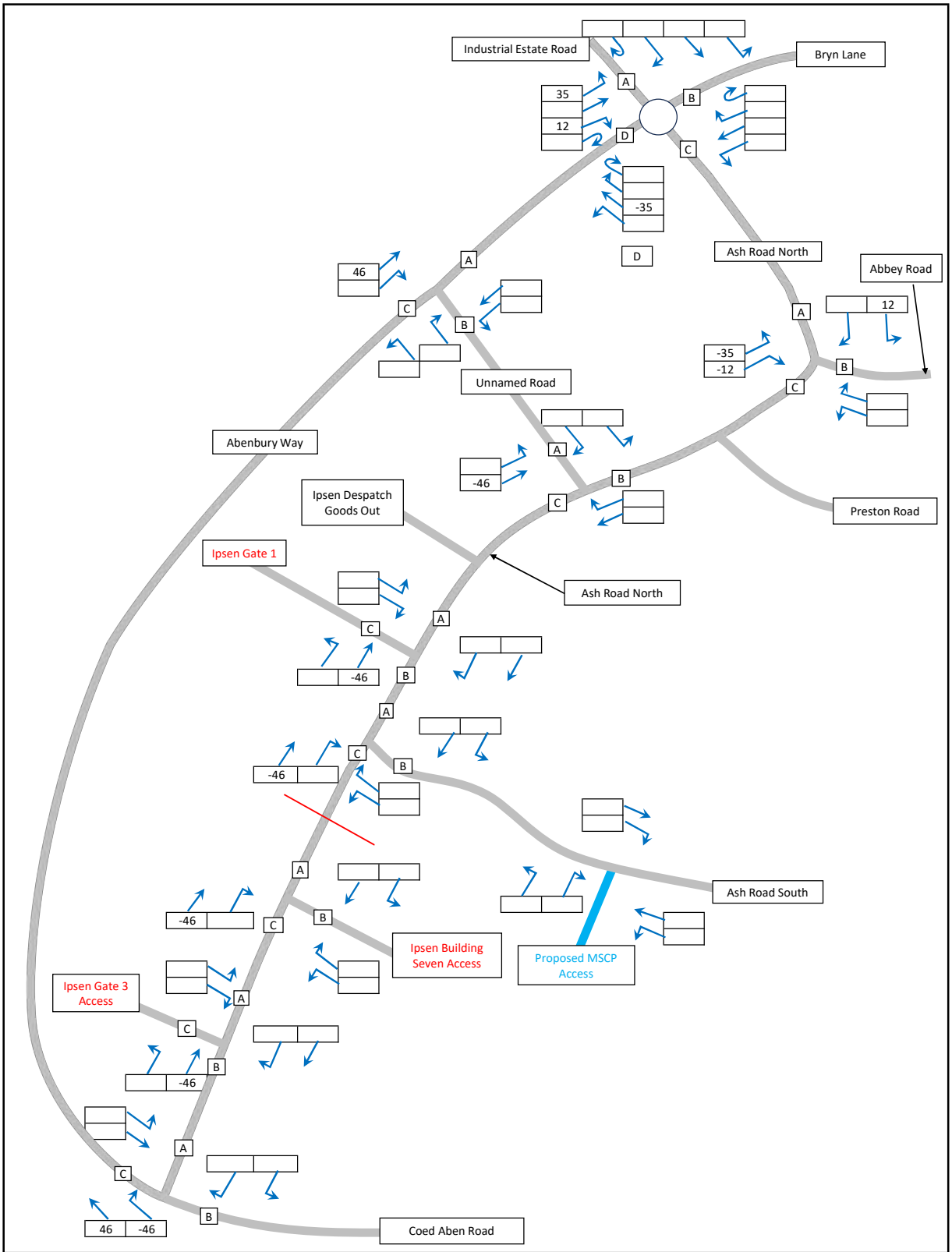



**Figure:** F14
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Sceanrio 2
**Project Number:** 5246
**Description:** Ash Road North northbound ahead movement
**Period:** AM Peak Hour

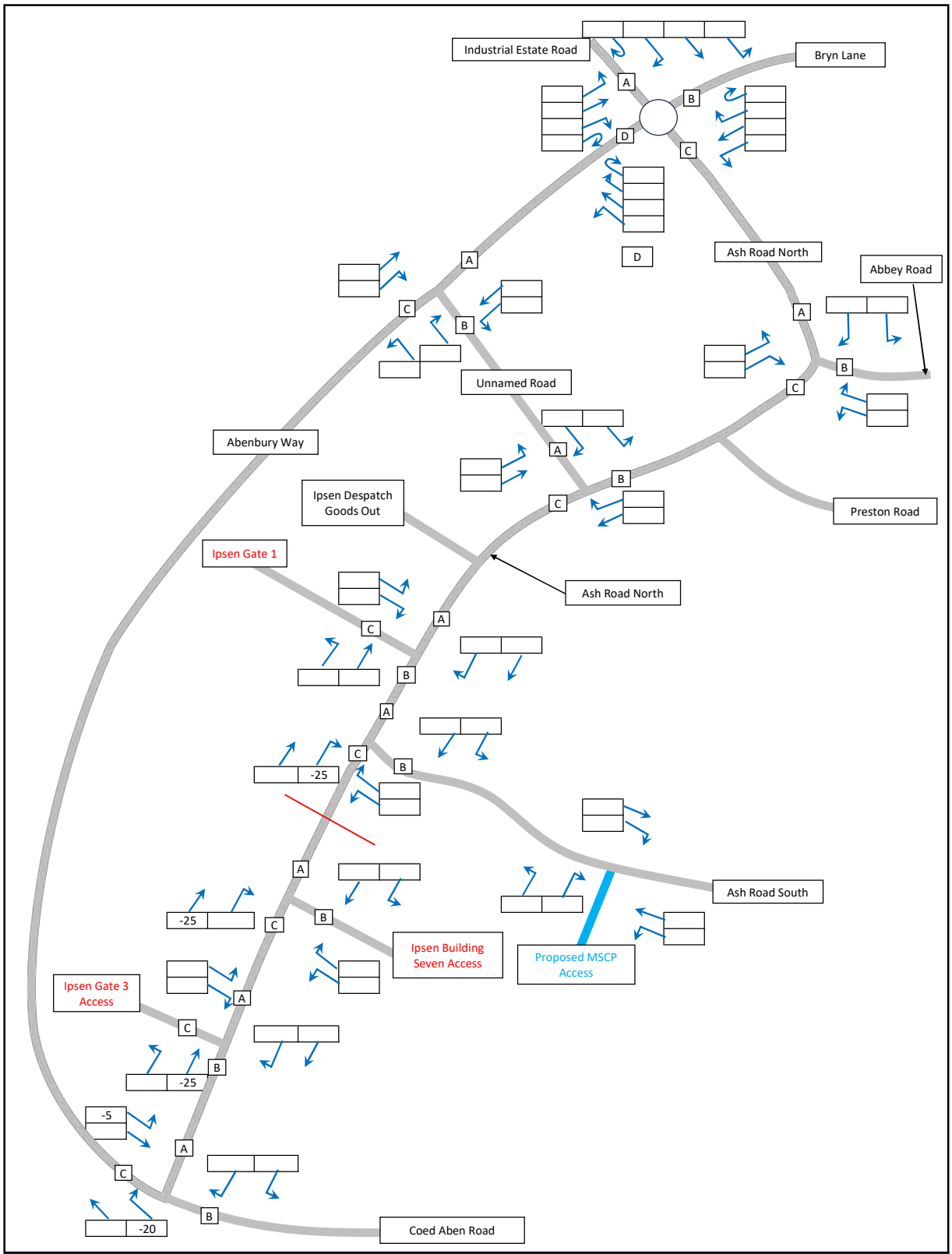



**Figure:** F15
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Sceanrio 2
**Project Number:** 5246
**Description:** Ash Road North northbound right turn movement
**Period:** AM Peak Hour

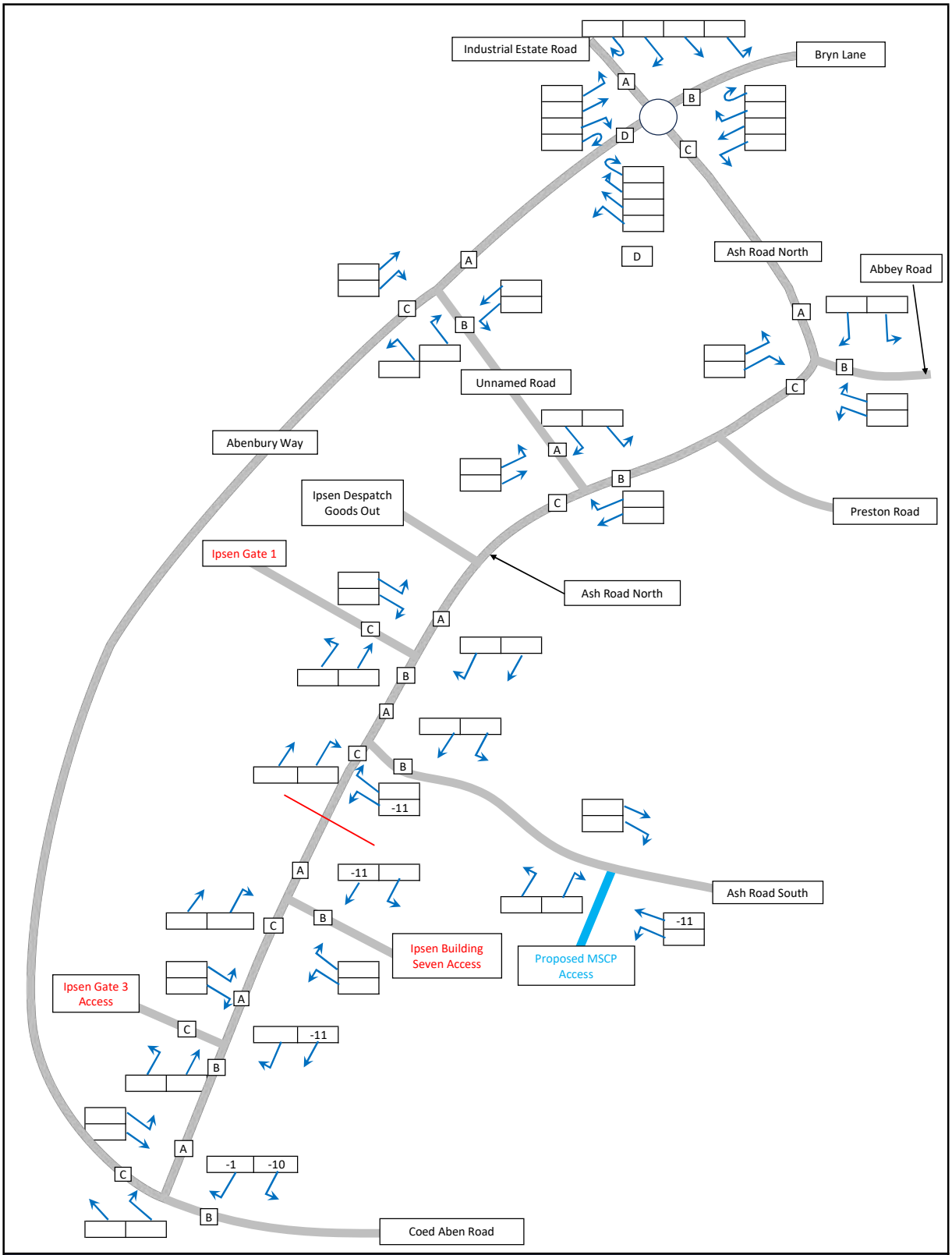



**Figure:** F16
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Sceanrio 2
**Project Number:** 5246
**Description:** Ash Road North southbound left turn movement
**Period:** AM Peak Hour

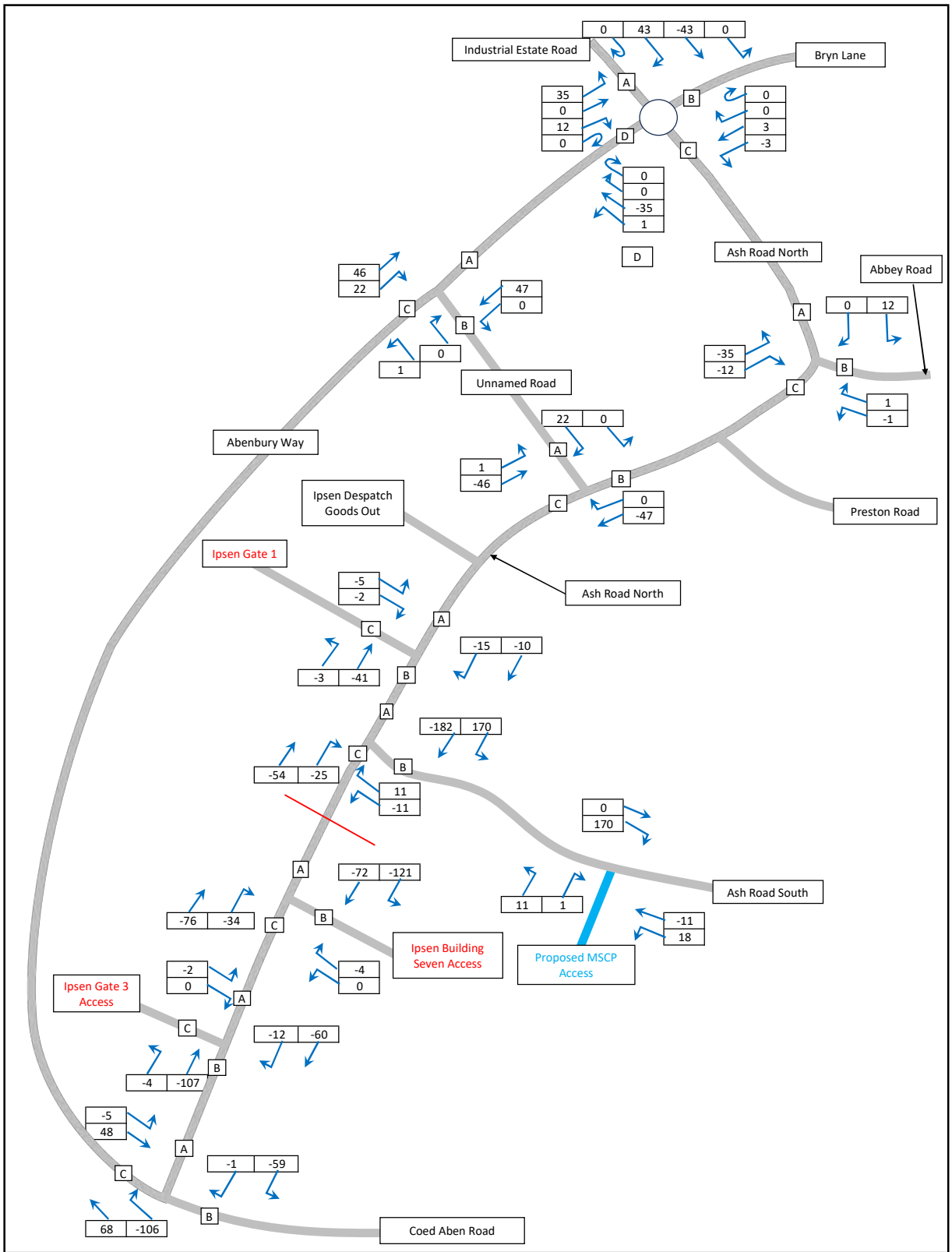



**Figure:** F17
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Sceanrio 2
**Project Number:** 5246
**Description:** Total Network Reassignment Effect
**Period:** AM Peak Hour

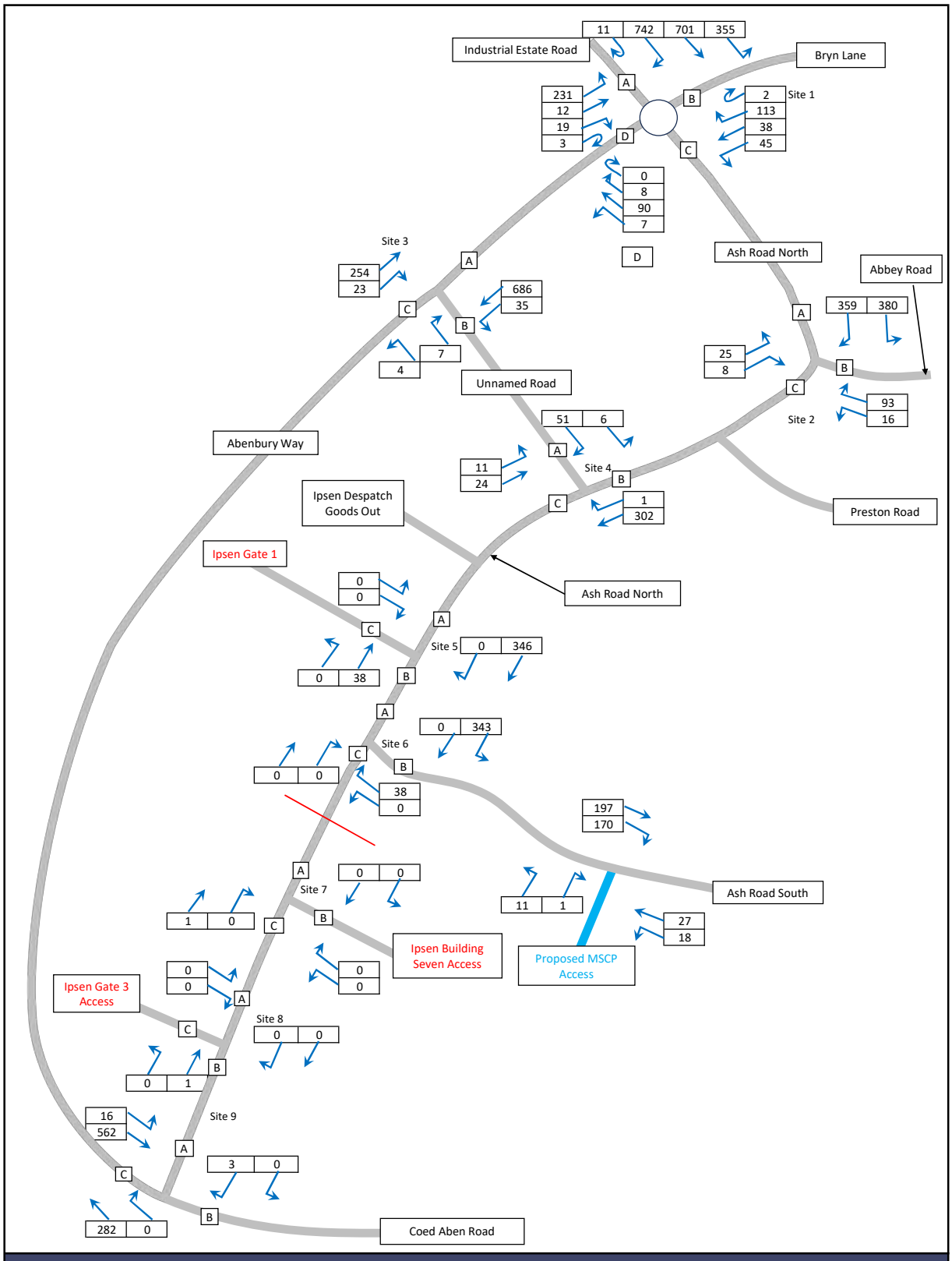



**Figure:** F18
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Sceanrio 2
**Project Number:** 5246
**Description:** Resultant Network Flows with MSCP & Stopping Up
**Period:** 2026 AM Peak Hour

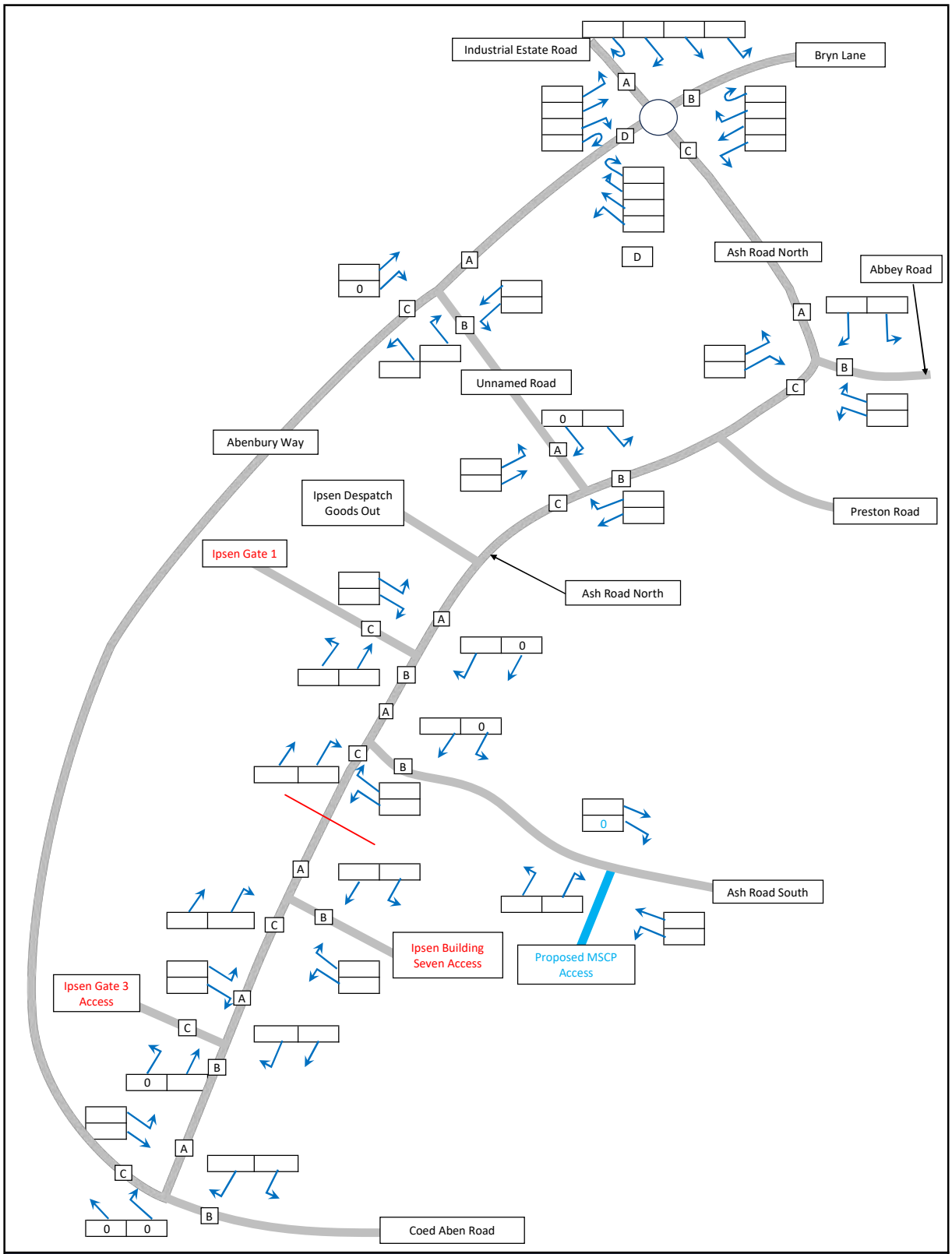



**Figure:** F19
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Sceanrio 2
**Project Number:** 5246
**Description:** Left turn to Gate 3
**Period:** PM Peak Hour

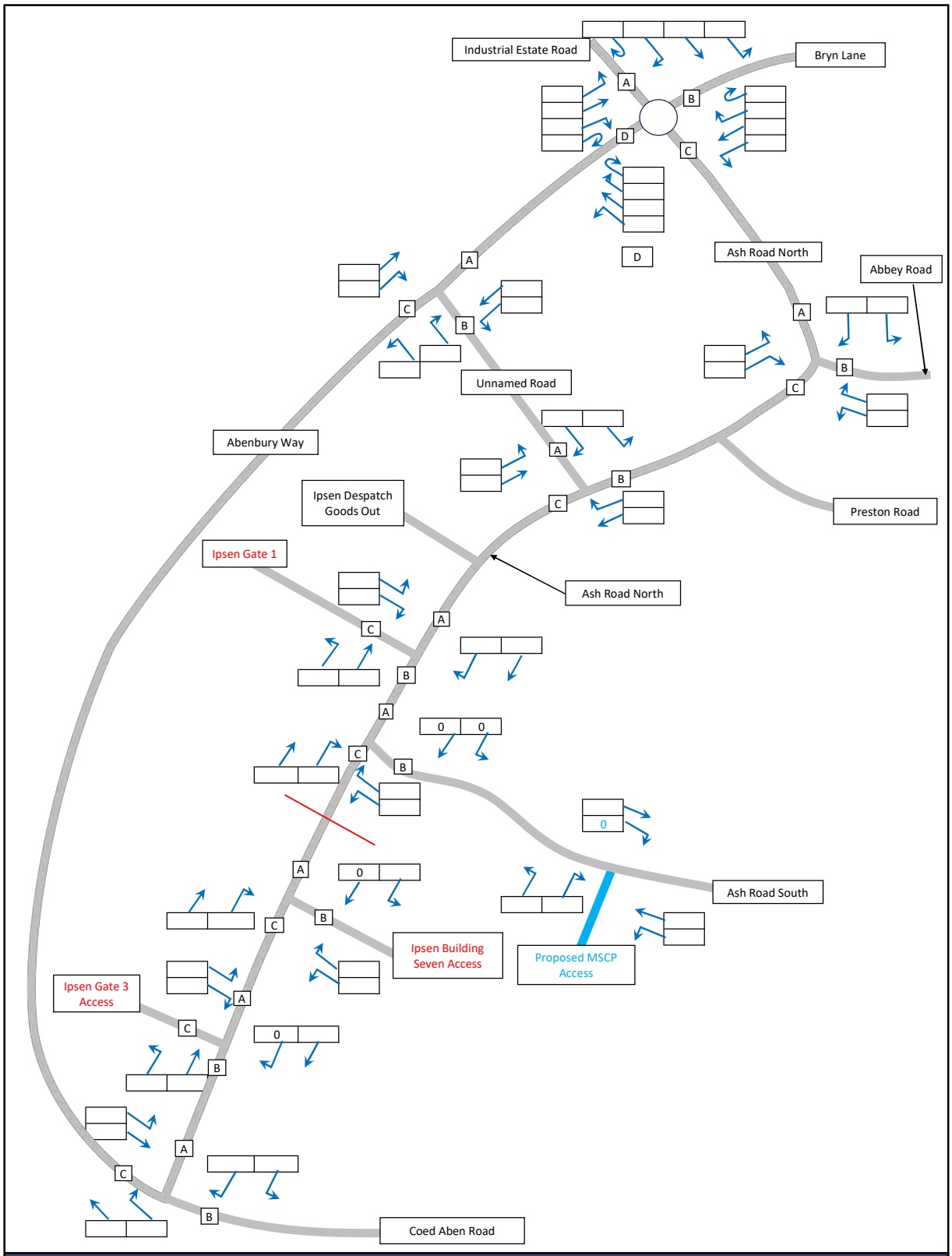



**Figure:** F20
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Sceanrio 2
**Project Number:** 5246
**Description:** Right turn to Gate 3
**Period:** PM Peak Hour

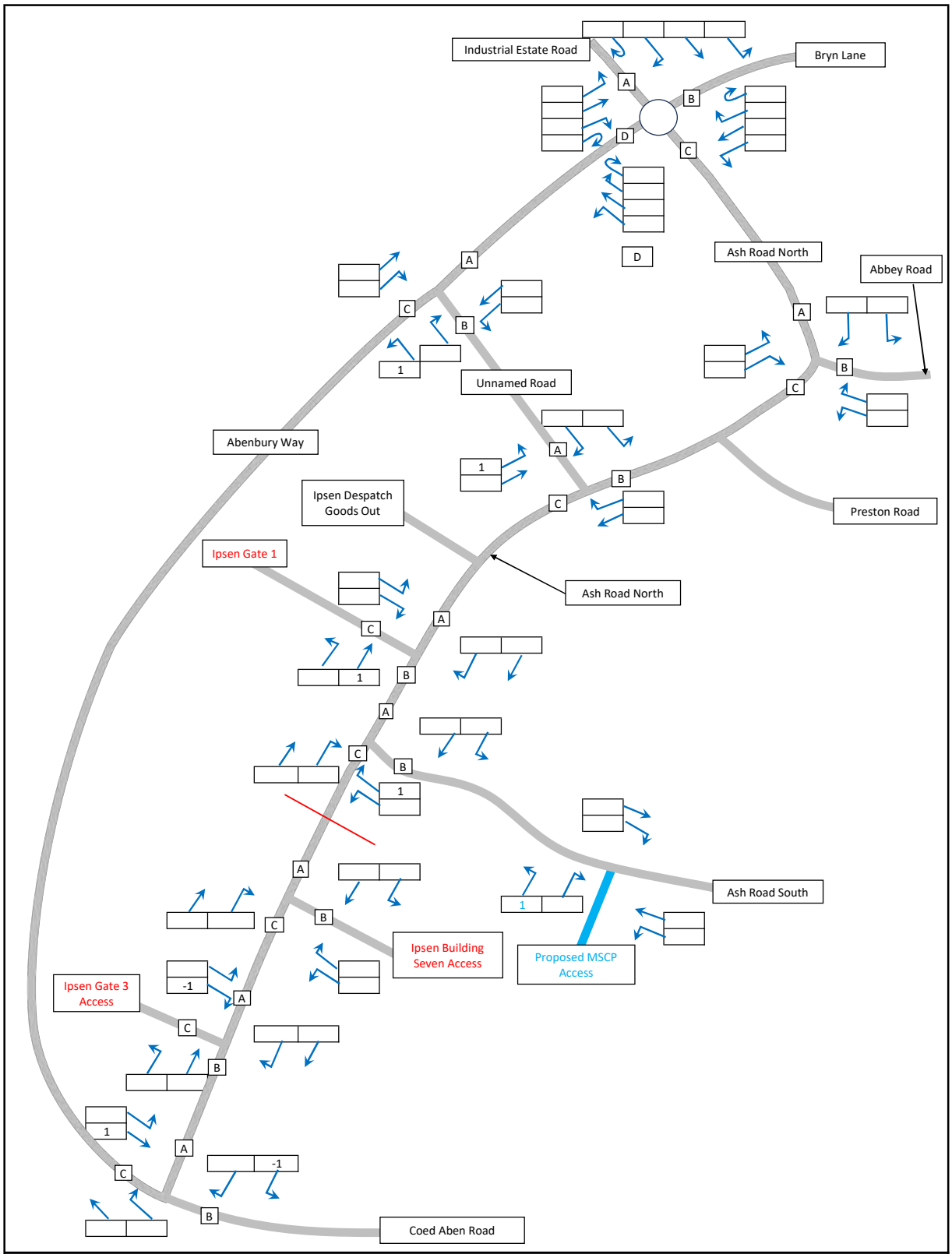



**Figure:** F21
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Sceanrio 2
**Project Number:** 5246
**Description:** Right turn out of Gate 3
**Period:** PM Peak Hour

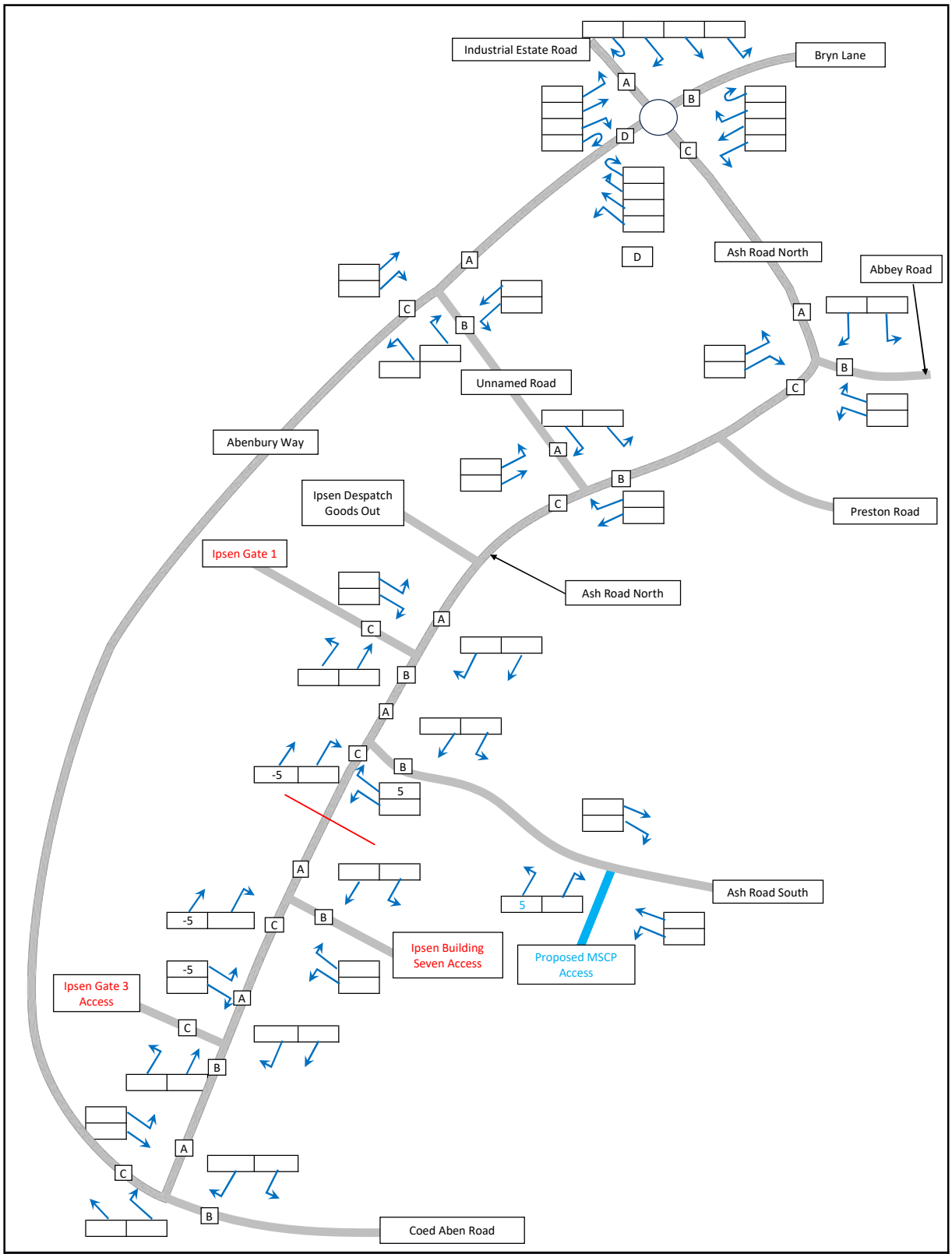



**Figure:** F22
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Sceanrio 2
**Project Number:** 5246
**Description:** Left turn out of Gate 3
**Period:** PM Peak Hour

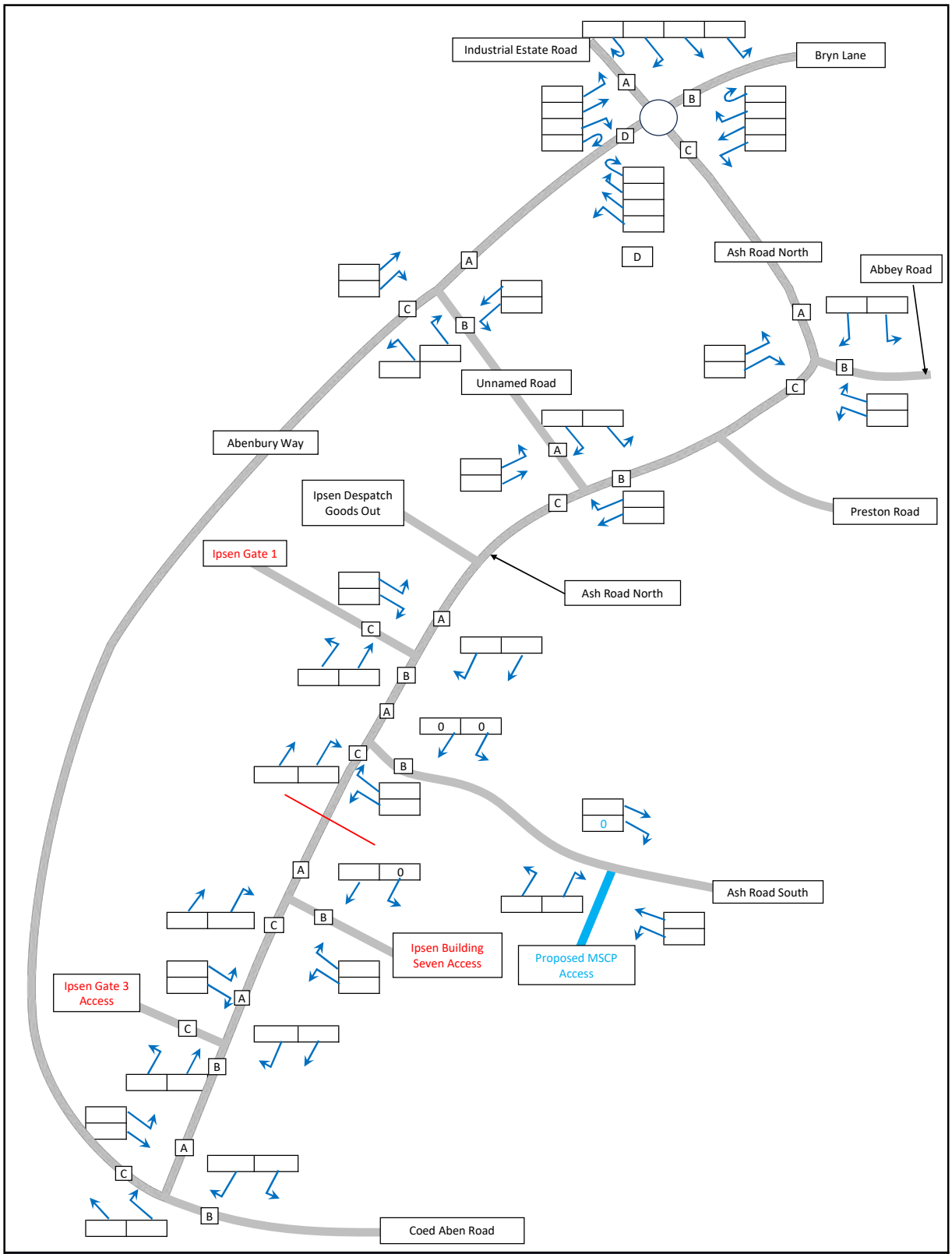



**Figure:** F23
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Sceanrio 2
**Project Number:** 5246
**Description:** Left turn to Seven Access
**Period:** PM Peak Hour

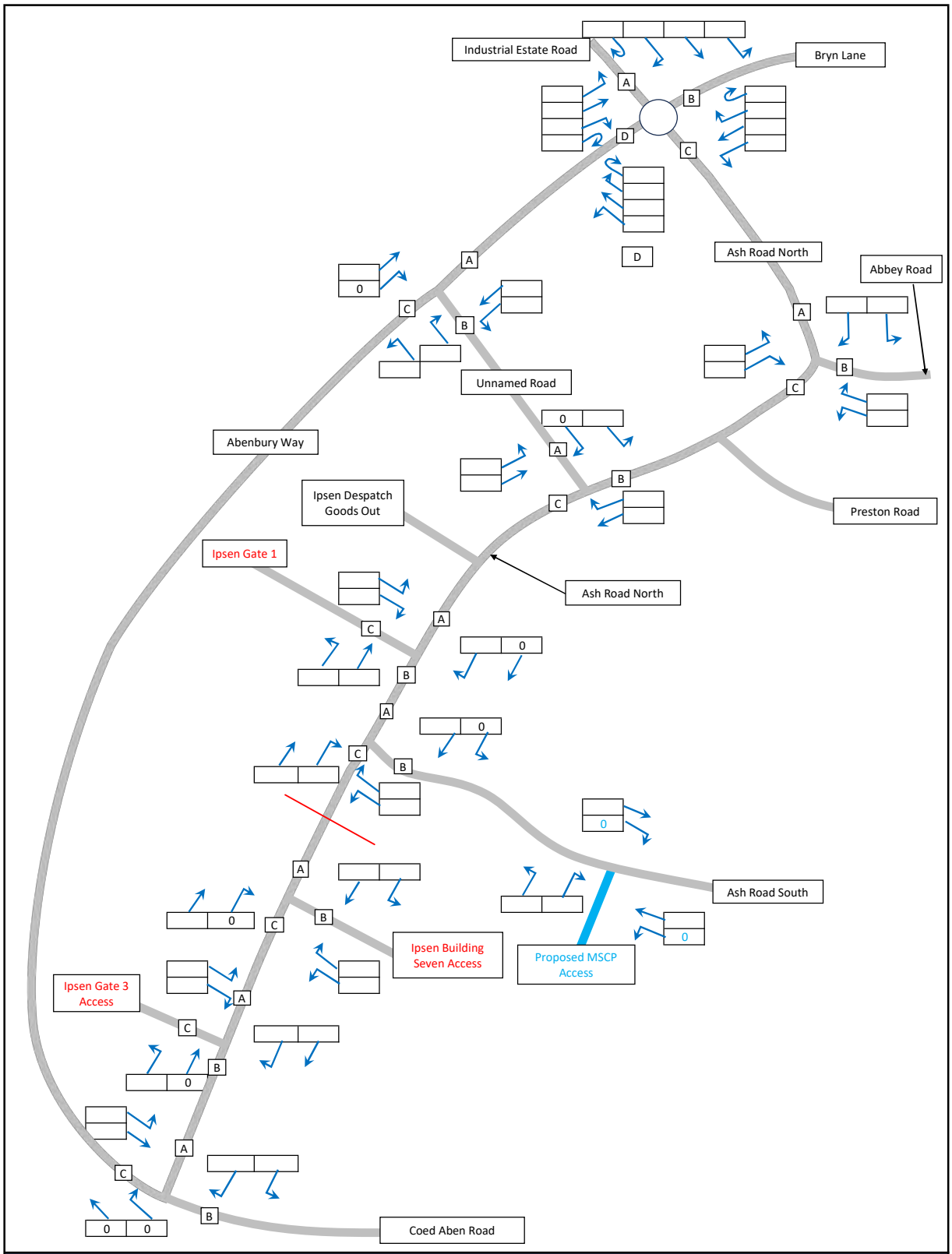



**Figure:** F24
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Sceanrio 2
**Project Number:** 5246
**Description:** Right turn to Seven Access
**Period:** PM Peak Hour

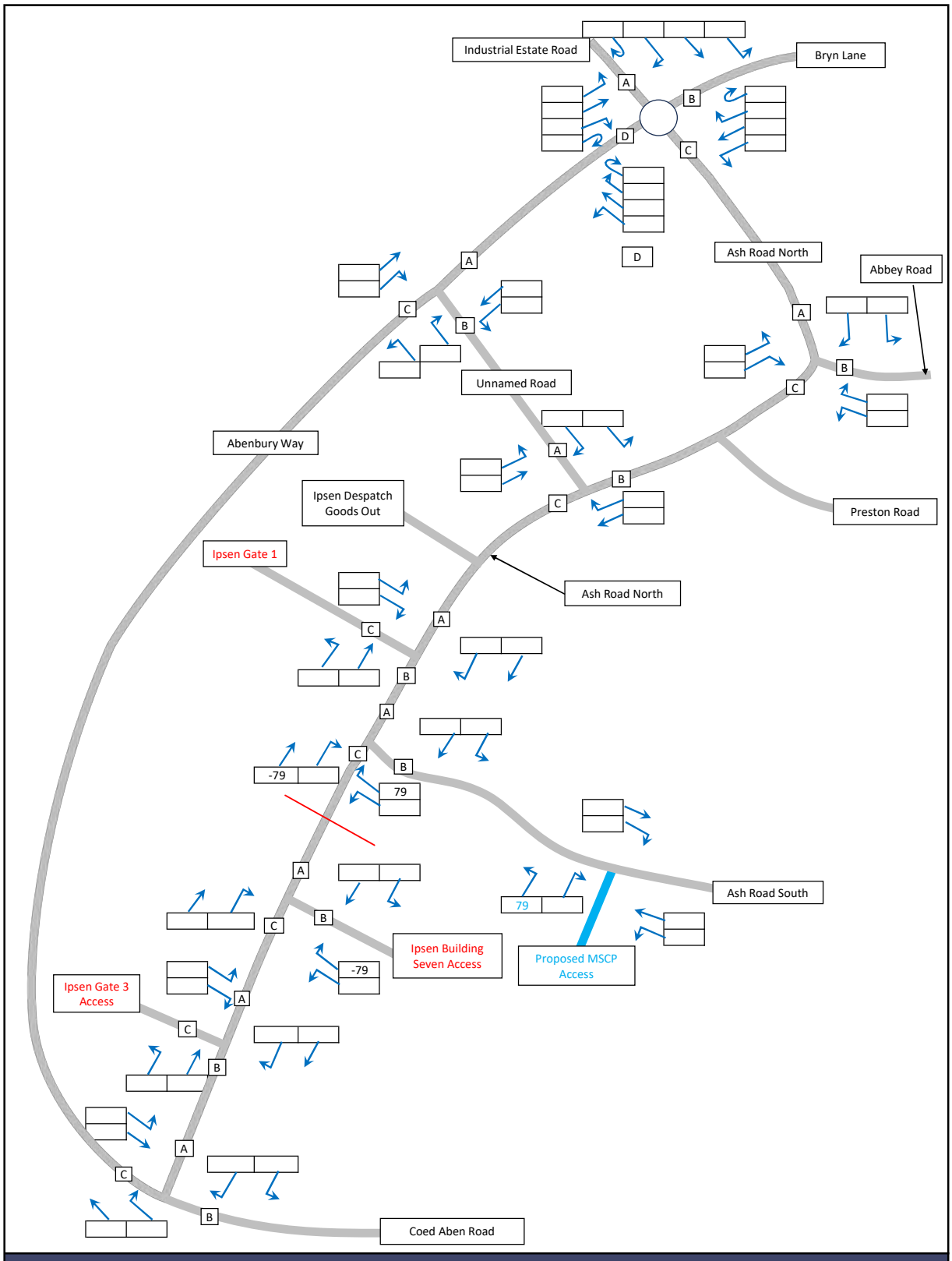



**Figure:** F25
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Sceanrio 2
**Project Number:** 5246
**Description:** Right turn out of Seven Access
**Period:** PM Peak Hour

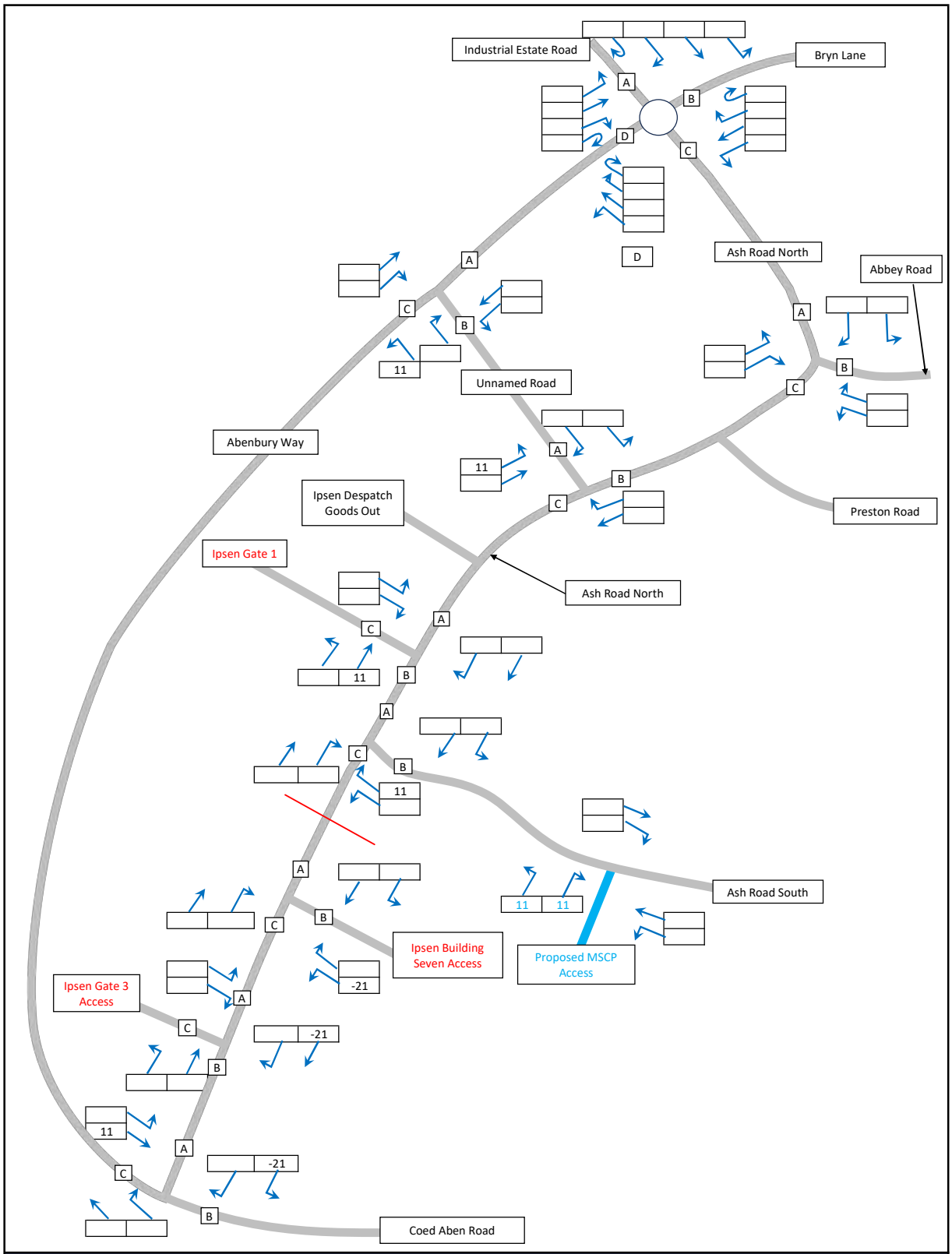



**Figure:** F26
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Sceanrio 2
**Project Number:** 5246
**Description:** Left turn out of Seven Access
**Period:** PM Peak Hour

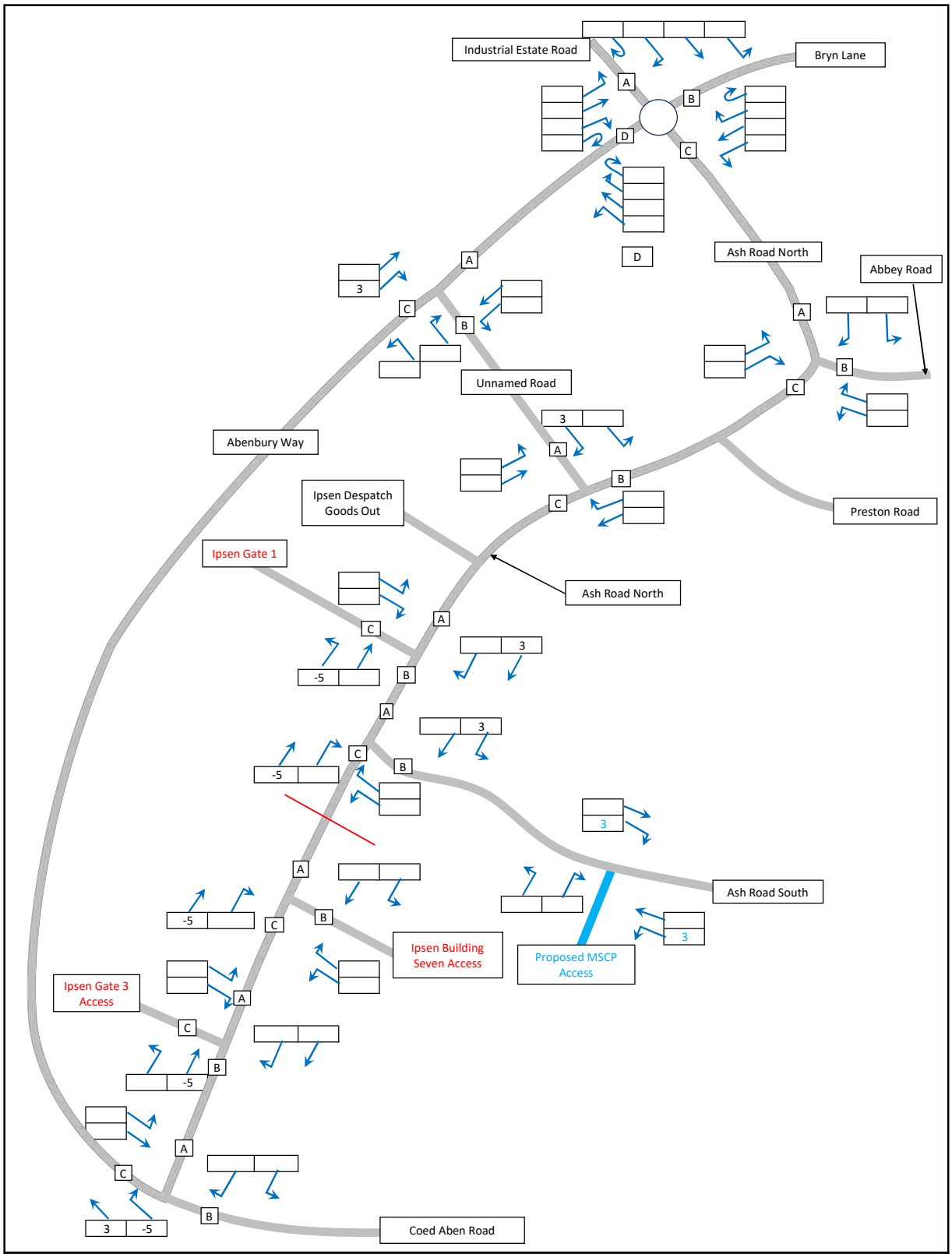



**Figure:** F27
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Sceanrio 2
**Project Number:** 5246
**Description:** Left turn to Gate 1
**Period:** PM Peak Hour

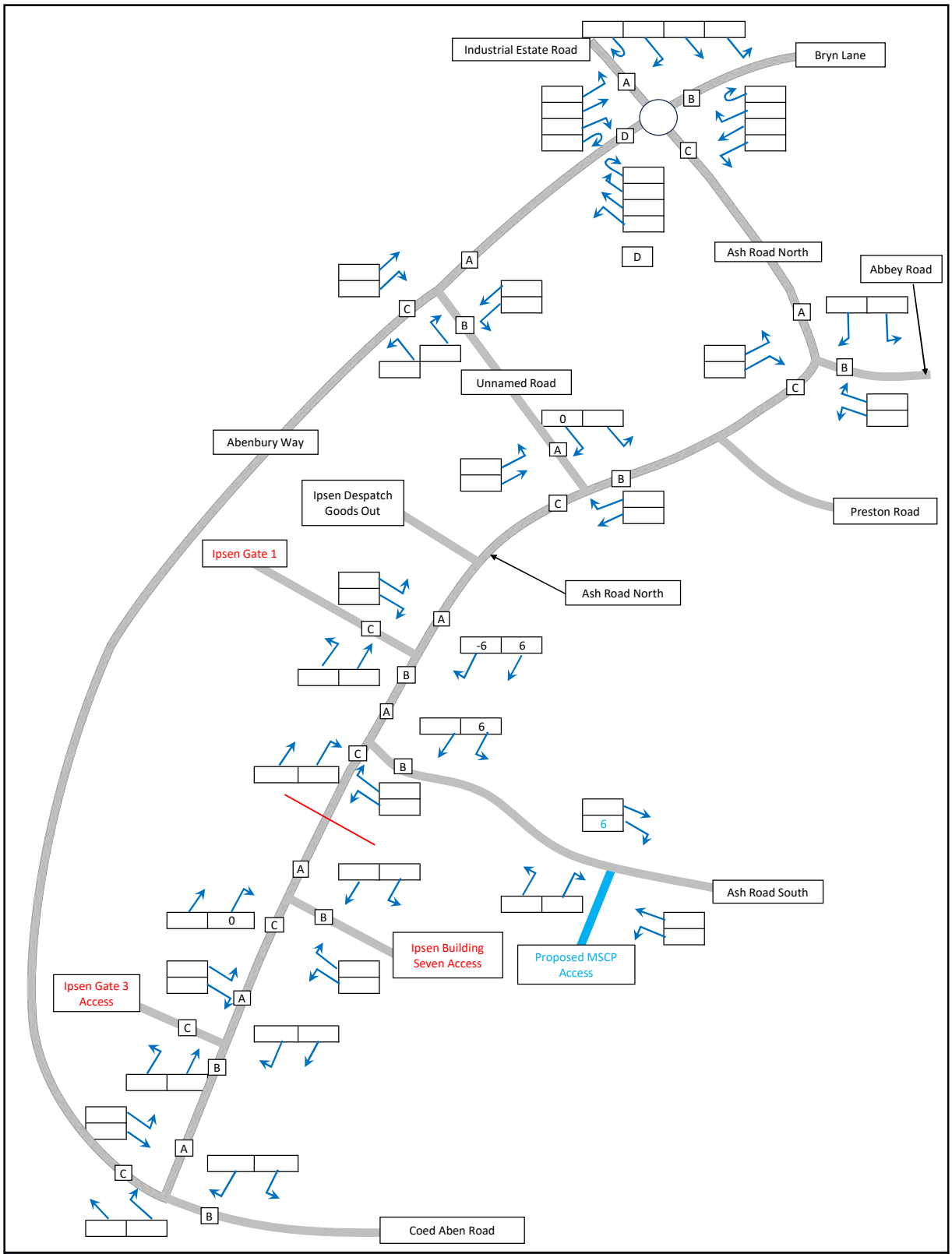



**Figure:** F28
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Sceanrio 2
**Project Number:** 5246
**Description:** Right turn to Gate 1
**Period:** PM Peak Hour

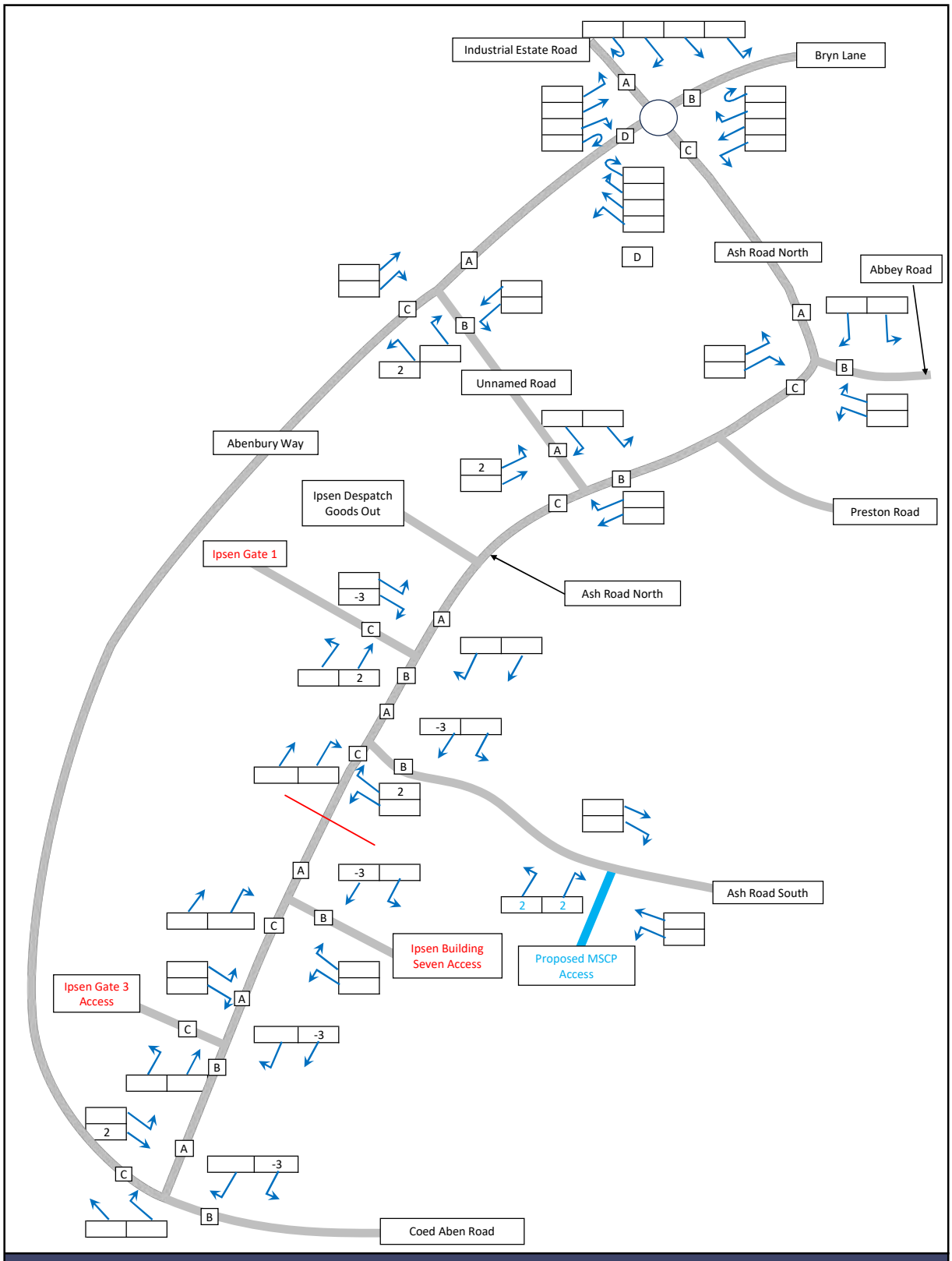



**Figure:** F29
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Sceanrio 2
**Project Number:** 5246
**Description:** Right turn out of Gate 1
**Period:** PM Peak Hour

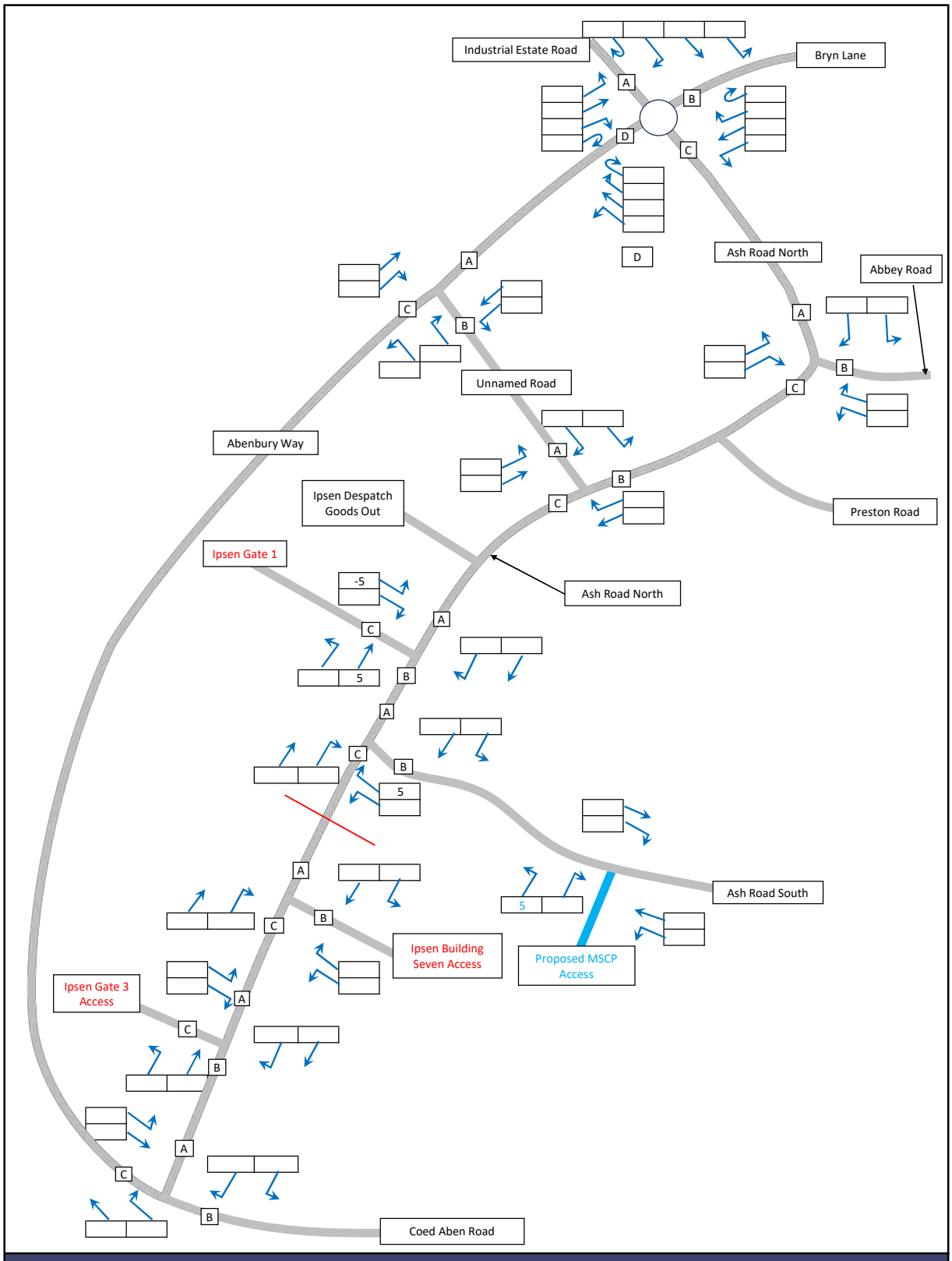



**Figure:** F30
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Sceanrio 2
**Project Number:** 5246
**Description:** Left turn out of Gate 1
**Period:** PM Peak Hour

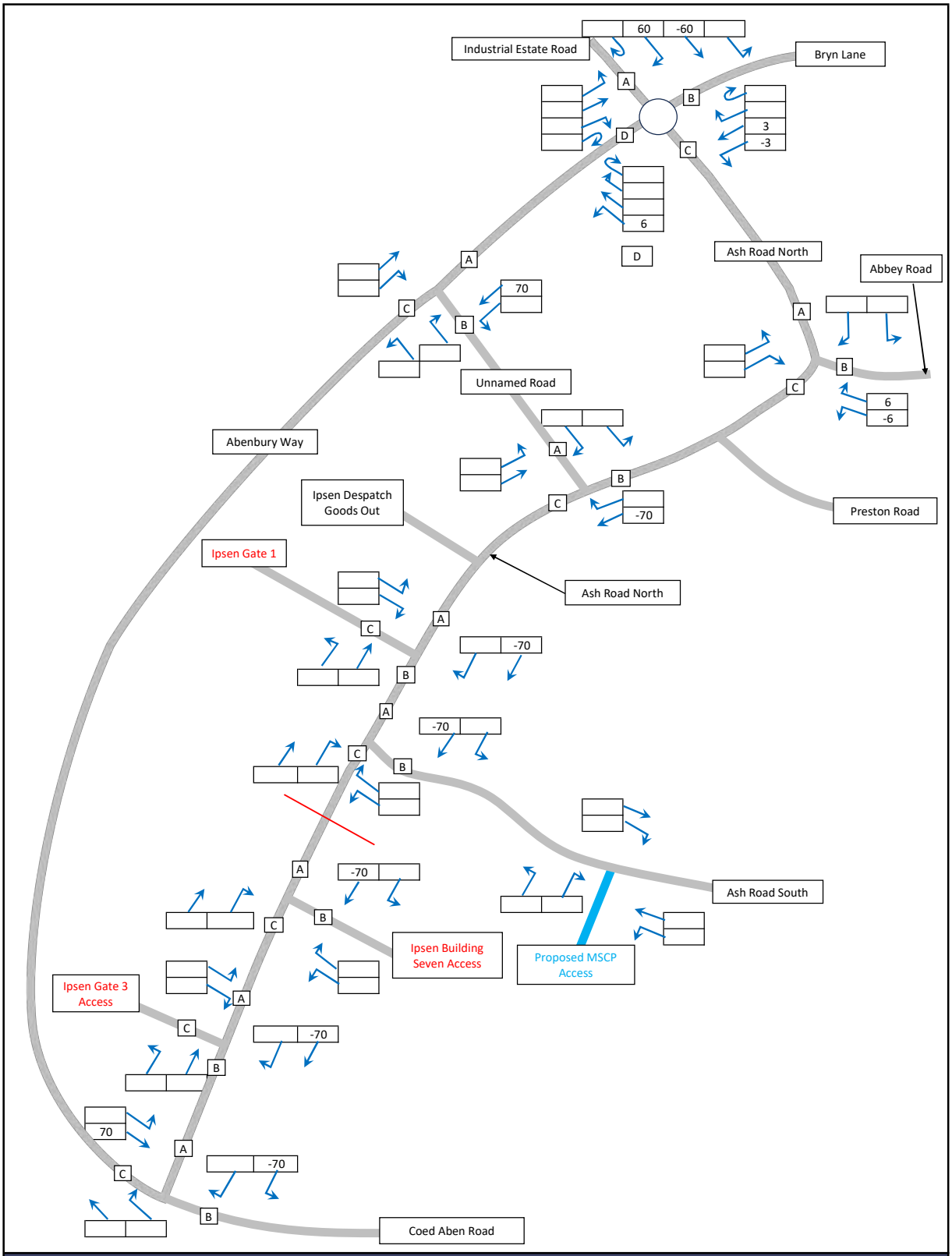



**Figure:** F31
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Sceanrio 2
**Project Number:** 5246
**Description:** Ash Road North southbound ahead movement
**Period:** PM Peak Hour

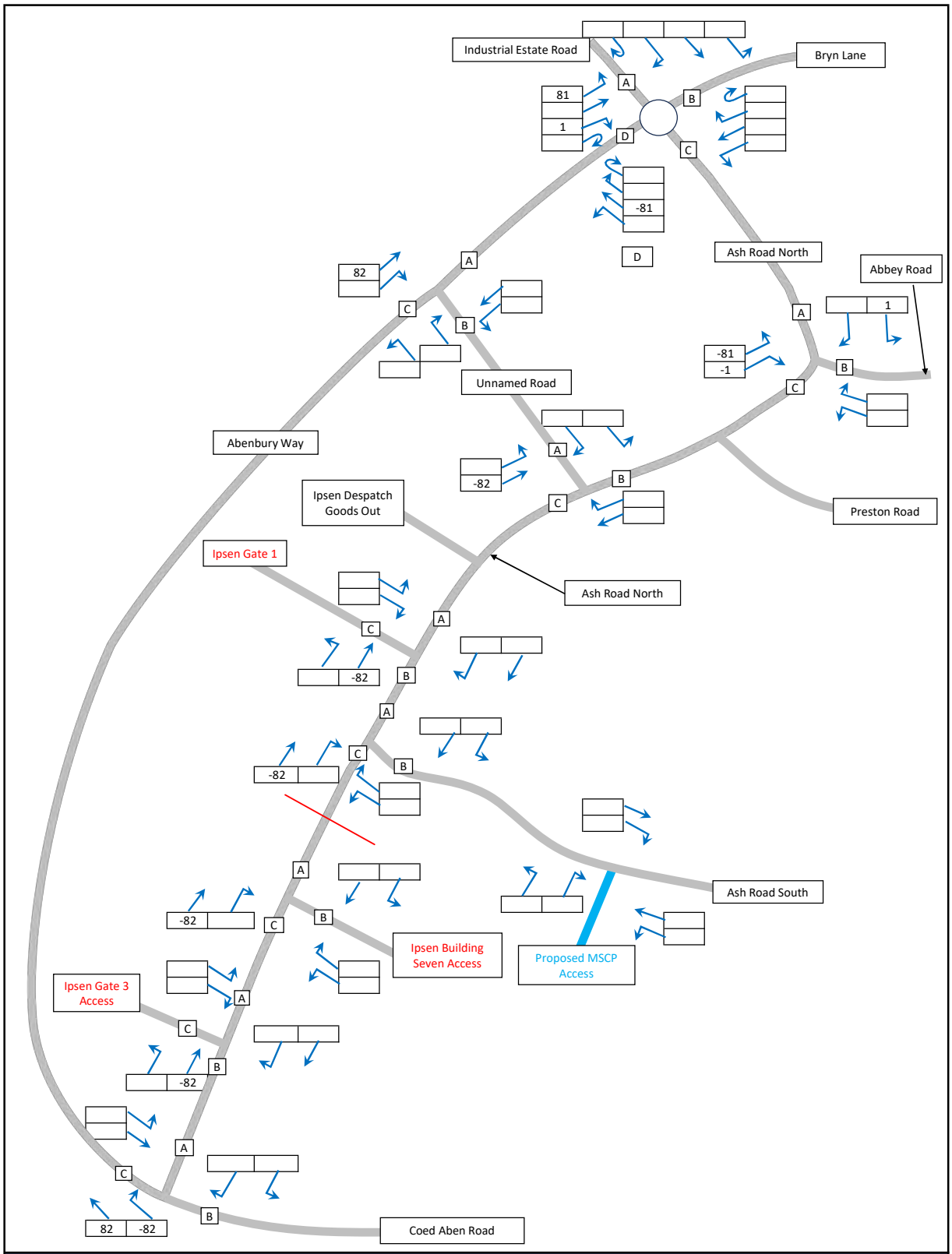



**Figure:** F32
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Sceanrio 2
**Project Number:** 5246
**Description:** Ash Road North northbound ahead movement
**Period:** PM Peak Hour

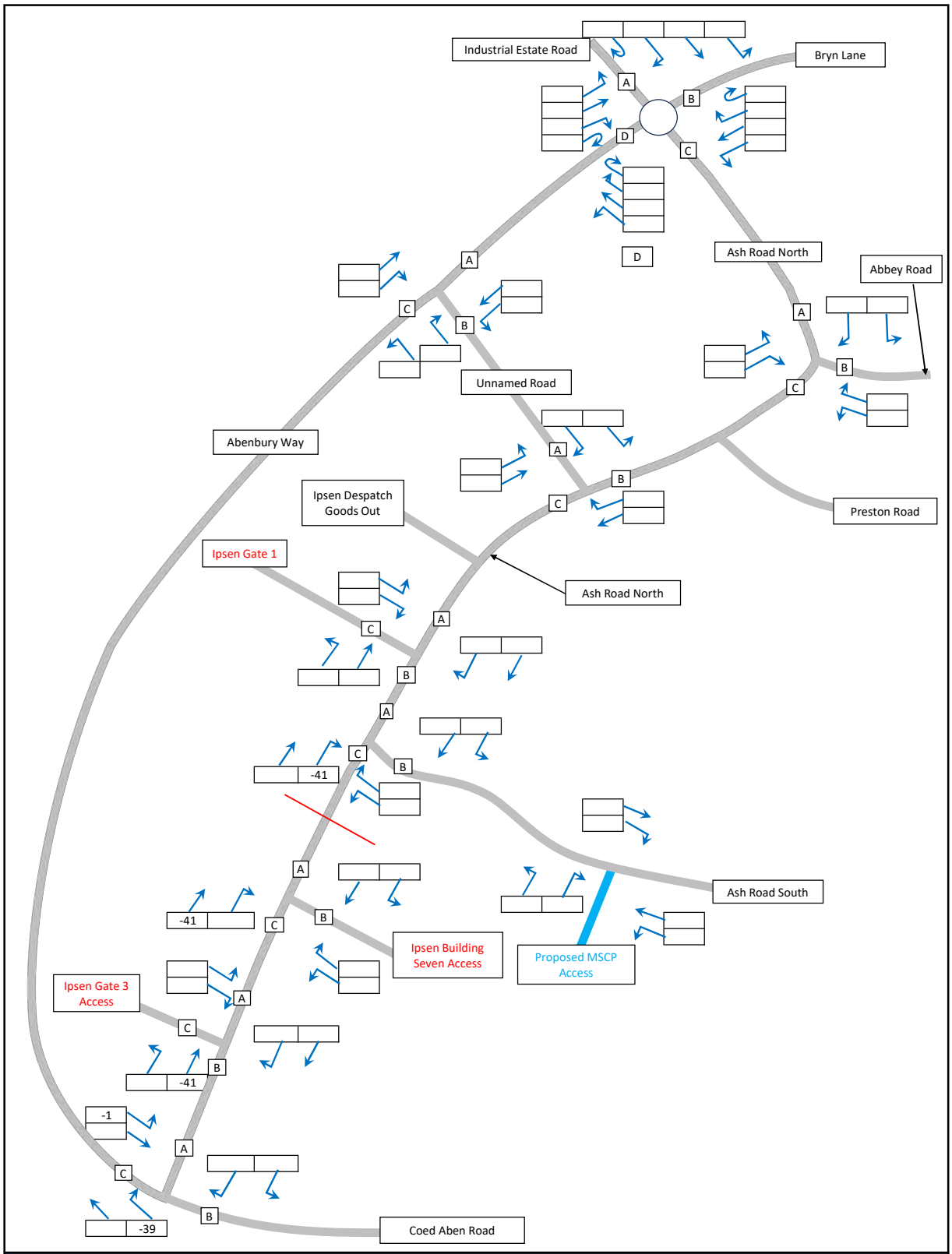



**Figure:** F33
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Sceanrio 2
**Project Number:** 5246
**Description:** Ash Road North northbound right turn movement
**Period:** PM Peak Hour

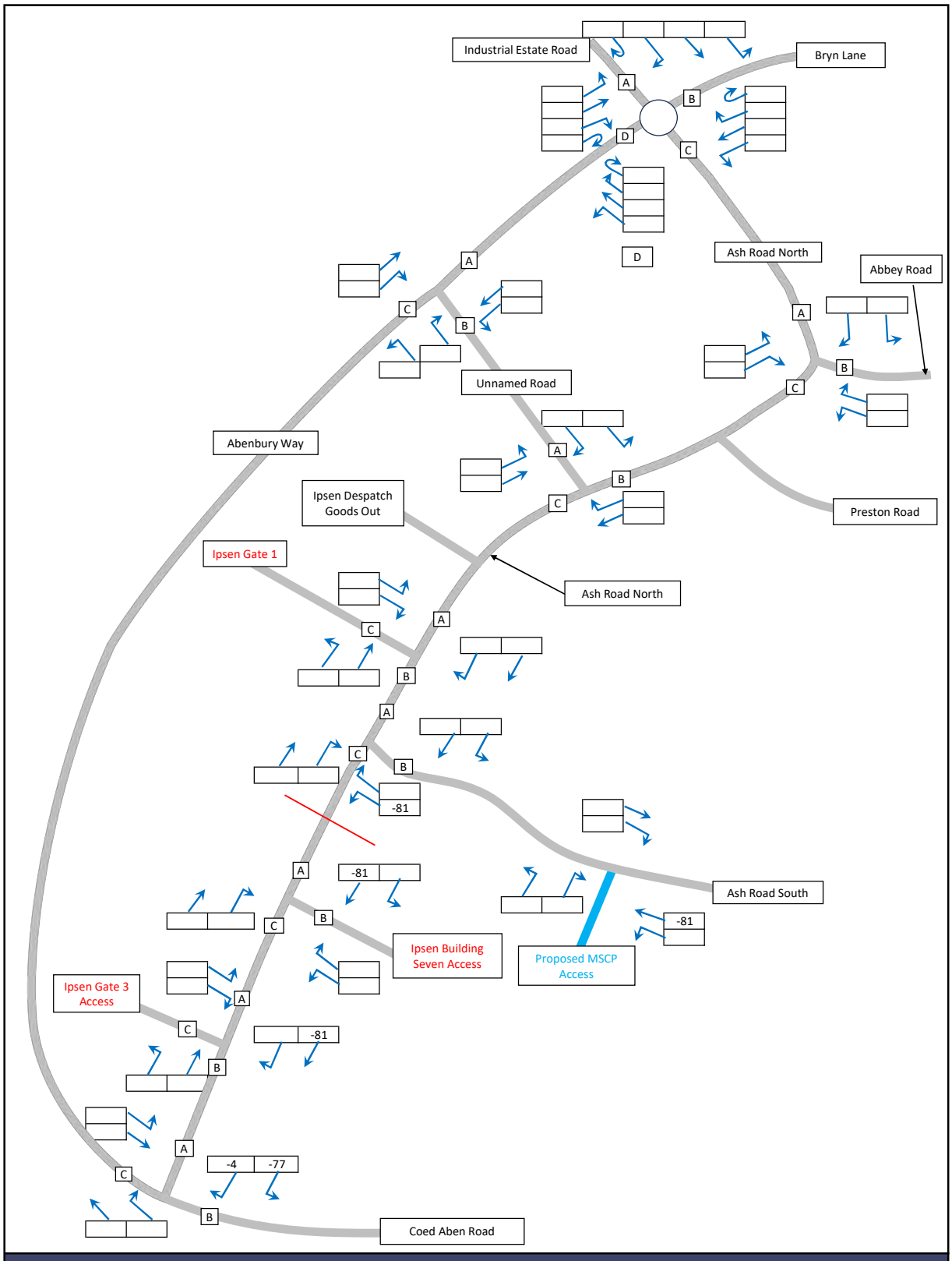



**Figure:** F34
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Sceanrio 2
**Project Number:** 5246
**Description:** Ash Road North northbound left turn movement
**Period:** PM Peak Hour

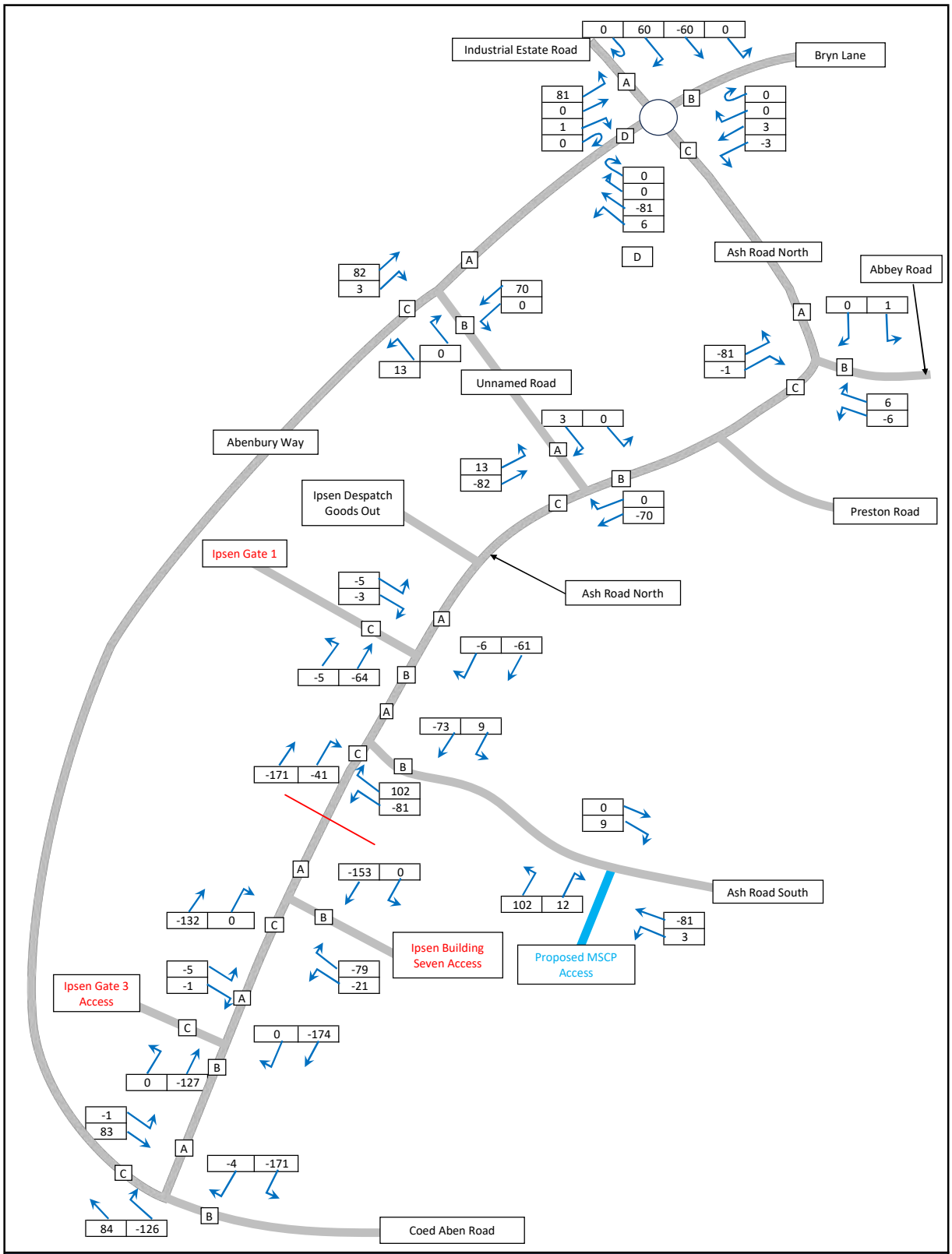



**Figure:** F35
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Sceanrio 2
**Project Number:** 5246
**Description:** Total Network Reassignment Effect
**Period:** PM Peak Hour

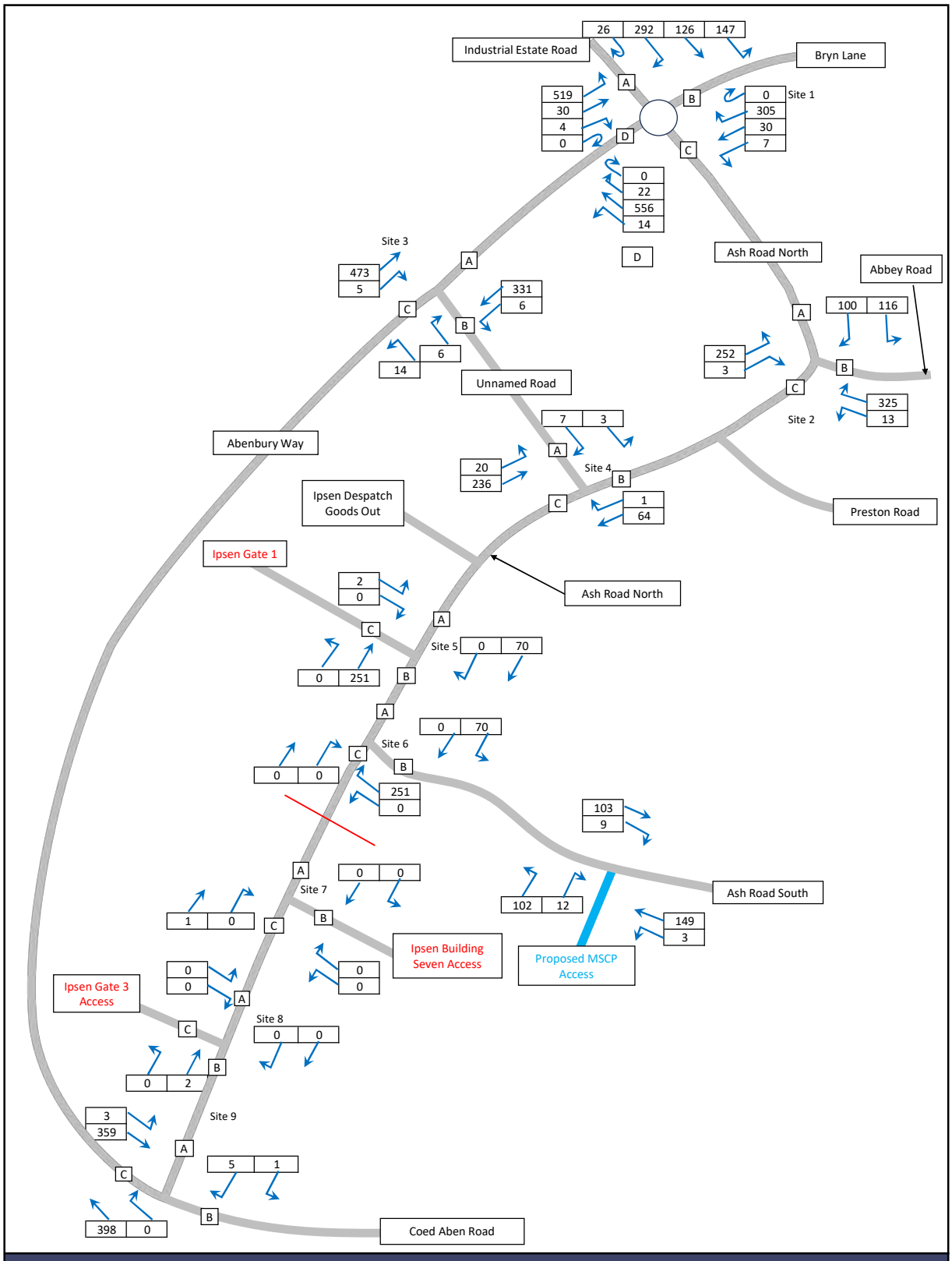



**Figure:** F36
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Sceanrio 2
**Project Number:** 5246
**Description:** Resultant Network Flows with MSCP & Stopping Up
**Period:** 2036 PM Peak Hour

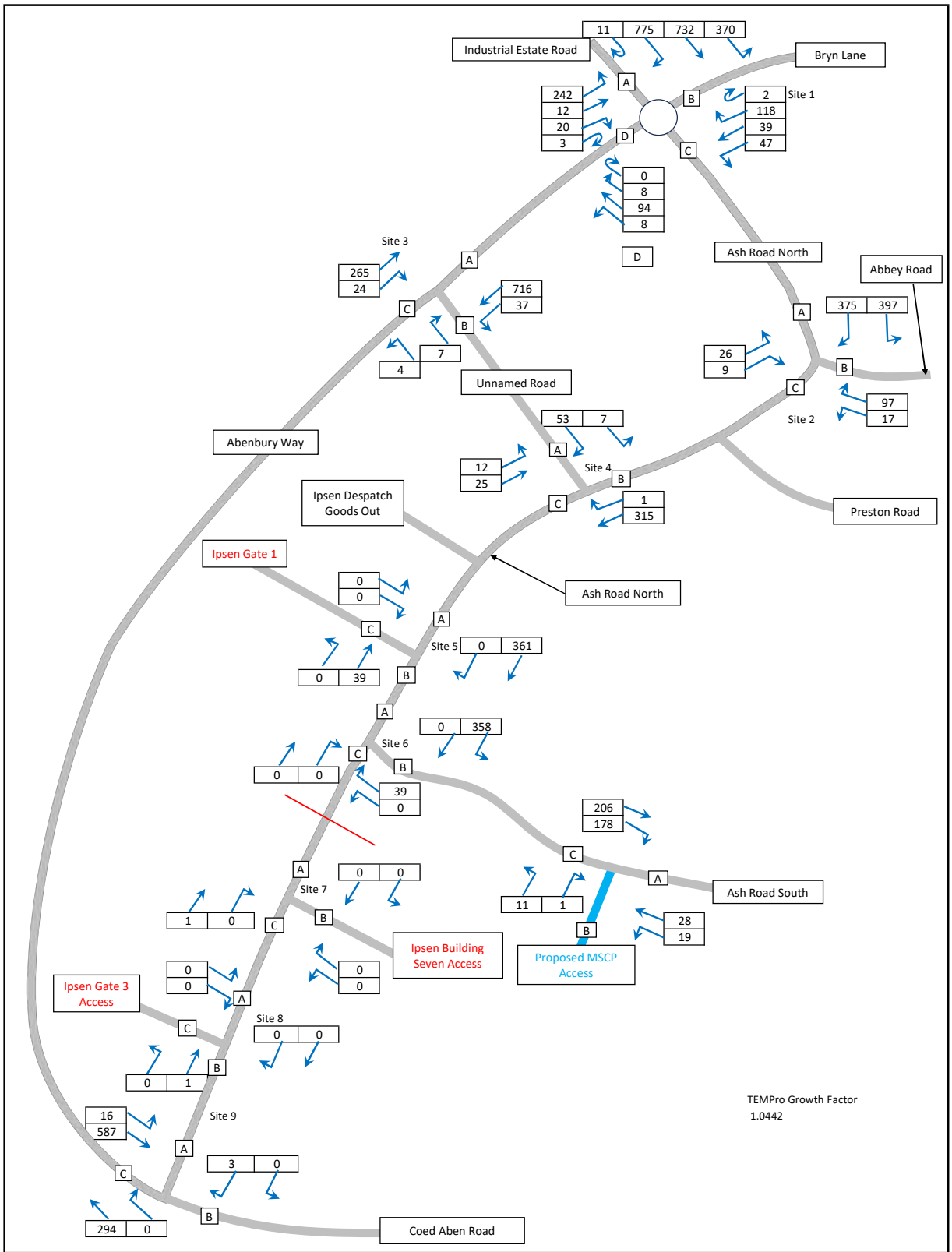



**Figure:** F37
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Sceanrio 2
**Project Number:** 5246
**Description:** 2031 with MSCP & Stopping Up
**Period:** AM Peak Hour

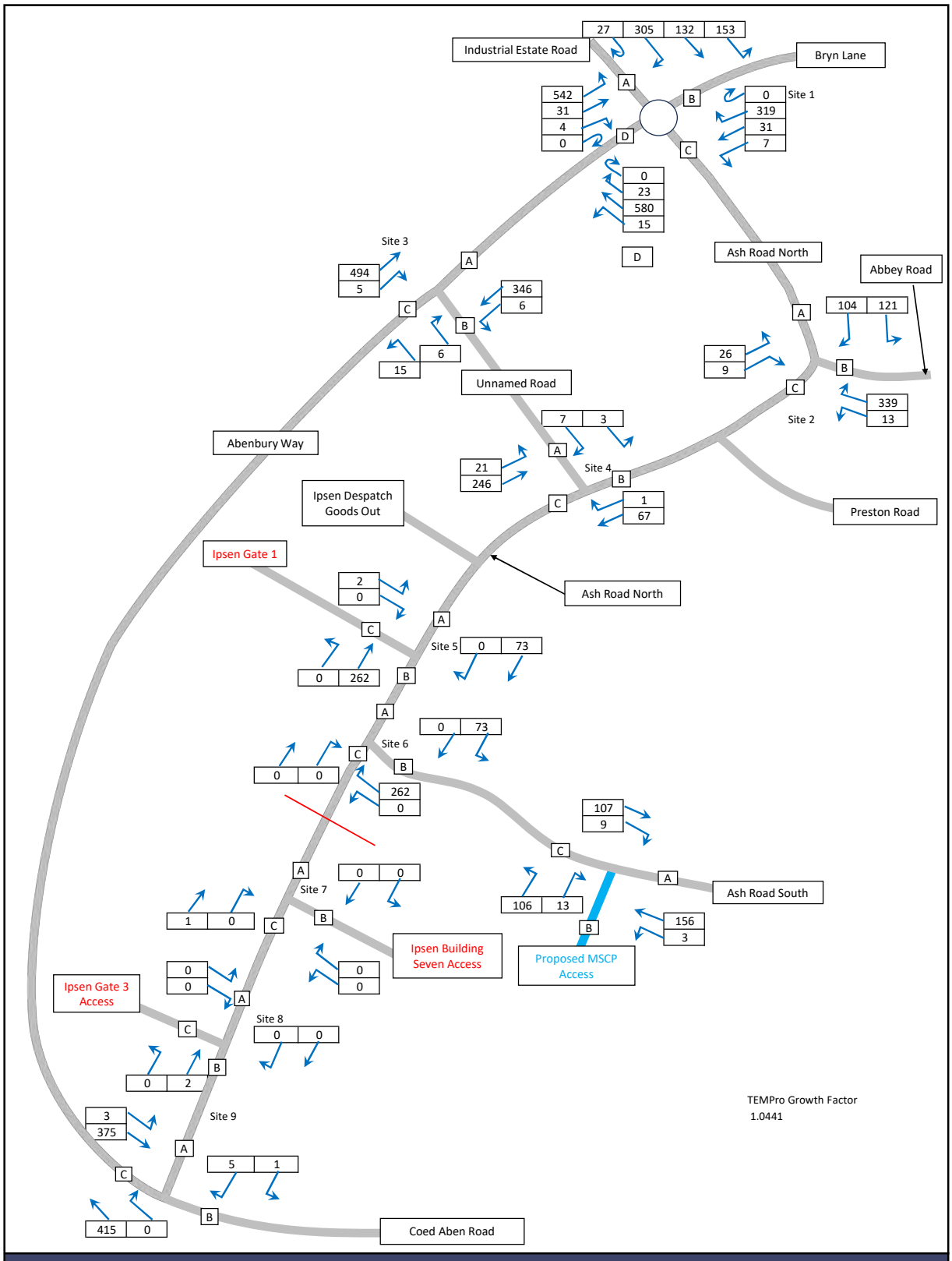



**Figure:** F38
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Sceanrio 2
**Project Number:** 5246
**Description:** 2031 with MSCP & Stopping Up
**Period:** PM Peak Hour

# Appendix G – Scenario 3 Traffic Flows

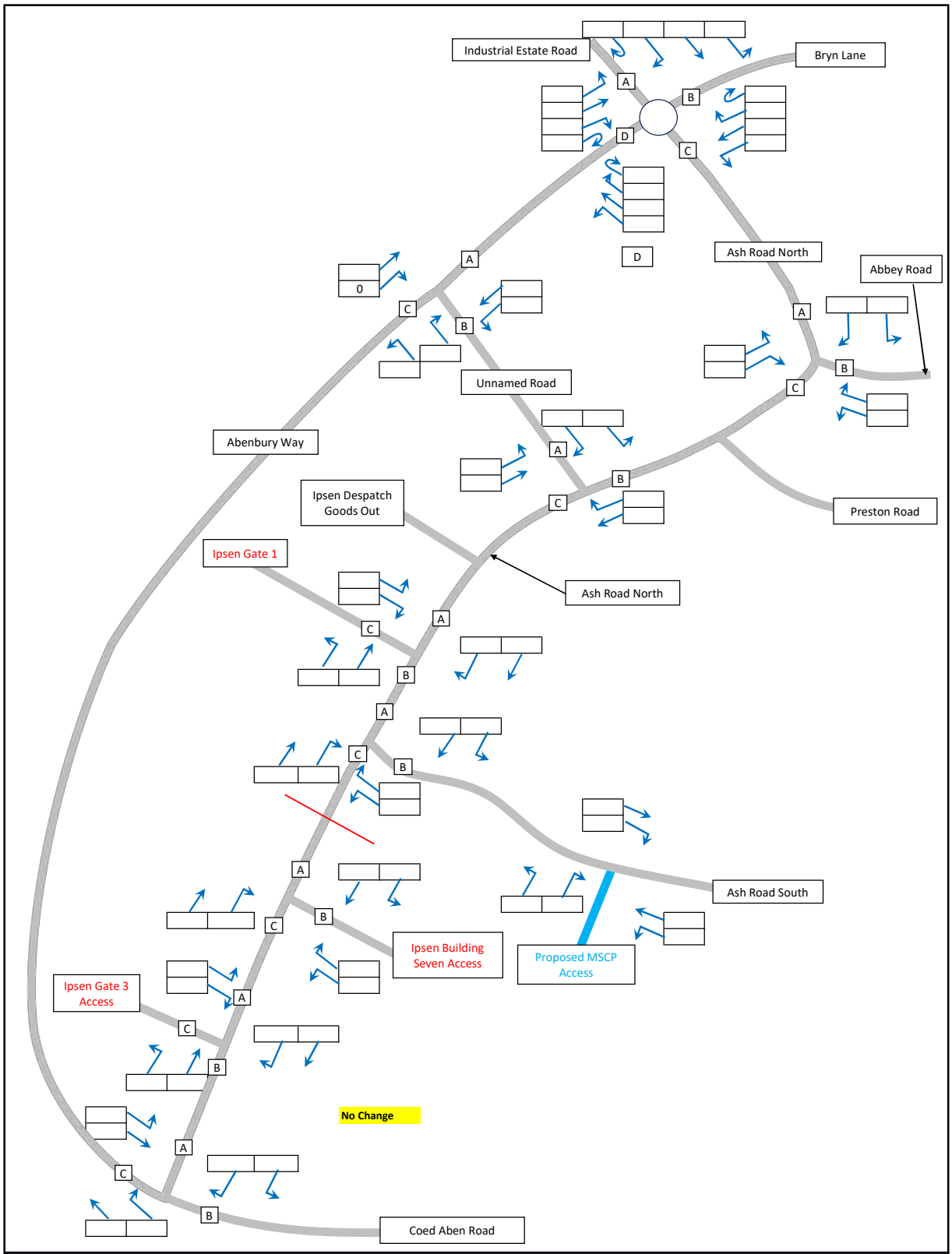



**Figure:** G1
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Scenario 3
**Project Number:** 5246
**Description:** Left turn to Gate 3
**Period:** AM Peak Hour

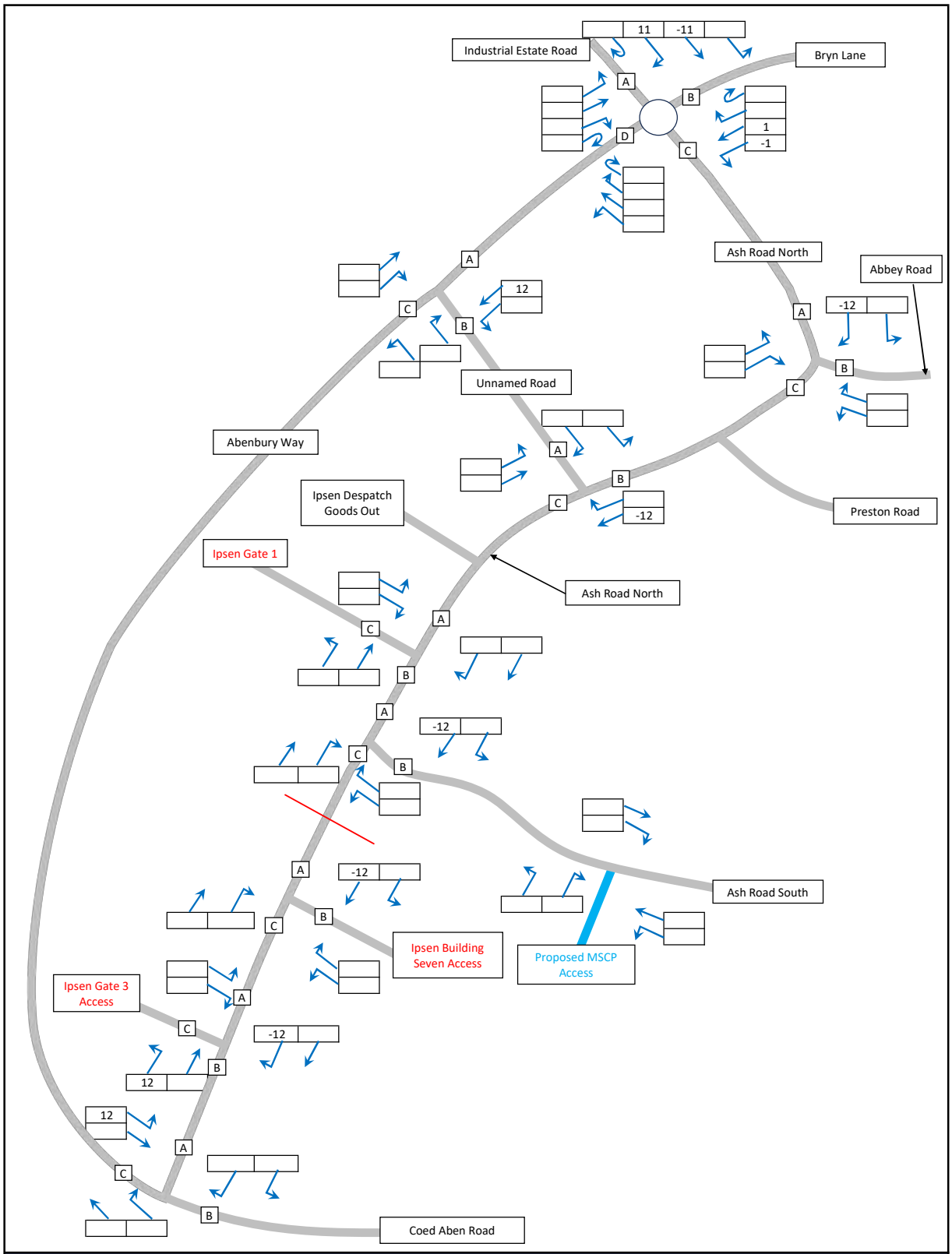



**Figure:** G2
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Scenario 3
**Project Number:** 5246
**Description:** Right turn to Gate 3
**Period:** AM Peak Hour

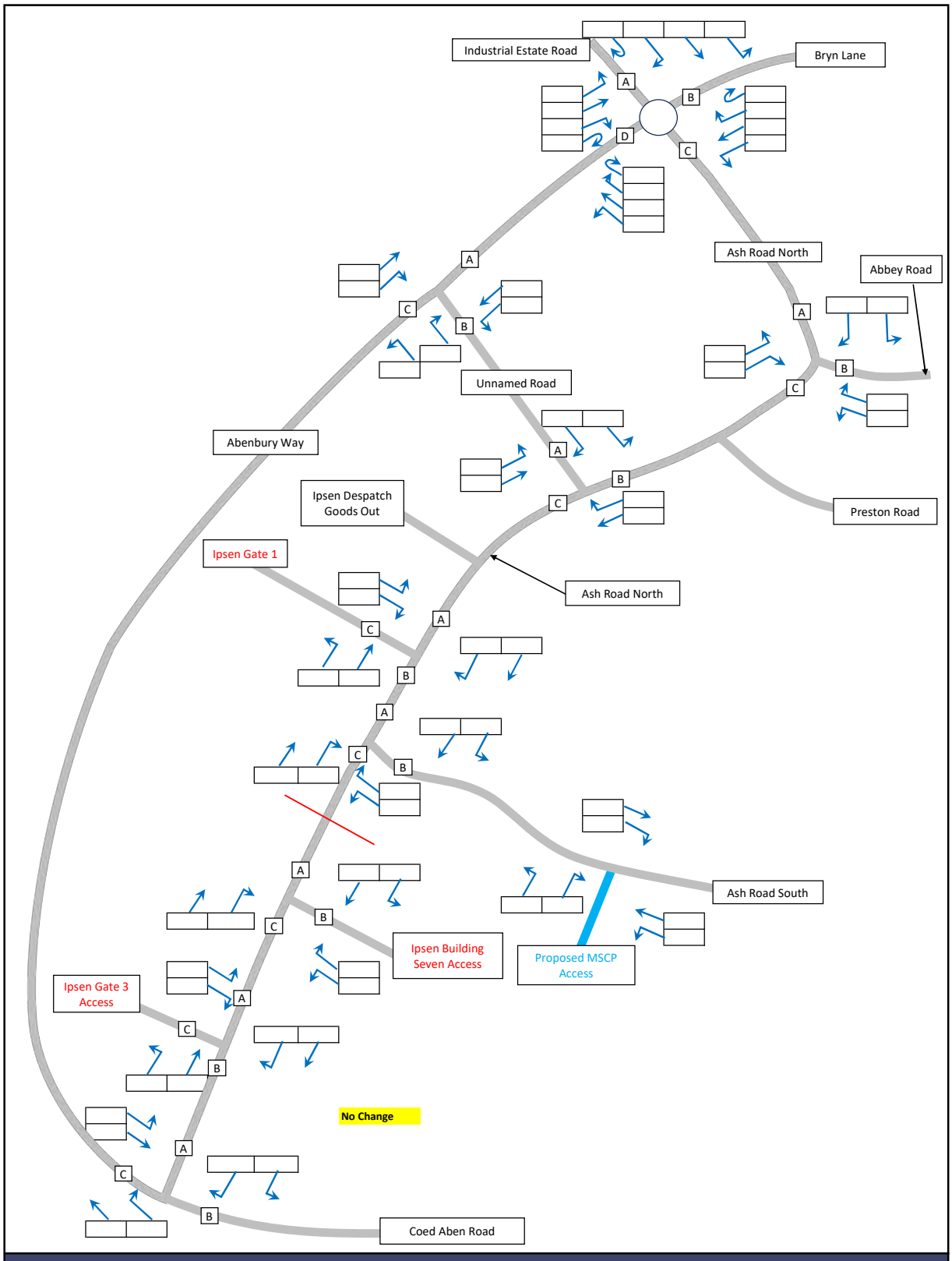



**Figure:** G3
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Scenario 3
**Project Number:** 5246
**Description:** Right turn out of Gate 3
**Period:** AM Peak Hour

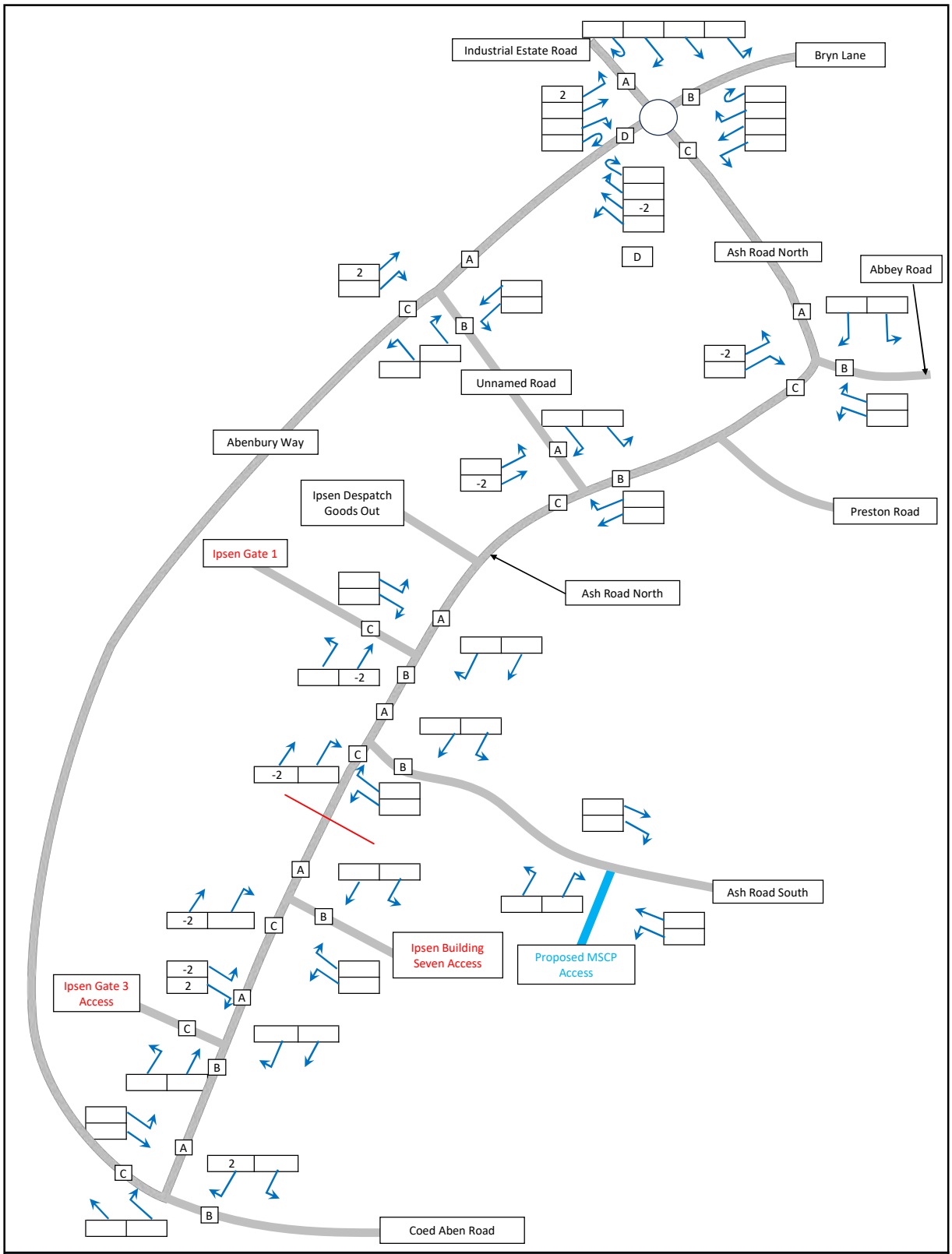



**Figure:** G4
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Scenario 3
**Project Number:** 5246
**Description:** Left turn out of Gate 3
**Period:** AM Peak Hour

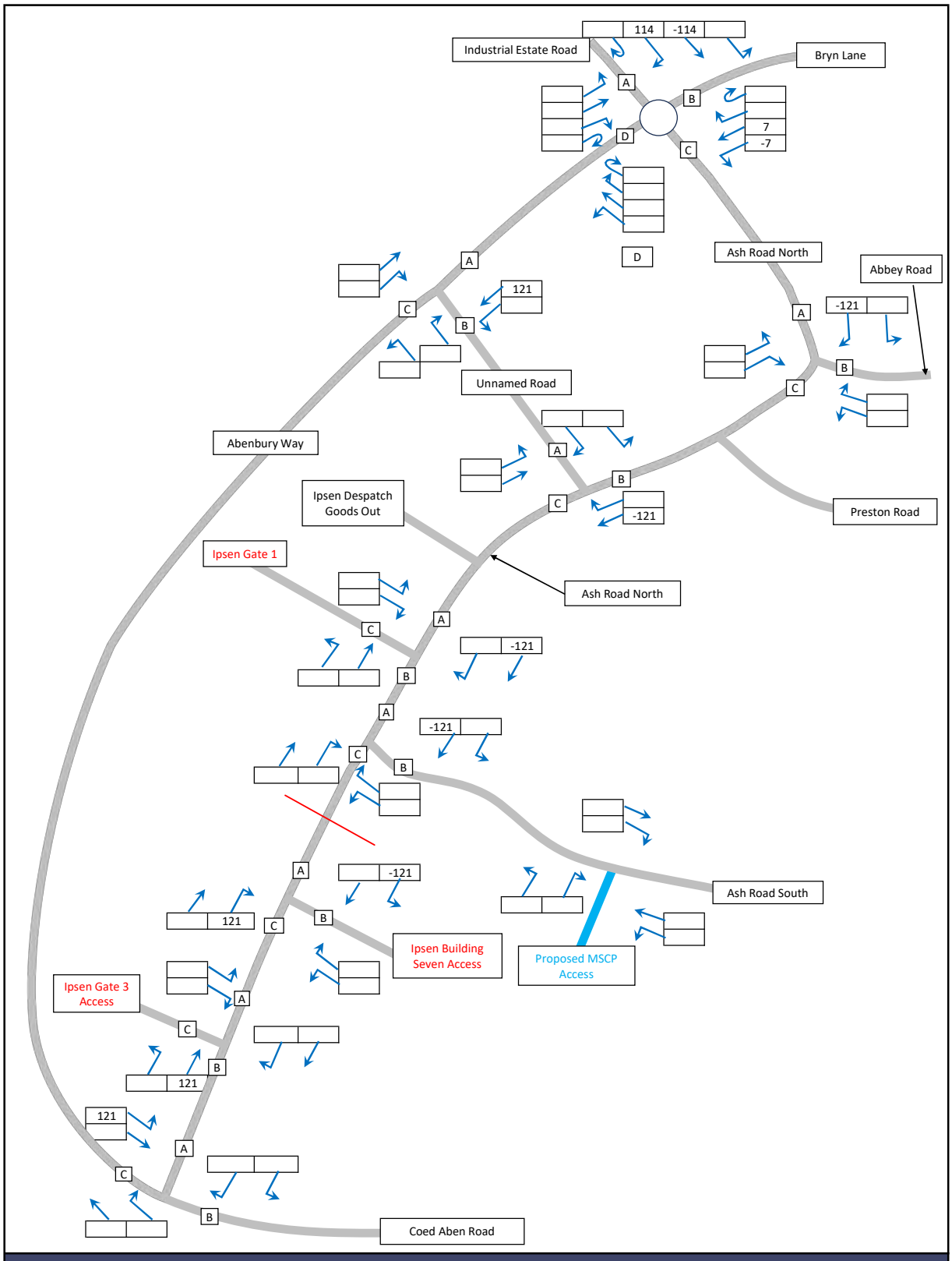



**Figure:** G5
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Scenario 3
**Project Number:** 5246
**Description:** Left turn to Seven Access
**Period:** AM Peak Hour

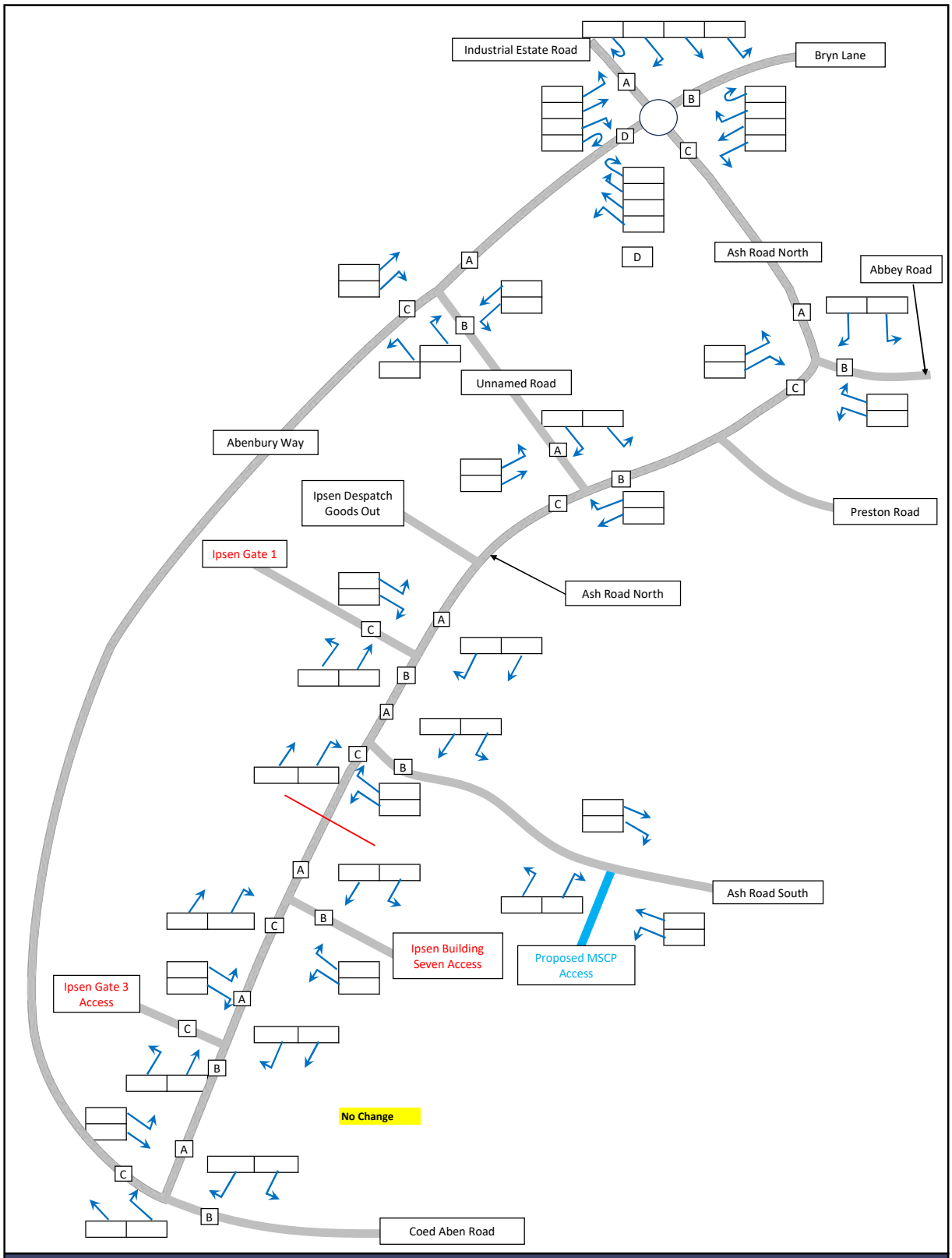



**Figure:** G6
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Scenario 3
**Project Number:** 5246
**Description:** Right turn to Seven Access
**Period:** AM Peak Hour

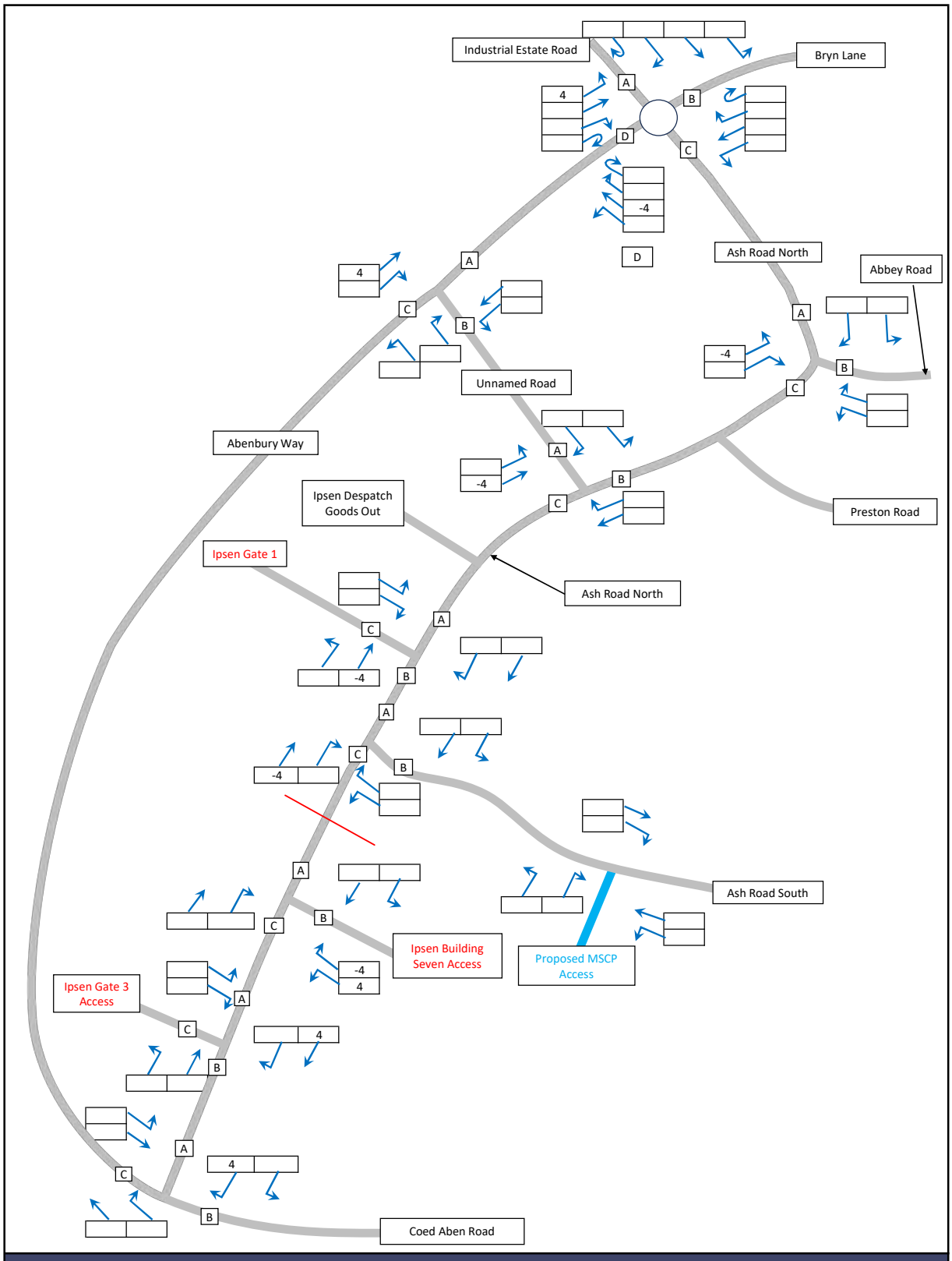



**Figure:** G7
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Scenario 3
**Project Number:** 5246
**Description:** Right turn out of Seven Access
**Period:** AM Peak Hour

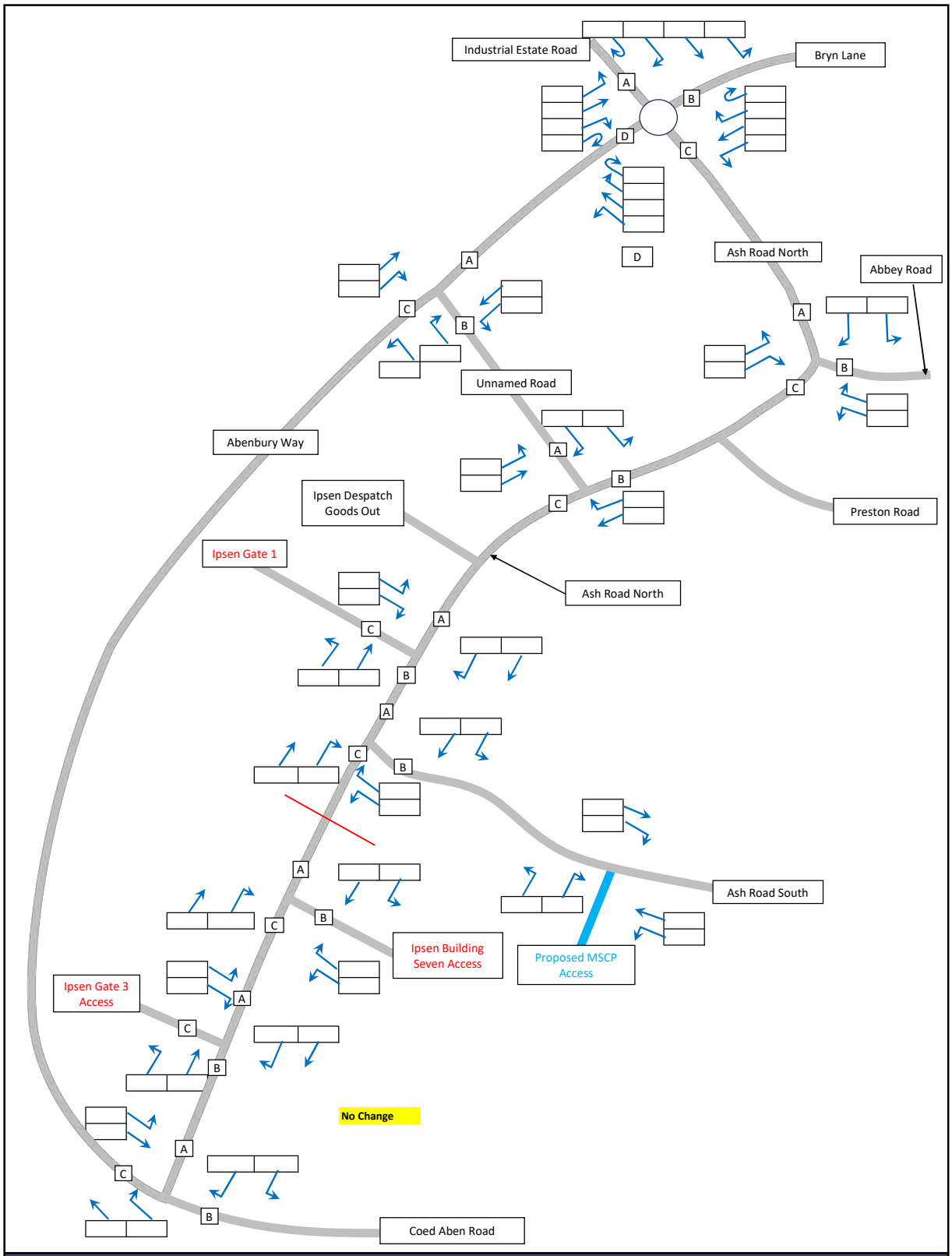



**Figure:** G8
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Scenario 3
**Project Number:** 5246
**Description:** Left turn out of Seven Access
**Period:** AM Peak Hour

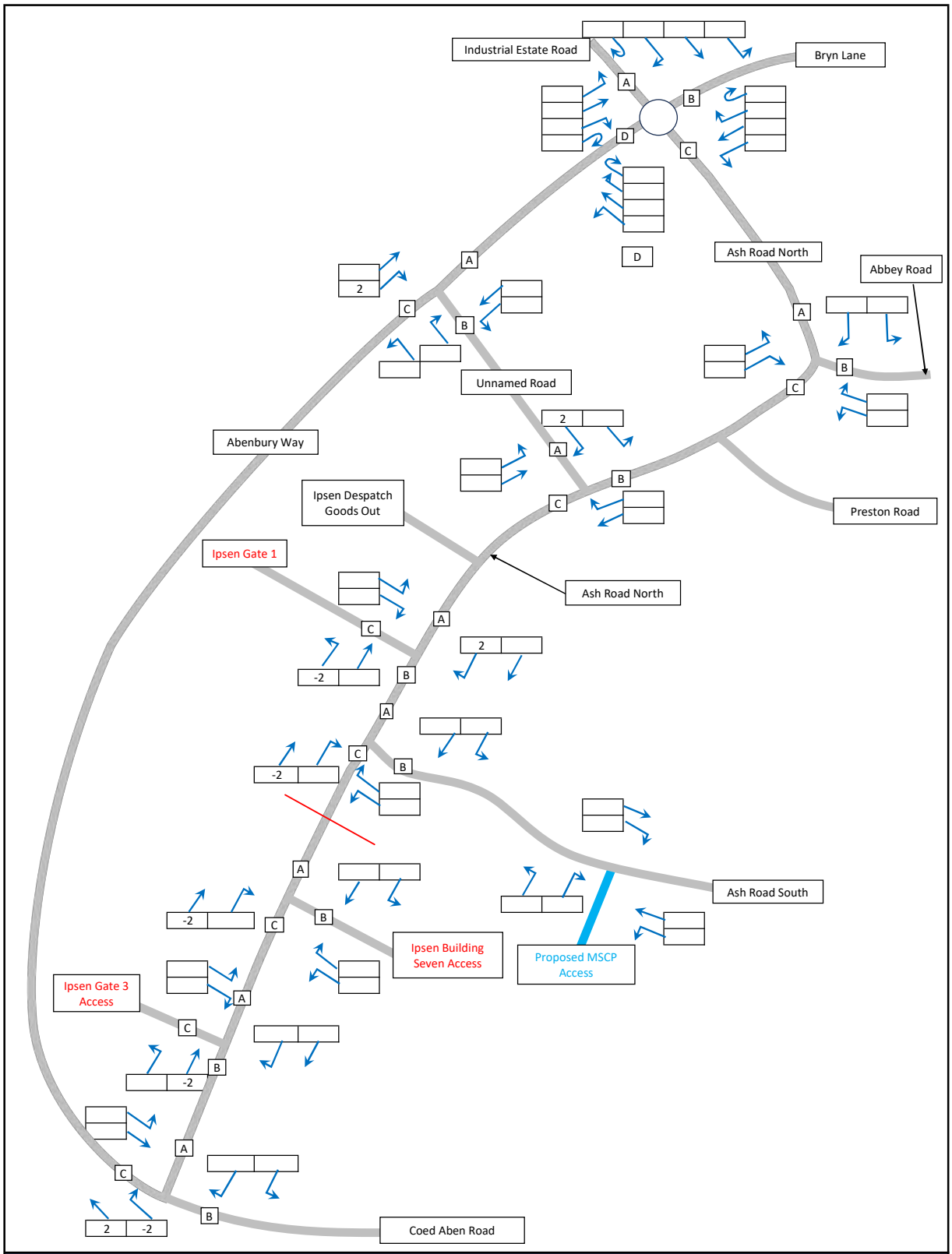



**Figure:** G9
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Scenario 3
**Project Number:** 5246
**Description:** Left turn to Gate 1
**Period:** AM Peak Hour

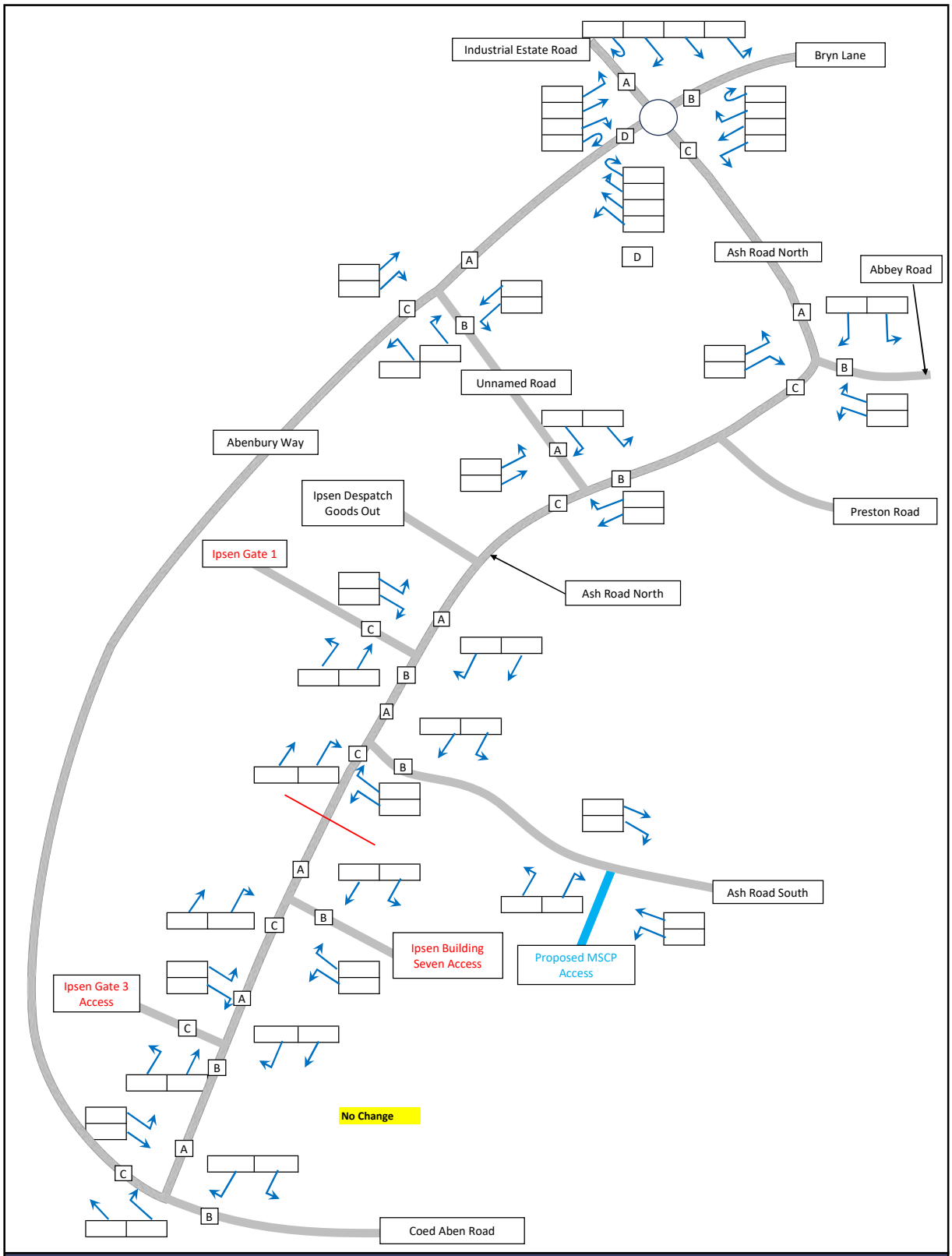



**Figure:** G10
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Scenario 3
**Project Number:** 5246
**Description:** Right turn to Gate 1
**Period:** AM Peak Hour

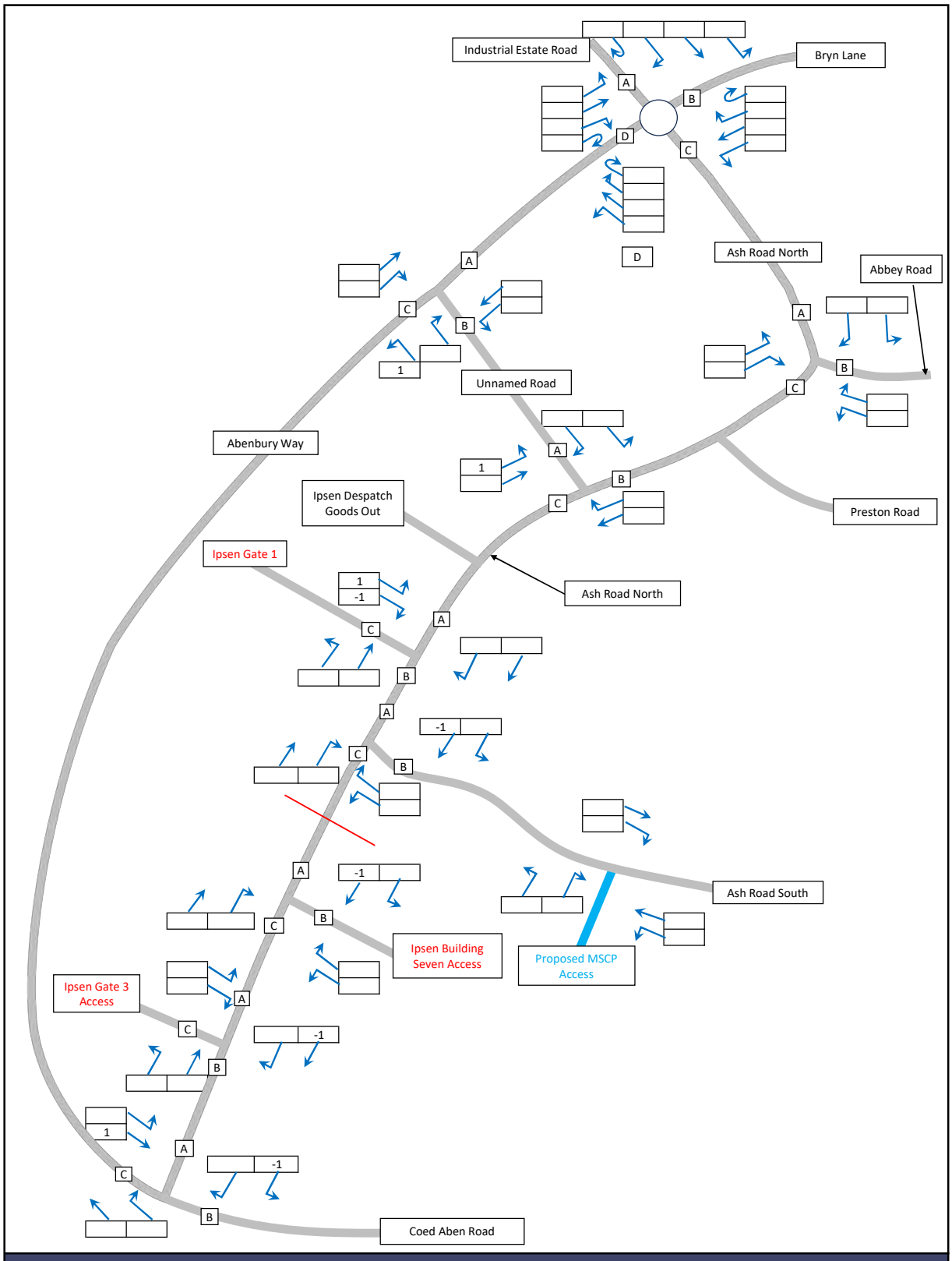



**Figure:** G11
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Scenario 3
**Project Number:** 5246
**Description:** Right turn out of Gate 1
**Period:** AM Peak Hour

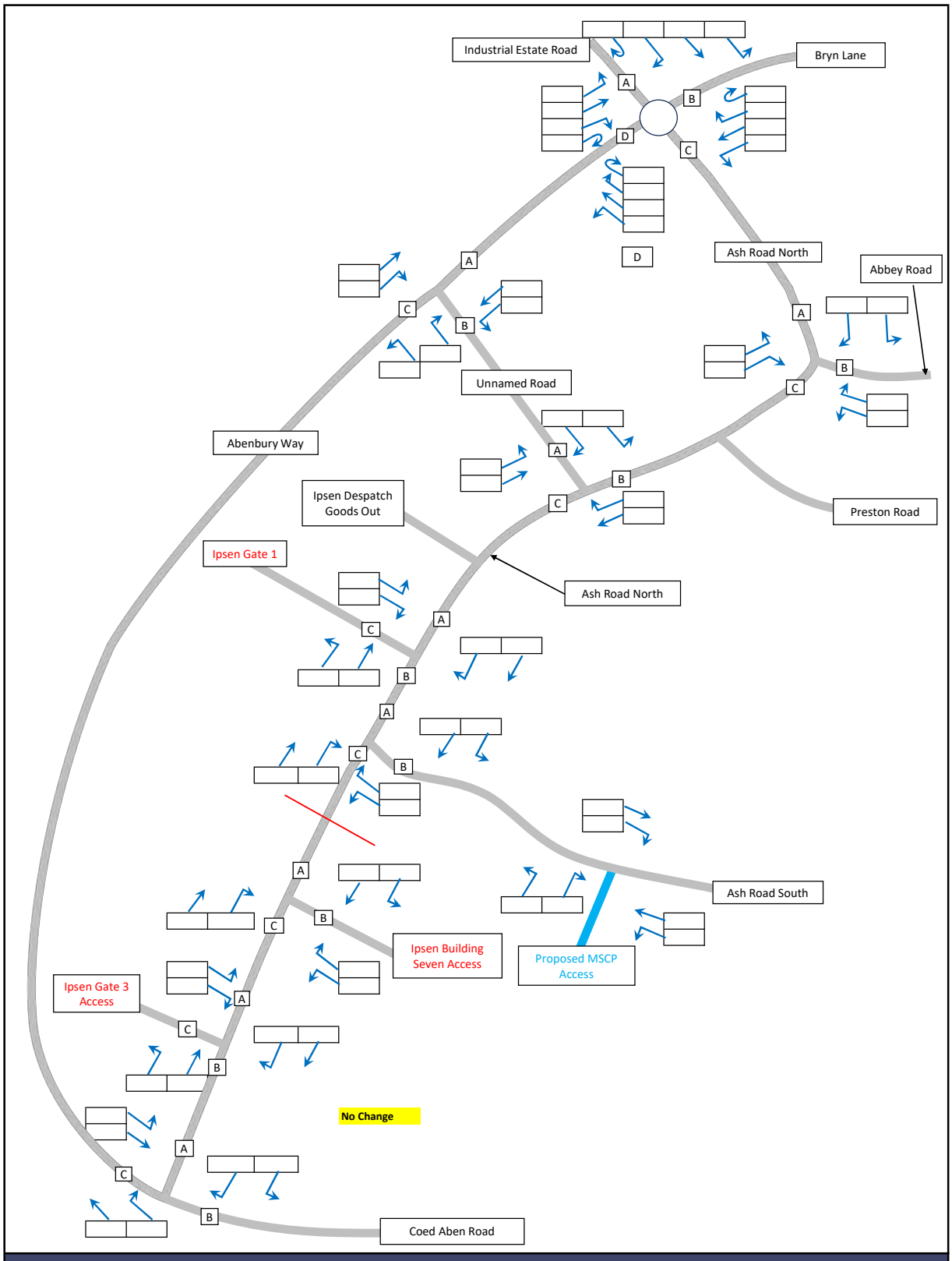



**Figure:** G12
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Scenario 3
**Project Number:** 5246
**Description:** Left turn out of Gate 1
**Period:** AM Peak Hour

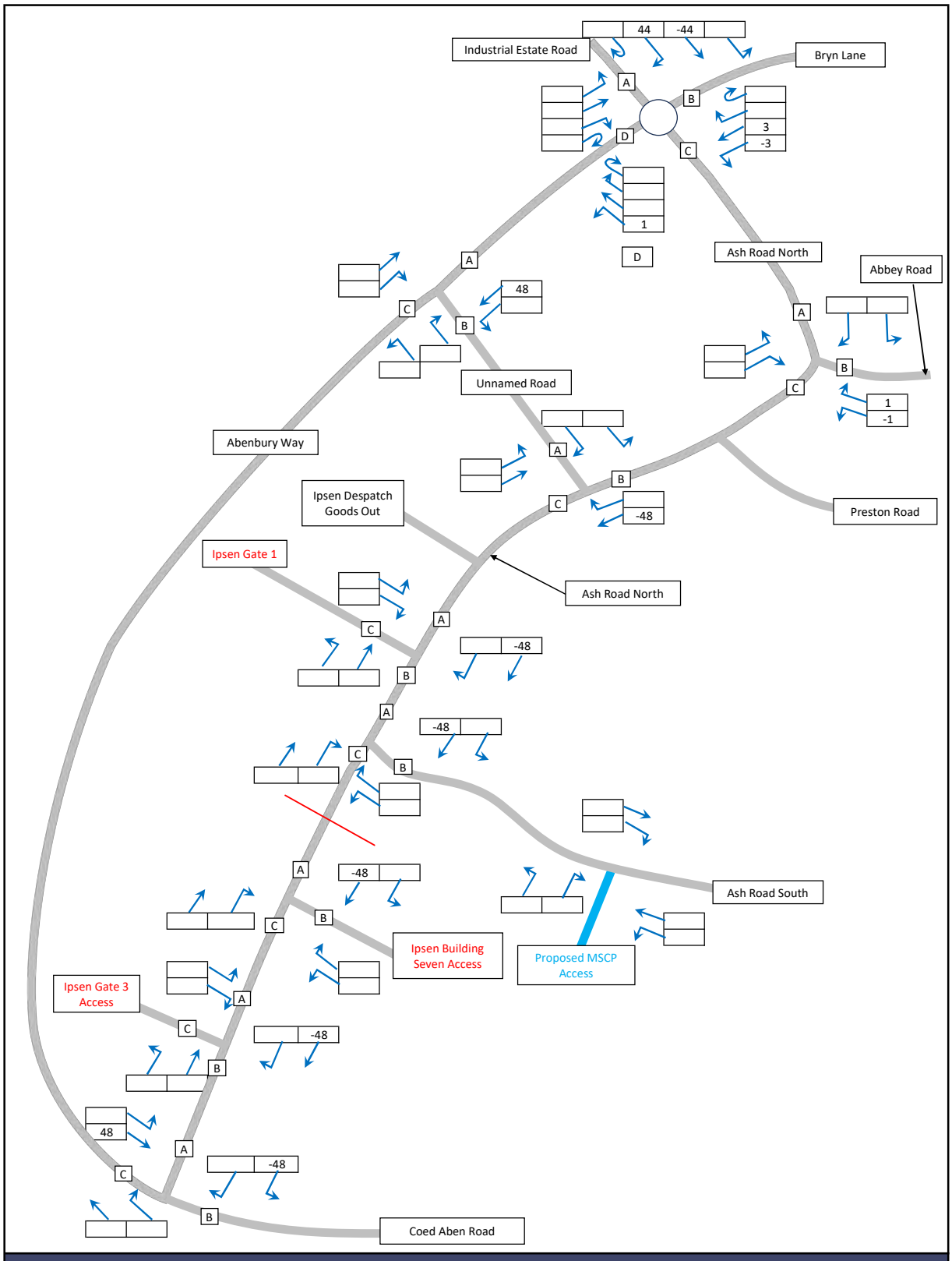



**Figure:** G13
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Scenario 3
**Project Number:** 5246
**Description:** Ash Road North southbound ahead movement
**Period:** AM Peak Hour

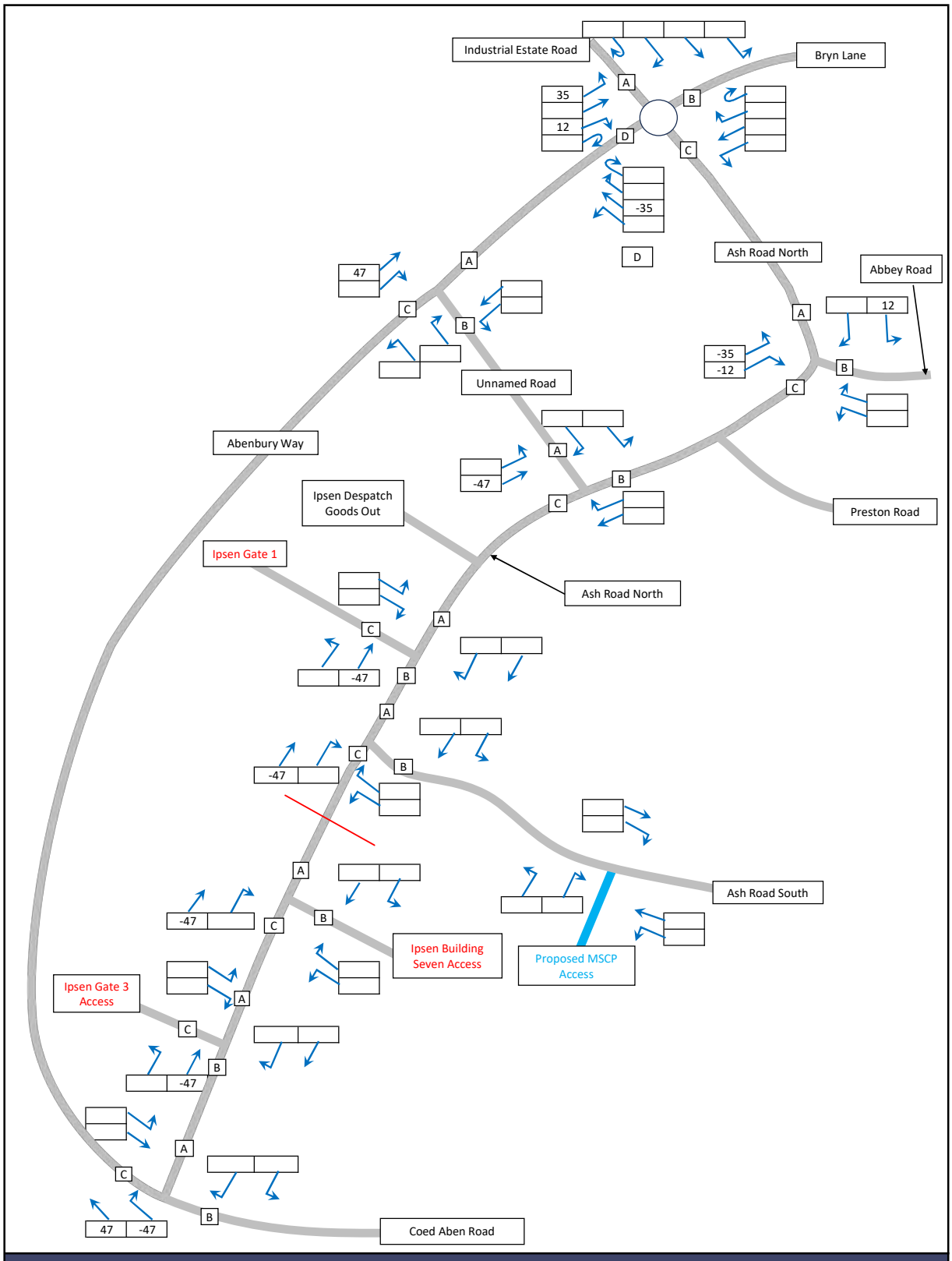



**Figure:** G14
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Scenario 3
**Project Number:** 5246
**Description:** Ash Road North northbound ahead movement
**Period:** AM Peak Hour

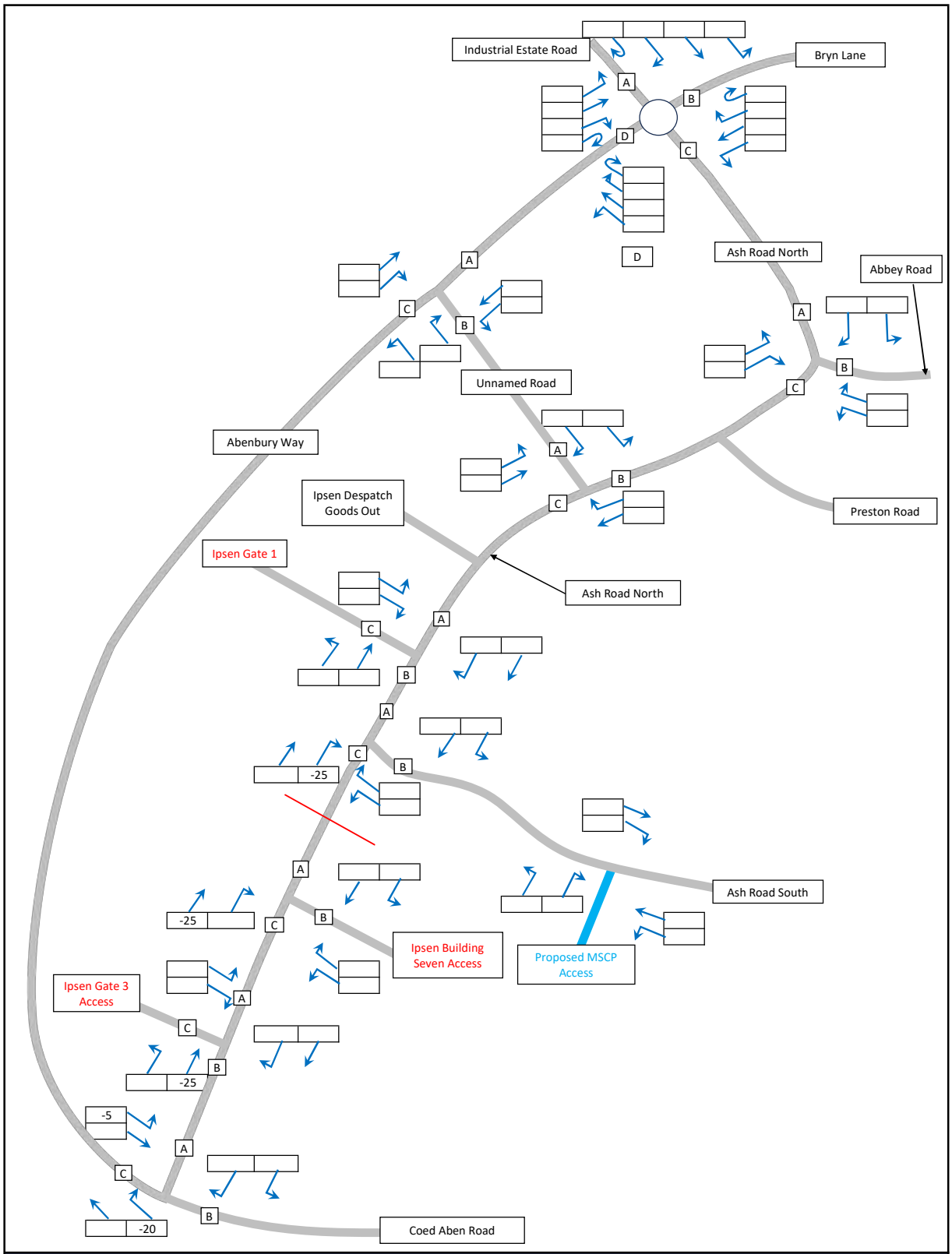



**Figure:** G15
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Scenario 3
**Project Number:** 5246
**Description:** Ash Road North northbound right turn movement
**Period:** AM Peak Hour

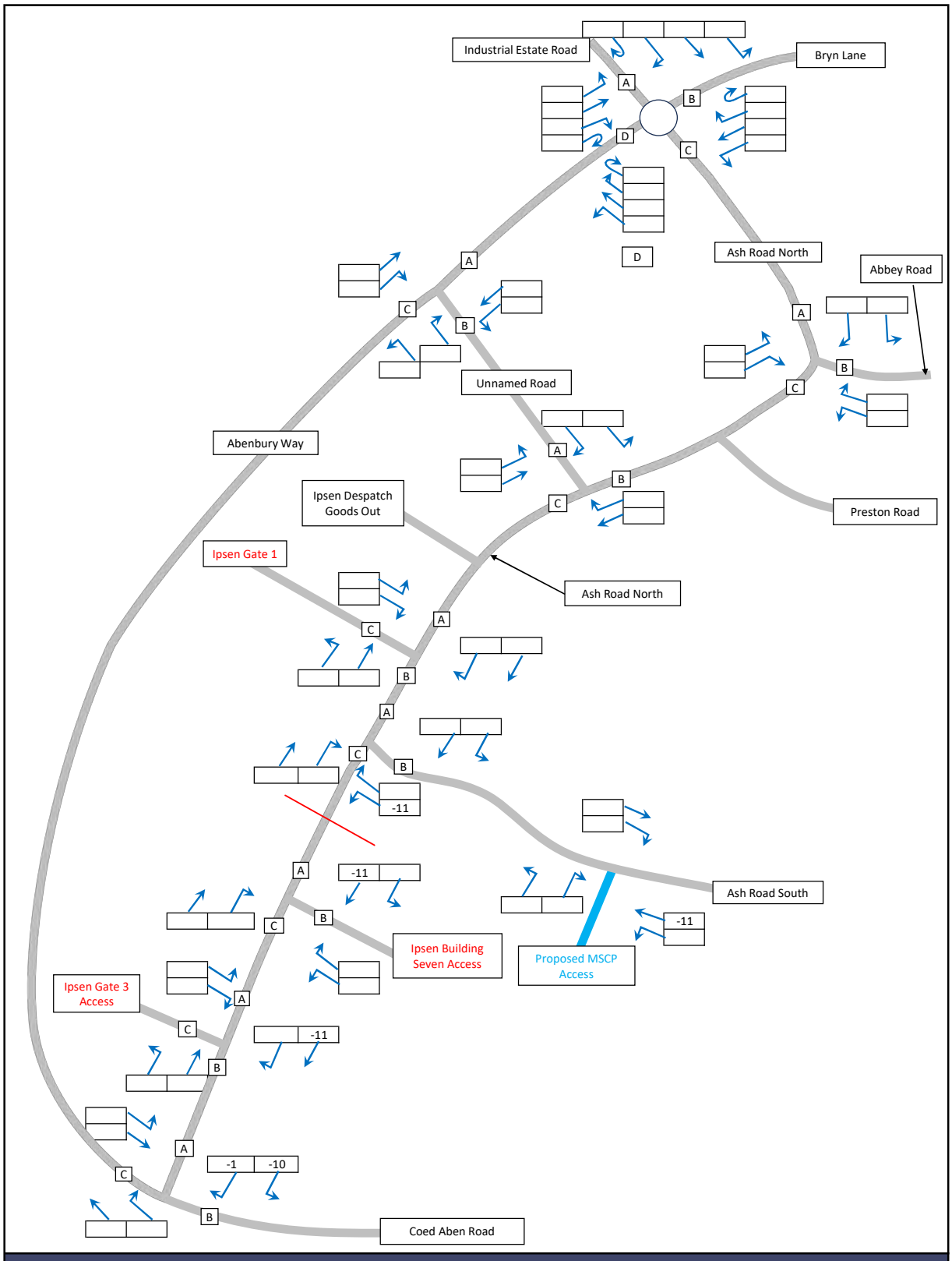



**Figure:** G16
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Scenario 3
**Project Number:** 5246
**Description:** Ash Road North southbound left turn movement
**Period:** AM Peak Hour

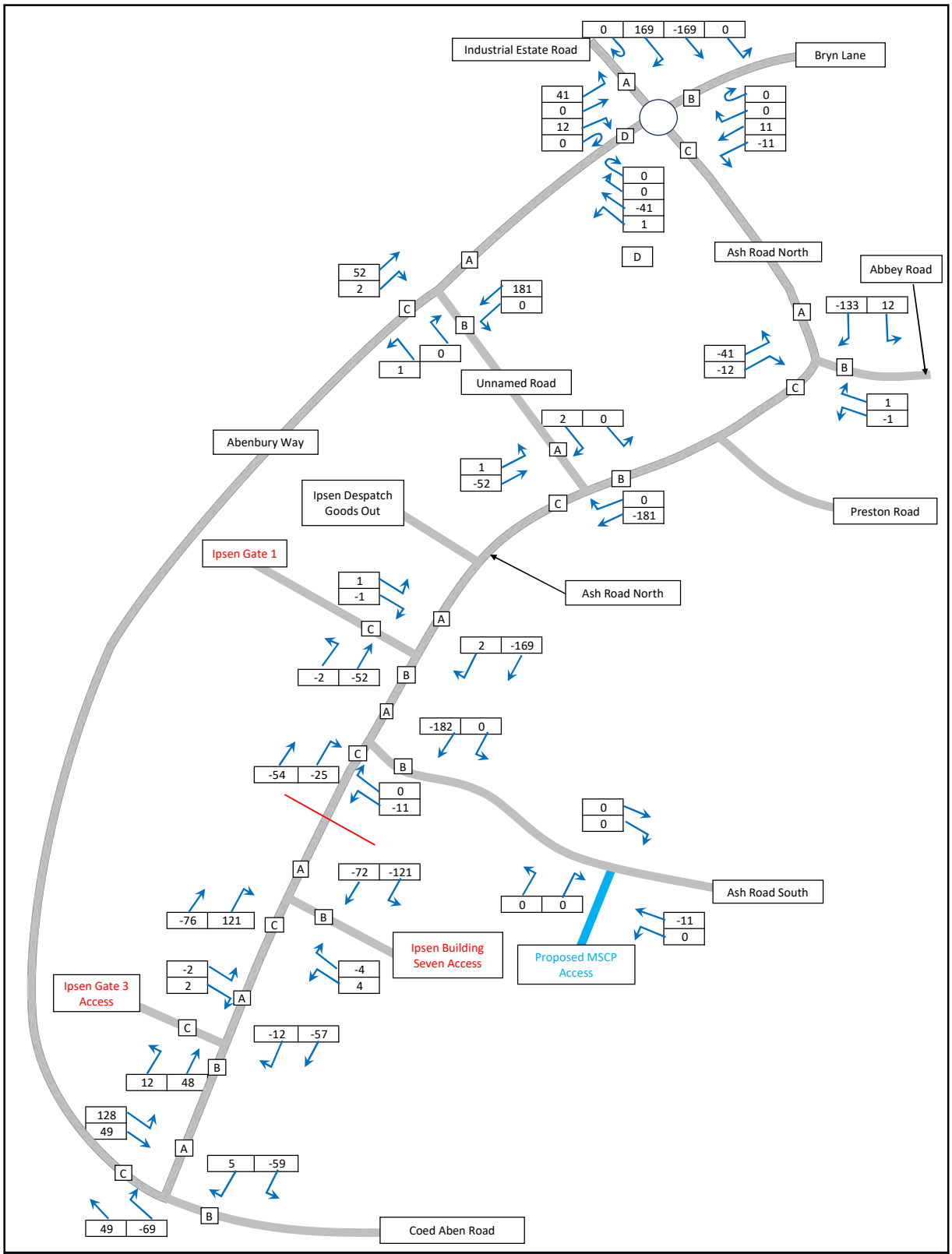



**Figure:** G17
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Scenario 3
**Project Number:** 5246
**Description:** Total Network Reassignment Effect
**Period:** AM Peak Hour

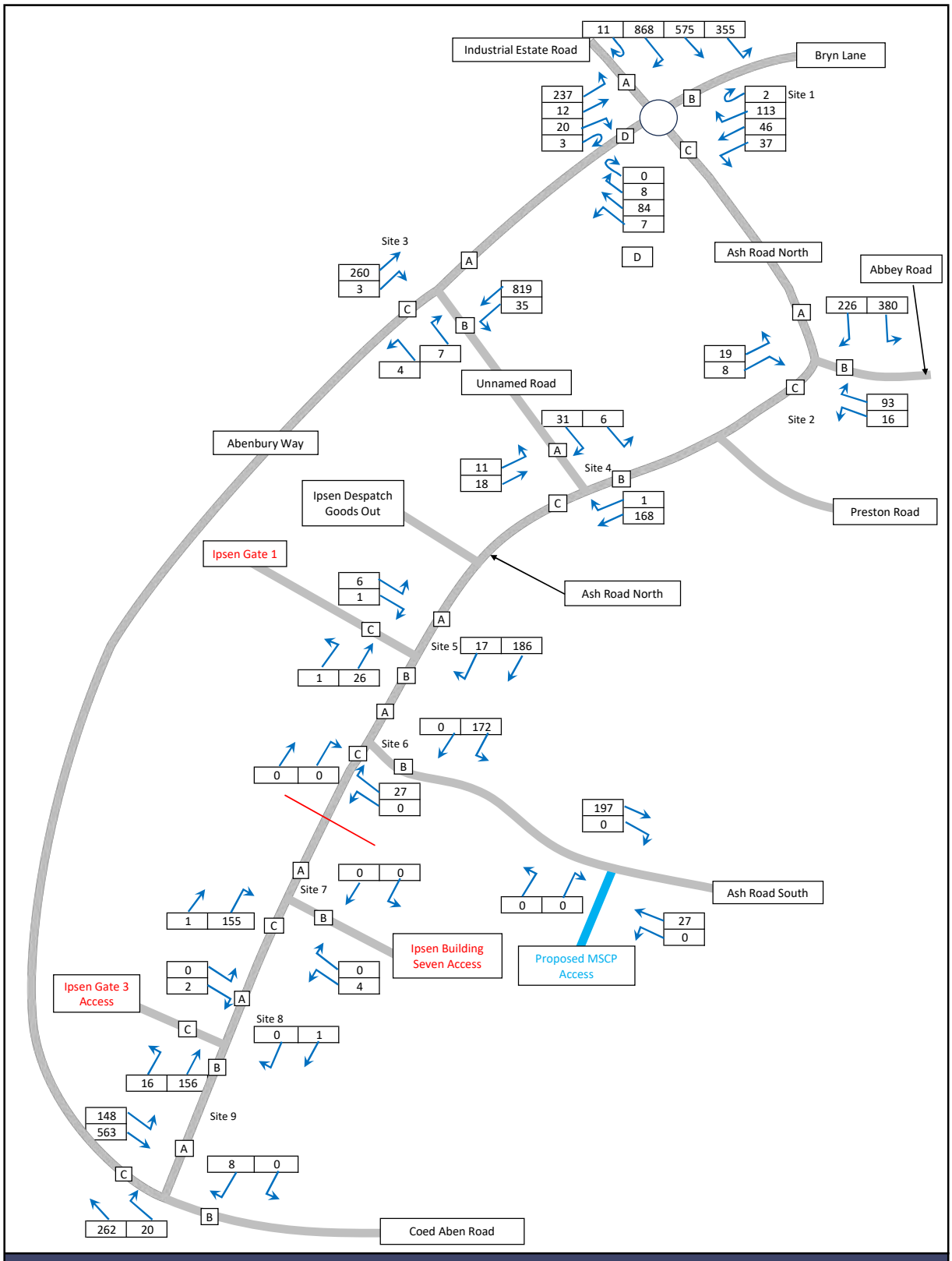



**Figure:** G18
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Scenario 3
**Project Number:** 5246
**Description:** Resultant Network Flows with Stopping Up Only
**Period:** 2026 AM Peak Hour

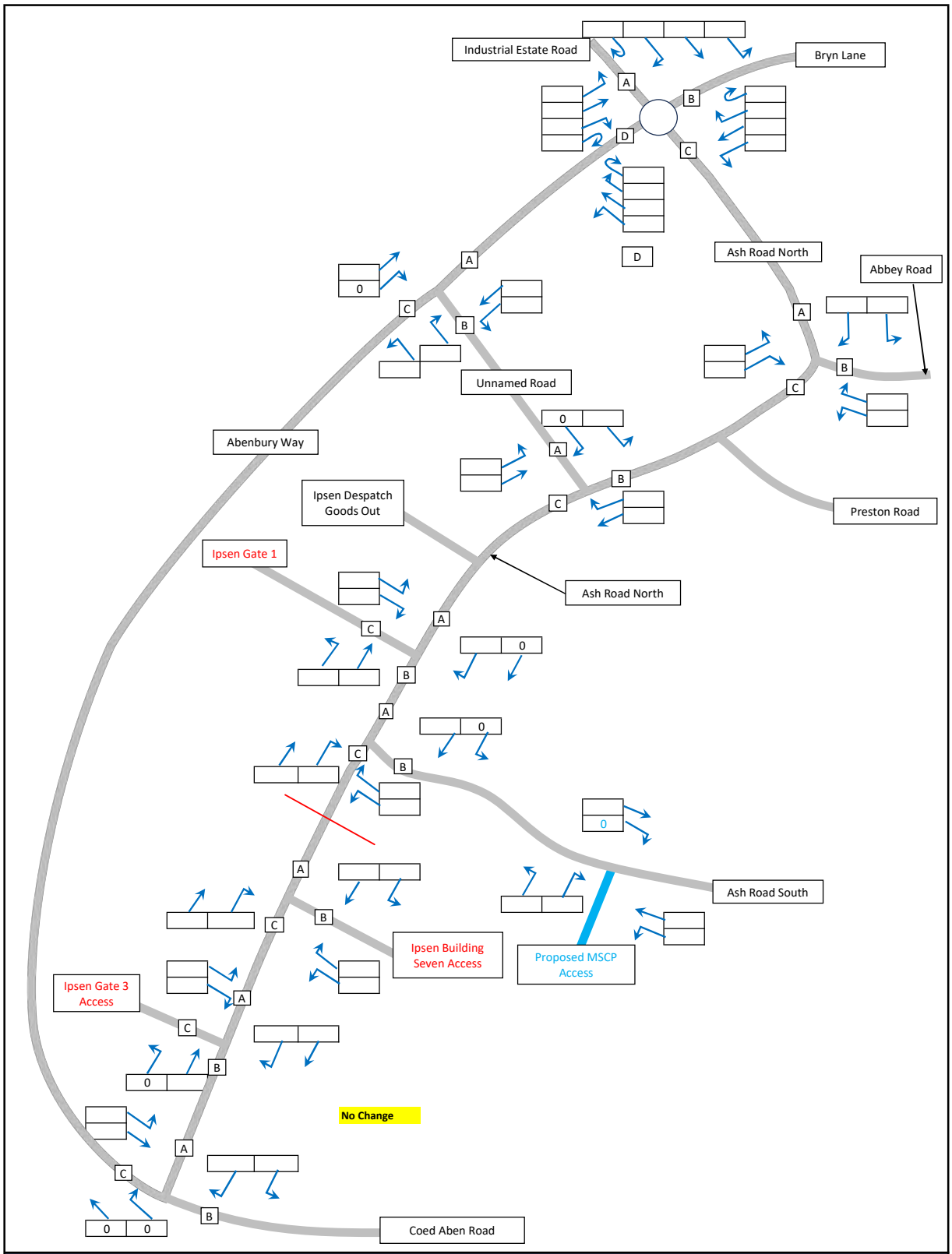



**Figure:** G19
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Scenario 3
**Project Number:** 5246
**Description:** Left turn to Gate 3
**Period:** PM Peak Hour

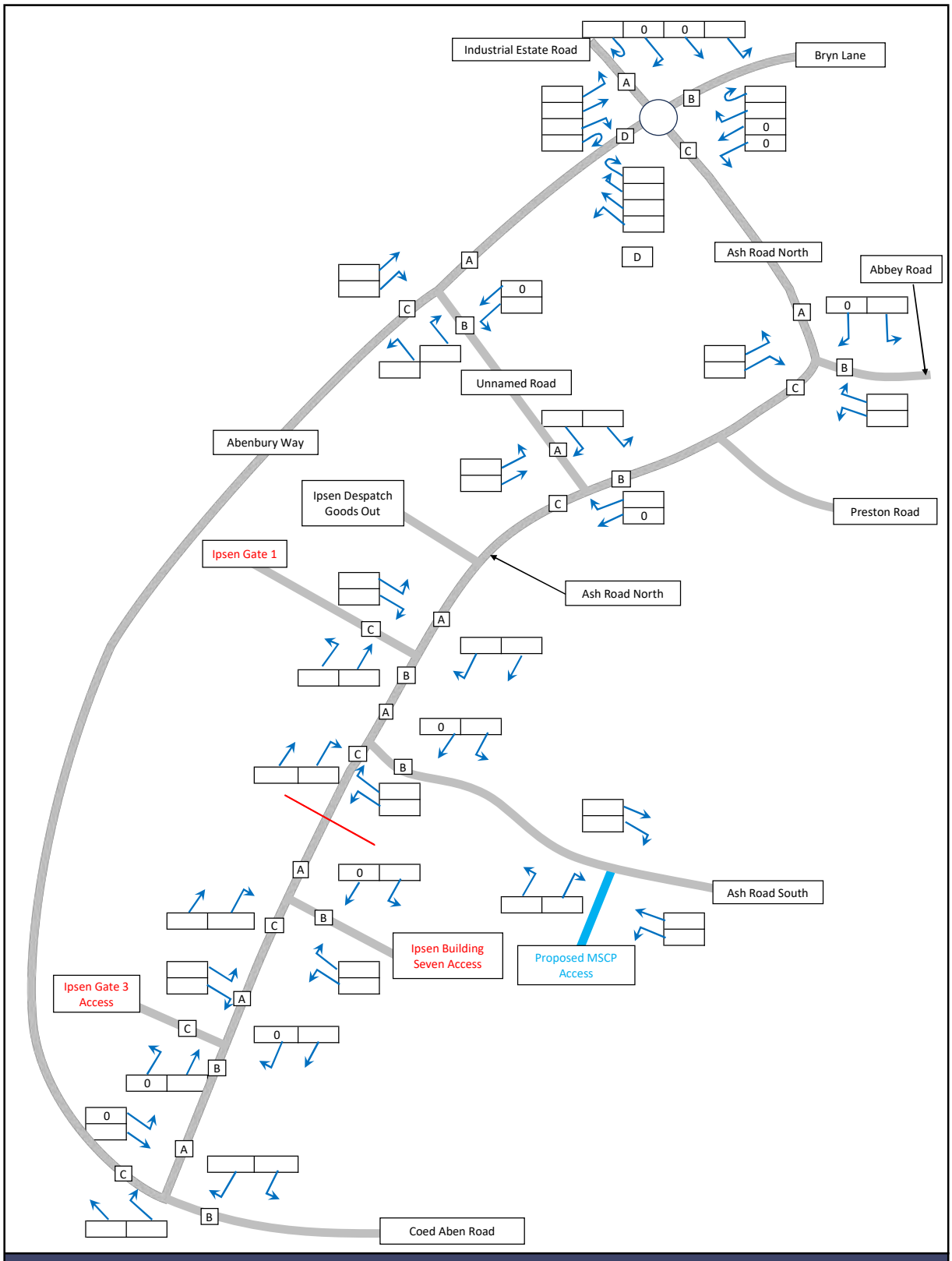



**Figure:** G20
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Scenario 3
**Project Number:** 5246
**Description:** Right turn to Gate 3
**Period:** PM Peak Hour

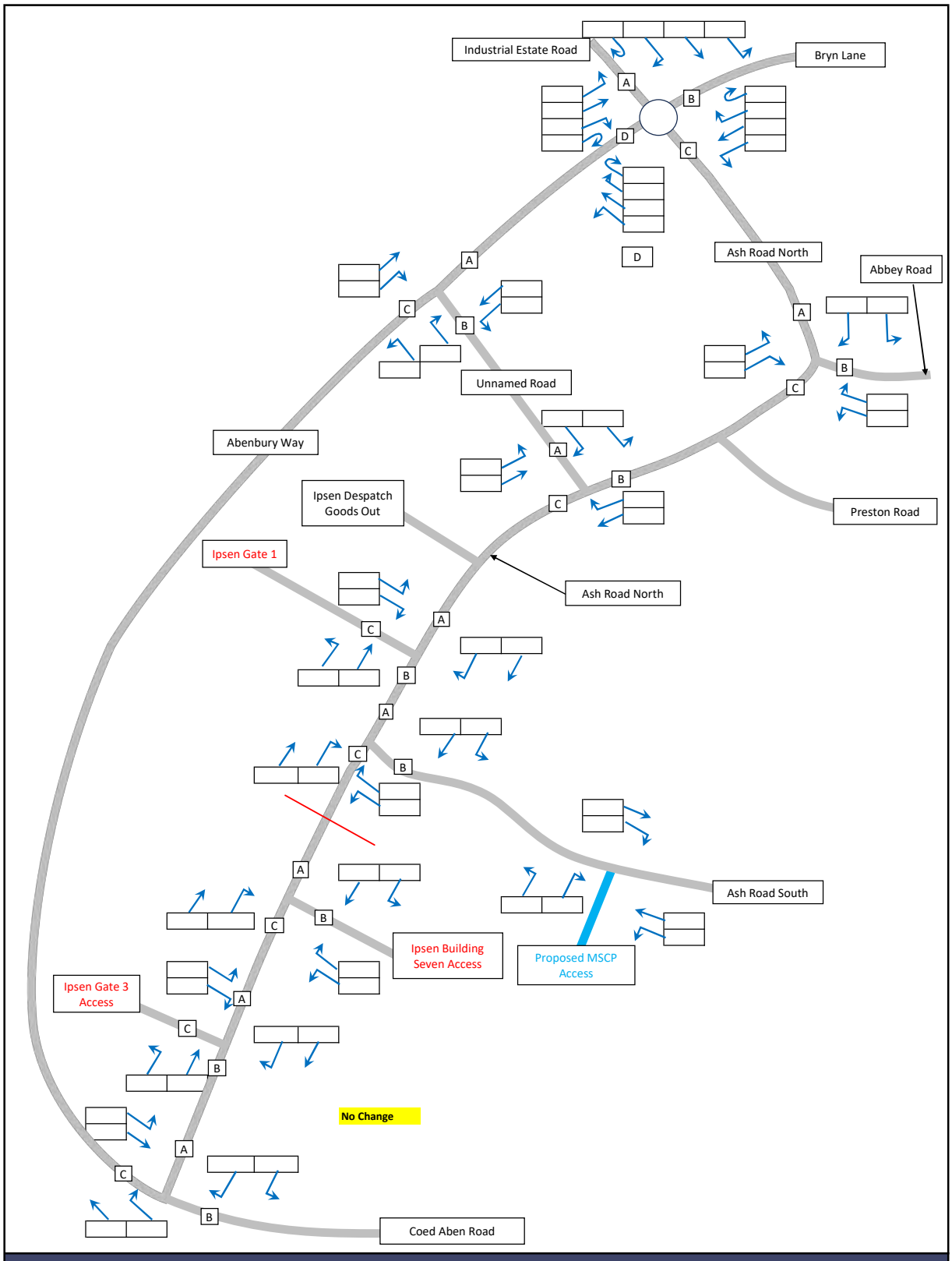



**Figure:** G21
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Scenario 3
**Project Number:** 5246
**Description:** Right turn out of Gate 3
**Period:** PM Peak Hour

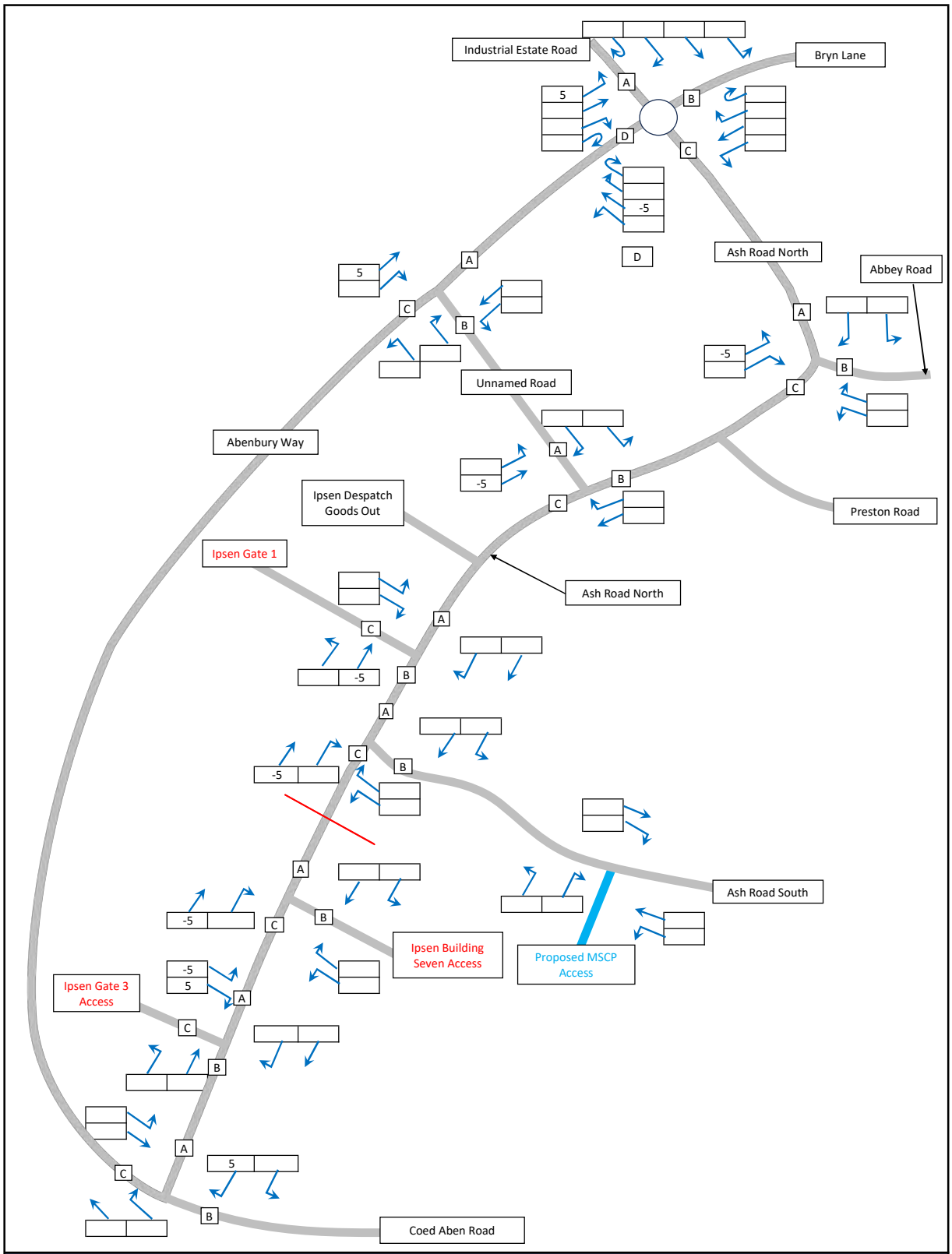



**Figure:** G22
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Scenario 3
**Project Number:** 5246
**Description:** Left turn out of Gate 3
**Period:** PM Peak Hour

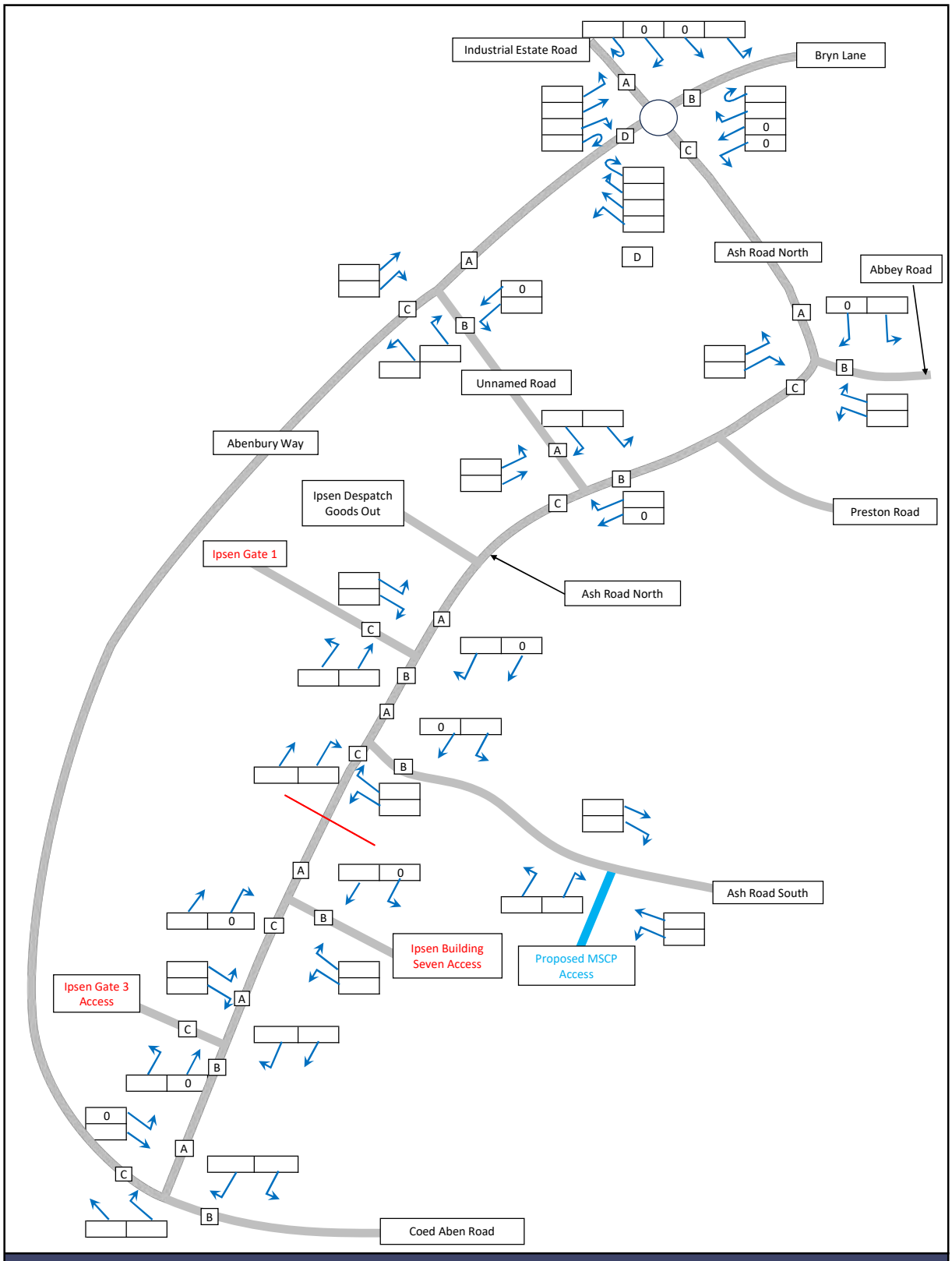



**Figure:** G23
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Scenario 3
**Project Number:** 5246
**Description:** Left turn to Seven Access
**Period:** PM Peak Hour

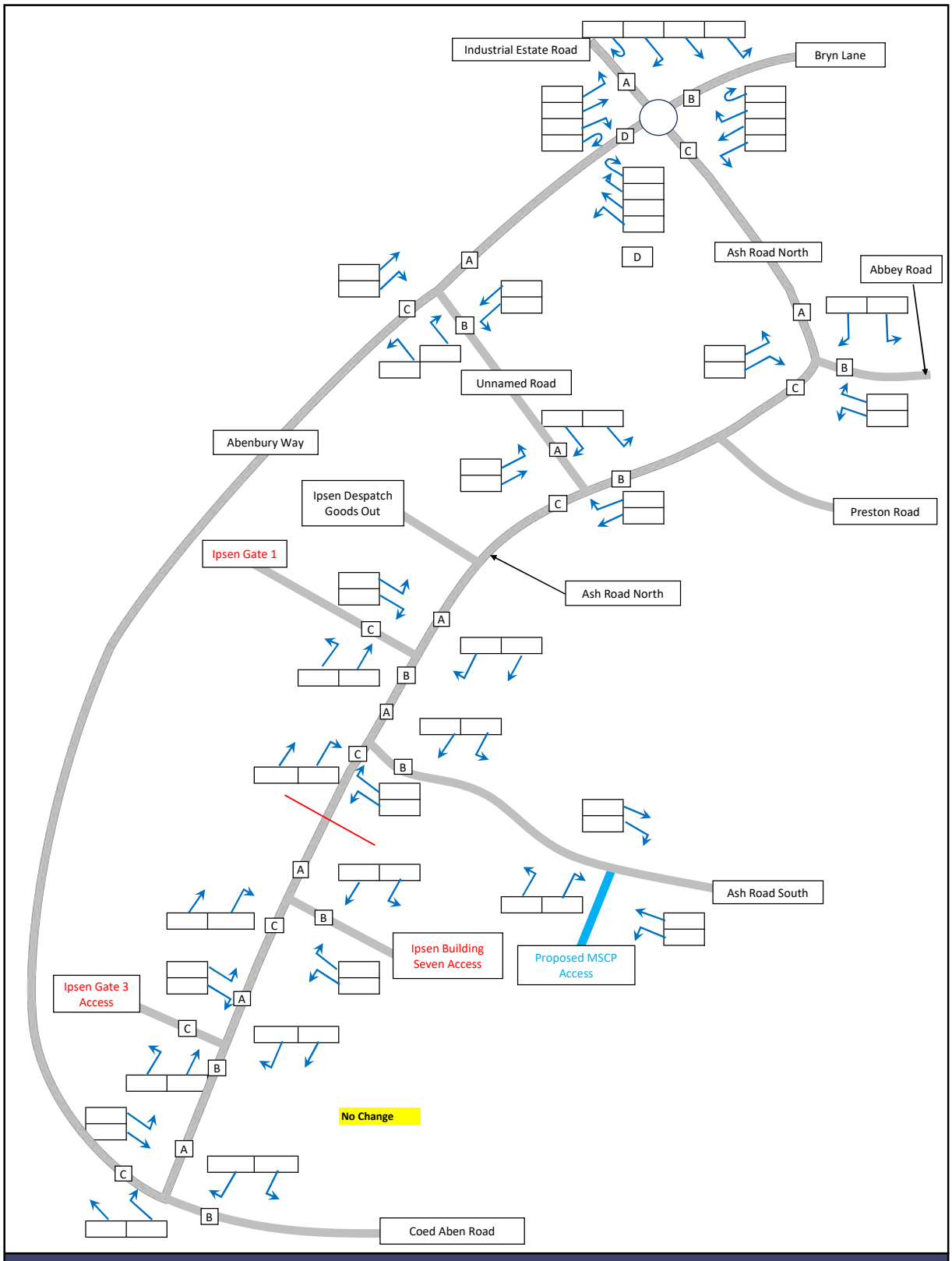



**Figure:** G24
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Scenario 3
**Project Number:** 5246
**Description:** Right turn to Seven Access
**Period:** PM Peak Hour

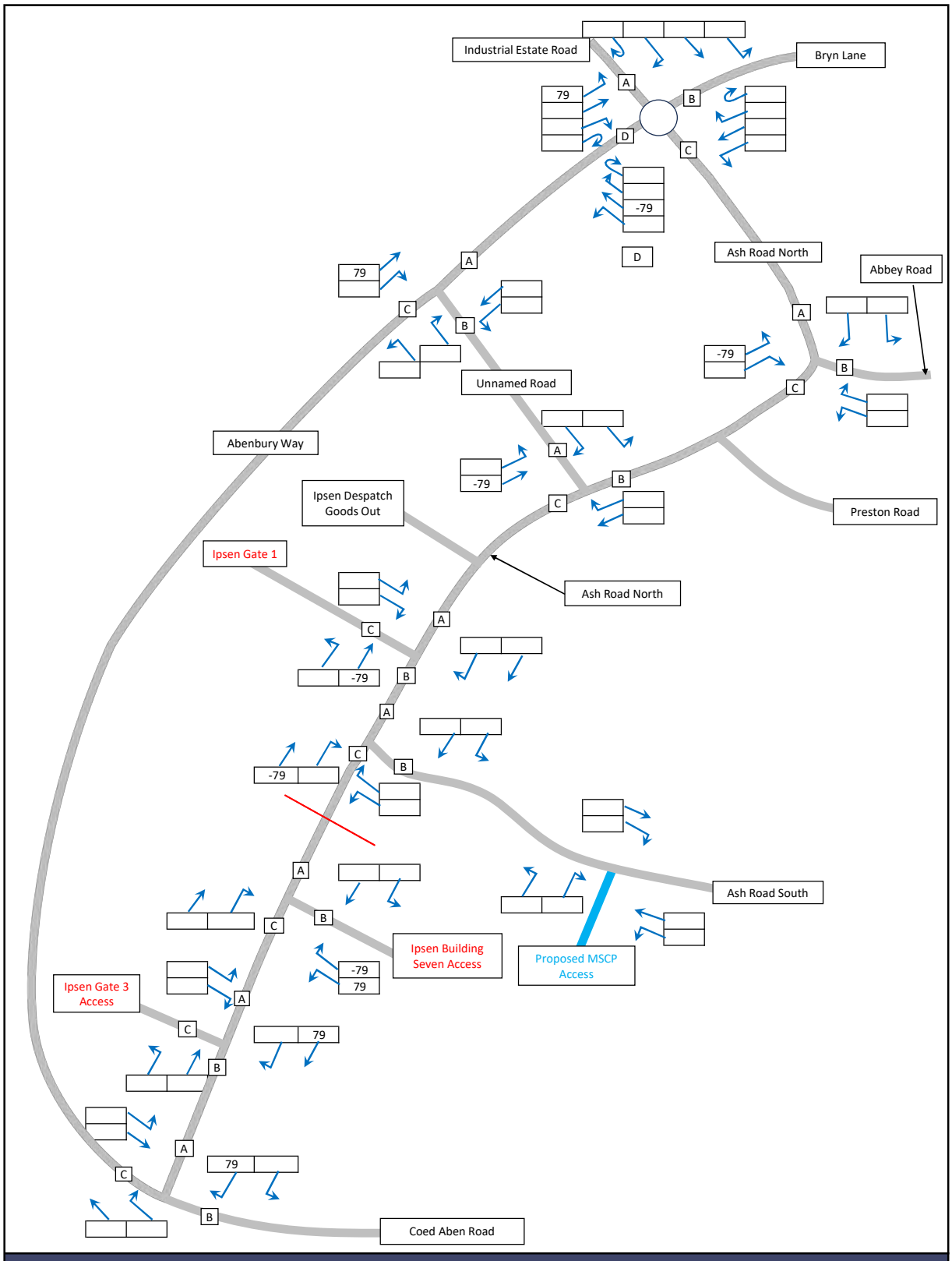



**Figure:** G25
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Scenario 3
**Project Number:** 5246
**Description:** Right turn out of Seven Access
**Period:** PM Peak Hour

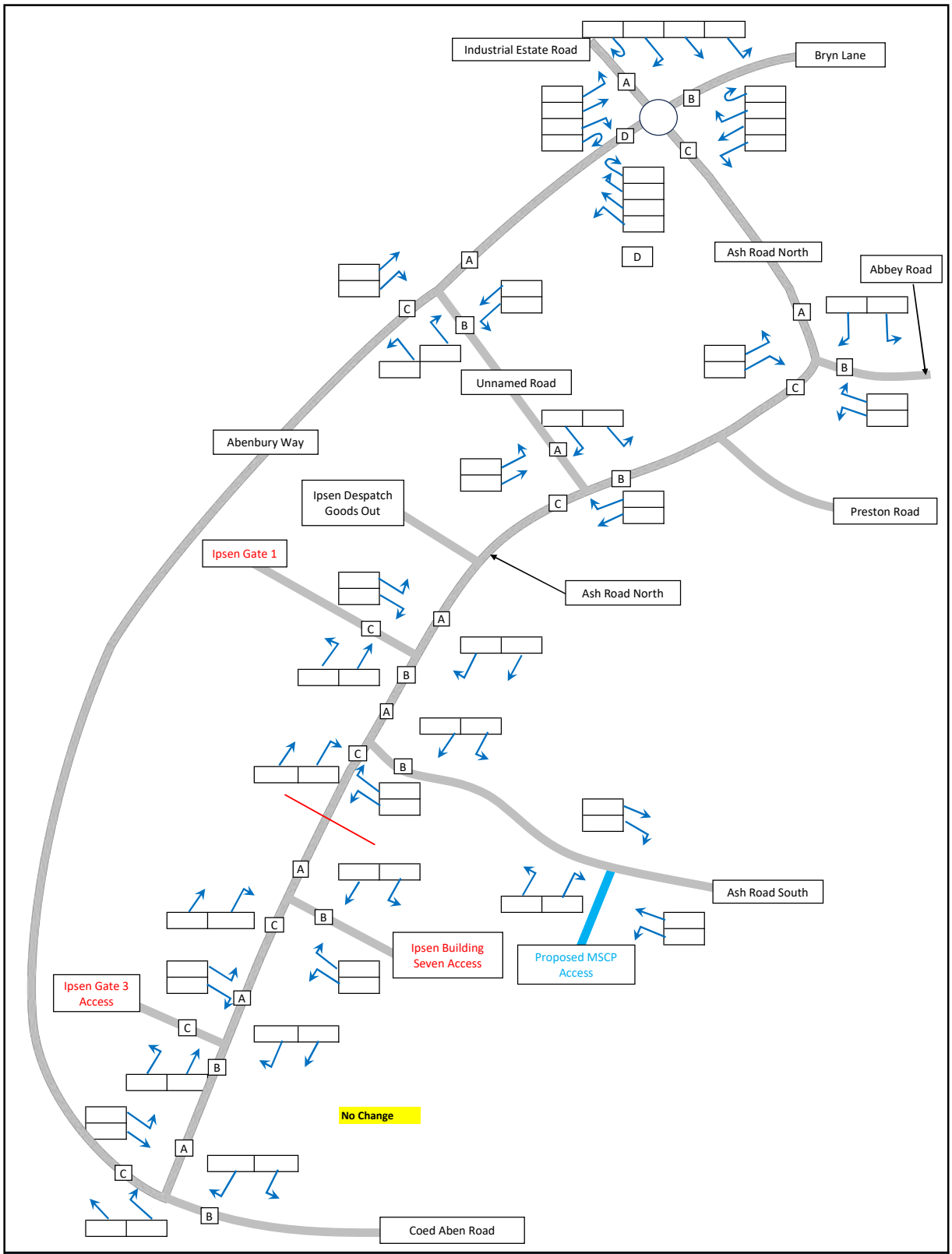



**Figure:** G26
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Scenario 3
**Project Number:** 5246
**Description:** Left turn out of Seven Access
**Period:** PM Peak Hour

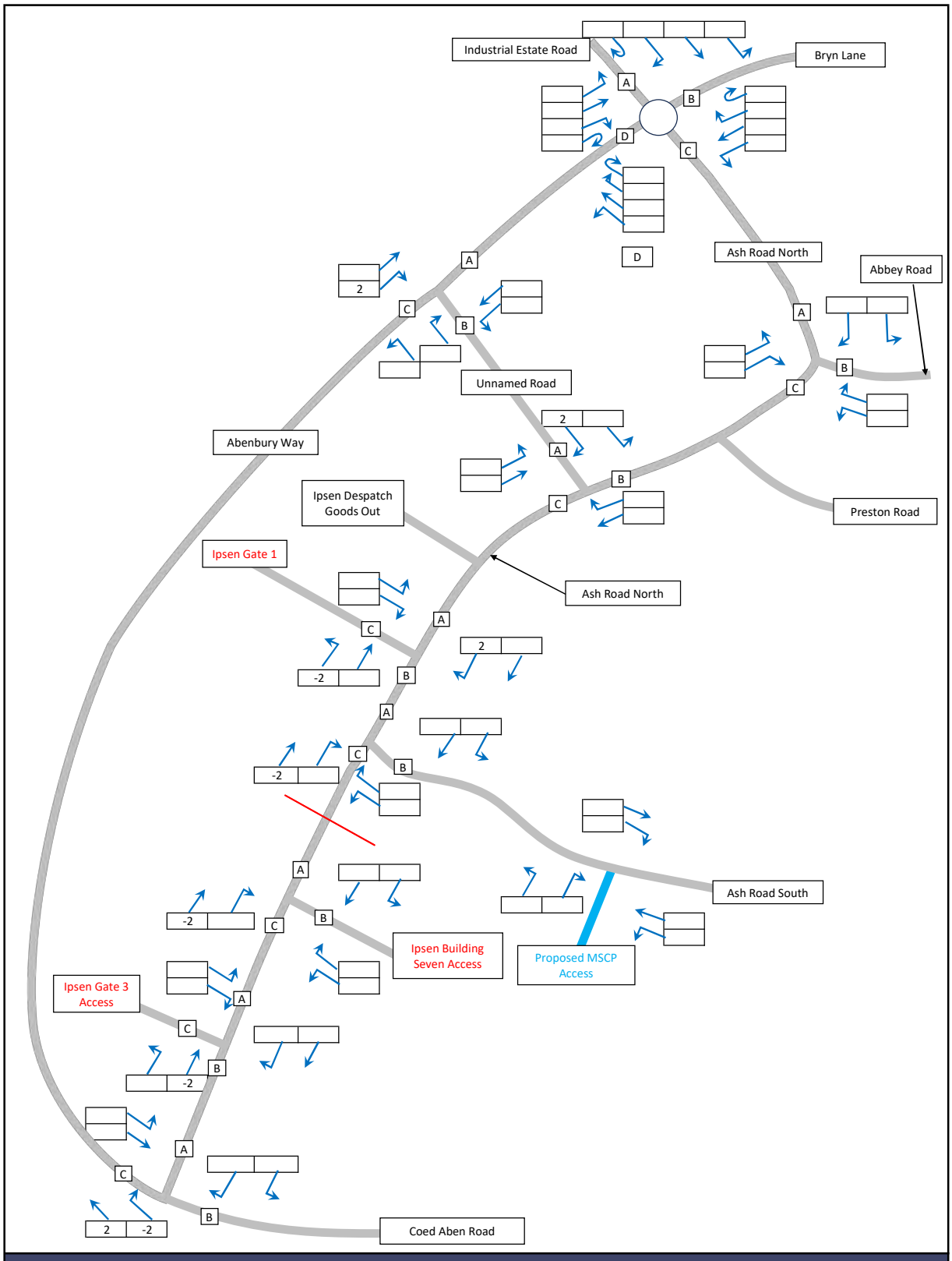



**Figure:** G27
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Scenario 3
**Project Number:** 5246
**Description:** Left turn to Gate 1
**Period:** PM Peak Hour

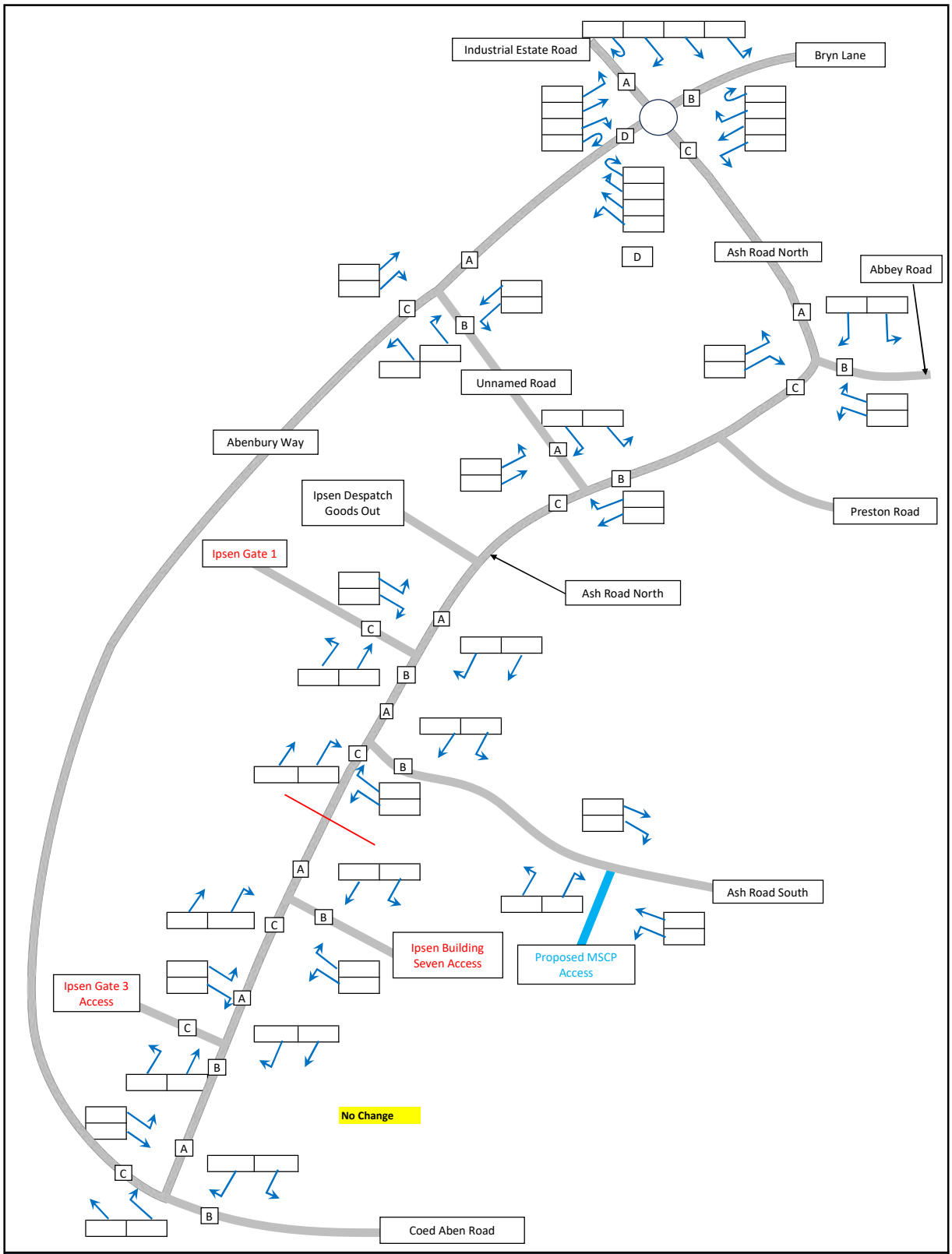



**Figure:** G28
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Scenario 3
**Project Number:** 5246
**Description:** Right turn to Gate 1
**Period:** PM Peak Hour

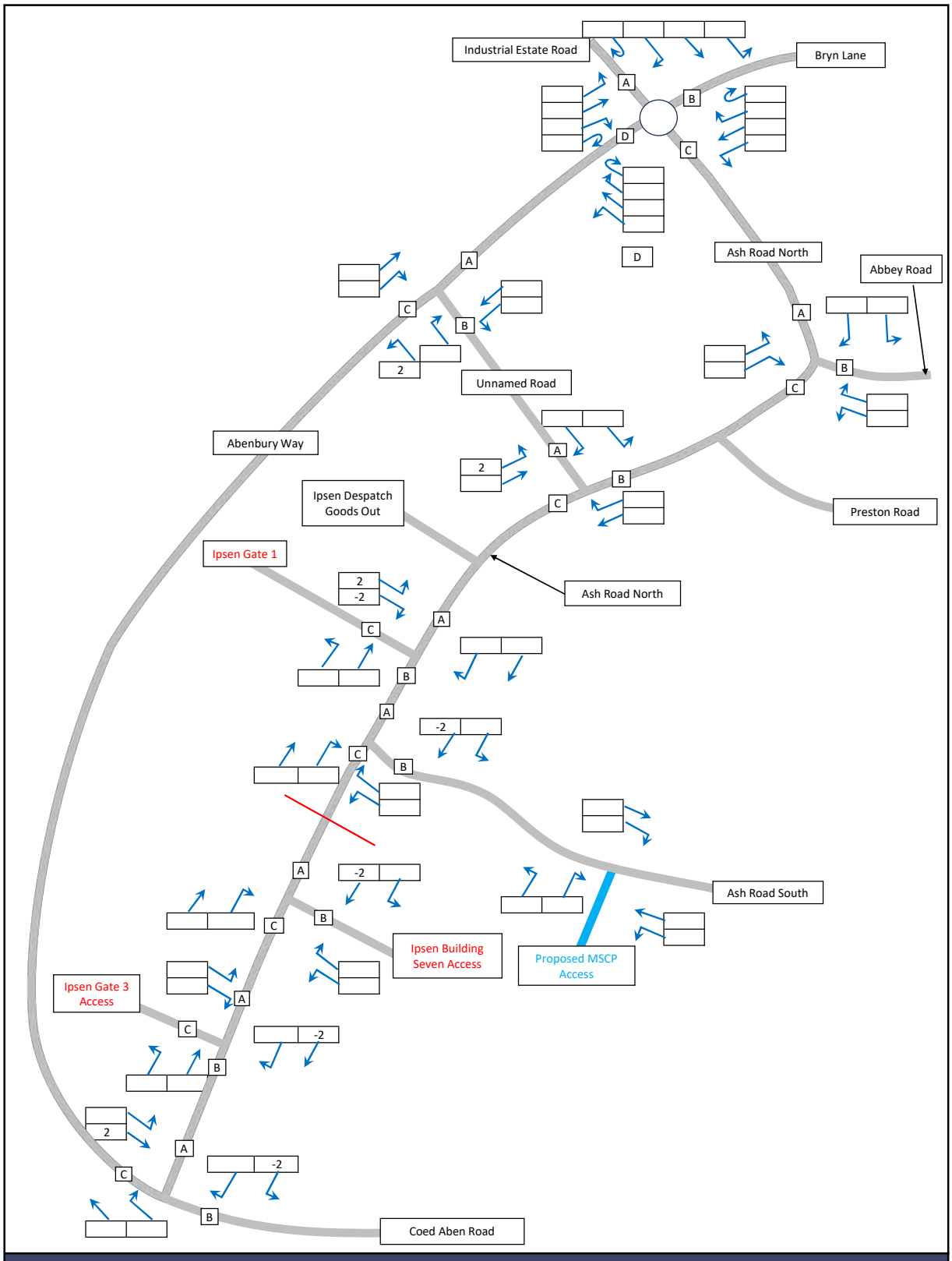



**Figure:** G29
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Scenario 3
**Project Number:** 5246
**Description:** Right turn out of Gate 1
**Period:** PM Peak Hour

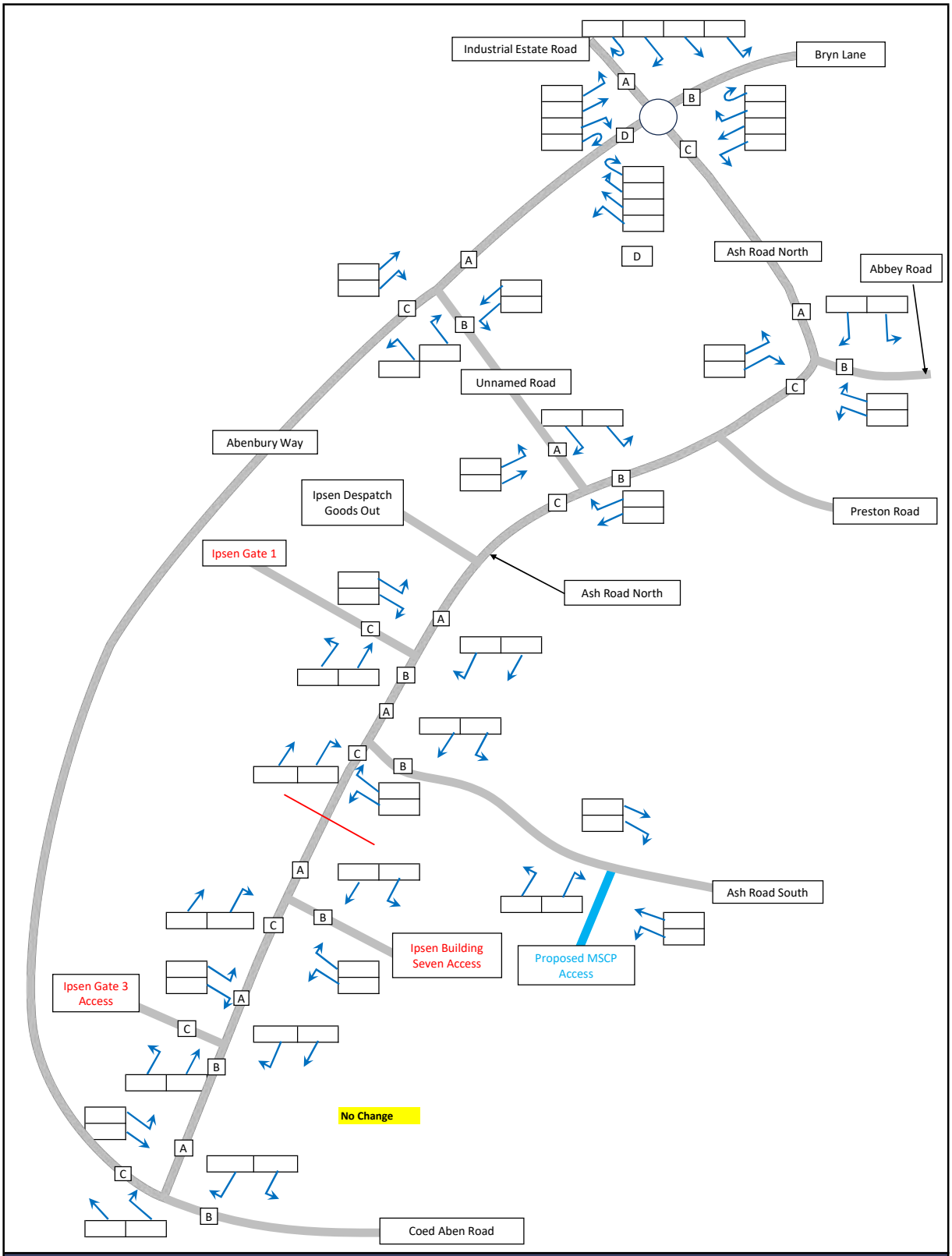



**Figure:** G30
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Scenario 3
**Project Number:** 5246
**Description:** Left turn out of Gate 1
**Period:** PM Peak Hour

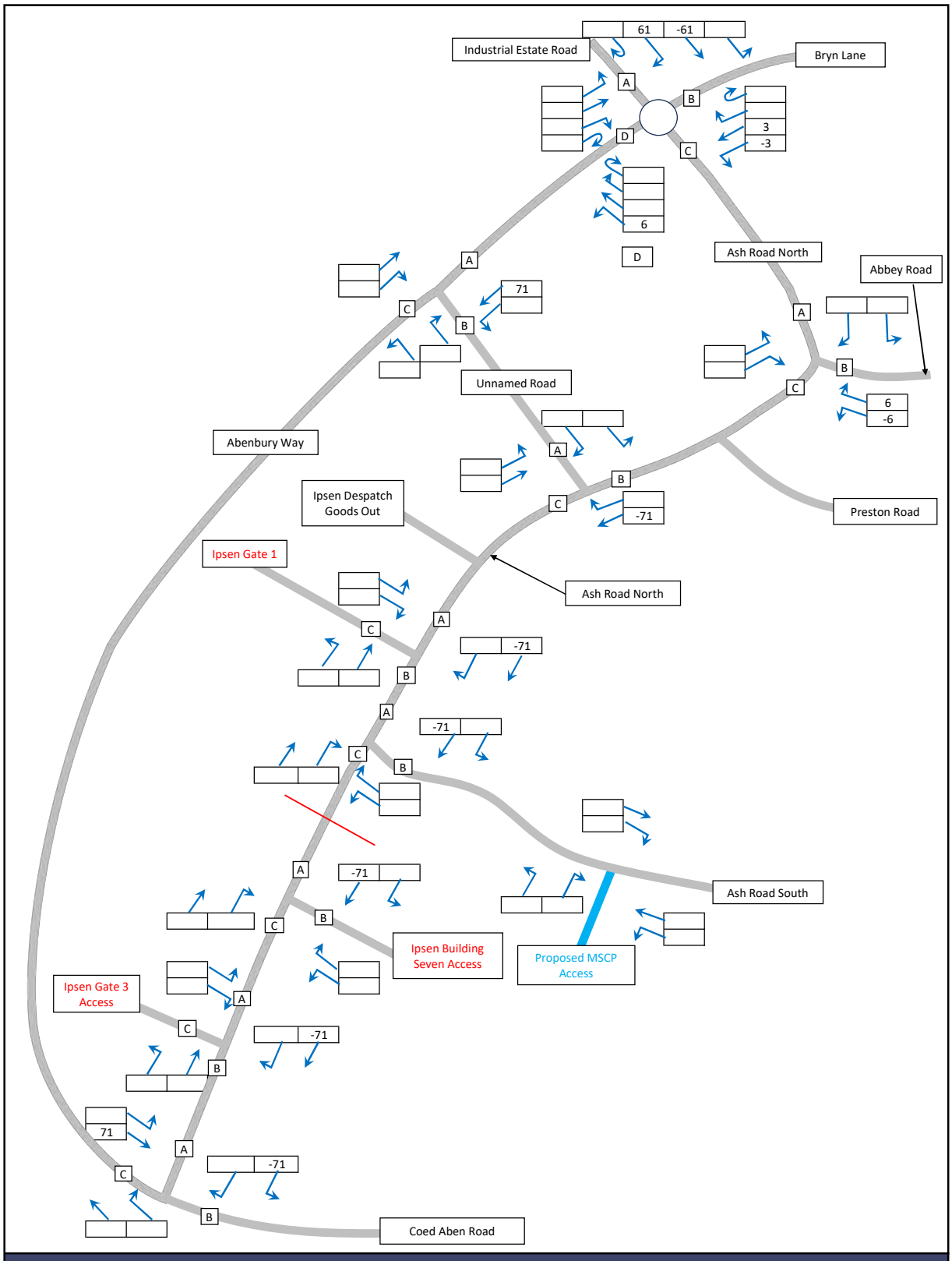



**Figure:** G31
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Scenario 3
**Project Number:** 5246
**Description:** Ash Road North southbound ahead movement
**Period:** PM Peak Hour

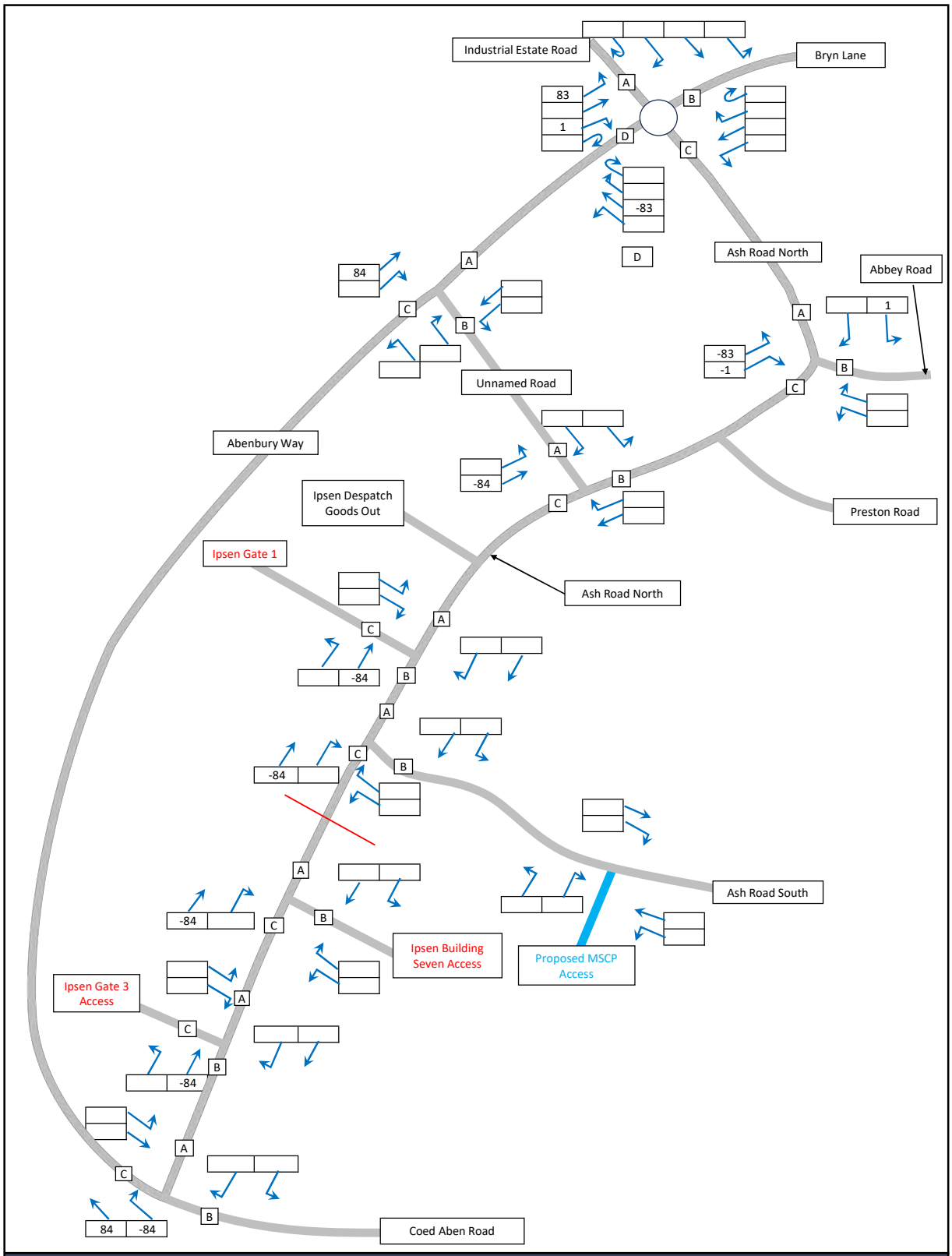



**Figure:** G32
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Scenario 3
**Project Number:** 5246
**Description:** Ash Road North northbound ahead movement
**Period:** PM Peak Hour

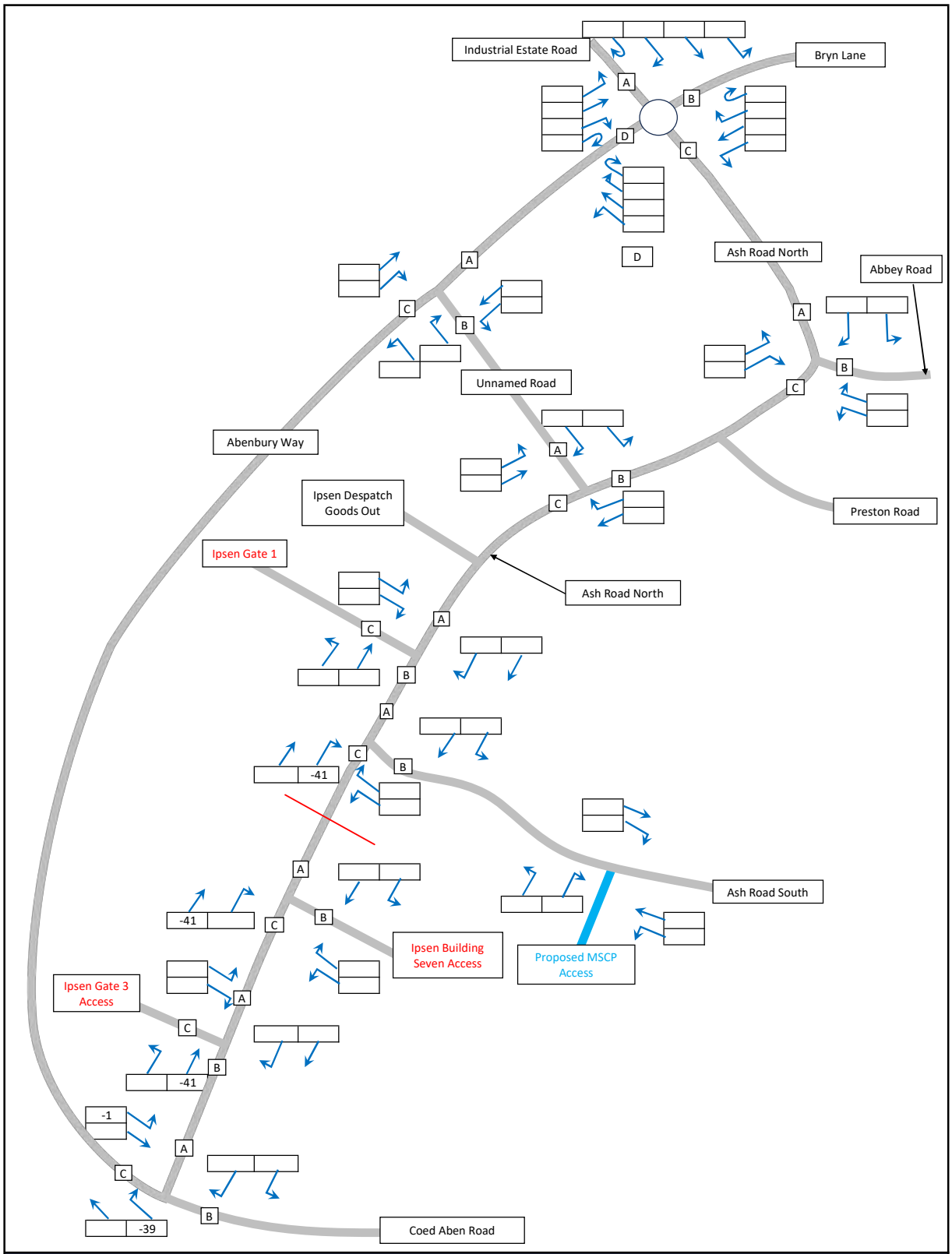



**Figure:** G33
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Scenario 3
**Project Number:** 5246
**Description:** Ash Road North northbound right turn movement
**Period:** PM Peak Hour

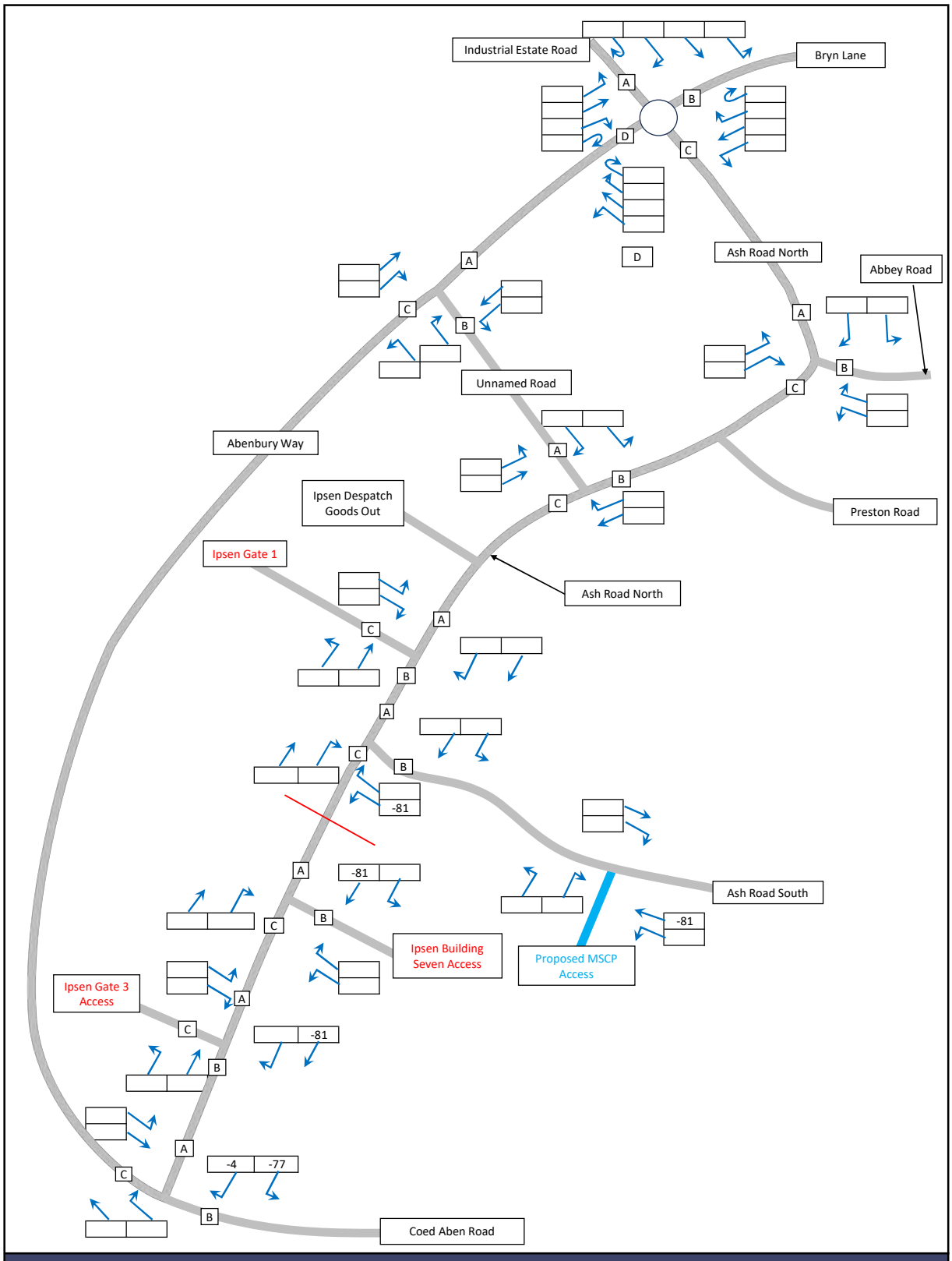



**Figure:** G34
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Scenario 3
**Project Number:** 5246
**Description:** Ash Road North northbound left turn movement
**Period:** PM Peak Hour

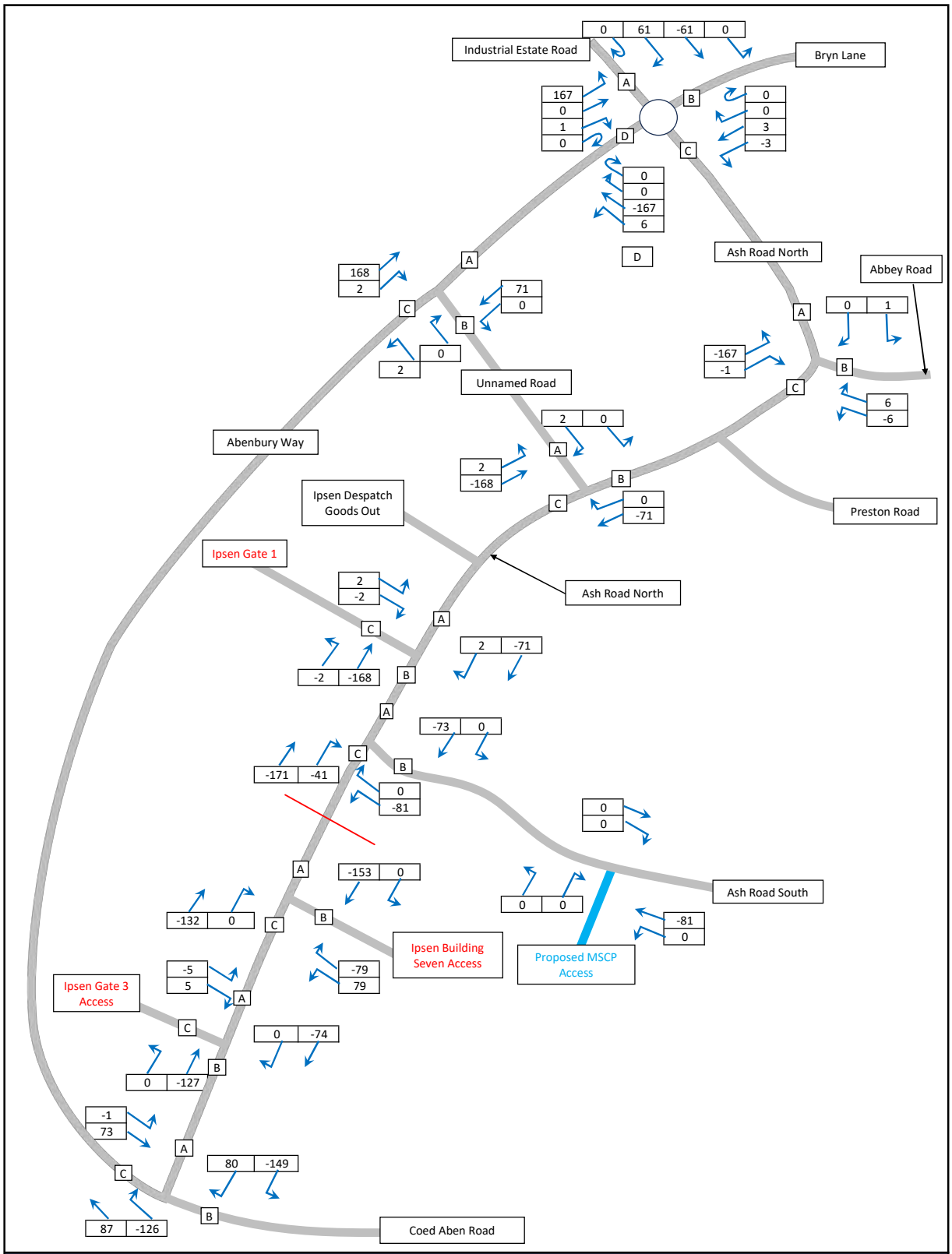



**Figure:** G35
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Scenario 3
**Project Number:** 5246
**Description:** Total Network Reassignment Effect
**Period:** PM Peak Hour

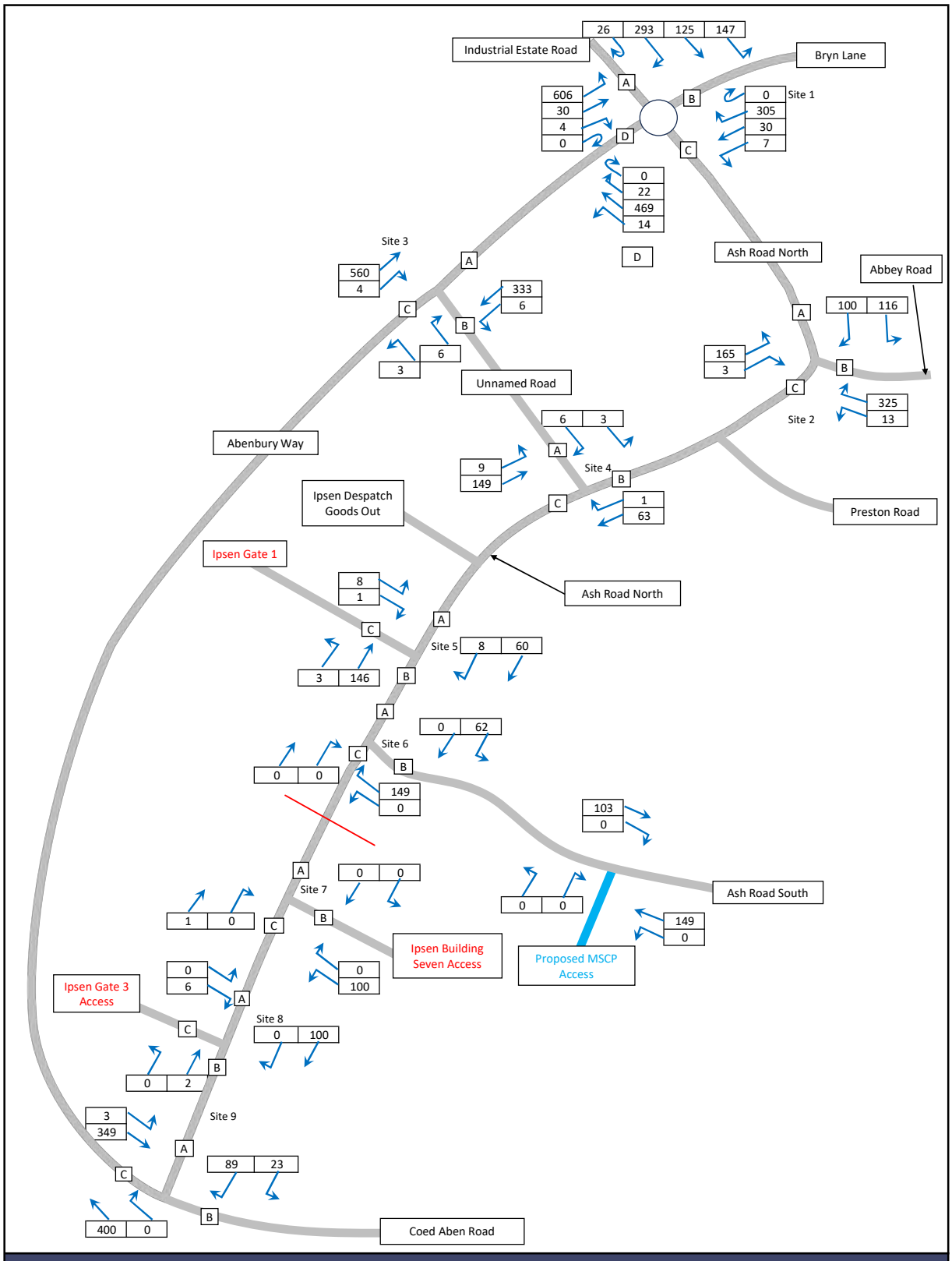



**Figure:** G36
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Scenario 3
**Project Number:** 5246
**Description:** Resultant Network Flows with Stopping Up Only
**Period:** 2026 PM Peak Hour

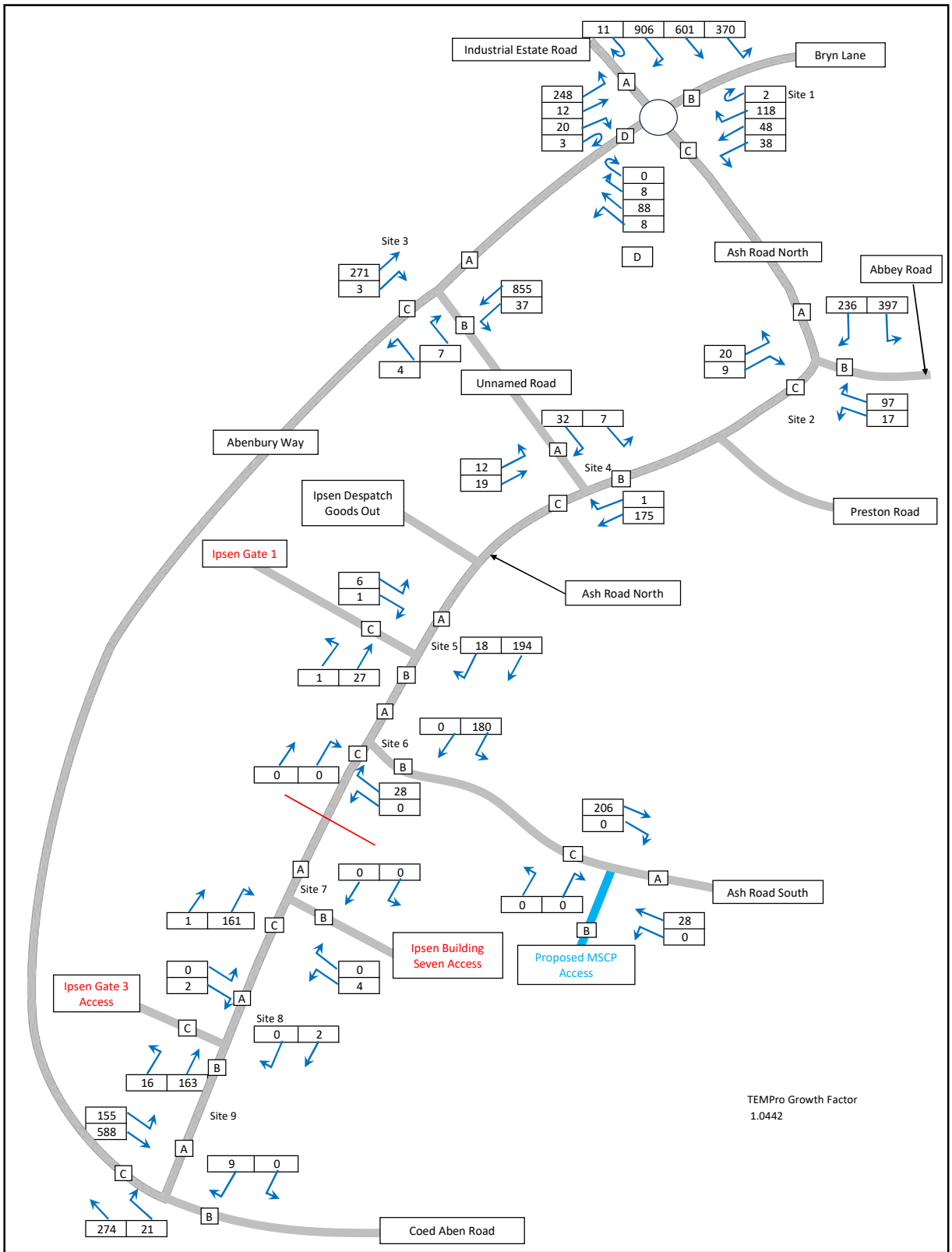



**Figure:** G37
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Scenario 3
**Project Number:** 5246
**Description:** 2031 with Stopping Up Only
**Period:** AM Peak Hour

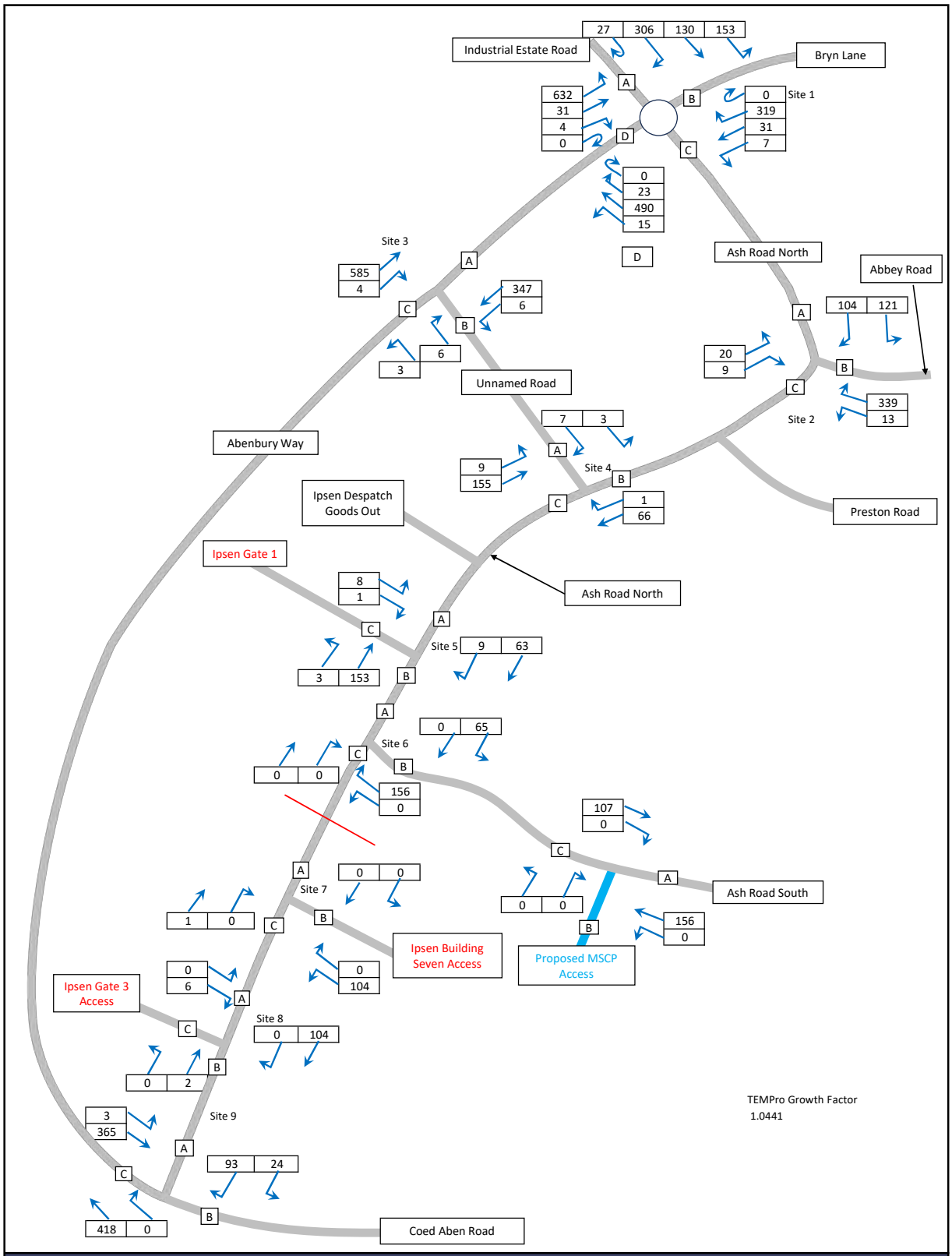



**Figure:** G38
**Project Name:** Proposed Multi-Storey Car Park, Ipsen BioPharm Ltd - Scenario 3
**Project Number:** 5246
**Description:** 2031 with Stopping Up Only
**Period:** PM Peak Hour